SAFETY DATA SHEET

(GHS, Appendix 4)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : Patchone EC N° : 202-676-4 CAS N° : 98-52-2

1.2. Relevant identified uses of the substance or mixture and uses advised against

Industrial-grade aromatic raw material, not intended for retail sale

1.3. Details of the supplier of the safety data sheet

Registered company name: Aromatics Original Material Co., Ltd.

Address: 3/8 1st floor Bangwaek Rd, Bangpai, Bangkae, Bangkok 10160 Thailand.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

GHS compliant.

Acute oral toxicity, Category 5 (Acute Tox. 5, H303).

Eye irritation, Category 2A (Eye Irrit. 2A, H319).

Hazardous to the aquatic environment - Acute hazard, Category 2 (Aquatic Acute 2, H401).

This substance does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

2.2. Label elements

GHS compliant.

Hazard pictograms:



GHS07

Signal Word:

WARNING

Product identifiers (list of classified components):

CAS 98-52-2 4-TERT-BUTYLCYCLOHEXANOL

Hazard statements:

H303 May be harmful if swallowed.
H319 Causes serious eye irritation.
H401 Toxic to aquatic life.

Precautionary statements - Prevention:

P273 Avoid release to the environment.

Precautionary statements - Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing.

P312 Call a POISON CENTER/doctor/... if you feel unwell. P337 + P313 If eye irritation persists: Get medical advice/attention.

Precautionary statements - Disposal:

P501 Dispose of contents/container in accordance with local regulation.

2.3. Other hazards

No data available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Composition:

Identification	GHS	Note	%
	GHS07		
CAS: 98-52-2	Wng		
EC: 202-676-4	Acute Tox. 5, H303		100%
4-TERT-BUTYLCYCLOHEXANOL	Eye Irrit. 2, H319		
	Aquatic Acute 2, H401		

SECTION 4: FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures

In the event of splashes or contact with eyes:

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin:

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

In the event of swallowing:

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water, administer activated medical charcoal and consult a doctor.

Keep the person exposed at rest. Do not force vomiting.

Seek medical attention, showing the label.

If swallowed accidentally, call a doctor to ascertain whether observation and hospital care will be necessary. Show the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media

Suitable methods of extinction

In the event of a fire, use:

- sprayed water or water mist

- foam
- multipurpose ABC powder
- BC powder
- carbon dioxide (CO2)

Unsuitable methods of extinction

In the event of a fire, do not use:

- water jet

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed:

- carbon monoxide (CO)
- carbon dioxide (CO2)

5.3. Advice for firefighters

No data available.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Consult the safety measures listed under headings 7 and 8.

For non first aid worker

Avoid any contact with the skin and eyes.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Contain and control the leaks or spills with non-combustible absorbent materials such as sand, earth, vermiculite, diatomaceous earth in drums for waste disposal.

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Retrieve the product by mechanical means (sweeping/vacuuming).

6.4. Reference to other sections

No data available.

SECTION 7: HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the substance is handled.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Ensure that there is adequate ventilation, especially in confined areas.

Fire prevention:

Handle in well-ventilated areas.

Prevent access by unauthorised personnel.

Recommended equipment and procedures:

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Avoid eye contact with this substance.

Packages which have been opened must be reclosed carefully and stored in an upright position.

Prohibited equipment and procedures:

No smoking, eating or drinking in areas where the substance is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Storage

Keep the container tightly closed in a dry, well-ventilated place.

Keep away from food and drink, including those for animals.

The floor must be impermeable and form a collecting basin so that, in the event of an accidental spillage, the liquid cannot spread beyond this area.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No data available.

8.2. Exposure controls

Personal protection measures, such as personal protective equipment

 $Pictogram(s)\ indicating\ the\ obligation\ of\ wearing\ personal\ protective\ equipment\ (PPE):$





Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles with protective sides accordance with standard EN166.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

Prescription glasses are not considered as protection.

Individuals wearing contact lenses should wear prescription glasses during work where they may be exposed to irritant vapours.

Provide eyewash stations in facilities where the product is handled constantly.

- Hand protection

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN ISO 374-1.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question: other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Type of gloves recommended:

- Nitrile rubber (butadiene-acrylonitrile copolymer rubber (NBR))

Recommended properties:

- Impervious gloves in accordance with standard EN ISO 374-2

- Body protection

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid breathing dust.

Type of FFP mask:

Wear a disposable half-mask dust filter in accordance with standard EN149/A1.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

General information:

Physical state: Solid.

Important health, safety and environmental information

pH: Not relevant.

Boiling point/boiling range: Not specified.

Flash Point: 110.00 °C.

Method for determining the flash point:

ASTM D 93-15 (Standard Test Methods for Flash Point by Pensky-

Martens Closed Cup Tester).

Vapour pressure (50°C):

Density:

Not stated.

Water solubility:

Melting point/melting range:

Self-ignition temperature:

Decomposition point/decomposition range:

Not specified.

Not specified.

9.2. Other information

No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

This substance is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

When exposed to high temperatures, the substance can release hazardous decomposition products, such as carbon monoxide and dioxide, fumes and nitrogen oxide.

10.4. Conditions to avoid

Avoid:

- formation of dusts

Dusts can form an explosive mixture with air.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

The thermal decomposition may release/form:

- carbon monoxide (CO)

- carbon dioxide (CO2)

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

May be harmful if swallowed.

May have reversible effects on the eyes, such as eye irritation which is totally reversible by the end of observation at 21 days.

Splashes in the eyes may cause irritation and reversible damage

11.1.1. Substances

Acute toxicity:

4-TERT-BUTYLCYCLOHEXANOL (CAS: 98-52-2)

Oral route:

LD50 = 4200 mg/kg

11.1.2 Complex substance

No toxicological data available for the substances.

SECTION 12: ECOLOGICAL INFORMATION

Toxic to aquatic life.

The product must not be allowed to run into drains or waterways.

12.1. Toxicity

12.1.2 Complex substance

No aquatic toxicity data available for the substances.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13: DISPOSAL CONSIDERATIONS

The appropriate waste management of the substance and/or its container must be determined in accordance with local regulations.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste:

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging:

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14: TRANSPORT INFORMATION

Exempt from transport classification and labelling.

14.1. UN number

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14.2. UN proper shipping name

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14.3. Transport hazard class(es)

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14.4. Packing group

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14.5. Environmental hazards

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14.6. Special precautions for user

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SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

The following regulations have been used:

- Globally Harmonized System of Classification and Labelling of Chemicals (GHS), review no. 7 (2017)

- Container information:

No data available.

- Particular provisions :

No data available.

- Standardised American system for the identification of hazards presented by the product in view of emergency procedures (NFPA 704):

NFPA 704, Labelling: Health=2 Inflammability=1 Instability/Reactivity=1 Specific Risk=none



15.2. Chemical safety assessment

No data available.

SECTION 16: OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the substance and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3:

H303 May be harmful if swallowed.
 H319 Causes serious eye irritation.
 H401 Toxic to aquatic life.

Abbreviations:

ADR: European agreement concerning the international carriage of dangerous goods by Road.

IMDG: International Maritime Dangerous Goods. IATA: International Air Transport Association. ICAO: International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

 $GHS07: Exclamation\ mark$

PBT: Persistent, bioaccumulable and toxic. vPvB: Very persistent, very bioaccumulable.