

# Water Cascade User Manual

Models: EM4416 / EM4417



Thank you for purchasing the stainless steel products of our company. As the manufacturer, we recommend that you are compliance with the following rules, so as to ensure that from the first day of using, the products can reach the best status.

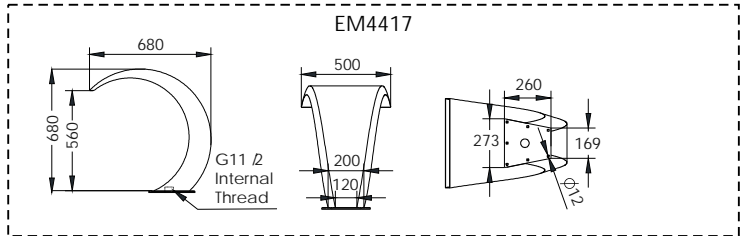
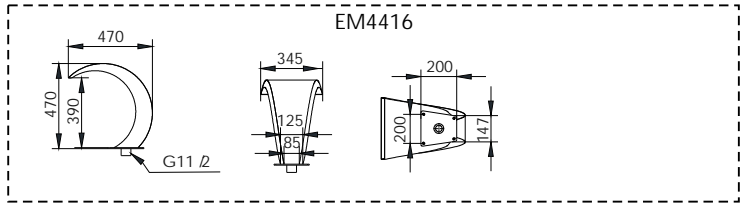
## Suggestions:

Waterfall has good filter circulation and proper water to clear the swimming pool. Usually clean the products with large amount of fresh water and stainless steel detergent, so as to wipe off remained lime, chloride and other hazardous substance. It can prevent them from sticking onto the surface of the stainless steel products, which may form blots and scratch corrosion. If the calcium blots appear, please clean the products with stainless steel detergent, which should be diluted in the fresh water. Don't wipe it off by mill or sand paper. Often clean it with large amount of fresh water. In-room swimming pool should be cleaned often, because the corrosive steam given out by chemical substance has a very high concentration. The swimming pool using salt chlorination equipment should pay more attention to it. Choose the proper type of stainless steel according to the condition of the water and the environments the products are put in (choose AISI-304 or AISI—316 can be chosen) If you don't want to use the products for a long time, just clean it with large amount of water and dry it, put it away from chemical products. You'd better to dismantle it and store.

## You Should Avoid:

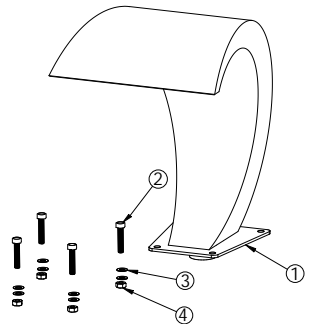
Adding chemical agent or abrasive agent near to the stainless steel parts, so as to prevent them from splashing onto the waterfall. These chemical agents may corrode the products or form blots on the products. The concentration of dust, salt, concrete and pollutants as well as other the contacts with metal materials (especially iron) may increase the risks of being corroded. Too high concentration of blots, chloride and salt in the water of the swimming pool as well as improper pH value may affect the strength and durance of stainless steel. Therefore, it is important to strictly following these suggestions. For the quality of water provided by the installation company of your swimming pool, the manufacturers of chemical products and all the above mentioned things, you should pay more attention.

### Product Dimension



### EM4416 Replacement Parts

Item	Part No .	Description	Qty
1	202076439	Water Cascade Body	1
2	112010057	M10X70 Inner Hexagon Screw	4
3	112272653	M10 Washer	8
4	112302653	M10 Hexagon Nut	4



### EM4417 Replacement Parts

Item	Part No .	Description	Qty
1	112010058	M10 Round Head Nut	7
2	112272653	M10 Washer	7
3	202076440	Water Cascade Body	1
4	111040025	Trapezoid Rubber Pad	1
5	571016441	Built-in Fitting for EM4417	1

