



Static Grounding for Tank Trucks

Precision and reliability is what the **Earth-Rite**<sup>®</sup> **II RTR**<sup>™</sup> provides to HAZLOC safety professionals and engineers who are tasked with protecting personnel and plant assets from the ignition hazards of static electricity during tank truck loading and unloading operations.

**Inquiry >** Click here to submit a product related query or a request for quotation.

The loading and unloading of tank trucks with large quantities of chemicals and powders generates static electricity which, if left to accumulate on a tank truck, could discharge electrostatic sparks with energies far in excess of the minimum ignition energies of a vast range of combustible gases, vapours and dusts. The ignition of such atmospheres by static electricity can be prevented by ensuring the tank truck is grounded.

Grounding ensures there can be no build of static electricity on the tank and chassis of the tank truck and the most reliable way of grounding your tank trucks is to specify an Earth-Rite II RTR. With over 3,000 units in the field the 2nd generation Earth-Rite II RTR is the most reliable and precise method of grounding tank trucks today.

The Earth-Rite II RTR utilises patented electronics called "Tri-Mode" technology (next page) to establish three key inputs that must be in place before the loading/unloading operation can commence. When the three key inputs are met, only then will the Earth-Rite II RTR go permissive and energise its pair of dry change-over contacts to engage the pump, or whatever equipment is interlocked with the system, to control the flow of product to or from the tank truck. Any static generated by the loading operation is transferred from the tank truck via the Earth-Rite RTR to ground, mitigating static electricity as a potential source of ignition.

### Earth-Rite II RTR Road Tanker Grounding System

### The Earth-Rite II RTR includes:

- > Explosion Proof Control Enclosure incorporating Intrinsically Safe Static Ground Monitoring Electronics.
- > Ground Connection Junction Box with Clamp Stowage Point and Quick Release Connector.
- > Heavy Duty Stainless Steel Universal Grounding Clamp with Hytrel<sup>™</sup> Extendable Cable and Quick Connectors.

Newson Gale | For over 30 years Newson Gale has been supplying the chemical and processing industry worldwide with its market leading range of static control products ensuring people and plant are protected from static related fires and explosions.



Tri-Mode Technology

### MODE 1 | Tank Truck Recognition

In accordance with the recommendations of IEC 60079-32-1\*, the Earth-Rite RTR II determines if the grounding clamp is connected to a tank truck.

### MODE 2 | Static Ground Verification

The Earth-Rite II RTR ensures that it has a connection to the general mass of the earth. This is a critical input as a connection to earth is the only means by which the static electricity can be transferred from the tank truck, preventing the accumulation of static electricity.

### MODE 3 | Continuous Ground Loop Monitoring

In accordance with the key recommendations of IEC 60079-32-1\* and NFPA 77\*, the Earth-Rite II RTR ensures the resistance between the tank truck and the verified grounding point at the loading rack never exceeds 10 ohms. The Earth-Rite II RTR achieves this by monitoring the resistance between the RTR clamp's connection to the tank truck and the RTR's connection to the verified grounding point for the duration of the transfer operation.

\*IEC 60079-32-1, "Explosive atmospheres: electrostatic hazards, guidance"

\*NFPA 77, "Recommended Practice on Static Electricity".

Compliant with IEC 60079-32-1 & NFPA 77	The monitoring set-point of 10 ohms resistance is compliant with the standards for static control in hazardous areas: IEC 60079-32-1 & NFPA77.
Operator friendly interface	Simple GO / NO GO indication informs operator when the road tanker is connected to ground. When a positive ground connection is made the pulsing hi-visibility indicators are activated during the MODE 3 Continuous Ground Loop Monitoring stage.
Control / Interlock capability (Two dry output contacts)	The first output contact can be used to interlock with flow control devices (e.g. pumps, valves, PLCs) to ensure product cannot flow unless the RTR has established a ground path for the tanker truck. The second output contact can operate attention grabbing devices (e.g. strobe lights) to warn personnel that a hazardous product transfer is underway. * Optional Instrinsically safe switching PCB is also available, see Page 8.
Wide operating temperature range	The RTR system can operate in extreme weather conditions without modifications or enhanced protection: -40°F to +122°F.
Detachable Clamp & Cable	Quick Connect system provides flexible and easy removal of grounding clamp and cable from the hazardous area for maintenance.
Universally Approved Enclosure	Suitable for installation in highest range of gas and vapour environments.

The Earth-Rite<sup>®</sup> II RTR<sup>™</sup> forms part of the Earth-Rite<sup>®</sup> range of Static Grounding and Bonding Equipment available from Newson Gale Inc.





Pulsing **LEDs** confirm positive ground connection.

### Options

RTR System Tester (ER2/CRT)

Mode Selector Keyswitch

Self-Retracting Cable Reel

Explosion Proof Strobe Light Intrinsically Safe (I.S.) Switching PBC IEC/Cenelec (European) and NEC/CEC (North American) versions available

#### Certification



Ingress Protection Type 4X - IP 66

Power Supply Selectable 110/120 V or 220/240 V AC, 50-60 Hz Selectable 12 V or 24 V DC



# **Technical Specification**

XP (Class I, II, III - Div 1 Installations)

### Monitoring unit

Power supply	110/120 V or 220/240 V AC, 50-60 Hz 12 V or 24 V DC
Power rating	10 watt
Ambient temperature range	-40°F to +122°F (-40°C to +50°C)
Ingress protection	Type 4X, (IP 66)
Weight	9.9 lbs (4.5 kg) nett
Construction	Copper-free cast aluminium
Monitoring Circuit	Intrinsically Safe
Operational Series Ground Resistance	Nominally $\leq$ 10 Ohm
Output Relay Contact Rating	2 off dry contacts, 250 V AC, 5 A, 500 VA max resistive 30 V DC, 2 A, 60 W max resistive
I.S Switching PCB (NAMUR compatible)	30 V DC, 500 mA Li = 0H, Ci = 0F Optional extra - See system options
Cable Entries	7 x $^{3\!\!/}_{4}$ NPT (supplied with 4 stopper plugs)

#### Junction Box/Stowage Point

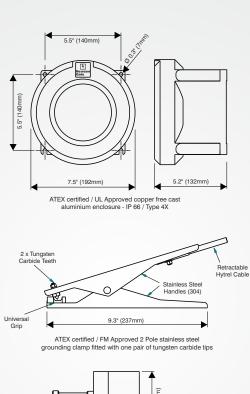
Enclosure Material	GRP with carbon loading
Terminals	2 x AWG #14 conductor capacity
Stowage Device	Insulated ¾" diameter pin
Cable Entries	1 x M20
Clamp Cable Connection	Quick Connect

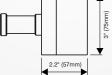
### Grounding Clamp

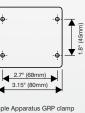
Clamp Design	2 pole with tungsten carbide teeth
Body	Stainless Steel
Approval	FM Approved

#### Spiral Cable

Cable	Blue Cen-Stat Hytrel sheath (Static dissipative, chemical & abrasion resistant)
Conductors	2 x AWG #18 copper
Length	32 ft. (10 m) extended, 3 ft. (1 m) unextended (other lengths available - please inquire)







Simple Apparatus GRP clamp stowage box with grounding clamp stowage pin



# Hazardous Area Certification

Europe / International:	North America:
IECEx	NEC 500 / CEC (Class & Division)
Ex d[ia] IIC T6 Gb(Ga) (gas & vapour) Ex tb IIIC T80°C IP66 Db (combustible dusts) Ta = -40°C to +55°C IECEx EXV 19.0052 IECEx certifying body: ExVeritas <b>ATEX</b> W II 2(1)GD Ex d[ia] IIC T6 Gb(Ga) Ex tb IIIC T80°C IP66 Db Ta = -40°C to +55°C ExVeritas 19ATEX0537 ATEX Notified Body: ExVeritas	Associated Equipment [Ex ia] for use in Class I, Div. 1, Groups A, B, C, D Class II, Div. 1, Groups E, F, G Class III, Div. 1 Providing intrinsically safe circuits for Class I, Div. 1, Groups A, B, C, D Class II, Div. 1, Groups E, F, G Class III, Div. 1 When installed per Control Dwg; ERII-Q-10110 cCSAus Ta = -40°C to +50°C Ta = -40°F to +122°F OSHA recognised NRTL: CSA
	NEC FOF & FOF (Class & Zaning)
	NEC 505 & 506 (Class & Zoning) Class I, Zone 1 [0] AEx d[ia] IIC T6 Gb(Ga) (gas & vapour) Class II, Zone 21 [20] AEx tD [iaD] 21 T80°C (combustible dusts)
	<b>CEC Section 18 (Class &amp; Zoning)</b> Class I, Zone 1[0] Ex d[ia] IIC T6 Gb(Ga) DIP A21, IP66, T80°C

# Additional Certification

Safety Integrity Level:	SIL 2 (in accordance with IEC/EN 61508)
SIL assessment body:	Exida
EMC Tested:	to EN 61000-6-3, EN 61000-6-2 FCC - Part 15 (Class B)







# Technical Specification

GRP (Class I, II, III - Div 2 Installations)

Power Supply & Monitoring Unit

Power Supply	108/125 V or 216/250 V AC, 50-60 Hz 12 V or 24 V DC
Power Rating	10 watt
Ambient Temperature Range	-13°F to +131°F (-25°C to +55°C)
Ingress Protection	IP 66
Weight	4.4 lbs (2 kgs) nett
Construction	Carbon-loaded GRP
Monitoring Circuit	Intrinsically safe
Operational Series Ground Resistance	Nominally $\leq 10$ Ohm
Output Relay Contact Rating	2 off dry contacts,
	250 V AC, 5 A, 500 VA max resistive
	30 V DC, 2 A, 60 W max resistive
I.S Switching PCB	30 V DC, 500 mA
(NAMUR compatible)	Li = 0H, Ci = 0F
	Optional extra - See system options
Cable Entries	7 x M20 (4 x plugged)

Junction Box/Stowage Point

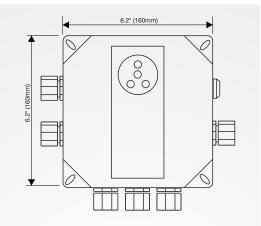
Enclosure Material	GRP with carbon loading
Terminals	2 x AWG #14 conductor capacity
Stowage Device	Insulated 0.79" diameter pin
Cable Entries	1 x M20
Clamp Cable Connection	Quick Connect

Grounding Clamp

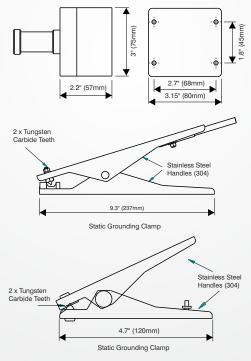
Clamp Design	2 pole with tungsten carbide teeth
Body	Stainless steel
Certification	Ex II 1 GD T6
Approval	FM Approved

#### Spiral Cable

Cable	Blue Cen-Stat Hytrel sheath (Static dissipative, chemical & abrasion resistant)
Conductors	2 x AWG #18 copper
Length	32 ft. (10 m) extended, 3 ft. (1 m) unextended (other lengths available, please inquire)



Earth-Rite II RTR in Static Dissipative Enclosure consisting of ground loop monitoring module and 2300/110V power supply for Zone 21& 22 dust atmospheres installations. This system may also be installed in Zone 2 atmospheres. For Zone 1 installations the Earth-Rite II RTR is supplied in a universally approved Ex(d)/XP metal enclosure.



ATEX certified / FM Approved 2 Pole stainless steel grounding clamp fitted with one pair of tungsten carbide tips.



# Hazardous Area Certification

Europe / International:	North America:
IECExEx ec nC [ia] IIC T4 Gc(Ga) (gas & vapour)Ex tb IIIC T70°C Db (combustible dusts)Ta = -40°C to +55°CIECEx EXV 19.0545XIECEx certifying body: ExVeritasATEX( $ \mathfrak{F}$ II 3(1) GEx ec nC [ia] IIC T4 Gc(Ga)Ex tb IIIC T70°C DbTa = -40°C to +55°CExVeritas 19ATEX0545XATEX Notified Body: ExVeritas	<ul> <li>NEC 500 / CEC (Class &amp; Division)</li> <li>Associated Equipment [Ex ia] for use in Class I, Div. 2, Groups A, B, C, D</li> <li>Class II, Div. 2, Groups E, F, G</li> <li>Class III, Div. 2</li> <li>Providing Intrinsically Safe circuits for Class I, Div. 1, Groups A, B, C, D</li> <li>Class II, Div. 1, Groups A, B, C, D</li> <li>Class III, Div. 1, Groups E, F, G</li> <li>Class III, Div. 1</li> <li>When installed per Control Dwg;</li> <li>ERII-Q-10165 cCSAus</li> <li>Ta = -25°C to +55°C</li> <li>Ta = -13°F to +131°F</li> <li>OSHA recognised NRTL: CSA</li> </ul>
	NEC 505 & 506 (Class & Zoning)
	Class I, Zone 2, (Zone 0), AEx nA[ia] IIC T4 (gas & vapour) Class II, Zone 21, AEx tD[iaD] 21, T70°C, (combustible dusts)
	CEC Section 18 (Class & Zoning) Class I, Zone 2 (Zone 0) Ex nA[ia] IIC T4 DIP A21, IP66, T70°C

### Additional Certification

Safety Integrity Level:	SIL 2 (in accordance with IEC/EN 61508)
SIL assessment body:	Exida
EMC Tested:	to EN 61000-6-3, EN 61000-6-2
	FCC - Part 15 (Class B)



# System options

Newson Gale supplies a range of product options that enhance the control and general safety of transfer processes and aid engineers with system installations and routine system service checks. Contact Newson Gale or your local Newson Gale representative for more information on the range of options available.

### Hazardous Area Strobe Light

The strobe light is mounted in an elevated position and when the equipment is correctly grounded, flashes continuously informing personnel that a transfer process is underway and is protected from the static hazard. The strobe light can be used in conjunction with the **Earth-Rite II RTR** and **Earth-Rite II PLUS**.

- > ATEX and Class/Div approved versions
- > 115 V / 230 V AC and 24 V / 48 V DC options
- > Amber, Green & Red strobe colour options



### **RTR Tester**

The **RTR Tester** is designed to have the same electrical characteristics as a road tanker and provides engineers with a means of checking that the **RTR** undergoing installation is permissive when it detects these characteristics. The Tester is connected to the **RTR** system and it's grounding point, and when activated, the **RTR**'s LED indicators change from red to green, confirming that the Road Tanker Recognition and Static Ground Verification checks are functioning as intended.

- > Ideal for system commissioning and routine service checks
- > Easy to use with simple PASS / FAIL condition





### Intrinsically Safe (I.S) Switching PCB

The I.S Switching PCB is an additional circuit board added to Newson Gale system enclosures that enable users to directly interface with, and switch intrinsically safe circuits without the need for additional equipment. The I.S Switching PCB is designed not to affect the I.S signals electrical parameters and is compatible with the **Earth-Rite II RTR**, **MGV**, **PLUS** and **FIBC** platforms.

- > 30 V DC, 500 mA
- > Li = 0H, Ci = 0F
- > Suitable for Ex ia, ib, ic rated instrinsically safe circuits only
- > NAMUR Compatible

### **Retractable Cable Reel**

The Retractable Cable Reel is supplied for grounding system installations where customers want to ensure the grounding clamp and cable are returned to the static grounding system by operators and drivers on completion of the product transfer process. The reel can be used in conjunction with the Earth-Rite II RTR, Earth-Rite II MGV and Earth-Rite II PLUS.

- > Certified for ATEX Zone 1 and 21 hazardous areas
- > Self-retracting with up to 15 m (50 ft.) of Hytrel® protected cable
- > Silver plated ultra low resistance slip ring contacts

### Sun Shield

Designed for operating environments subject to intense sunlight, the ERII Sun Shield prevents direct sunlight hitting the indicators on the **Earth-Rite II RTR** and **Earth-Rite II PLUS** static grounding systems.

The Sun Shield casts a shadow over the indicators during peak sun light hours so that operators can easily view the ground status indicators. The shield is constructed from stainless steel and can be fitted to any installation in a matter of minutes.

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**Contact Us >** Your inquiry will be processed rapidly via our webform enquiry service. If you would prefer to call us, or e-mail us, please use the contact details provided below.





