# D110C

Black

## **FEATURES**

- Printing on receiving cloths (nylon, polyester, acetate).
- Superior ironing resistance at temperature up to 150°C.
- The printed image is very resistant to water washing, dry cleaning, stone wash and bleach.
- Higher sensitivity and image density.
- Ricoh's unique coating on the back allows reliable and superior matching qualities with the thermal head.

## APPLICATION AREA



Cloth care labels

## GENERAL CONDITIONS

Usage conditions: 5 to 35°C with 30 to 85% of relative humidity.

Storage life: 24 months after slitting day.

Storage conditions: Keep indoor avoiding high temperature (such as beside a heat source), high humidity, direct

sun light.

# CERTIFICATES / REGISTRATIONS / DIRECTIVES

- TSCA (Toxic Substances Control Act)
- RoHs
- WEEE
- 2003/11/EC
- 2000/53/EC
- -76/769/EEC
- ISO EN71-3
- REACH





For other directives, please contact us.



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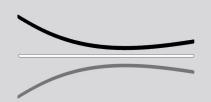


## **RIBBON PROPERTIES**

Ink melting point: 83°C

Polyester film thickness: 4.5µm

Friction coefficient: < 0.045



Total ribbon thickness: < 9µm

Tearing resistance: > 200N/mm<sup>2</sup>

Transmision density: 1.40mini

## PRINTING PROPERTIES

## Maximum printing speed: 6IPS

	Nylon	Polyester satin	Acetate
Compatibility	✓	✓	4
Image density	1.79	1.57	1.55

Image resolution for nylon and polyester satin:

Minimum size: - For care symbols: 4.0mm

- For the characters: 1.0mm

# **DURABILITY OF PRINTED IMAGE**

TESTS with standard nylon care labels	RESULTS
Standard washing 25 washing at 40°C during 45 min Test ISO C06A1M	ANSI > B
Standard washing 25 washing at 60°C during 45 min Test ISO C06A1M	ANSI > B
Stone wash I time	ANSI > C
Dry cleaning 5 times	ANSI » B
Direct and Indirect Ironing (150°C) 20 back & forwards	ANSI > B
Bleaching diluted at 5% during 2h	ANSI > B
<b>Light</b> Xenon lamp at 650W/m² during 1 month	ANSI > B



D110C durability

5: No damage (Good)

O: Erased (Bad)

D110C with <u>nylon</u>

D110C with polyester satin

