

TEST REPORT

No. : SHIN2107047170CM

Date : Aug 05, 2021

Page: 1 of 6

scan to see the report



SHIN2107047170CM

CUSTOMER NAME: K.O.H. INTERNATIONAL CO., LTD
ADDRESS: 45 MOO 1 TUMBON BORNGERN AMPHUR LADLUMKAEW,
PRATHUMTHANEE 12140

Sample Name : DOUBLE COUPLER
Product Specification : 48.3*48.3mm
Buyer : K.O.H. International Co., Ltd
Material and Mark : Q235
Others : IPT64009/1

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Test Required : Please see the next page(s)
Ref. Standard : Please see the next page(s)
Date of Receipt : Jul 08, 2021
Testing Start Date : Jul 08, 2021
Testing End Date : Jul 30, 2021
Test result(s) : For further details, please refer to the following page(s)
(Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Signed for
SGS-CSTC Standards Technical
Service (Shanghai) Co., Ltd.

Ziven Wang

Ziven Wang
Authorized signatory



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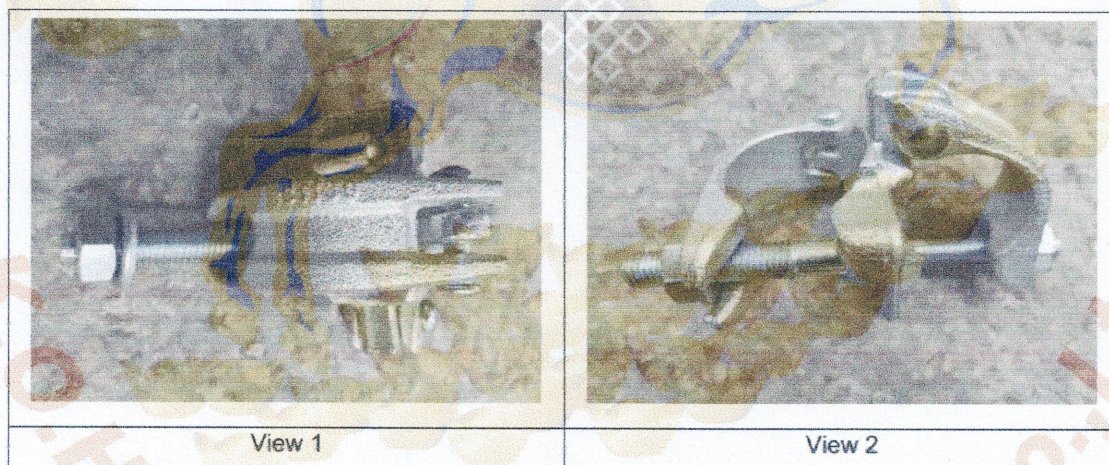
Page: 2 of 6

Summary of Results:

No.	Test Item	Test Method	Result	Conclusion
1	Slipping Force	EN 74-1:2005 Clause 7.2.1	See Result	Pass
2	Failure Force	EN 74-1:2005 Clause 7.2.2	See Result	Pass
3	Pull-apart Force	EN 74-1:2005 Clause 7.3	See Result	Pass
4	Indentation	EN 74-1:2005 Clause 7.5	See Result	Pass

Note: Pass : Meet the requirements;
Fail : Does not meet the requirements;
/ : Not Apply to the judgment.

Original Sample Photo(s):



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TEST REPORT

No. : SHIN2107047170CM

Date : Aug 05, 2021

Page: 3 of 6

Test Item: Slipping Force, Failure Force, Pull-apart Force, Indentation

Test Method: EN 74-1:2005

Sample Description: See photos

Test Condition:

Specimen: Right angle coupler, Class A, 25pcs

Test Results:

Test Clause	Test Item	Test Requirement (Right angle coupler, Class A)	Test Result	Conclusion
7.2.1	Slipping Force	$\Delta_1 \leq 7\text{mm}$, $F_{s,5\%} \geq 7.0\text{kN}$	$\Delta_1 \leq 7\text{mm}$, $F_{s,5\%} = 15.9\text{kN}$	Pass
		$1\text{mm} \leq \Delta_2 \leq 2\text{mm}$, $F_{s,5\%} \geq 10.0\text{kN}$	$1\text{mm} \leq \Delta_2 \leq 2\text{mm}$, $F_{s,5\%} = 15.9\text{kN}$	
7.2.2	Failure Force	$F_{f,5\%}/\gamma R2 \geq 20.0\text{kN}$	$F_{f,5\%}/\gamma R2 = 54.4\text{kN}$	Pass
7.3	Pull-apart Force	$F_{p,5\%}/\gamma R2 \geq 20.0\text{kN}$	$F_{p,5\%}/\gamma R2 = 44.1\text{kN}$	Pass
7.5	Indentation	$F = 6.67\text{kN}$, $\Delta_{10} \leq 1.5\text{mm}$	$F = 6.67\text{kN}$, $\Delta_{10} < 1.5\text{mm}$	Pass

Note:

1. $F_{s,5\%}$, $F_{f,5\%}$, $F_{p,5\%}$: the 5% quantile for the 75% level of confidence.
2. $\gamma R2 = 1.25$ according to EN 74-1.
3. Specification of tube for slipping force: Steel tube of $\Phi 48.3\text{mm} \times 3.2\text{mm}$ (wall thickness)
Specification of steel bar for failure force and pull-apart force: Steel bar of $\Phi 48.3\text{mm}$.
Specification of tube for indentation: Steel tube of $\Phi 48.3\text{mm} \times 2.8\text{mm}$ (wall thickness)
4. Please see Annex A for details of test results.



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TEST REPORT

No. : SHIN2107047170CM

Date : Aug 05, 2021

Page: 4 of 6

Annex A Details of test results

1. Slipping Force

Sample No.	F_s (kN, $\Delta_1=7\text{mm}$)	F_s (kN, $1\text{mm}\leq\Delta_2\leq2\text{mm}$)
1	* $F_s=20.0\text{kN}$, $\Delta_1<7\text{mm}$	* $F_s=20.0\text{kN}$, $\Delta_2<1\text{mm}$
2	18.11	18.40
3	16.84	16.80
4	19.23	19.17
5	19.93	* $F_s=20.0\text{kN}$, $\Delta_2<1\text{mm}$
6	17.56	17.24
7	16.70	16.87
8	18.38	18.25
9	18.51	18.10
10	* $F_s=20.0\text{kN}$, $\Delta_1<7\text{mm}$	19.71
$F_{s,5\%}$	15.9	15.9

Note: In accordance with EN 74-1:2005, the test can be ended when the test load reached twice the specified F_s given in Table 8 of EN 74-1:2005. The result of $F_{s,5\%}$ is the statistical result of the other 8 specimens.

2. Failure Force

Sample No.	F_f (kN)
11	71.05
12	76.11
13	77.24
14	72.02
15	75.69
$F_{f,5\%}/\gamma R2$	54.4



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TEST REPORT

No. : SHIN2107047170CM

Date : Aug 05, 2021

Page: 5 of 6

3. Pull-apart Force

Sample No.	F _p (kN)
16	70.32
17	65.99
18	63.41
19	60.49
20	61.02
F _{p,5%} /γR2	44.1

4. Indentation

Sample No.	△ ₁₀ (mm, F=6.67kN)
21	0.23
22	0.44
23	0.21
24	0.35
25	0.71



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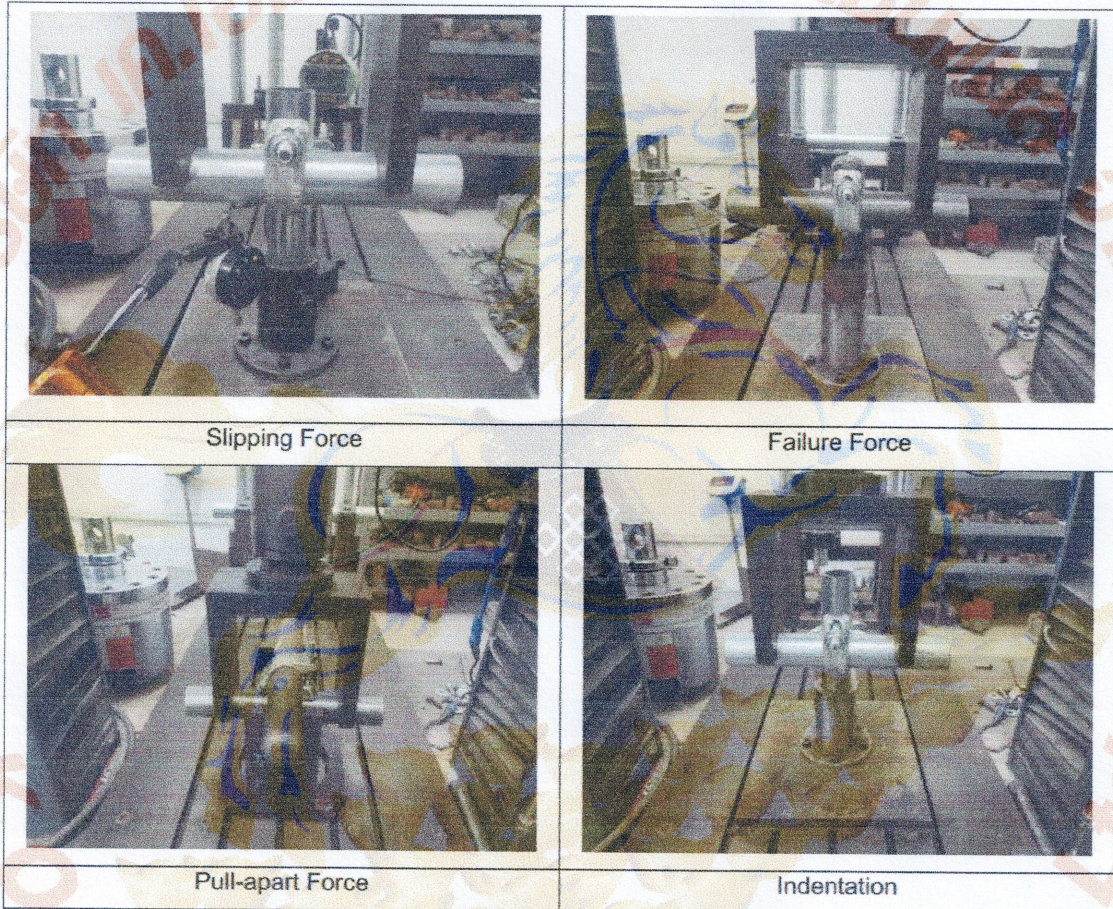
TEST REPORT

No. : SHIN2107047170CM

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Page: 6 of 6

Test Photo(s):



***** End of report*****



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