

## PRODUCT OVERVIEW

# LEVEL MEASUREMENT

MAC Sensor Co.,LTD. Changsha City,Hunan,China http://www.macsensor.com TEL: +86-731-89975636 / 89975645

MAC Sensor Co., LTD.



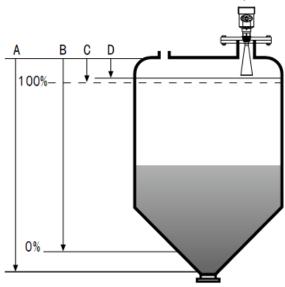
#### 1. Product overview

Sensor is 26G High Frequency radar level measurement instrument, measure the maximum distance to 70 meters. Antenna being further optimized, fast new microprocessor could be higher-speed signals processing, makes the instrument can be used in reactors, solid-state storage bin and some complicated measuring conditions.

#### 1.1 Principle

Radar antenna send narrow microwave pulses and pass antenna transfer downward. Microwaves reflected back into contact with the surface being measured, only to be again received by the antenna system will automatically transmit signals to the electronic circuit part converts position signal (because the microwaves spread extremely quickly, reaches its destination and return receiver by reflection of electromagnetic waves it back and forth the length of time is almost instantaneous).

- A Setting Range
- B Lower position adjustment
- C Higher position adjustment
- D Blind Zone Span



Measurement of the Datum is: Bottom surface of thread or seal surface of flanges. Note: when use of radar level meter, please make sure the highest level not enter blind zone of measurement (likes picture show D zone.)

#### 1.2 MQ9 Radar Level Meter Features:

Antenna size is small, easy to install; non-contact radar, no abrasion, no pollution. Which is almost not influenced by corrosion and foam. And virtually unaffected by water vapor, temperature and pressure changes in the atmosphere. Serious dust environment has little effect on high frequency level meter. Shorter wavelength, and

has a better reflection on inclined solid surface. Beam angle, energy concentration, while enhanced echo and to avoid the interference. Measure blind spots smaller canisters measure will achieve good results.

The low noise ratio, even in case of fluctuations can get better performance. High frequency is the best choice for measuring solids and low dielectric constant.

## 2. Instrument Introduction MQ91



MQ92



Application: All kinds of corrosive liquids Measurement Span: 0 to 10 meters Process Connection: Thread or Flanges Medium Temperature Span: -40~120°C Process Pressure: -1Bar~3 Bar Accuracy: ±5 mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

Application: Temperature resistance, pressure resistance, slightly corrosive liquids Measurement Span: 0 to 30meters Process Connection: G1-1/2'' Thread or Flanges Medium Temperature Span: -40~150°C Process Pressure: -1Bar~40 Bar Accuracy: ±3mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

#### MQ93



Application: Solid material, strong dust, Powder, Lump... Measurement Span: 15m/20m/35m (powder); 20m/30m/45m (particle); 35m/45m/55m(lump materials) Process Connection: Multidirectional flange Medium Temperature Span: -40~250°C Process Pressure: -1Bar~1 Bar

Accuracy: ±15mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

#### MQ94 (Parabolic antenna)



Application: Solid material, strong dust, easy to crystallization, condensation occasions Measurement Span:50m (powder);70m(particle);70m(lump materials) Process Connection: Multidirectional flange Medium Temperature Span: -40~250°C Process Pressure: -1Bar~1 Bar Accuracy:±15mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC

The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

#### MQ95



Application: Solid particlespowder, Measurement Span: 12m/15meters (powder); 18m/20m(particle); 22m/25m(lump materials) Process Connection: Thread or Flanges Medium Temperature Span: -40~250°C Process Pressure: -1Bar~40 Bar (Flat flange) -1Bar~1 Bar (Multidirectional flange) Accuracy: ±10mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

#### MQ96

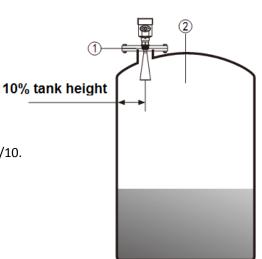


Application: Sanitary liquids storage container, strong corrosive container Measurement Span: 0 to 20 meters Process Connection: Flanges Medium Temperature Span: -40~150°C Process Pressure: -1Bar~1 Bar Accuracy: ±3mm Proof Grade: IP67 Supply: DC 6 to 24V or 220VAC The Frequency Span: up to 26G Hz Explosion proof grade: Exib II CT6 Gb Signal Output: 4...20mA/HART (2 wires/4 wires) RS485/Modbus

- 3. The Installation Requirements
  - Installation Guide

Installed in the 1/4 or 1/6 diameter of tank.

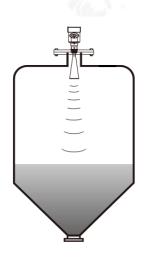
Note: the minimum distance from the tank wall should be tank high 1/10.



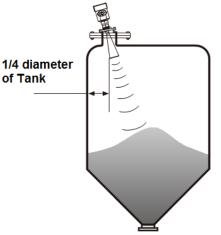
Note: 1 base level

②Container central or axis of symmetry

Conical tank top faces, can be installed in the Middle top, Ensures that the measurement to the bottom cone.

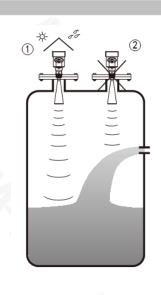


When there is a stack, the antenna should Vertical alignment the surface of medium. If the surface is not flat, stack angle big, you should use multidirectional flange installation and let's meter Bell mouse face the surface of medium. (due to the solid surface tilt will cause echo attenuation, even loss of signal problem)



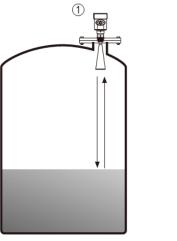
Tapered tank cannot be installed on the top of the feeding mouth.

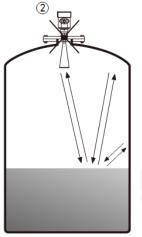
Also note: outdoor installation should be taken sunshade, Rainproof measures.



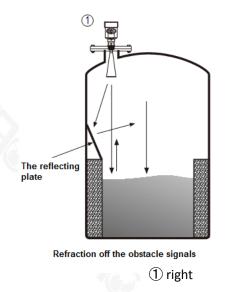
① Right ② wrong

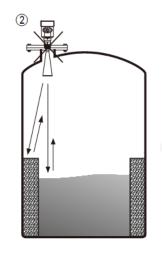
The instrument cannot be installed in the middle of an arch or a circular tank top. In addition to produce indirect echo is also affected by the echoes. Multiple echo can be larger than the true value of signal echo, because through the top can concentrate multiple echo. So cannot be installed in the central position.





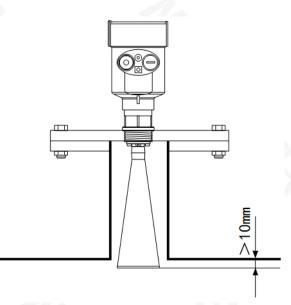
When the tank obstacles affect the measurement, install a reflection plate for the normal measurement.





2 wrong

Connect Tube Height: ensure that the antenna extends into the tank at least 10 mm distance



#### 4. Electronic Connection

**Power Supply** 

(4 $\sim$ 20) mA/HART (2 wires)

The power supply and the output current signal sharing a two core shield cable. The specific power supply voltage range of see technical data. For intrinsically safe type must be added a safety barrier between the power supply and the instrument.

#### (4 $\sim$ 20) mA/HART (4 wires)

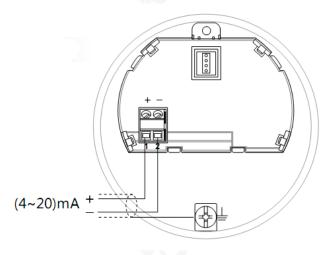
Separate power supply and current signals, respectively using a cable. The specific power supply voltage range of see technical data.

#### RS485/Modbus

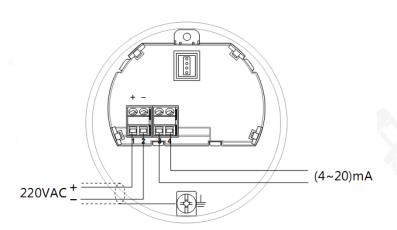
Power supply and Modbus signal lines separated respectively using a shielded cable, the specific power supply voltage range of see technical data.

#### **Connection Wires:**

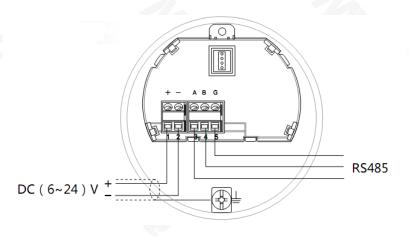
24V two wire wiring diagram as follows:



#### 220V four wire connection as shown below:



24V RS485/Modbus wiring diagram as follows:



#### Safety instructions

Please observe the local electrical installation requirements!

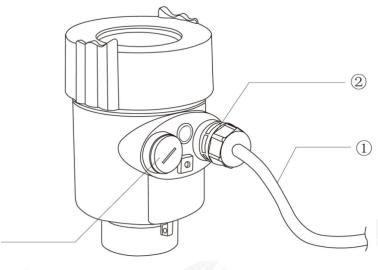
(3)

Please comply with local requirements for personnel health and safety rules. All of the instrument electrical parts operation must be completed by training professionals.

Please check the instrument nameplate to ensure product specifications meet your requirements. Please make sure that the power supply voltage and instrument nameplate requirements.

#### Protection grade

This instrument fully meet the requirements of protection grade IP66/67, please make sure that the waterproof sealed cable head. The following diagram:



How to ensure that the installation to meet the requirements of IP67

Please make sure that the sealing head is not damaged.

Make sure that the cable is not damaged.

Make sure the cable is used with electrical connection specification.

After entering the electrical interface front, the cable bending downward, to ensure that the water cannot flow into the

shell, see the ①

Tighten the cable sealing head, see the ②

Please electrical interface will not use by blind wall tightly, see the 3

#### 5. Instrument Commissioning

Three kinds of debugging method:

Display / key

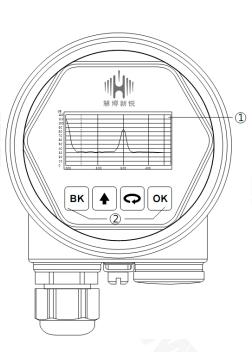
PC debugging

HART handheld programmer

By showing the 4 buttons on the screen of the instrument for debugging. Debug menu languages. After debugging, generally used only for display, through the glass window can be clearly read measured value.

Display/Keys

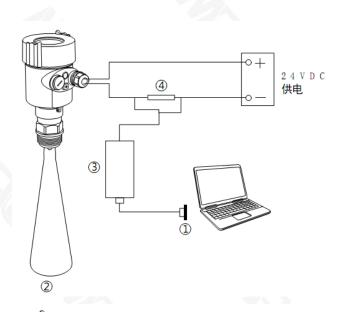
LCD display
 Keys

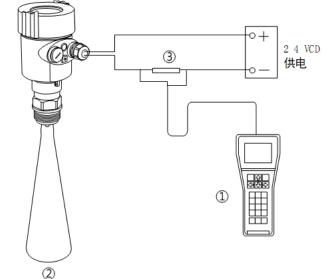


#### PC debugging

Connected with the host computer through the HART

- (1) The RS232 interface or USB interface
- 2 The radar level meter
- ③ The HART adapter
- ④ The 250 resistor



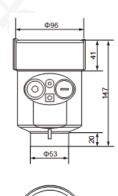


HART handheld programmer

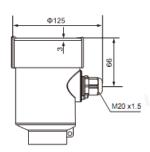
- (1) The HART handheld programmer
- 2 The radar level meter
- 3 The 250 resistor

6. The Structure Size, Unit: mm

Housing:



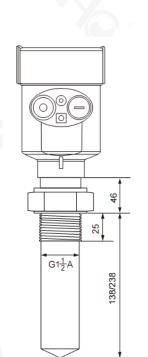


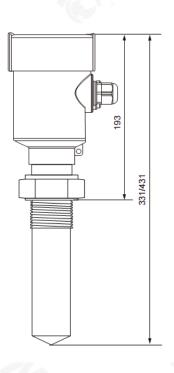




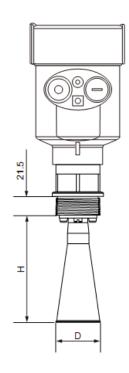
#### Diemension:

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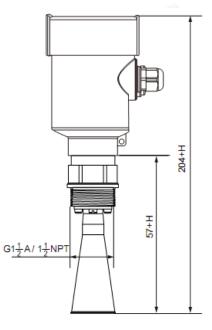




MQ92



Flange	D	Н
DN50	Ф46	140
DN80	Φ76	227
DN100	Φ96	288



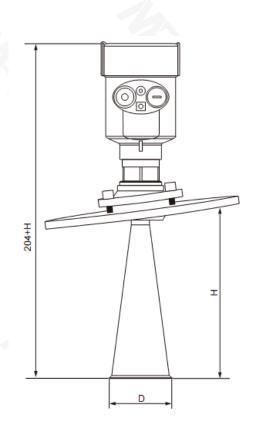
Н

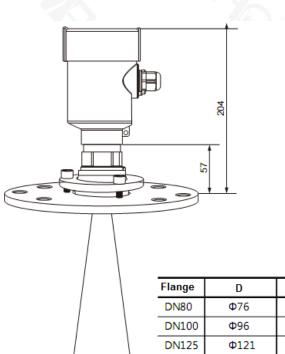
227

288

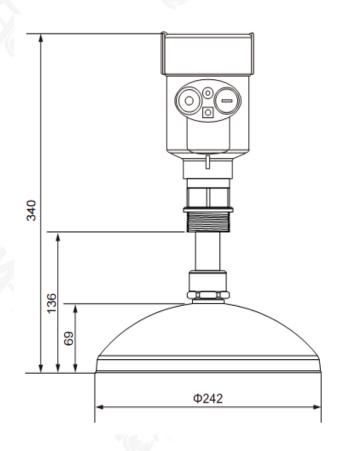
620

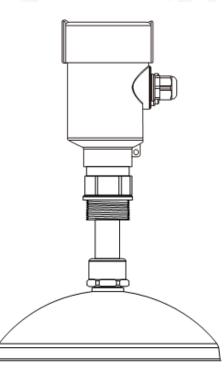




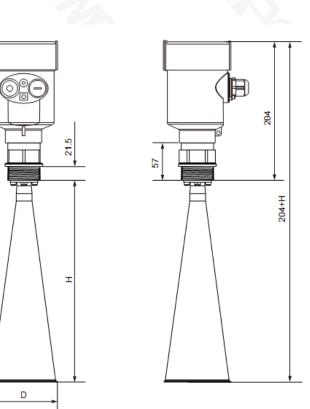


MQ94



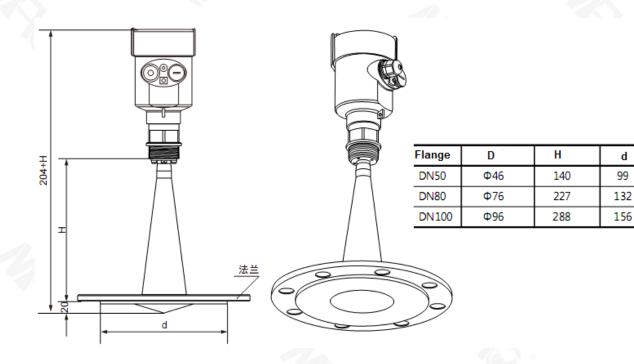




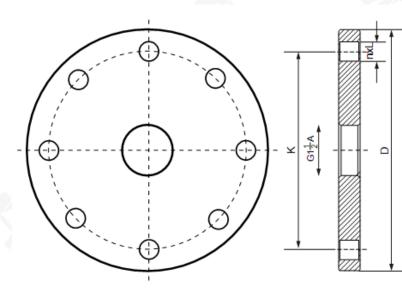


Flange D		H
DN80	Φ76	227
DN100	Φ96	288
DN125	Φ121	620

MQ96



Flange Selection:



Spec	D	. <b>K</b>	n	L
DN50	Φ165	Φ125	4	18
DN80	Φ200	Φ160	8	18
DN100	Φ220	Φ180	8	18
DN125	Φ250	Φ210	8	18
DN150	Φ285	Φ240	8	22
DN200	Φ340	Φ295	12	22
DN250	Φ405	Φ355	12	26

#### 7. The Technical Parameters

#### Housing:

The seal between the shell and the shell cover Window of housing

The ground terminal Power Supply

2 wires type:

Silicone rubber Polycarbonate

stainless steel

standard type Intrinsic safety type Consumption Allowable ripple - <100Hz - (100~100K) Hz  $(16\sim26)$  V DC  $(21.~6\sim26.~4)$  V DC max 22. 5mA / 1W

Uss<IV Uss<l0mV

Cable entrance / plug the M20xl.5 cable entrance Terminal conductor cross section 1.0 mm<sup>2</sup>

The Cable parameters

Output parameters: Signal output: Communication Protocol: Resolution: The fault signal

The integral time

Blind Zone

The max measuring distance

Microwave frequency

22mA; 3.9mA (0 $\sim$ 50)s adjustabl the ends of the antenna 30 meters

current output unchanged 20. 5mA

(4~20) mA

HART

1. 6u A

26GHz

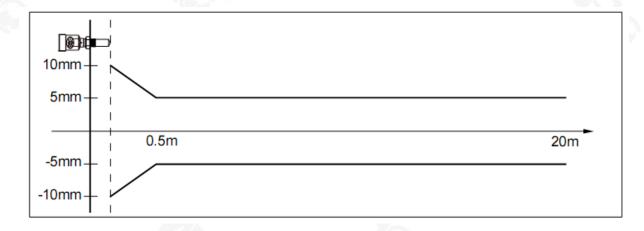
The communication interface:	HART communicatio	n protocol
The measurement interval	about 1 second (depe	nding on the parameter settings)
Adjust time	about 1 second (depe	nding on the parameter settings)
Display resolution	1 mm	
Working storage and transportation temperature		(-40∼100) °C
Process temperature (the temperature of the antenna part)		(-40∼250)°C
Pressure	Max. 40Bar	
shock-proof	Mechanical vibration	l0m/s² , (10 $\sim$ 150)Hz

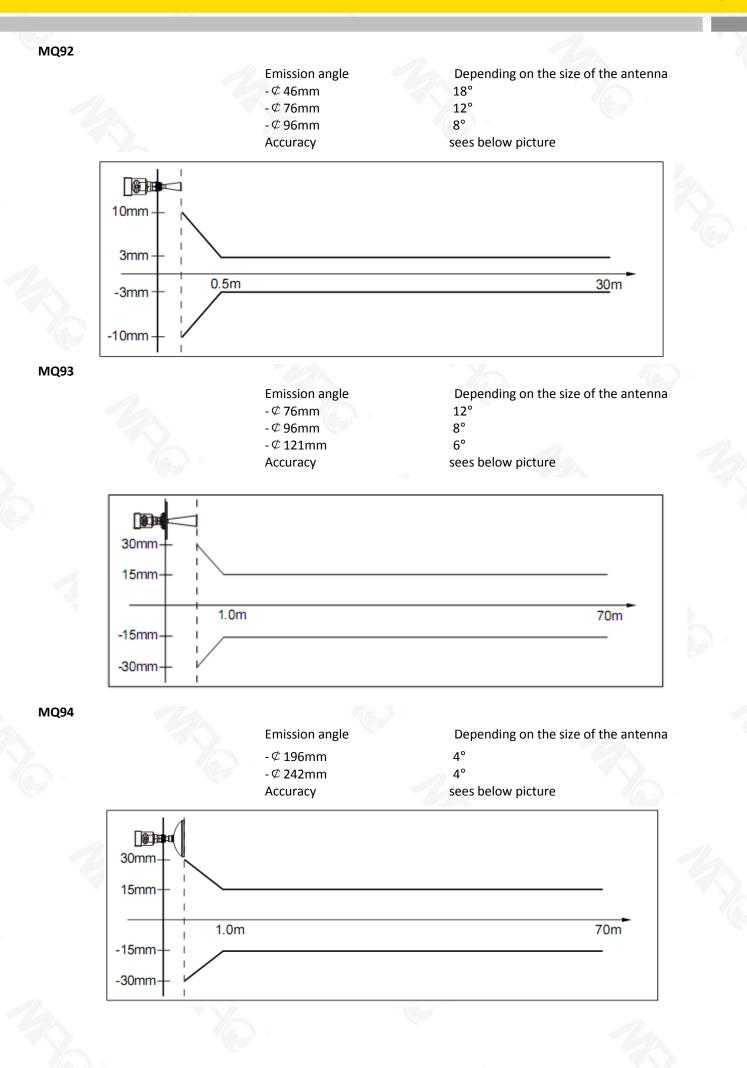
8. Linear Instruments

MQ91

Emission angle	
Accuracy	

20° sees below picture





#### 9. Instrument Model Codes Selection Table

#### MQ91

#### Туре

- P Standard Type (Non explosion proof)
- I Intrinsic safety type (Exib IIC T6 Gb)
- D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### Antenna type / materials

Sealing horn /PTFE (-40~120°C)

#### Process connection / materials

- G Thread G1<sup>1</sup>/<sub>2</sub> A
- N Thread 1<sup>1</sup>/<sub>2</sub> NPT
- A Flange DN50/PP
- B Flange DN80/PP
- C Flange DN100/PP
- Y specially customized

#### **Electronic Output**

- 2 (4~20) mA/24V DC 2 wires
- 3 (4~20) mA/24V DC/HART 2 wires
- 4 (4~20) mA/220V AC/4 wires
- 5 RS485/Modbus

#### Housing/ Proof Grade

- L Aluminum /IP67
- G Stainless Steel 304/IP67

#### **Cable Conduit Port**

- M M20 x l. 5
- N 1/2 NPT

Х

#### Local Display/Programming

- A Yes
  - No

#### MQ92

#### Туре

- P Standard Type (Non explosion proof)
- I Intrinsic safety type (Exib IIC T6 Gb)
- D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### Process connection / materials

- G Thread G1<sup>1</sup>/<sub>2</sub> A/Stainless Steel 304
- N Thread 1<sup>1</sup>/<sub>2</sub> NPT/Stainless Steel 304
- A Flange DN50/Stainless Steel 304
- B Flange DN80/Stainless Steel 304
- C Flange DN100/Stainless Steel 304
- D FlangeDN125/Stainless Steel 304
- E FlangeDN150/Stainless Steel 304
- Y Specially Customized

#### Antenna type / materials

- A Horn antenna Φ46mm/Stainless Steel 304
- B Horn antenna Φ76mm/Stainless Steel 304
- C Horn antenna Φ96mm/Stainless Steel 304
- Y Specially Customized

#### Sealing/Process Temp

- V Common Sealing/ (-40~150) ℃
- K High Temp Sealing/ (-40~250) ℃

#### Electronic Output

- 2 (4~20) mA/24V DC 2 wires
- 3 (4~20) mA/24V DC/HART 2 wires
- 4 (4~20) mA/220V AC/4 wires
  - 5 RS485/Modbus

#### Housing/ Proof Grade

- L Aluminum/IP67
- G Stainless Steel304/IP67

#### **Cable Conduit Port**

M M20 x l. 5

N <sup>1</sup>/<sub>2</sub> NPT

Local Display/ Programming

- A Yes
- X No

#### MQ93

#### Туре

- P Standard Type (Non explosion proof)
- I Intrinsic safety type (Exib IIC T6 Gb)

D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### Process connection / materials

- G Thread G1<sup>1</sup>/<sub>2</sub> A/Stainless Steel 304
- N Thread 1<sup>1</sup>/<sub>2</sub> NPT/Stainless Steel 304
- B Flange DN80/Stainless Steel 304
- C Flange DN100/Stainless Steel 304
- D FlangeDN125/Stainless Steel 304
- E FlangeDN150/Stainless Steel 304
- F Flange DN200/Stainless Steel 304
- H Flange DN250/Stainless Steel 304
- M Flange DN80/Multidirection/Stainless Steel 304
- K Flange DN100/Multidirection/Stainless Steel 304
- T Flange DN125/Multidirection/Stainless Steel 304
- Z Flange DN150/Multidirection/Stainless Steel 304
- W Flange DN200/Multidirection/Stainless Steel 304
- V Flange DN250/Multidirection/Stainless Steel 304
- Y Specially Customized

#### Antenna type / materials

- A Horn antenna Φ76mm/Stainless Steel 304
- B Horn antenna Φ96mm/Stainless Steel 304
- C Horn antenna Φ123mm/Stainless Steel 304
- Y Specially Customized

#### Sealing/Process Temp

- V Common Sealing/ (-40~150) °C
- K High Temp Sealing/ (-40~250) °C

#### **Electronic Output**

- 2 (4~20) mA/24V DC2 wires
- 3 (4~20) mA/24V DC/HART2 wires
- 4 (4~20) mA/220V AC/4 wires
- 5 RS485/Modbus

#### Housing/ Proof Grade

L Aluminum/IP67

G

Stainless Steel304/IP67

**Cable Conduit Port** 

M M20 x l. 5

N <sup>1</sup>∕<sub>2</sub> NPT

А

#### Local Display/ Programming

Yes X

No

MQ94

#### Туре

- P Standard Type (Non explosion proof)
- I Intrinsic safety type (Exib IIC T6 Gb)
- D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### Process connection / materials

- G Thread G1<sup>1</sup>/<sub>2</sub> A/Stainless Steel 304
- N Thread 1<sup>1</sup>/<sub>2</sub> NPT/Stainless Steel 304
- B Flange DN80/Stainless Steel 304
- C Flange DN100/Stainless Steel 304
- D FlangeDN125/Stainless Steel 304
- E FlangeDN150/Stainless Steel 304
- F Flange DN200/Stainless Steel 304
- H Flange DN250/Stainless Steel 304
- M Flange DN80/Multidirection/Stainless Steel 304
- K Flange DN100/Multidirection/Stainless Steel 304
- T Flange DN125/Multidirection/Stainless Steel 304
- Z Flange DN150/Multidirection/Stainless Steel 304
- W Flange DN200/Multidirection/Stainless Steel 304
- V Flange DN250/Multidirection/Stainless Steel 304
- Y Specially Customized

#### Antenna type / materials

C Parabolic antenna Φ242mm/Stainless Steel 304

#### Sealing/Process Temp

- V Common Sealing/ (-40~150) °C
- K High Temp Sealing/ (-40~250) °C
- **Electronic Output**

- 2 (4~20) mA/24V DC2 wires
- 3 (4~20) mA/24V DC/HART2 wires
- 4 (4~20) mA/220V AC/4 wires
- 5 RS485/Modbus
- Housing/ Proof Grade
  - L Aluminum/IP67
- Stainless Steel304/IP67
- **Cable Conduit Port** 
  - M M20 x l. 5
- 1/2 NPT

G

Ν

#### Local Display/ Programming

A Yes X No

#### MQ95

#### Туре

L

- P Standard Type (Non explosion proof)
  - Intrinsic safety type (Exib IIC T6 Gb)
- D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### **Process connection / materials**

- G Thread G1<sup>1</sup>/<sub>2</sub> A/Stainless Steel 304
- N Thread 1<sup>1</sup>/<sub>2</sub> NPT/Stainless Steel 304
- B Flange DN80/Stainless Steel 304
- C Flange DN100/Stainless Steel 304
- D FlangeDN125/Stainless Steel 304
- E FlangeDN150/Stainless Steel 304
- F Flange DN200/Stainless Steel 304
- H Flange DN250/Stainless Steel 304
- M Flange DN80/Multidirection/Stainless Steel 304
- K Flange DN100/Multidirection/Stainless Steel 304
- T Flange DN125/Multidirection/Stainless Steel 304
- Z Flange DN150/Multidirection/Stainless Steel 304
- W Flange DN200/Multidirection/Stainless Steel 304
- V Flange DN250/Multidirection/Stainless Steel 304
- Y Specially Customized

#### Antenna type / materials

A Horn antenna Φ76mm/Stainless Steel 304

- B Horn antenna Φ96mm/Stainless Steel 304
- C Horn antenna Φ123mm/Stainless Steel 304
- Y Specially Customized

#### Sealing/Process Temp

- V Common Sealing/ (-40~150) °C
- K High Temp Sealing/ (-40~250) °C

#### **Electronic Output**

- 2 (4~20) mA/24V DC2 wires
- 3 (4~20) mA/24V DC/HART2 wires
- 4 (4~20) mA/220V AC/4 wires
- 5 RS485/Modbus

#### Housing/ Proof Grade

- L Aluminum/IP67
- G Stainless Steel304/IP67

#### Cable Conduit Port

M20 x l. 5

М

N 1/2 NPT

#### Local Display/ Programming

- A Yes
- X No

#### MQ96

#### Туре

- P Standard Type (Non explosion proof)
- I Intrinsic safety type (Exib IIC T6 Gb)
- D Flameproof and Intrinsic safety types (Exd [ib] /Exib IIC T6 Gb)

#### **Process connection / materials**

- B Flange DN80/Stainless Steel 304
- C Flange DN100/Stainless Steel 304
- D FlangeDN125/Stainless Steel 304
- E FlangeDN150/Stainless Steel 304
- F Flange DN200/Stainless Steel 304
- Y Specially Customized

#### Antenna type / materials

A Horn antenna Φ46mm/Stainless Steel 304

- B Horn antenna Φ76mm/Stainless Steel 304
- C Horn antenna Φ96mm/Stainless Steel 304
- Sealing/Process Temp
  - Common Sealing/ (-40~150) °C

#### Electronic Output

V

- 2 (4~20) mA/24V DC2 wires
- 3 (4~20) mA/24V DC/HART2 wires
- 4 (4~20) mA/220V AC/4 wires
- 5 RS485/Modbus

#### Housing/ Proof Grade

- L Aluminum/IP67
- G Stainless Steel304/IP67

#### **Cable Conduit Port**

М	M20 x l. 5	
Ν	½ NPT	

#### Local Display/ Programming

A Yes X No

#### 10. Radar Level Meter Selection Models Parameter Table

# Customers Info Register Contact name: Company name: Contact name: Address: Post Code: Tel: Fax: Mobile: E-mail: Date: Year Month

#### Туре

- □ Intrinsic safety Type (Exib IIB T5)
- Intrinsic safety Type (Exib IIC T6 Gb)
- □ Standard Type (Non explosion proof) □ Intrinsic safety Type + Marine Type (Exib IIC T6 Gb)
- $\hfill\square$  Flameproof and Intrinsic safety types (Exd [ ib ] IIC T6 Gb)

#### Tank / container information

Tank / container Type:	
□Storage tank	□Reaction tank

□Separation tank

Marinetank

Tank structure:					
Dimension:		Material:		Pressure:	
Height:	m	Diameter:	m		
Top of tank:	□Vault ty	pe 🛛 🗆 🗆 Flat type	🗆 Open type	Taper type	
Bottom of tank:	Taper ty	pe 🛛 🗆 Flat type	Slope type	□curved type	
Installation:	Top ins	tallation □Side installa	tion		
	□by-pass	installation	□Guided wave pipe	e installation	
Tank top connection tub	pe(important info):				
Tube height:	mm ;	Diameter:	mm		
Medium of measuremen	nt				
Medium name:	.iquid □Solid	□Mixed Medium			
Temperature of medium	n: °C	dielectric constant:			
Hanging: 🗆 Yes	□ No				
Mixing: 🗆 Yes	🗆 No				
Process Connection					
Thread: (□G1½A	□ 1½NPT ) Flan	ge (DN= ) Flange (	ANSI= )		
Power Supply:					
□ 24V DC 2 wires	□ 24V DC 4	wires 🗆 22	0V AC4 wires		
Output: 🗆 4-20mA	🗆 HART 🛛 🗆 RS4	85 MODBUS			
Display: 🗆 Yes	□ No				