

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Voltages

Aluminum series 1MB10

Selection and ordering data

Voltages	Article No. supplement Voltage code 12th and 13th position of the Article No.	Additional identification code with order code and plain text if required	Frame size						Motor version		
			80	90	100	112	132	160	IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)	IE3 IE2 IE1
			1MB10.2								
1MB10-..... -		Order code									
Voltage at 50 Hz or 60 Hz (50 Hz power)											
50 Hz 230 VΔ/400 VY, 60 Hz 460 VY	2 2	-	□	□	□	□	□	□			
50 Hz 400 VΔ/690 VY, 60 Hz 460 VΔ	3 4	-	□	□	□	□	□	□			
50 Hz 500 VY	2 7	-	○	○	○	○	○	○			
50 Hz 500 VΔ	4 0	-	-	-	○	○	○	○			
50 Hz 220 VΔ/380 VY, 60 Hz 440 VY	2 1	-	✓	✓	✓	✓	✓	✓			
50 Hz 380 VΔ/660 VY, 60 Hz 440 VΔ	3 3	-	✓	✓	✓	✓	✓	✓			
50 Hz 240 VΔ/415 VY, 60 Hz 480 VY	2 3	-	✓	✓	✓	✓	✓	✓			
50 Hz 415 VΔ, 60 Hz 480 VΔ	3 5	-	✓	✓	✓	✓	✓	✓			
50 Hz 400 VY, 60 Hz 460 VY ¹⁾	0 2	-	○	○	○	○	○	○			
50 Hz 400 VΔ, 60 Hz 460 VΔ ²⁾	0 4	-	○	○	○	○	○	○			
60 Hz 220 VΔ/380 VY	1 7	-	✓	✓	✓	✓	✓	✓			
60 Hz 230 VΔ/400 VY	1 8	-	✓	✓	✓	✓	✓	✓			
60 Hz 380 VΔ/660 VY	3 0	-	✓	✓	✓	✓	✓	✓			
60 Hz 400 VΔ/690 VY	3 1	-	✓	✓	✓	✓	✓	✓			
50 Hz 400 VY	9 0	M4A	○	○	○	○	○	○			
50 Hz 400 VΔ	9 0	M4B	○	○	○	○	○	○			
Voltage at 60 Hz (50 Hz power)											
220 VΔ/380 VY; 50 Hz power ³⁾	9 0	M2A	✓	✓	✓	✓	✓	✓			
220 VΔ/380 VY; 60 Hz power	9 0	M1A	✓	✓	✓	✓	✓	✓			
380 VΔ/660 VY; 50 Hz power ³⁾	9 0	M2B	✓	✓	✓	✓	✓	✓			
380 VΔ/660 VY; 60 Hz power	9 0	M1B	✓	✓	✓	✓	✓	✓			
440 VY; 50 Hz power ³⁾	9 0	M2C	✓	✓	✓	✓	✓	✓			
440 VY; 60 Hz power	9 0	M1C	✓	✓	✓	✓	✓	✓			
440 VΔ; 50 Hz power ³⁾	9 0	M2D	✓	✓	✓	✓	✓	✓			
440 VΔ; 60 Hz power	9 0	M1D	✓	✓	✓	✓	✓	✓			
460 VY; 50 Hz power ³⁾	9 0	M2E	✓	✓	✓	✓	✓	✓			
460 VY; 60 Hz power	9 0	M1E	○	○	○	○	○	○			
460 VΔ; 50 Hz power ³⁾	9 0	M2F	✓	✓	✓	✓	✓	✓			
460 VΔ; 60 Hz power	9 0	M1F	○	○	○	○	○	○			
575 VY; 50 Hz power ³⁾	9 0	M2G	✓	✓	✓	✓	✓	✓			
575 VY; 60 Hz power	9 0	M1G	✓	✓	✓	✓	✓	✓			
575 VΔ; 50 Hz power ³⁾	9 0	M2H	✓	✓	✓	✓	✓	✓			
575 VΔ; 60 Hz power	9 0	M1H	✓	✓	✓	✓	✓	✓			
400 VΔ/690 VY; 50 Hz power ³⁾	9 0	M2J	✓	✓	✓	✓	✓	✓			
400 VΔ/690 VY; 60 Hz power	9 0	M1J	✓	✓	✓	✓	✓	✓			
480 VY; 50 Hz power ³⁾	9 0	M2K	✓	✓	✓	✓	✓	✓			
480 VY; 60 Hz power	9 0	M1K	✓	✓	✓	✓	✓	✓			
480 VΔ; 50 Hz power ³⁾	9 0	M2L	✓	✓	✓	✓	✓	✓			
480 VΔ; 60 Hz power	9 0	M1L	✓	✓	✓	✓	✓	✓			
230 VΔ/400 VY; 50 Hz power ³⁾	9 0	M2M	✓	✓	✓	✓	✓	✓			
230 VΔ/400 VY; 60 Hz power	9 0	M1M	✓	✓	✓	✓	✓	✓			
Voltage at 87 Hz (87 Hz power)											
400 VΔ ⁵⁾	9 0	M3A	✓	✓	✓	✓	✓	✓			
Non-standard voltage and/or frequencies											
Non-standard winding ⁴⁾	9 0	M1Y • and customer specifications	✓	✓	✓	✓	✓	✓			

- Standard version
- Without additional charge
- ✓ With additional charge

- Not possible
- This order code only determines the price of the version
 - Additional plain text is required.

¹⁾ Delta connection is not possible.
²⁾ Star connection is not possible.
³⁾ A power of 3.7 kW is stamped on the rating plate for versions 1MB1... - 1BA2, 1MB1... - 1BB2, 1MB1... - 1CC2 and 1MB1... - 1DD2 at 60 Hz with 50 Hz power in accordance with the international efficiency classification to IEC 60034-30.

⁴⁾ Plain text must be specified in the order: Voltage between 200 and 690 V (voltages outside this range are available on request), frequency, circuit, for 60 Hz additionally required rated power in kW.
⁵⁾ Only possible for 4-pole, 6-pole and 8-pole motors and in combination with the order codes **B40** and **B41**. The operating data for converter operation is also provided in a table on the additional rating plate. The motor contains winding version 50 Hz 230 VΔ.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Voltages

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Selection and ordering data

- Standard version
 - Without additional charge
 - With additional charge

- Not possible
 - This order code only determines the price of the version
 - Additional plain text is required.

1) Delta connection is not possible.

- 2) Star connection is not possible

- Star connection is not possible.
- 3) A power of 3.7 kW is stamped on the rating plate for versions 1MB1... - 1BA2, 1MB1... - 1BB2, 1MB1... - 1CC2 and 1MB1... - 1DD2 at 60 Hz with 50 Hz power in accordance with the international efficiency classification to IEC 60034-30

4) Plain text must be specified in the order: Voltage between 200 and 690 V (voltages outside the range on request), Frequency, connection, for 60 Hz, additionally required rated power in kW.

5) Only possible for 4-pole, 6-pole and 8-pole motors and in combination with the order codes **B40** and **B41**. The operating data for converter operation is also provided in a table on the additional rating plate. The motor contains winding version 50 Hz 230 VA.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Voltages

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line**Selection and ordering data**

Voltages	Article No. supplement Voltage code 12th and 13th position of the Article No.	Additional identification code with order code and plain text if required	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315	Motor version IEC Ex eb (Zone 1) IE3
			1MB1543 Basic Line	
			1MB1643 Performance Line	
			1MB5543 Basic Line	
			1MB5643 Performance Line	
1MB1543 - . . . ■ - ■ .				
1MB1643 - . . . ■ - ■ .				
1MB5543 - . . . ■ - ■ .				
1MB5643 - . . . ■ - ■ .				
Voltage at 50 Hz or 60 Hz³⁾				
50 Hz 230 VΔ/400 VY	2 2	-	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ -	
50 Hz 400 VΔ/690 VY	3 4	-	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	
50 Hz 500 VY	2 7	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ -	
50 Hz 500 VA ¹⁾	4 0	-	- - - ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	
50 Hz 220 VΔ/380 VY	2 1	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	
50 Hz 230 VΔ	0 1	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ -	
50 Hz 380 VΔ/660 VY	3 3	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
50 Hz 240 VΔ ¹⁾	2 3	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
50 Hz 415 VΔ	3 5	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
50 Hz 400 VY	9 0	M4A	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ -	
50 Hz 400 VΔ	9 0	M4B	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	
Voltage at 60 Hz and required power				
220 VΔ/380 VY; 50 Hz power	9 0	M2A	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	
380 VΔ/660 VY; 50 Hz power ²⁾	9 0	M2B	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
440 VY; 50 Hz power	9 0	M2C	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
440 VΔ; 50 Hz power	9 0	M2D	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
460 VY; 50 Hz power	9 0	M2E	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
460 VΔ; 50 Hz power	9 0	M2F	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
575 VY; 50 Hz power ²⁾	9 0	M2G	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
575 VΔ; 50 Hz power	9 0	M2H	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	
Non-standard voltage and/or frequencies				
Non-standard winding ²⁾	9 0	M1Y • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	

- Standard version
 Without additional charge
 With additional charge

- Not possible
 • This order code only determines the price of the version
 - Additional plain text is required.

¹⁾ Special certification is required for 60 Hz.²⁾ Plain text must be specified in the order:

Voltage between 200 V and 690 V (voltages outside this range are available on request), frequency, circuit, for 60 Hz additionally required rated power in kW.

³⁾ Motors in these frame sizes have a second rating plate (T1/T2 and T3) as standard.

The T3 power is stamped on the rating plate as standard if the following motors are selected with PTC thermistor (protection by PTC thermistor only) or voltage code "90":

- 2-pole motors: Frame sizes 132 to 160

- 4-pole motors: Frame size 180

Alternatively, with order code B33, the "T1/T2 power is stamped on the rating plate".

- 2-pole motors: Frame sizes 132 to 200

- 4-pole motors: Frame sizes 180 to 200

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Voltages

Cast-iron series 1MB1553, 1MB5553**Selection and ordering data**

Voltages	Article No. supplement Voltage code 12th and 13th position of the Article No.	Additional identification code with order code and plain text if required	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315 355	Motor version		
				1MB1553	1MB5553	IEC Ex db, Ex db eb IE3 (Zone 1)
1MB.553 - . . . ■ - ■ .						
Voltage at 50 Hz or 60 Hz						
50 Hz 230 VΔ/400 VY, 60 Hz 460 VY	2 2	-	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □	-	-	-
50 Hz 400 VΔ/690 VY, 60 Hz 460 VΔ	3 4	-	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □	□	□	-
50 Hz 500 VY	2 7	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	-	-	-
50 Hz 500 VΔ	4 0	-	- - - ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	○ ○	-	-
50 Hz 220 VΔ/380 VY, 60 Hz 440 VY	2 1	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
50 Hz 380 VΔ/660 VY, 60 Hz 440 VΔ	3 3	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
50 Hz 240 VΔ/415 VY, 60 Hz 480 VY	2 3	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
50 Hz 415 VΔ, 60 Hz 480 VΔ	3 5	-	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
50 Hz 400 VY	9 0	M4A	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	-	-	-
50 Hz 400 VΔ	9 0	M4B	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	○ ○	-	-
50 Hz 230 VΔ	0 1	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	-	-	-
50 Hz 400 VY ¹⁾	0 2	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	-	-	-
50 Hz 400 VΔ ²⁾	0 4	-	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	○ ○	-	-
Voltage at 60 Hz and required power						
220 VΔ/380 VY; 50 Hz power ³⁾	9 0	M2A	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
380 VΔ/660 VY; 50 Hz power ³⁾	9 0	M2B	- - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓	✓	-
440 VY; 50 Hz power ³⁾	9 0	M2C	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
440 VΔ; 50 Hz power ³⁾	9 0	M2D	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓	✓	-
460 VY; 50 Hz power ³⁾	9 0	M2E	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
460 VΔ; 50 Hz power ³⁾	9 0	M2F	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓	✓	-
575 VY; 50 Hz power ³⁾	9 0	M2G	- - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-
575 VΔ; 50 Hz power ³⁾	9 0	M2H	- - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓	✓	-
Voltage at 87 Hz (87 Hz power)						
400 VΔ ⁵⁾	9 0	M3A	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	-	-	-
Non-standard voltage and/or frequencies						
Non-standard winding ⁴⁾	9 0	M1Y • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	-	-	-

□ Standard version

○ Without additional charge

✓ With additional charge

- Not possible

- This order code only determines the price of the version
 - Additional plain text is required.

5¹⁾ Delta connection is not possible.²⁾ Star connection is not possible.³⁾ Power at 60 Hz according to the specification in the selection and ordering data of the basic motor.⁴⁾ Plain text must be specified in the order: Voltage between 200 and 690 V (voltages outside this range are available on request), frequency, circuit, for 60 Hz additionally required rated power in kW.⁵⁾ Only possible for 4-pole, 6-pole and 8-pole motors and in combination with the order codes B40 and B41. The operating data for converter operation is also provided in a table on the additional rating plate. The motor contains winding version 50 Hz 230 VA.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Voltages

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Selection and ordering data

Voltages	Article No. supplement Voltage code 12th and 13th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size 400, 450 $P_{\text{rated}} \leq 630 \text{ kW}$ $P_{\text{rated}} > 630 \text{ kW}$	Motor version
1MB5 . . . - . . .	1MB5 . . .	Order code	1MB55 . 4	IEC Ex ec, Ex tc, Ex tb IE4 (Zones 2, 22 and 21)
1MB5 . . . - . . .	1MB5 . . .		1MB55 . 3	
1MB5 . . . - . . .	1MB5 . . .		1MB58 . 3	IE3
Voltage at 50 Hz or 60 Hz				
50 Hz 400 V Δ /690 VY, 60 Hz 460 V Δ	3 4	-	<input type="checkbox"/>	O. R.
50 Hz 500 V Δ	4 0	-	<input type="radio"/>	O
60 Hz 575 V Δ			<input type="radio"/>	<input type="checkbox"/> ²⁾
50 Hz 690 V Δ	4 7	-	<input checked="" type="checkbox"/>	<input type="checkbox"/>
50 Hz 380 V Δ /660 VY, 60 Hz 440 V Δ	3 3	-	<input checked="" type="checkbox"/>	O. R.
50 Hz 415 V Δ , 60 Hz 480 V Δ	3 5	-	<input checked="" type="checkbox"/>	O. R.
50 Hz 600 V Δ , 60 Hz 690 V Δ	4 4	-	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
50 Hz 660 V Δ	4 6	-	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Voltage at 50 Hz and required power				
400 VA; 50 Hz power	9 0	M4B	<input checked="" type="checkbox"/>	O. R.
Voltage at 60 Hz and required power				
440 V Δ ; 60 Hz power	9 0	M1D	<input checked="" type="checkbox"/>	O. R.
460 V Δ ; 60 Hz power	9 0	M1F	<input checked="" type="checkbox"/>	O. R.
575 V Δ ; 60 Hz power	9 0	M1H	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> ²⁾
400 V Δ /690 VY; 60 Hz power	9 0	M1J	O. R.	O. R.
480 V Δ ; 60 Hz power	9 0	M1L	<input checked="" type="checkbox"/>	O. R.
440 V Δ ; 50 Hz power	9 0	M2D	<input checked="" type="checkbox"/>	O. R.
460 V Δ ; 50 Hz power	9 0	M2F	<input checked="" type="checkbox"/>	O. R.
575 V Δ ; 50 Hz power	9 0	M2H	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> ²⁾
400 V Δ /690 VY; 50 Hz power	9 0	M2J	O. R.	O. R.
480 V Δ ; 50 Hz power	9 0	M2L	<input checked="" type="checkbox"/>	O. R.
Non-standard voltage and/or frequencies				
Non-standard winding ¹⁾	9 0	M1Y • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

- Standard version
 Without additional charge
 This order code only determines the price of the version –
 Additional plain text is required.

O. R. Possible on request

 With additional charge

¹⁾ Plain text must be specified in the order: Voltage between 380 and 690 V (voltages outside this range are available on request), frequency, circuit, rated power in kW.

²⁾ 2-pole version, frame size 450 for 60 Hz operation on request.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Aluminum series 1MB10**Selection and ordering data**

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z Order code	Frame size						Motor version IEC Ex tb (Zone 21), IE3 Ex tc (Zone 22), IE2 Ex ec (Zone 2) IE1	
			80	90	100	112	132	160		
	1MB10.3									
	1MB10.1									
		1MB10.2								
1MB10 -Z										
Without flange										
IM B3	A	-	<input type="checkbox"/>							
IM B6 ¹⁾	T	-	<input type="checkbox"/>							
IM B7 ¹⁾	U	-	<input type="checkbox"/>							
IM B8 ¹⁾	V	-	<input type="checkbox"/>							
IM V6 ¹⁾	D	-	<input type="checkbox"/>							
IM V5 with protective cover 1) 2)	C	H00	✓	✓	✓	✓	✓	✓		

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Article No. supplements and special versions · Types of construction

Aluminum series 1MB10

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	Frame size 80 90 100 112 132 160 1MB10.3 1MB10.1 1MB10.2	Motor version					
			IEC		Ex tb (Zone 21), IE3			
			Ex tc (Zone 22), IE2		Ex ec (Zone 2) IE1			
			Order code					
1MB10 -Z								
With flange	Acc. to EN 50347 Acc. to DIN 42 948	FF165 A 200	FF165 A 200	FF215 A 250	FF215 A 250	FF265 A 300	FF300 A 350	
IM B5	F	-	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	
IM V1 with protective cover 1) 2)	G	H00	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	
IM V3 ¹⁾	H	-	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	
IM B35	J	-	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	
With flange next largest	Acc. to EN 50347 Acc. to DIN 42 948	- FF215 - A 250	FF215 A 250	FF265 A 300	FF265 A 300	FF300 A 350	-	
IM B5	F	P01	- ✓	✓ ✓	✓ ✓	✓ ✓	-	
IM V1 with protective cover 1) 2)	G	P01+H00	- ✓	✓ ✓	✓ ✓	✓ ✓	-	
IM V3 ¹⁾	H	P01	- ✓	✓ ✓	✓ ✓	✓ ✓	-	
IM B35	J	P01	- ✓	✓ ✓	✓ ✓	✓ ✓	-	
With flange next smallest	Acc. to EN 50347 Acc. to DIN 42 948	FF130 A 160	-	FF165 A 200	FF165 A 200	FF215 A 250	-	
IM B5	F	P02	✓ -	✓ ✓	✓ ✓	✓ ✓	-	
IM V1 with protective cover 1) 2)	G	P02+H00	✓ -	✓ ✓	✓ ✓	✓ ✓	-	
IM V3 ¹⁾	H	P02	✓ -	✓ ✓	✓ ✓	✓ ✓	-	
IM B35	J	P02	✓ -	✓ ✓	✓ ✓	✓ ✓	-	

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Article No. supplements and special versions · Types of construction

Aluminum series 1MB10

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z Order code	Frame size						Motor version	
			80	90	100	112	132	160		
			1MB10.3						IEC	Ex tb (Zone 21), IE3
			1MB10.1						Ex tc (Zone 22), IE2	Ex ec (Zone 2) IE1
1MB10 -Z										
With flange	Acc. to EN 50347 Acc. to DIN 42 948		FT100 C 120	FT115 C 140	FT130 C 160	FT130 C 160	FT165 C 200	FT215 C 250		
IM B14 ¹⁾	K		—	✓	✓	✓	✓	✓		
IM V19 ¹⁾	L		—	✓	✓	✓	✓	✓		
IM V18 with protective cover ^{1) 2)}	M	H00		✓	✓	✓	✓	✓		
IM B34	N		—	✓	✓	✓	✓	✓		
With flange next largest	Acc. to EN 50347 Acc. to DIN 42 948		FT115 C 140	FT130 C 160	FT165 C 200	FT165 C 200	FT215 C 250	—		
IM B14 ¹⁾	K	P01		✓	✓	✓	✓	—		
IM V19 ¹⁾	L	P01		✓	✓	✓	✓	—		
IM V18 with protective cover ^{1) 2)}	M	P01+H00		✓	✓	✓	✓	—		
IM B34	N	P01		✓	✓	✓	✓	—		
With flange next smallest	Acc. to EN 50347 Acc. to DIN 42 948		—	—	FT115 C 140	—	—	—		
IM B14 ¹⁾	K	P02		—	✓	—	—	—		
IM V19 ¹⁾	L	P02		—	✓	—	—	—		
IM V18 with protective cover ^{1) 2)}	M	P02+H00		—	✓	—	—	—		
IM B34	N	P02		—	✓	—	—	—		

- Standard version
 With additional charge
 Not possible

¹⁾ The following applies for explosion-protected motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air flow.

²⁾ The "Standard cylindrical shaft extension (second shaft extension)" option (order code L05) is not possible.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Selection and ordering data

Types of construction	Article No. supplement	Type of construction code letter	For types of construction with order code(s)	Frame size										Motor version				
				71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L	
1MB15.3 Basic Line															IEC Ex tb (Zone 21), IE3			
1MB16.3 Performance Line															Ex tc (Zone 22),			
1MB15.1 Basic Line															Ex ec (Zone 2) IE2			
1MB16.1 Performance Line																		
1MB15 (-Z)																		
1MB16 (-Z)																		
Without flange																		
IM B3	A	-		□	□	□	□	□	□	□	□	□	□	□				
IM B6 1)	T	-		□	□	□	□	□	□	□	□	□	□	□				
IM B7 1)	U	-		□	□	□	□	□	□	□	□	□	□	□				
IM B8 1)	V	-		□	□	□	□	□	□	□	□	□	□	□				
IM V6 1)	D	-		□	□	□	□	□	□	□	□	□	□	□				
IM V5 with protective cover 1) 2)	C	H00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Types of construction	Article No. supplement	Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z	Frame size												Motor version											
				71	80	90	100	112	132	160	180	200	225	250	280	315 S/M											
1MB15.3 Basic Line																								IEC Ex tb (Zone 21), IE3			
1MB16.3 Performance Line																								Ex tc (Zone 22), Ex ec (Zone 2) IE2			
1MB15.1 Basic Line																											
1MB16.1 Performance Line																											
1MB15 -Z																											
1MB16 -Z																											
With flange																											
Acc. to EN 50347 Acc. to DIN 42 948																											
IM B5	F	-		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-					
IM V1 with protective cover 1) 2)	G	H00		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
IM V3 1)	H	-		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-				
IM B35 1)	J	-		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
With flange next largest																											
Acc. to EN 50347 Acc. to DIN 42 948																											
IM B5	F	P01		-	-	✓	✓	✓	✓	-	-	-	-	-	-	-	-	-	-	-	-	-					
IM V1 with protective cover 1) 2)	G	P01+H00		-	-	✓	✓	✓	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
IM V3 1)	H	P01		-	-	✓	✓	✓	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
IM B35 1)	J	P01		-	-	✓	✓	✓	✓	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
With flange next smallest																											
Acc. to EN 50347 Acc. to DIN 42 948																											
IM B5	F	P02		-	✓	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-	-	-				
IM V1 with protective cover 1) 2)	G	P02+H00		-	✓	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-	-	-				
IM V3 1)	H	P02		-	✓	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-	-	-				
IM B35 1)	J	P02		-	✓	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-	-	-				

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Types of construction	Article No. supplement	Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z	Frame size												Motor version
				71	80	90	100	112	132	160	180	200	225	250	280	315 S/M
				1MB15.3 Basic Line												IEC Ex tb (Zone 21), IE3
				1MB16.3 Performance Line												Ex tc (Zone 22), Ex ec (Zone 2)
				1MB15.1 Basic Line												IE2
				1MB16.1 Performance Line												
1MB15 -Z	-Z															
1MB16 -Z	-Z															
With flange		Acc. to EN 50347 Acc. to DIN 42 948		FT85 C 105	FT100 C 120	FT115 C 140	FT130 C 160	FT130 C 160	FT165 C 200	FT215 C 250	—	—	—	—	—	—
IM B14 1)	K			✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	
IM V19 1)	L			—	✓	✓	✓	✓	✓	✓	✓	—	—	—	—	
IM V18 with protective cover 1) 2)	M	H00		✓	✓	✓	✓	✓	✓	✓	✓	—	—	—	—	
IM B34	N			—	✓	✓	✓	✓	✓	✓	✓	—	—	—	—	
With flange next largest		Acc. to EN 50347 Acc. to DIN 42 948		FT115 C 140	FT130 C 160	FT130 C 160	FT165 C 200	FT165 C 200	FT215 C 250	—	—	—	—	—	—	—
IM B14 1)	K	P01		✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	
IM V19 1)	L	P01		✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	
IM V18 with protective cover 1) 2)	M	P01+H00		✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	
IM B34	N	P01		✓	✓	✓	✓	✓	✓	✓	—	—	—	—	—	
With flange next smallest		Acc. to EN 50347 Acc. to DIN 42 948		—	—	—	FT115 C 140	—	—	—	—	—	—	—	—	—
IM B14 1)	K	P02		—	—	—	✓	—	—	—	—	—	—	—	—	
IM V19 1)	L	P02+H00		—	—	—	✓	—	—	—	—	—	—	—	—	
IM V18 with protective cover 1) 2)	M	P02		—	—	—	✓	—	—	—	—	—	—	—	—	
IM B34	N	P02		—	—	—	✓	—	—	—	—	—	—	—	—	

- Standard version
- With additional charge
- Not possible

¹⁾ The following applies for explosion-protected motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air flow.

²⁾ The "Standard cylindrical shaft extension (second shaft extension)" option (order code **L05**) is not possible.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line**Selection and ordering data**

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z	Frame size											Motor version IEC Ex eb (Zone 1) IE3			
			71	80	90	100	112	132	160	180	200	225	250	280			
1MB1543 Basic Line																	
1MB1643 Performance Line																	
1MB5543 Basic Line																	
1MB5643 Performance Line																	
1MB1543 - . . . (-Z)																	
1MB1643 - . . . (-Z)																	
1MB5543 - . . . (-Z)																	
1MB5643 - . . . (-Z)																	
Without flange																	
IM B3 2)	A		-														
IM B6 1) 2)	T		-														
IM B7 1) 2)	U		-														
IM B8 1) 2)	V		-														
IM V6 1) 2)	D		-														
IM V5 with protective cover 1) 2)	C	H00															
With flange	Acc. to EN 50347 Acc. to DIN 42 948		FF130 FF165 FF165 A 160 A 200 A 200	FF215 FF215 FF265 A 250 A 250 A 300	FF300 FF300 FF350 A 350 A 350 A 400	FF400 FF500 FF500 A 450 A 550 A 550	FF600 FF600 A 660 A 660										
IM B5 2)	F		-														
IM V1 with protective cover 1) 2) 3)	G	H00															
IM V3 1) 2)	H		-														
IM B35 1) 2)	J		-														
IM V15 1) 2)	W		-														

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For legends and footnotes, see page 5/64.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315 S/M 315 L	Motor version	
			For types of construction with order code(s) Article No. with additional identification code -Z	
1MB1543 - - ■ . (-Z)		1MB1543 Basic Line		IEC Ex eb (Zone 1) IE3
1MB1643 - - ■ . (-Z)		1MB1643 Performance Line		
1MB5543 - - ■ . (-Z)		1MB5543 Basic Line		
1MB5643 - - ■ . (-Z)		1MB5643 Performance Line		
		Order code		
With flange next largest	Acc. to EN 50347 Acc. to DIN 42 948	- - - -	FF265 FF265 FF300 FF350 - A 300 A 300 A 350 A 400 - - - - - - - -	- - - - - - - -
IM B5 (2)	F	P01	- - - - ✓ ✓ ✓ ✓ - - - - - - - -	- -
IM V1 with protective cover (1) 2) 3)	G	P01+H00	- - - - ✓ ✓ ✓ ✓ - - - - - - - -	- -
IM V3 (1) 2)	H	P01	- - - - ✓ ✓ ✓ ✓ - - - - - - - -	- -
IM B35 (1) 2)	J	P01	- - - - ✓ ✓ ✓ ✓ - - - - - - - -	- -
IM V15 (1) 2)	W	P01	- - - - ✓ ✓ ✓ ✓ - - - - - - - -	- -
With flange next smallest	Acc. to EN 50347 Acc. to DIN 42 948	- FF130 - A 160 -	FF165 FF165 FF215 FF265 FF265 FF300 - A 200 A 200 A 250 A 300 A 300 A 350 - - - -	- - - - - -
IM B5 (2)	F	P02	- ✓ - ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	- -
IM V1 with protective cover (1) 2) 3)	G	P02+H00	- ✓ - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	- -
IM V3 (1) 2)	H	P02	- ✓ - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	- -
IM B35 (1) 2)	J	P02	- ✓ - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	- -
IM V15 (1) 2)	W	P02	- ✓ - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ - - - -	- -

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315 S/M 315 L	Motor version	
			For types of construction with order code(s) Article No. with additional identification code -Z	IEC Ex eb (Zone 1) IE3
1MB1543 - - ■ . . (-Z)		1MB1543 Basic Line		
1MB1643 - - ■ . . (-Z)		1MB1643 Performance Line		
1MB5543 - - ■ . . (-Z)		1MB5543 Basic Line		
1MB5643 - - ■ . . (-Z)		1MB5643 Performance Line		
Order code				
With flange	Acc. to EN 50347 Acc. to DIN 42 948	FT85 C 105 FT100 C 120 FT115 C 140	FT130 C 160 FT130 C 160 FT165 C 200 FT215 C 250	- - - - - - - - - - - -
IM B14 1) 2)	K	-	✓ ✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM V19 1) 2)	L	-	✓ ✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM V18 with protective cover 1) 2) 3)	M	H00	✓ ✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM B34 1) 2)	N	-	✓ ✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
With flange next largest	Acc. to EN 50347 Acc. to DIN 42 948	FT115 C 140 FT130 C 160 FT130 C 160	FT165 C 200 FT165 C 200 FT215 C 250	- - - - - - - - - - - -
IM B14 1) 2) 4)	K	P01	✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM V19 1) 2) 4)	L	P01	✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM V18 with protective cover 1) 2) 3) 4)	M	P01+H00	✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
IM B34 1) 2) 4)	N	P01	✓ ✓ ✓ ✓ ✓ ✓	- - - - - - - - - - - -
With flange next smallest	Acc. to EN 50347 Acc. to DIN 42 948	- - - -	FT115 C 140 - - - -	- - - - - - - - - - - -
IM B14 1) 2) 4)	K	P02	- - - - ✓ - - - -	- - - - - - - - - - - -
IM V19 1) 2) 4)	L	P02	- - - - ✓ - - - -	- - - - - - - - - - - -
IM V18 with protective cover 1) 2) 3) 4)	M	P02+H00	- - - - ✓ - - - -	- - - - - - - - - - - -
IM B34 1) 2) 4)	N	P02	- - - - ✓ - - - -	- - - - - - - - - - - -

 Standard version With additional charge Not possible

¹⁾ The following applies for explosion-protected motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air flow.

²⁾ The type of construction is stamped on the rating plate. For orders with condensation drainage holes (order code H03), if mounted in a different position, the position must be specified to ensure that the condensation drainage holes are positioned correctly.

³⁾ The "Standard cylindrical shaft extension (second shaft extension)" option (order code L05) is not possible.

⁴⁾ With reference to standard EN 50347, flanges that are 2 steps larger are used with option P01 in the frame sizes 71 and 80.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB1553, 1MB5553

Selection and ordering data

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No., with additional identification code -Z Order code	Frame size												Motor version IEC Ex db, Ex db eb IE3 (Zone 1)	
			71	80	90	100	112	132	160	180	200	225	250	280		
1MB.553 - (-Z)			1MB1553												1MB5553	
Without flange																
IM B3	A	-	<input type="checkbox"/>													
IM B6 1)	T	-	<input type="checkbox"/>													
IM B7 1)	U	-	<input type="checkbox"/>													
IM B8	V	-	<input type="checkbox"/>													
IM V6 1) 3)	D	-	<input type="checkbox"/>													
IM V5 with protective cover 1) 3)	C	H00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
With flange		Acc. to EN 50347 Acc. to DIN 42 948	FF130 A 160	FF165 A 200	FF165 A 200	FF215 A 250	FF215 A 250	FF265 A 300	FF300 A 350	FF300 A 350	FF350 A 400	FF400 A 450	FF500 A 550	FF500 A 550	FF600 A 660	FF740 A 800
IM B5 1)	F	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-
IM V1 with protective cover 2) 3)	G	H00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
IM V3 3)	H	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-
IM B35	J	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
IM V15 2) 3)	W	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB1553, 1MB5553

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315 355 1MB1553	Motor version	
			For types of construction with order code(s)	Article No. with additional identification code -Z
1MB.553 - (-Z)				
With flange		Acc. to EN 50347 Acc. to DIN 42 948	FT85 C 105 FT100 C 120 FT115 C 140 FT130 C 160 FT165 C 200 FT215 C 250 –	– – – – – –
IM B14 ³⁾	K		✓ ✓ ✓ ✓ ✓ ✓ ✓ –	– – – – – –
IM V19 ³⁾	L		✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ –	– – – – – –
IM V18 with protective cover ^{2/3)}	M	H00	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ –	– – – – – –
IM B34	N		✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ –	– – – – – –

- Standard version
 With additional charge
 Not possible

¹⁾ Only possible for frame size 315 S/M (horizontal mounting).
²⁾ The "Standard cylindrical shaft extension (second shaft extension)" option (order code **L05**) is not possible.

³⁾ The following applies for explosion-protected motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air flow.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Types of construction

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Selection and ordering data

Types of construction	Article No. supplement Type of construction code letter 14th position of the Article No.	For types of construction with order code(s) Article No. with additional identification code -Z Order code	Frame size 400 1MB55 . 4 1MB55 . 3 1MB58 . 3	Motor version IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4 IE3
1MB5 - (-Z)				
Without flange				
IM B3 ¹⁾ ²⁾	A	-	□	□
IM V6 ²⁾	D	-	O. R. ⁷⁾	O. R. ⁷⁾
IM V5 without protective cover ²⁾	C	-	O. R. ⁷⁾	O. R. ⁷⁾
IM V5 with protective cover ^{2) 3) 4)}	C	H00	O. R. ⁷⁾	O. R. ⁷⁾
With flange				
EN 50347 DIN 42948		FF940 A 1000	FF1080 A 1150	
IM B5 ²⁾ ⁵⁾	F	-	✓ ⁶⁾	✓ ⁶⁾
IM V1 without protective cover ²⁾	G	-	✓ ⁷⁾	✓ ⁷⁾
IM V1 with protective cover ^{2) 3) 4)}	G	H00	✓ ⁷⁾	✓ ⁷⁾
IM B35 ³⁾	J	-	✓	✓

- Standard version
- Without additional charge
- With additional charge

- 1) The types of construction IM B6/7/8, IM V6 and IM V5 with/without protective cover are also possible as long as no stamping of these types of construction on the rating plate is required. As standard the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.
- 2) The type of construction is stamped on the rating plate. If mounted in a different position, the position must be specified to ensure that the condensation drainage holes are positioned correctly.
- 3) In combination with an encoder, it is not necessary to order the protective cover (order code **H00**), as this is delivered as a protection for the encoder as standard. In this case the protective cover is standard design (without additional charge).
- 4) The "Standard cylindrical shaft extension (second shaft extension)" option (order code **L05**) is not possible.

- 5) The types of construction IM V3 and IM V1 with/without protective cover are also possible as long as no stamping of these types of construction on the rating plate is required. As standard the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.
- 6) For machines, type of construction IM B5, provide an additional support foot at the NDE. The support foot is not included in the scope of supply. Use an appropriately sized support foot with the appropriate rigidity. The support foot must be able to support the total weight of the machine.
- 7) Not available for 2-pole motors.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Motor protection

Aluminum series 1MB10**Selection and ordering data**

Motor protection	Article No. supplement Motor protection code letter 15th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size						Motor version IEC Ex tb (Zone 21), IE3 Ex tc (Zone 22), IE2 Ex ec (Zone 2) IE1
			80	90	100	112	132	160	
1MB10			1MB10.3						
			1MB10.1						
					1MB10.2				

Motor protection									
None (standard)	A	-	□	□	□	□	□	□	
3 PTC thermistors – for tripping (2 terminals) ¹⁾	B	-	✓	✓	✓	✓	✓	✓	
6 PTC thermistors – for warning and tripping (4 terminals) ¹⁾	C	-	✓	✓	✓	✓	✓	✓	
1 KTY84-130 temperature sensor (2 terminals) ¹⁾	F	-	✓	✓	✓	✓	✓	✓	
2 KTY84-130 temperature sensors (4 terminals) ¹⁾	G	-	✓	✓	✓	✓	✓	✓	
3 Pt100 resistance thermometers – 2-wire input (6 terminals) ^{1) 2)}	H	-	-	-	✓	✓	✓	✓	
1 Pt1000 resistance thermometer (2 terminals) ¹⁾	K	-	✓	✓	✓	✓	✓	✓	
2 Pt1000 resistance thermometers (4 terminals) ¹⁾	L	-	✓	✓	✓	✓	✓	✓	

- Standard version
- ✓ With additional charge
- Not possible

¹⁾ Evaluation with associated tripping unit (see Catalog IC 10) is recommended. In converter operation, PTC thermistor motor protection is always required.

²⁾ In combination with the 15th position of the Article No. "H", the order codes Q02 and Q03 are not possible for frame sizes 100 to 160. It can only be supplied with a star or delta winding for direct switch-on (3 terminals).

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Motor protection

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Selection and ordering data

Motor protection	Article No. supplement Motor protection code letter 15th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size												Motor version	
			71	80	90	100	112	132	160	180	200	225	250	280	315	
			1MB15.3 Basic Line												IEC	Ex tb (Zone 21), IE3
			1MB16.3 Performance Line												IEC	Ex tc (Zone 22), Ex ec (Zone 2)
			1MB15.1 Basic Line												IE2	
			1MB16.1 Performance Line												IE2	
1MB15	■															
1MB16	■	■														
Motor protection																
None (standard)	A	-	□	□	□	□	□	□	□	□	□	□	□	□	□	Only for: 1MB15.. Basic Line
3 PTC thermistors – for tripping (2 terminals) ¹⁾	B	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
6 PTC thermistors – for warning and tripping (4 terminals) ²⁾	C	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for: 1MB15.. Basic Line
1 KTY84-130 temperature sensor (2 terminals) ²⁾	F	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
2 KTY84-130 temperature sensors (4 terminals) ²⁾	G	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for: MB16.. Performance Line
3 Pt100 resistance thermometers – 2-wire input (6 terminals) ²⁾³⁾	H	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
6 Pt1000 resistance thermometers – 2-wire input (12 terminals) ²⁾	J	-	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	
1 Pt1000 resistance thermometer (2 terminals) ²⁾	K	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
2 Pt1000 resistance thermometers (4 terminals) ²⁾	L	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	

- Standard version
- With additional charge
- Not possible

- 1) For the Performance Line, motor protection by means of PTC thermistors with 3 built-in temperature sensors for tripping (motor protection code letter B) is already included in the basic price. For the Performance Line, the option "without motor protection" (motor protection code letter A) is not possible.
- 2) Evaluation with associated tripping unit (see Catalog IC 10) is recommended. In converter operation, PTC thermistor motor protection is always required.

- 3) In combination with the 15th position of the Article No. "H", the order codes Q02 and Q03 are not possible for frame sizes 100 to 160. It can only be supplied with a star or delta winding for direct switch-on (3 terminals).

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Motor protection

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line**Selection and ordering data**

Motor protection	Article No. supplement Motor protection code letter 15th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size											Motor version				
			71	80	90	100	112	132	160	180	200	225	250	280	315	IEC	Ex eb (Zone 1) IEC	
1MB1543 Basic Line																		
1MB1643 Performance Line																		
1MB5543 Basic Line																		
1MB5643 Performance Line																		
Order code																		
Motor protection																		
Without (standard) ¹⁾	A	-	<input type="checkbox"/>	Only for: 1MB5.. Basic Line														
3 PTC thermistors – for tripping (2 terminals) ^{1) 2) 3)}	B	-	<input checked="" type="checkbox"/>	Only for: 1MB5.. Basic Line														
6 PTC thermistors – for warning and tripping (4 terminals) ^{2) 3)}	C	-	<input checked="" type="checkbox"/>	Only for: MB6.. Performance Line														

- Standard version
 With additional charge

- ¹⁾ For the Performance Line, motor protection by means of PTC thermistors with 3 built-in temperature sensors for tripping (motor protection code letter B) is already included in the basic price. For the Performance Line, the option "without motor protection" (motor protection code letter A) is not possible.
- ²⁾ Evaluation with associated tripping unit (see Catalog IC 10) is recommended.

- ³⁾ Motors in these frame sizes have a second rating plate (T1/T2 and T3) as standard.
The T3 power is stamped on the rating plate as standard if the following motors are selected with PTC thermistor (protection by PTC thermistor only) or voltage code "90".
– 2-pole motors: Frame sizes 132 to 160
– 4-pole motors: Frame size 180
Alternatively, with order code B33, the "T1/T2 power is stamped on the rating plate".
– 2-pole motors: Frame sizes 132 to 200
– 4-pole motors: Frame sizes 180 to 200

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Motor protection

Cast-iron series 1MB1553, 1MB5553

Selection and ordering data

Motor protection	Article No. supplement Motor protection code letter 15th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size													IEC	Motor version Ex db, Ex db eb IE3 (Zone 1)	
			71	80	90	100	112	132	160	180	200	225	250	280	315	355		
1MB.553 -	1MB1553																1MB5553	
Motor protection																		
None (standard)	A	-	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
3 PTC thermistors – for tripping (2 terminals) ¹⁾	B	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
6 PTC thermistors – for warning and tripping (4 terminals) ^{1) 2)}	C	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
3 Pt100 resistance thermometers – 2-wire input (6 terminals) ²⁾	H	Q60	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
6 Pt100 resistance thermometers – 2-wire input (12 terminals) ^{2) 3)}	J	Q61	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1 Pt1000 resistance thermometers (2 terminals) ¹⁾	K	Q35	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
2 Pt1000 resistance thermometers (4 terminals) ²⁾	L	Q36	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
3 Pt100 resistance thermometers – 3-wire input (9 terminals) ^{2) 3)}	Q	Q63	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
6 Pt100 resistance thermometers – 3-wire input (18 terminals) ^{2) 3)}	R	Q64	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	

- Standard version
- With additional charge
- Not possible

¹⁾ Mandatory winding monitoring of the motors suitable for converter operation.²⁾ Maximum number of terminals for accessories, see the terminal box concept.³⁾ Auxiliary terminal box required; option in Ex eb with order code R62 or R63

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Motor protection

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3**Selection and ordering data**

Motor protection	Article No. supplement Motor protection code letter 15th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size 400 1MB55 . 4 1MB55 . 3 1MB58 . 3	450	Motor version
1MB5		Order code			IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4 IE3
Motor protection					
None (standard)	A	-	<input type="checkbox"/>	<input type="checkbox"/>	
1 or 3 PTC thermistors – for tripping (2 terminals) ¹⁾	B	-	✓	✓	
2 or 6 PTC thermistors – for alarm and tripping (4 terminals)	C	-	✓	✓	
1 KTY84-130 temperature sensor (2 terminals) ¹⁾	F	-	✓	✓	
2 KTY84-130 temperature sensors (4 terminals) ¹⁾	G	-	✓	✓	
3 Pt100 resistance thermometers – 2-wire input (6 terminals)	H	-	✓	✓	
6 Pt100 resistance thermometers – 2-wire input (12 terminals)	J	-	✓	✓	
1 Pt1000 resistance thermometer (2 terminals)	K	-	✓	✓	
2 Pt1000 resistance thermometers (4 terminals)	L	-	✓	✓	
1 Pt100 resistance thermometer – 2-wire input (2 terminals)	P	-	✓	✓	
3 Pt100 resistance thermometers – 3-wire input (9 terminals)	Q	-	✓	✓	
6 Pt100 resistance thermometers – 3-wire input (18 terminals)	R	-	✓	✓	
3 NTC thermistors – for tripping (6 terminals)	Z	Q2A	✓	✓	

- Standard version
 With additional charge

Note:

Options are available specifically for bearing protection – for order codes and descriptions, see from page 5/96.

¹⁾ Evaluation with associated tripping unit (see Catalog IC 10) is recommended.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Terminal box position

Aluminum series 1MB10

Selection and ordering data

Terminal box position	Article No. supplement Terminal box position code 16th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size					Motor version
			80	90	100	112	132	
	1MB10.3							IEC Ex tb (Zone 21), IE3
	1MB10.1							Ex tc (Zone 22), IE2
		1MB10.2						Ex ec (Zone 2) IE1

Terminal box position								
Terminal box top ¹⁾	4	-	<input type="checkbox"/>					
Terminal box right-hand side ²⁾	5	-	✓	✓	✓	✓	✓	✓
Terminal box left-hand side ²⁾	6	-	✓	✓	✓	✓	✓	✓
Terminal box at bottom ²⁾³⁾	7	-	-	-	✓	✓	✓	✓

- Standard version
 With additional charge

¹⁾ For types of construction with feet, cast feet are standard.
²⁾ For types of construction with feet, screwed-on feet are standard.
³⁾ Not generally possible for motors with feet.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Terminal box position

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line**Selection and ordering data**

Terminal box position	Article No. supplement Terminal box position code 16th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size										Motor version	
			71	80	90	100	112	132	160	180	200	225	250	315
			1MB15.3 Basic Line										IEC	Ex tb (Zone 21), IE3
			1MB16.3 Performance Line										Ex tc (Zone 22), Ex ec (Zone 2)	IE2
			1MB15.1 Basic Line											
			1MB16.1 Performance Line											
1MB15	4	Order code												
1MB16	5													

Terminal box position

Terminal box top ¹⁾	4	-	□	□	□	□	□	□	□	□	□	□	□	
Terminal box right-hand side ²⁾	5	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Terminal box left-hand side ²⁾	6	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Terminal box bottom ³⁾	7	-	-	-	-	✓	✓	✓	✓	-	-	-	-	-

- Standard version
- With additional charge
- Not possible

¹⁾ For types of construction with feet, cast feet are standard.
²⁾ For types of construction with feet, screwed-on feet are standard.
³⁾ Not generally possible for motors with feet.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Terminal box position

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Selection and ordering data

Terminal box position	Article No. supplement Terminal box position code 16th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size										Motor version				
			71	80	90	100	112	132	160	180	200	225	250	280	315		
1MB1543 Basic Line																	
1MB1643 Performance Line																	
1MB5543 Basic Line																	
1MB5643 Performance Line																	
1MB15	1	Order code															
1MB16	1																
1MB55	1																
1MB56	1																
Terminal box position																	
Terminal box base left with terminal box at the top	0	-	-	-	-	-	-	-	-	-	-	-	-	-	✓		
Terminal box base right with terminal box at the top	1	-	-	-	-	-	-	-	-	-	-	-	-	-	✓		
Terminal box base left with oblique terminal box 45°	2	-	-	-	-	-	-	-	-	-	-	-	-	-	○		
Terminal box base right with oblique terminal box 45°	3	-	-	-	-	-	-	-	-	-	-	-	-	-	□		
Terminal box top ¹⁾	4	-	□	□	□	□	□	□	□	□	□	□	□	□	-		
Terminal box right-hand side ²⁾	5	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Terminal box left-hand side ²⁾	6	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Terminal box at bottom ²⁾³⁾	7	-	-	-	-	✓	✓	✓	✓	-	-	-	-	-	-		
Terminal box on left-hand side (base below)	9	R5L	-	-	-	-	-	-	-	-	-	-	-	-	✓		
Terminal box on right-hand side (base below)	9	R6R	-	-	-	-	-	-	-	-	-	-	-	-	✓		
Terminal box bottom left	9	R7L	-	-	-	-	-	-	-	-	-	-	-	-	✓		
Terminal box bottom right	9	R7R	-	-	-	-	-	-	-	-	-	-	-	-	✓		

- Standard version
- Without additional charge
- With additional charge
- Not possible

¹⁾ For types of construction with feet, cast feet are standard.
Screwed-on feet are available with order code **H01**.

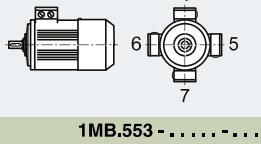
²⁾ For types of construction with feet, screwed-on feet are standard.

³⁾ Not generally possible for motors with feet.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Terminal box position

Cast-iron series 1MB1553, 1MB5553**Selection and ordering data**

Terminal box position	Article No. supplement 1MB.553 -	Terminal box position code 16th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size										Motor version			
				71	80	90	100	112	132	160	180	200	225	250	280	315	355
	1MB.553 -	4	1MB1553														
Terminal box position																	
Terminal box top ¹⁾	4	-		<input type="checkbox"/>													
Terminal box right-hand side ¹⁾	5	-		-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Terminal box left-hand side ¹⁾	6	-		-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	-	
Terminal box bottom ²⁾	7	-		-	-	-	✓	✓	✓	✓	-	-	-	-	-	-	

- Standard version
- With additional charge
- Not possible

Standard version:

Cable entry from right, as seen looking onto the shaft, with terminal box position left, entry from below, on frame size 355 and with terminal box on the right-hand side, cable entry is from the NDE.

¹⁾ For types of construction with feet, cast feet are standard.²⁾ Not generally possible for motors with feet.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Terminal box position

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Selection and ordering data

Terminal box position	Article No. supplement Terminal box position code 16th position of the Article No.	Additional identification code with order code and plain text, if required	Frame size 400 450	Motor version IEC Ex ec, Ex tc, Ex tb IE4 (Zones 2, 22 and 21) IE3
1MB5				
Terminal box position				
Terminal box base left with terminal box at the top	0	-	✓ ✓	
Terminal box base right with terminal box at the top	1	-	✓ ✓	
Terminal box base left with oblique terminal box 45°	2	-	○ ○	
Terminal box base right with oblique terminal box 45°	3	-	□ □	
Terminal box on right-hand side	5	-	✓ ✓	
Terminal box on left-hand side	6	-	✓ ✓	
Terminal box left-hand side (base below) ¹⁾	9	R5L	✓ ✓	
Terminal box right-hand side (base below) ¹⁾	9	R6R	✓ ✓	
Terminal box bottom left ¹⁾	9	R7L	✓ ✓	
Terminal box bottom right ¹⁾	9	R7R	✓ ✓	

- Standard version
- Without additional charge
- With additional charge

¹⁾ Only possible in combination with type of construction IM V1.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Aluminum series 1MB10**Selection and ordering data**

Special versions	Additional identification code -Z with order code and plain text if required	Frame size						Motor version								
		80	90	100	112	132	160	IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)							
		1MB10.3						IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)							
		1MB10.1						IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)							
1MB10 -Z Order code																
Explosion-protected version																
Version additionally for dust Ex tc – Zone 22 ¹⁾ (¹⁴⁾ ²²⁾	B30	✓	✓	✓	✓	✓	✓	Only for:	1MB103, – Ex ec (Zone 2)							
Version IIC with stamping of IIB ²²⁾	B31	○	○	○	○	○	○	Only for:	1MB103, – Ex ec (Zone 2)							
VIK version	C02	✓	✓	✓	✓	✓	✓	Only for:	1MB1033 – Ex ec IE3 (Zone 2)							
Version for converter operation																
Version for converter operation in basic version with operating data SINAMICS G120 with PM240-2. ¹⁵⁾	B40	✓	✓	✓	✓	✓	✓									
Version for converter operation in basic version with operating data SINAMICS S150 ¹⁵⁾	B41	✓	✓	✓	✓	✓	✓									
Operating data such as the B40 order code with alternative SINAMICS converter on the rating plate • G120 with PM230 • G120 with PM240 • G120C • G120P with PM230 • G120P with PM240-2 • G120P with PM240P-2 • G120P with PM330 • G130, G150, G180 • S120 (BLM/SLM) • V20	Y68 • and converter type	○	○	○	○	○	○									
Operating data such as order code B41 with alternative SINAMICS converters on the rating plate • S120 (ALM)																
Motor protection																
1 Pt1000 resistance thermometer (2 terminals)	Q35	✓	✓	✓	✓	✓	✓									
2 Pt1000 resistance thermometers (4 terminals)	Q36	✓	✓	✓	✓	✓	✓									
Motor connection and terminal box																
External grounding		□	□	□	□	□	□									
Rotation of the terminal box through 90°, entry from DE	R10	○	○	○	○	○	○									
Rotation of the terminal box through 90°, entry from NDE	R11	○	○	○	○	○	○									
Rotation of the terminal box through 180°	R12	○	○	○	○	○	○									
Metal cable gland, maximum configuration	R18	✓	✓	✓	✓	✓	✓									
Larger terminal box	R50	□	□	–	–	–	–									
Windings and insulation																
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ²⁾	N05	✓	✓	✓	✓	✓	✓									
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % ²⁾	N06	✓	✓	✓	✓	✓	✓									
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ²⁾	N07	✓	✓	✓	✓	✓	✓									
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	N08	✓	✓	✓	✓	✓	✓									
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	N30	✓	✓	✓	✓	✓	✓									
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	N31	✓	✓	✓	✓	✓	✓									
Temperature class 155 (F), utilized acc. to 130 (B), with higher coolant temperature and/or installation altitude	Y50 • and spec. power, CT .. °C or IA m above sea level	✓	✓	✓	✓	✓	✓									

For legends and footnotes, see page 5/81.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Aluminum series 1MB10

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 80 90 100 112 132 160 1MB10.3 1MB10.1 1MB10.2	Motor version					
			IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)			IE3 IE2 IE1	
Order code	1MB10 -Z							
Colors and paint finish								
Special paint finish in RAL 7030 stone gray		<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>		
Unpainted (only cast-iron parts primed)	S00	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
Unpainted, only primed	S01	✓	✓	✓	✓	✓	✓	
Special paint finish C3	S02	✓	✓	✓	✓	✓	✓	
Special paint finish sea air resistant C4	S03	✓	✓	✓	✓	✓	✓	
Top coat polyurethane ¹²⁾	S06	✓	✓	✓	✓	✓	✓	
Paint finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5002, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 (see Catalog Section 1 "Introduction")	Y53 • and paint finish RAL	✓	✓	✓	✓	✓	✓	
Paint finish in special RAL colors: For RAL colors, see "Special paint finish in special RAL colors" (see Catalog Section 1 "Introduction")	Y56 • and paint finish RAL	✓	✓	✓	✓	✓	✓	
Modular technology – Basic versions								
Mounting of separately driven fan ¹⁷⁾	F70	—	—	—	—	—	—	
		—	—	✓	✓	✓	✓	
Special technology								
Mounting of LL 841 (HTL); 1024 I explosion-protected rotary pulse encoder ¹⁸⁾	G30	—	—	✓	✓	✓	✓	
Mechanical version and degrees of protection								
Low-noise version for 2-pole motors with clockwise direction of rotation	F77	—	—	—	—	✓	✓	
Low-noise version for 2-pole motors with counterclockwise direction of rotation	F78	—	—	—	—	✓	✓	
Mechanical protection for encoder	G43	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	
Protective cover	H00	✓	✓	✓	✓	✓	✓	
Screwed-on (instead of cast) feet	H01	✓	✓	✓	✓	✓	✓	
Vibration-proof version; vibration resistance to Class 3M4 according to IEC 60721-3-3:1994	H02	✓	✓	✓	✓	✓	✓	
Condensation drainage holes ⁶⁾	H03	✓	✓	✓	✓	✓	✓	
Rust-resistant screws (externally)	H07	✓	✓	✓	✓	✓	✓	
IP65 degree of protection ⁴⁾	H20	✓	✓	✓	✓	✓	✓	
Only for: 1MB103. – Ex ec (Zone 2)								
IP56 degree of protection ⁵⁾	H22	✓	✓	✓	✓	✓	✓	
Only for: 1MB103. – Ex ec (Zone 2)								
Drive-end seal for flange-mounting motors, oil-tight to 0.1 bar ³⁾	H23	✓	✓	✓	✓	✓	✓	
Coolant temperature and installation altitude								
Coolant temperature –40 to +40 °C ²⁰⁾	D03	✓	✓	✓	✓	✓	✓	
Versions in accordance with standards and specifications								
Ex certification for China	D32	✓	✓	✓	✓	✓	✓	
China Energy Efficiency Label	D34	✓	✓	✓	✓	✓	✓	
EAC Ex certificate for the Eurasian Customs Union ¹⁸⁾	D35	✓	✓	✓	✓	✓	✓	
IECEx certification	D37	✓	✓	—	—	—	—	
		✓	✓	✓	✓	✓	✓	
Only for: 1MB101. – Ex tb (Zone 21)								
Only for: 1MB102. – Ex tc (Zone 22), 1MB103. – Ex ec (Zone 2)								

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Aluminum series 1MB10

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 80 90 100 112 132 160 1MB10.3 1MB10.1 1MB10.2	Motor version					
			IEC			Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)		
			IE3			IE2		
			IE1			IE1		
1MB10 -Z	Order code							
Bearings and lubrication								
Located bearing DE	L20	✓	✓	✓	✓	✓	✓	
Located bearing NDE	L21	✓	✓	✓	✓	✓	□	
Bearing design for increased cantilever forces ¹³⁾	L22	—	—	✓	✓	✓	✓	
Regreasing device	L23	—	—	✓	✓	✓	✓	
Bearings reinforced at both ends for DE and NDE, bearing size 63	L25	—	—	✓	✓	✓	✓	
Bearing insulation NDE	L51	—	—	✓	✓	✓	✓	
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01	—	—	✓	✓	✓	✓	
Balance and vibration severity								
Vibration severity grade A		□	□	□	□	□	□	
Vibration severity grade B ¹⁹⁾	L00	✓	✓	✓	✓	✓	✓	
Half-key balancing		□	□	□	□	□	□	
Balancing without feather key	L01	✓	✓	✓	✓	✓	✓	
Full-key balancing	L02	✓	✓	✓	✓	✓	✓	
Shaft and rotor								
Shaft extension with standard dimensions, without feather keyway	L04	✓	✓	✓	✓	✓	✓	
Standard, cylindrical shaft extension (second shaft extension) NDE acc. to EN 50347	L05	✓	✓	✓	✓	✓	✓	
Standard shaft made of stainless steel (e.g. 1.4021)	L06	✓	✓	✓	✓	✓	✓	
Shaft extension run-out in accordance with IEC 60072-1 precision class	L07	✓	✓	✓	✓	✓	✓	
Shaft extension run-out, concentricity and perpendicularity in accordance with IEC 60072-1 precision class for flange-mounted motors	L08	✓	✓	✓	✓	✓	✓	
Non-standard cylindrical shaft extension, DE ⁷⁾	Y58 • and customer specifications	✓	✓	✓	✓	✓	✓	
Non-standard cylindrical shaft extension, NDE ⁷⁾	Y59 • and customer specifications	✓	✓	✓	✓	✓	✓	
Heating and ventilation								
Metal external fan ⁸⁾	F76	□	□	—	—	—	—	
		□	□	✓	✓	✓	✓	
Anti-condensation heating for 230 V (2 terminals) ⁹⁾	Q02	✓	✓	✓	✓	✓	✓	
Anti-condensation heating for 115 V (2 terminals) ⁹⁾	Q03	✓	✓	✓	✓	✓	✓	
Rating plate and additional rating plates								
Second rating plate, loose	M10	✓	✓	✓	✓	✓	✓	
Rating plate, stainless steel	M11	✓	✓	✓	✓	✓	✓	
Additional rating plate with deviating rating plate data	Y80 • and customer specifications	✓	✓	✓	✓	✓	✓	
Additional rating plate with customer specifications	Y82 • and customer specifications	✓	✓	✓	✓	✓	✓	
Additional information on rating plate and on package label (max. 20 characters)	Y84 • and customer specifications	✓	✓	✓	✓	✓	✓	

For legends and footnotes, see page 5/81.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Aluminum series 1MB10

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 80 90 100 112 132 160	Motor version		
			IEC	Ex tb (Zone 21),	IE3
				Ex tc (Zone 22),	IE2
1MB10 -Z		1MB10.2			Ex ec (Zone 2) IE1

Packaging, safety notes, documentation and test certificates						
Printed Operating Instructions in German/English and a DVD with all official EU languages as well as Norwegian, Russian, Turkish, and Chinese ¹¹⁾		<input type="checkbox"/>				
Inspection certificate 3.1 according to EN 10204 ¹⁰⁾	B02	✓	✓	✓	✓	✓
Document – Electrical datasheet	B60	✓	✓	✓	✓	✓
Document – Order dimensional drawing	B61	✓	✓	✓	✓	✓
Type test with heat run for horizontal motors, with acceptance	B83	✓	✓	✓	✓	✓
"Basic" documentation package	B90	✓	✓	✓	✓	✓
"Advanced" documentation package	B91	✓	✓	✓	✓	✓
"Projects" documentation package	B92	✓	✓	✓	✓	✓
Wire-lattice pallet packaging	B99	○	○	○	○	○
Connected in star for dispatch	M01	✓	✓	✓	✓	✓
Connected in delta for dispatch	M02	✓	✓	✓	✓	✓

- Standard version
- Without additional charge
- This order code only determines the price of the version – Additional plain text is required.
- With additional charge
- Not possible

- 1) Please inquire regarding combination with order codes **D03** and **C02**. Not possible in combination with order codes **H20** and **H22**.
- 2) There is no derating in combination with order codes **M2A**, **M2B**, **M2C**, **M2D**, **M2E**, **M2F**, **M2G**, **M2H**.
- 3) Not possible for type of construction IM V3.
- 4) For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.
- 5) Not admissible for Zone 21 (IP65 degree of protection) and Zone 22 (IP55 degree of protection).
- 6) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If the condensation drainage holes are required for motors of the IM B6, IM B7 or IM B8 type of construction (feet on side or top), the motors must be ordered in the respective type of construction and with order code **H03**, so that the condensation drainage holes will be placed in the correct position.
- 7) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the feather keyway must be specified in a sketch. It must be ensured that only feather keys in accordance with DIN 6885, Form A are permitted to be used. The feather keyway is positioned centrally on the shaft extension. The length is defined by the manufacturer in accordance with the appropriate standard. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather keys are supplied in every case. For order codes **Y58**, **Y59** and **L05** the following applies:
 - Dimensions D and DA ≤ ball bearing inner diameter (see dimension tables for "Dimensions")
 - Dimensions E and EA ≤ 2 × length E (standard) of the shaft extension
 For an explanation of the order codes, see Catalog Section 1 "Introduction".
- 8) The metal external fan is not possible in combination with the low-noise version – order code **F77** or **F78**.
- 9) In combination with the 15th position of the article number "H", the order codes **Q02** and **Q03** are not possible for frame sizes 100 to 160. It can only be supplied with a star or delta winding for direct switch-on (3 terminals).
- 10) The delivery time for the inspection certificate may differ from the delivery time for the motor.
- 11) The Operating Instructions are available on the Internet in PDF format for all official EU languages at <http://support.automation.siemens.com/WW/view/en/10803948/133300>.

- 12) Order code **S06** cannot be combined with order code **B30**.
- 13) A minimum cantilever force F_{min} of $0.5 \cdot F_{max}$ is required for NU bearings (cylindrical roller bearings) in contrast to ball bearings. Cylindrical roller bearings are not suitable for coupling output or for brief periods of no-load operation without cantilever force.
- 14) The Ex motor is not admissible in an explosive atmosphere of dust and air (hybrid). A standard is not currently available that describes the product requirements for a hybrid mixture.
- 15) In combination with order codes **B40** and **B41**, "B" or "C" must be added to the 15th position of the Article No.. For compliance with the admissible temperature class 130 (B), derating is necessary in the case of converter operation in Zones 2, 21 and 22. The operating data for SINAMICS converters from Siemens are on the rating plate – the torque is reduced in contrast to line operation. The motor operating data for converter operation is available in the DTC selection and ordering tool (www.siemens.com/dt-configurator). For converter operation, voltage codes/order codes are only admissible with one voltage only. When used in hazardous zones, the frequency converter must have a certified trip unit for motors of equipment category 1 (Zone 21). A certified trip unit is also recommended for motors of device category 3 (Zones 2 and 22). Alternatively, an external, certified trip unit can be used (see Catalog IC 10).
- 16) Can be combined with order codes **N30**, **N31**, **L51** and **F70** on request. Not admissible in combination with order code **L05**. Combination with protective cover as standard for frame sizes 100 to 200. Protective cover not possible for frame sizes 225 to 315.
- 17) In combination with order codes **N05**, **N06**, **N07**, **N08**, **N30**, **N31**, **D03**, **G30**, **C02**, **H20** and **H22** on request. Not admissible with order code **L05**. The degree of protection of the separately driven fan must match that of the motor.
- 18) Not admissible in combination with anti-condensation heating (order code **Q02/Q03**). For this component, no TR CU certificate is available yet.
- 19) Vibration severity grade B not admissible in combination with converter operation (order code **B40/B41**).
- 20) Not possible in combination with order codes **Q02** or **Q03**.
- 21) Not possible in vertical version with downward shaft extension DE.
- 22) Permissible paint film thickness up to 2 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line**Selection and ordering data**

Special versions	Additional identification code - Z with order code and plain text if required	Frame size	Motor version															
			71	80	90	100	112	132	160	180	200	225	250	280	315	IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2)	IE3
1MB15 -Z		1MB15.3 Basic Line																
1MB16 -Z		1MB16.3 Performance Line																
		1MB15.1 Basic Line																
		1MB16.1 Performance Line																
Explosion-protected version																		
Version additionally for dust Ex tc – Zone 22 (1) 16)	B30		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for:	1MB1.3, – Ex ec (Zone 2)	
Version IIC with stamping of IIB ²⁴⁾	B31		○	○	○	○	○	○	○	○	○	○	○	○	○	Only for:	1MB1.3, – Ex ec (Zone 2)	
VIK version	C02		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for:	1MB1.33 – Ex ec (Zone 2)	
Version for converter operation																		
Version for converter operation in basic version with operating data SINAMICS G120 with PM240-2. (17) 20) 21) 22)	B40		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓ ²⁰⁾	✓ ²⁰⁾	
Version for converter operation in basic version with operating data SINAMICS S150 (17) 20) 21)	B41		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓ ²⁰⁾	✓ ²⁰⁾	
Operating data such as order code B40 with alternative SINAMICS converters ²⁰⁾ on the rating plate • G120 with PM230 • G120 with PM240 • G120C • G120P with PM230 • G120P with PM240-2 • G120P with PM240P-2 • G120P with PM330 • G130, G150, G180 • S120 (BLM/SLM) • V20	Y68 • and converter type		○	○	○	○	○	○	○	○	○	○	○	○	○			
Operating data such as order code B41 with alternative SINAMICS converters ²⁰⁾ on the rating plate • S120 (ALM)																		
Motor protection																		
1 Pt1000 resistance thermometer (2 terminals)	Q35		—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
2 Pt1000 resistance thermometers (4 terminals)	Q36		—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
2 Pt100 resistance thermometers in basic configuration for bearings (2 terminals) ^{2) 3)}	Q72		—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓			
2 Pt100 resistance thermometers in 3-wire input for bearings (6 terminals) ^{2) 3)}	Q78		—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓			
2 Pt100 double resistance thermometers in 3-wire input for bearings (12 terminals) ^{2) 3)}	Q79		—	—	—	—	—	—	—	—	—	✓	✓					
Motor connection and terminal box																		
External grounding			□	□	□	□	□	□	□	□	□	□	□	□	□			
Rotation of the terminal box through 90°, entry from DE	R10		○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓			
Rotation of the terminal box through 90°, entry from NDE	R11		○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓			
Rotation of the terminal box through 180°	R12		○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓			
Stud terminal for cable connection, accessories pack (3 items)	R17		—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	Only for:	1MB1.1, – Ex tb (Zone 21), 1MB1.2, – Ex tc (Zone 22)	
Metal cable gland, maximum configuration	R18		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Saddle terminal for connection without cable lug, accessories pack	R19		—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	Only for:	1MB1.1, – Ex tb (Zone 21), 1MB1.2, – Ex tc (Zone 22)	
			□	□	□	□	□	□	□	□	□	□	□	□	□	Only for:	1MB1.3, – Ex ec (Zone 2)	
Larger terminal box ¹⁵⁾	R50		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Cast-iron auxiliary terminal box (small)	R62		—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓			

For legends and footnotes, see page 5/86.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

For legends and footnotes, see page 5/86.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Special versions	Additional identification code - Z with order code and plain text if required	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315 1MB15,3 Basic Line 1MB16,3 Performance Line 1MB15,1 Basic Line 1MB16,1 Performance Line	Motor version	
			IEC	Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2) IE3
1MB15 -Z				
1MB16 -Z	Order code			IE2
Mechanical version and degrees of protection				
Low-noise version for 2-pole motors with clockwise direction of rotation	F77	- - - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Low-noise version for 2-pole motors with counterclockwise direction of rotation	F78	- - - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Mechanical protection for encoder	G43	- - - - □ □ □ □ □ ✓ ✓ ✓ ✓		
Protective cover	H00	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Screwed-on (instead of cast) feet	H01	- - - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Vibration-proof version; vibration resistance to Class 3M4 according to IEC 60721-3-3:1994 ²⁷⁾	H02	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Condensation drainage holes ⁷⁾	H03	✓ ✓ ✓ □ □ □ □ □ □ □ □ □		
Rust-resistant screws (externally)	H07	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
IP65 degree of protection ⁵⁾	H20	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		Only for: 1MB1,3, – Ex ec (Zone 2)
IP56 degree of protection ⁶⁾	H22	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		Only for: 1MB1,3, – Ex ec (Zone 2)
Drive-end seal for flange-mounting motors, oil-tight to 0.1 bar	H23	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		Not for: Type of construction IM V3
Coolant temperature and installation altitude				
Coolant temperature –40 to +40 °C ²⁶⁾	D03	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Versions in accordance with standards and specifications				
Ex certification for China	D32	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		Only for: 1MB15..
		- - - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		Only for: 1MB16..
China Energy Efficiency Label	D34	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○		Only for: 1MB15..
		- - - - ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○		Only for: 1MB16..
EAC Ex certificate for the Eurasian Customs Union ¹³⁾	D35	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
IECEx certification	D37	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Bearings and lubrication				
Regreasing device with M10 x 1 grease nipple according to DIN 71412-A	L19	- - - - - ✓ ✓ ✓ ✓ ○ ○		
Located bearing DE	L20	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Located bearing NDE	L21	✓ ✓ ✓ ✓ ✓ □ □ □ □ □ □		
Bearing design for increased cantilever forces ¹⁴⁾	L22	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Regreasing device	L23	- - - - ✓ ✓ ✓ ✓ ✓ ✓ □ □		Only for: 1MB15..
		- - - - ✓ ✓ ✓ □ □ □ □ □ □		Only for: 1MB16..
Bearings reinforced at both ends for DE and NDE, bearing size 63	L25	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ □ □		Only for: 1MB15..
		- - - - □ □ □ □ □ □ □ □ □		Only for: 1MB16..
Bearing insulation NDE ²⁰⁾	L51	- - - - - - - - ✓ ✓ ✓ ²⁰⁾ ✓ ²⁰⁾		
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Balance and vibration severity				
Vibration severity grade A ²¹⁾		□ □ □ □ □ □ □ □ □ □ □ □		
Vibration severity grade B ^{21) 22) 23)}	L00	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Half-key balancing		□ □ □ □ □ □ □ □ □ □ □ □		
Balancing without feather key	L01	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		
Full-key balancing	L02	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓		

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

Special versions	Additional identification code - Z with order code and plain text if required 1MB15-Z 1MB16-Z Order code	Frame size	Motor version																						
		71 80 90 100 112 132 160 180 200 225 250 280 315	IEC Ex tb (Zone 21), Ex tc (Zone 22), Ex ec (Zone 2) IE3																						
		1MB15.3 Basic Line												1MB16.3 Performance Line											
		1MB15.1 Basic Line												1MB16.1 Performance Line											
Shaft and rotor																									
Shaft extension with standard dimensions, without feather keyway	L04	- - - ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Standard, cylindrical shaft extension (second shaft extension) NDE acc. to EN 50347 ²⁵⁾	L05	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Standard shaft made of stainless steel (e.g. 1.4021)	L06	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Shaft extension run-out in accordance with IEC 60072-1 precision class	L07	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Shaft extension run-out, concentricity and perpendicularity in accordance with IEC 60072-1 precision class for flange-mounted motors	L08	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Non-standard cylindrical shaft extension, DE ⁸⁾	Y58 • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Non-standard cylindrical shaft extension, NDE ⁸⁾	Y59 • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Heating and ventilation																									
Metal external fan ⁹⁾	F76	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	Only for: 1MB1.3, – Ex ec (Zone 2)																						
Anti-condensation heating for 230 V (2 terminals) ³⁾	Q02	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Anti-condensation heating for 115 V (2 terminals) ³⁾	Q03	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Rating plate and additional rating plates																									
Second rating plate, loose	M10	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Rating plate, stainless steel	M11	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ □ □ □ □ □	Only for: 1MB15..																						
Additional rating plate with deviating rating plate data	Y80 • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	Only for: 1MB16..																						
Additional rating plate with customer specifications	Y82 • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Additional information on rating plate and on package label (max. 20 characters)	Y84 • and customer specifications	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Packaging, safety notes, documentation and test certificates																									
Printed Operating Instructions in German/English and a DVD with all official EU languages as well as Norwegian, Russian, Turkish, and Chinese ¹¹⁾		□ □ □ □ □ □ □ □ □ □ □ □ □ □																							
Inspection certificate 3.1 ¹⁰⁾ according to EN 10204	B02	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Document – Electrical datasheet	B60	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Document – Order dimensional drawing	B61	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Type test with heat run for horizontal motors, with acceptance	B83	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
"Basic" documentation package	B90	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
"Advanced" documentation package	B91	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
"Projects" documentation package	B92	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Wire-lattice pallet packaging	B99	○ ○ ○ ○ ○ ○ ○ – – – – – –																							
Connected in star for dispatch	M01	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							
Connected in delta for dispatch	M02	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓																							

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB15 Basic Line, 1MB16 Performance Line

- Standard version
- Without additional charge
- This order code only determines the price of the version –
Additional plain text is required.
- With additional charge
- Not possible

5

- 1) Please inquire regarding combination with order codes **D03** and **C02**.
Not possible in combination with order codes **H20** and **H22**.
- 2) Evaluation with associated tripping unit (see Catalog IC 10) is recommended. A certified tripping unit is necessary for use in hazardous areas.
- 3) In combination with the 15th position of the Article No. "**H**", the order codes **Q02** and **Q03** are not possible for frame sizes 100 to 160. It can only be supplied with a star or delta winding for direct switch-on (3 terminals).
- 4) There is no derating in combination with order codes **M2A**, **M2B**, **M2C**, **M2D**, **M2E**, **M2F**, **M2G**, **M2H**.
- 5) Order code **H20** (IP65 degree of protection) can only be ordered for Zone 2.
For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.
- 6) Order code **H22** IP56 degree of protection is only possible for Zone 2. Degree of protection IP56 is not permissible for Zone 21 (IP65 degree of protection) and Zone 22 (IP55 degree of protection).
- 7) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If the condensation drainage holes are required for motors of the IM B6, IM B7 or IM B8 type of construction (feet on side or top), the motors must be ordered in the respective type of construction and with order code **H03**, so that the condensation drainage holes will be placed in the correct position.
- 8) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the feather keyway must be specified in a sketch. It must be ensured that only feather keys in accordance with DIN 6885, Form A are permitted to be used. The feather keyway is positioned centrally on the shaft extension. The length is defined by the manufacturer in accordance with the appropriate standard. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather keys are supplied in every case.
For order codes **Y58**, **Y59** and **L05** the following applies:
– Dimensions D and DA \leq ball bearing inner diameter
(see dimension tables in "Dimensions")
– Dimensions E and EA $\leq 2 \times$ length E (standard) of the shaft extension
For an explanation of the order codes, see Catalog Section 1 "Introduction".
- 9) The metal external fan is not possible in combination with the low-noise version – order code **F77** or **F78**.
- 10) The delivery time for the manufacturer's test certificate may differ from the delivery time for the motor.
- 11) The Operating Instructions are available on the Internet in PDF format for all official EU languages at
<http://support.automation.siemens.com/WW/view/en/10803948/133300>.
- 12) Order code **S06** not possible in combination with order code **B30**.
- 13) Not admissible in combination with anti-condensation heating (order code **Q02/Q03**). For this component, no TR CU certificate is available yet.
- 14) A minimum cantilever force F_{min} of $0.5 \cdot F_{max}$ is required for NU bearings (cylindrical roller bearings) in contrast to ball bearings. Cylindrical roller bearings are not suitable for coupling output or for brief periods of no-load operation without cantilever force.
- 15) A larger terminal box is the standard version in combination with the order code **Q02**, **Q03** and/or 15th position of the Article No. "**H**" for frame sizes 71 to 90.
- 16) The Ex motor is not admissible in an explosive atmosphere of dust and air (hybrid). A standard is not currently available that describes the product requirements for a hybrid mixture.
- 17) In combination with order codes **B40** and **B41**, "B" or "C" must be added to the 15th position of the Article No. . For compliance with the admissible temperature class 130 (B), derating is necessary in the case of converter operation in Zones 2, 21 and 22. The operating data for SINAMICS converters from Siemens are on the rating plate – the torque is reduced in contrast to line operation. The motor operating data for converter operation is available in the DTC selection and ordering tool (www.siemens.com/dt-configurator).
For converter operation, voltage codes/order codes are only admissible with one voltage only. When used in hazardous zones, the frequency converter must have a certified trip unit for motors of equipment category 1 (Zone 21). A certified trip unit is also recommended for motors of device category 3 (Zones 2 and 22). Alternatively, an external, certified trip unit can be used (see Catalog IC 10).
- 18) Can be combined with order codes **N30**, **N31**, **L51** and **F70** on request.
Not admissible in combination with order code **L05**. Combination with protective cover as standard for FS 100 to 200. Protective cover not possible for FS 225 to 315.
- 19) In combination with order codes **N05**, **N06**, **N07**, **N08**, **N30**, **N31**, **D03**, **G30**, **C02**, **H20** and **H22** on request. Not admissible with order code **L05**. The degree of protection of the separately driven fan must match that of the motor.
- 20) The frame sizes 280 and 315 in combination with order code **B40** or **B41** are equipped with "Bearing insulation NDE" as standard (order code **L51** is included in **B40/B41**).
- 21) Not admissible for frame size 315, 2-pole. An exception is elastic installation (please inquire).
- 22) Not admissible in combination with converter operation (order code **B40**, **B41**).
- 23) On request for 2-pole motors for line operation (concerns frame sizes 315).
- 24) Permissible paint film thickness up to 2 mm.
- 25) Not possible in vertical version with downward shaft extension DE.
- 26) Not possible in combination with order code **Q02** or **Q03**.
- 27) Not possible in combination with order code **R50**.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line**Selection and ordering data**

Special versions	Additional identification code -Z with order code and plain text if required	Frame size												Motor version			
		71	80	90	100	112	132	160	180	200	225	250	280	315	IEC	Ex eb (Zone 1)	IE3
1MB1543 -.....-Z																	
1MB1643 -.....-Z																	
1MB5543 -.....-Z																	
1MB5643 -.....-Z																	
	Order code																
Explosion-protected version																	
Version IIC with stamping of IIB ¹⁾	B31	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Version additionally for dust Ex tb – Zone 21; IP65 ²⁾	B32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
T1/T2 on rating plate ³⁾	B33	—	—	—	—	—	○	○	○	○	○	○	○	○	○	○	○
VIK version ¹⁹⁾	C02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Motor protection																	
2 Pt100 resistance thermometers in basic configuration for bearings (2 terminals) ⁴⁾	Q72	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Pt100 resistance thermometers in 3-wire input for bearings (6 terminals) ⁴⁾	Q78	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Pt100 double resistance thermometers in 3-wire input for bearings (12 terminals) ⁴⁾	Q79	—	—	—	—	—	—	—	—	—	—	—	✓	✓			
Motor connection and terminal box																	
External grounding		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Second external grounding	H70	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 90°, entry from DE	R10	○	○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 90°, entry from NDE	R11	○	○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 180°	R12	○	○	○	○	○	○	○	○	✓	✓	✓	✓	✓	✓	✓	✓
Metal cable gland, maximum configuration	R18	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Saddle terminal for connection without cable lug, accessories pack	R19	—	—	—	—	—	—	—	—	—	□	□	□	□			
Larger terminal box	R50	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Drilled removable entry plate	R52	—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓
Undrilled removable entry plate	R53	—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓
Cast-iron auxiliary terminal box (small)	R62	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast-iron auxiliary terminal box (large)	R63	—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓
2 small cast-iron auxiliary terminal boxes	R67	—	—	—	✓ ²²⁾	✓ ²²⁾	✓ ²²⁾	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Windings and insulation																	
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ⁵⁾	N05	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % ⁵⁾	N06	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁵⁾	N07	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % ⁵⁾	N08	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	N30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	N31	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Special versions	Additional identification code -Z with order code and plain text if required	Frame size												Motor version			
		71	80	90	100	112	132	160	180	200	225	250	280	315	IEC	Ex eb (Zone 1)	IE3
		1MB1543 Basic Line												1MB1643 Performance Line	1MB5543 Basic Line	1MB5643 Performance Line	
		1MB1543 -.....-.....-Z												Order code			
Colors and paint finish																	
Standard paint finish C2 in RAL 7030 stone gray		□	□	□	□	□	□	□	□	□	□	□	□	□	Only for:	1MB.5..	
Unpainted (only cast-iron parts primed)	S00	○	○	○	○	○	○	○	○	○	○	○	○	○			
Unpainted, only primed	S01	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Special paint finish C3	S02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for:	1MB.5..
		—	—	—	□	□	□	□	□	□	□	□	□	□	□	Only for:	1MB.6..
Special paint finish sea air resistant C4	S03	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Special paint finish for use offshore C5	S04	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Internal coating	S05	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Top coat polyurethane ⁶⁾	S06	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Paint finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5002, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 (see Catalog Section 1 "Introduction")	Y53 • and paint finish RAL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Only for:	1MB.5..
Paint finish in special RAL colors: For RAL colors, see "Special paint finish in special RAL colors" (see Catalog Section 1 "Introduction")	Y56 • and paint finish RAL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Mechanical version and degrees of protection																	
Low-noise version for 2-pole motors with clockwise direction of rotation ^{7) 19)}	F77	—	—	—	—	—	—	O. R. O. R. O. R. O. R.	✓	✓	✓	✓	✓	✓			
Low-noise version for 2-pole motors with anti-clockwise direction of rotation ^{7) 19)}	F78	—	—	—	—	—	—	O. R. O. R. O. R. O. R.	✓	✓	✓	✓	✓	✓			
Protective cover	H00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Screwed-on (instead of cast) feet	H01	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Vibration-proof version; vibration resistance to Class 3M4 according to IEC 60721-3-3:1994	H02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Condensation drainage holes ⁸⁾	H03	✓	✓	✓	□	□	□	□	□	□	□	□	□	□	□		
Rust-resistant screws (externally)	H07	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
IP65 degree of protection ⁹⁾	H20	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
IP56 degree of protection ⁹⁾	H22	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Drive-end seal for flange-mounting motors, oil-tight to 0.1 bar	H23	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Not possible for type of construction IM V3																	
Coolant temperature and installation altitude																	
Coolant temperature –40 to +40 °C ¹⁰⁾	D03	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Versions in accordance with standards and specifications																	
IECEx certification	D37	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Bearings and lubrication																	
Regreasing device with M10 × 1 grease nipple according to DIN 71412-A	L19	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	○	○		
Located bearing DE	L20	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Located bearing NDE	L21	✓	✓	✓	✓	✓	✓	✓	□	□	□	□	□	□	□		
Bearing design for increased cantilever forces ¹¹⁾	L22	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Regreasing device	L23	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	□	□	Only for:	1MB.5..
		—	—	—	✓	✓	✓	✓	□	□	□	□	□	□	□	Only for:	1MB.6..
Bearings reinforced at both ends for DE and NDE, bearing size 63	L25	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	□	Only for:	1MB.5..
		—	—	—	□	□	□	□	□	□	□	□	□	□	□	Only for:	1MB.6..
Reinforced bearings at both DE and NDE, DE bearing for increased cantilever forces	L28	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	—	—		
Bearing insulation DE ²³⁾	L50	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓		
Bearing insulation NDE ²³⁾	L51	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓		
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		

For legends and footnotes, see page 5/90.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315	Motor version							
			1MB1543 Basic Line							
			1MB1643 Performance Line							
			1MB5543 Basic Line							
Order code										
Balance and vibration severity										
Vibration severity grade A ²¹⁾		<input type="checkbox"/>	<input type="checkbox"/> <input checked="" type="checkbox"/>							
Vibration severity grade B ²¹⁾	L00	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Half-key balancing		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
Balancing without feather key	L01	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Full-key balancing	L02	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Shaft and rotor										
Shaft extension with standard dimensions, without feather keyway	L04	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Standard, cylindrical shaft extension (second shaft extension) NDE acc. to EN 50347 ¹²⁾	L05	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Standard shaft made of stainless steel (e.g. 1.4021)	L06	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Shaft extension run-out in accordance with IEC 60072-1 precision class ¹³⁾	L07	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Shaft extension run-out, concentricity and perpendicularity in accordance with IEC 60072-1 precision class for flange-mounted motors ¹³⁾	L08	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Non-standard cylindrical shaft extension, DE ¹⁴⁾	Y58 • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Non-standard cylindrical shaft extension, NDE ¹⁴⁾	Y59 • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Heating and ventilation										
Sheet metal fan cover		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
Metal external fan ¹⁵⁾	F76	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
Anti-condensation heating for 230 V (2 terminals) ²⁰⁾	Q02	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Anti-condensation heating for 115 V (2 terminals) ²⁰⁾	Q03	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Rating plate and additional rating plates										
Second rating plate, loose	M10	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Rating plate, stainless steel	M11	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Only for: 1MB.5..					
Additional rating plate with deviating rating plate data	Y80 • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Only for: 1MB.6..					
Additional rating plate with customer specifications	Y82 • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Additional information on rating plate and on package label (max. 20 characters)	Y84 • and customer specifications	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					
Extension of the liability for defects by 12 months to a total of 24 months (2 years) from delivery ¹⁵⁾	Q80	<input type="checkbox"/> <input checked="" type="checkbox"/>	<input type="checkbox"/> <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Only for: 1MB.5..					
Extension of the liability for defects by 24 months to a total of 36 months (3 years) from delivery ¹⁶⁾	Q82	<input type="checkbox"/> <input checked="" type="checkbox"/>	<input type="checkbox"/> <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Only for: 1MB.6..					

For legends and footnotes, see page 5/90.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1543, 1MB5543 Basic Line and 1MB1643, 1MB5643 Performance Line

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 71 80 90 100 112 132 160 180 200 225 250 280 315	Motor version		
			1MB1543 Basic Line	1MB1643 Performance Line	1MB5543 Basic Line
1MB1543 -.....-.....-Z					
1MB1643 -.....-.....-Z					
1MB5543 -.....-.....-Z					
1MB5643 -.....-.....-Z					
	Order code				

Packaging, safety notes, documentation and test certificates

Printed Operating Instructions in German/English and a DVD with all official EU languages as well as Norwegian, Russian, Turkish, and Chinese ¹⁷⁾		<input type="checkbox"/>											
Inspection certificate 3.1 according to EN 10204 ¹⁸⁾	B02	<input checked="" type="checkbox"/>											
Document – Electrical datasheet	B60	<input checked="" type="checkbox"/>											
Document – Order dimensional drawing	B61	<input checked="" type="checkbox"/>											
Standard test (routine test) with acceptance	B65	<input checked="" type="checkbox"/>											
Type test with heat run for horizontal motors, without acceptance	B82	<input checked="" type="checkbox"/>											
Type test with heat run for horizontal motors, with acceptance	B83	<input checked="" type="checkbox"/>											
"Basic" documentation package	B90	<input checked="" type="checkbox"/>											
"Advanced" documentation package	B91	<input checked="" type="checkbox"/>											
"Projects" documentation package	B92	<input checked="" type="checkbox"/>											
Connected in star for dispatch	M01	<input checked="" type="checkbox"/>											
Connected in delta for dispatch	M02	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>							

- Standard version
- Without additional charge
- This order code only determines the price of the version – Additional plain text is required.
- With additional charge
- O. R. Possible on request
- Not possible

- 1) Permissible paint film thickness up to 2 mm.
- 2) Please inquire regarding combination with order codes **D03** and **C02**. Not possible in combination with order codes **H20** and **H22**.
- 3) Motors in these frame sizes have a second rating plate (T1/T2 and T3) as standard.
The T3 power is stamped on the rating plate as standard if the following motors are selected with PTC thermistor (protection by PTC thermistor only) or voltage code "90".
– 2-pole motors: Frame sizes 132 to 160
– 4-pole motors: Frame size 180
Alternatively, with order code **B33**, the "T1/T2 power is stamped on the rating plate".
– 2-pole motors: Frame sizes 132 to 200
– 4-pole motors: Frame sizes 180 to 200
- 4) Evaluation with associated tripping unit (see Catalog IC 10) is recommended. A certified tripping unit is necessary for use in hazardous areas.
- 5) The maximum possible certified power will be supplied.
For motors with T1/T2, T3 power, T3 power is supplied.
The T1/T2 power must be ordered with the order code B33.
- 6) Order code **S06** cannot be combined with order code **B32**.
- 7) The motors are up to 80 mm longer than normal. A second shaft extension is not possible.
- 8) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing shields at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 9) Not possible in combination with version additionally for dust Ex tb – Zone 21; IP65 – order code **B32**. IP65 degree of protection is prescribed for the version for Zone 21.
- 10) Not possible in combination with vibration-proof version, order code **H02**.
- 11) Not possible for 2-pole motors, frame size 315 L in vertical frame sizes; bearings for increased cantilever forces for vibration severity grade B are available on request for motors of frame size 225 M and above. Not possible for motors of frame size 225 M and above in combination with shaft extension run-out, concentricity and perpendicularity according to DIN 42955 tolerance R for flange-mounting types.

- 12) For motors of frame size 180 M and above in vertical type of construction in version with second shaft extension on request. Not possible for low-noise version (2-pole) for frame sizes 132 S to 160 L. Version with protective cover not possible.
- 13) Can be combined with deep-groove bearings of series 60... 62.. and 63... Not possible in combination with cylindrical roller bearings (e.g. bearings for increased cantilever forces, order code **L22**).
- 14) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the feather keyway must be specified in a sketch. It must be ensured that only feather keys in accordance with DIN 6885, Form A are permitted to be used. The feather keyway is positioned centrally on the shaft extension. The length is defined by the manufacturer in accordance with the appropriate standard. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather keys are supplied in every case.
For order codes **Y58**, **Y59** and **L05** the following applies:
– Dimensions D and DA ≤ ball bearing inner diameter (see dimension tables in "Dimensions")
– Dimensions E and EA ≤ 2 × length E (standard) of the shaft extension
For an explanation of the order codes, see Catalog Section 1 "Introduction".
- 15) The metal external fan is not possible in combination with the low-noise version – order code **F77** or **F78**.
- 16) Wearing parts (bearings) are excluded from the warranty extension.
- 17) The Operating Instructions are available on the Internet in SIOS too: <http://support.automation.siemens.com/WW/view/en/10803948/133300>
- 18) The delivery time for the manufacturer's test certificate may differ from the delivery time for the motor.
- 19) The motors may exceed the noise levels defined by VIK.
- 20) For frame sizes 71 to 90 in combination with the order codes **Q02** and **Q03**, **R50** is the standard version (the additional charge **R50** is already contained in **Q02** and **Q03**).
- 21) Not permissible for frame size 315, 2-pole, except for elastic installation.
- 22) For frame sizes 100 and 112, only permissible in combination with order code **R50**.
- 23) It is not permissible to combine order codes **L50** and **L51**.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1553, 1MB5553

Selection and ordering data

Special versions	Additional identification code -Z with order code and plain text if required	Frame size													Motor version		
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	IEC	Ex db, Ex db eb
1MB.553 - . . . - . . . - Z	Order code																
Explosion-protected version																	
Version IIC with stamping of IIIB	B31	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Version additionally for dust Ex tb – Zone 21; IP65	B32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
VIK version ¹⁸⁾	C02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Version for converter operation																	
Version for converter operation with power data on the PWM converter 6)	B43	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Version for converter operation with power data on the PWM converter, utilization in accordance with temperature class 155 (F) ⁶⁾	B44	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Motor protection																	
2 Pt100 resistance thermometers in basic configuration for bearings (2 terminals) ¹⁾	Q72	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Pt100 resistance thermometers in 3-wire input for bearings (6 terminals) ¹⁾	Q78	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Pt100 double resistance thermometers in 3-wire input for bearings (12 terminals) ¹⁾	Q79	—	—	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓
Motor connection and terminal box																	
External grounding		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Second external grounding	H70	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 90°, entry from DE	R10	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 90°, entry from NDE	R11	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the terminal box through 180°	R12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Metal cable gland, maximum configuration ¹⁷⁾	R18	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
1 cable gland, Ex eb, for armored cable, line feeder cable	R45	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 cable glands, Ex eb, for armored cable, line feeder cable	R46	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Main terminal box in Ex db IIC ²⁷⁾	R48	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Auxiliary terminal box in Ex db IIC ²⁷⁾	R49	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Larger terminal box ¹⁷⁾	R50	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	—
Enlarged connection system for main terminal box ¹⁷⁾	R54	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	—	—	—	—
Cast-iron auxiliary terminal box (small)	R62	✓ ²⁴⁾	✓ ²⁴⁾	✓ ²⁴⁾	✓ ²³⁾	✓ ²³⁾	✓ ²³⁾	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cast-iron auxiliary terminal box (large)	R63	—	—	—	—	—	—	—	✓ ²⁴⁾	✓ ²³⁾	✓	✓	✓	✓	✓	✓	✓
2 small cast-iron auxiliary terminal boxes	R67	✓ ²⁴⁾	✓ ²⁴⁾	✓ ²⁴⁾	✓ ²³⁾	✓ ²³⁾	✓ ²³⁾	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Non-standard threaded through hole (NPT or G thread)	Y61 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Windings and insulation																	
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	N05	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	N06	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	N07	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	N08	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	N30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Increased air humidity/temperature with 60 to 100 g water per m ³ of air ²²⁾	N31	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1553, 1MB5553

For legends and footnotes, see page 5/95.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1553, 1MB5553

Special versions	Additional identification code -Z with order code and plain text if required Order code	Frame size													Motor version			
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	IEC	Ex db, Ex db eb	IE3
		1MB1553													1MB5553			
1MB.553 - . . . - . . . -Z																		
Versions in accordance with standards and specifications																		
Ex certification for China ²⁵⁾	D32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
China Energy Efficiency Label ²⁵⁾	D34	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
EAC Ex certificate for the Eurasian Customs Union ²⁵⁾	D35	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
IECEx certification	D37	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
MEPS Australia ²⁵⁾	D70	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Bearings and lubrication																		
Preparation for SPM measuring nipple – thread M8	G50	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Regreasing device with M10 x 1 grease nipple according to DIN 71412-A	L19	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	○	○	○	○	
Located bearing DE	L20	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Located bearing NDE	L21	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Bearing design for increased cantilever forces ⁹⁾	L22	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Regreasing device	L23	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	□	□	□	□	
Bearing insulation NDE ³⁾	L51	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Balance and vibration severity																		
Vibration severity grade A		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Vibration severity grade B ²⁾	L00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Half-key balancing		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Balancing without feather key	L01	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Full-key balancing	L02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Shaft and rotor																		
Shaft extension with standard dimensions, without feather keyway	L04	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Standard, cylindrical shaft extension (second shaft extension) NDE acc. to EN 50347	L05	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Standard shaft made of stainless steel (e.g. 1.4021)	L06	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Shaft extension run-out in accordance with IEC 60072-1 precision class	L07	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Shaft extension run-out, concentricity and perpendicularity in accordance with IEC 60072-1 precision class for flange-mounted motors	L08	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Non-standard cylindrical shaft extension, DE ⁸⁾	Y58 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Non-standard cylindrical shaft extension, NDE ⁸⁾	Y59 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Heating and ventilation																		
Metal fan cover		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Metal fan made of brass	F68	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Metal external fan ⁹⁾	F76	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Anti-condensation heating for 230 V (2 terminals) ^{1) 10)}	Q02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Anti-condensation heating for 115 V (2 terminals) ^{1) 10)}	Q03	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Anti-condensation heating for 220 V (2 terminals) ^{1) 10)}	Q04	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Separately driven fan with non-standard voltage and/or frequency	Y81 • and customer specifications	—	—	—	—	—	—	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1553, 1MB5553

Special versions	Additional identification code -Z with order code and plain text if required 1MB.553 - . . . - . . . -Z Order code	Frame size													Motor version			
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	IEC	Ex db, Ex db eb	IE3 (Zone 1)
		1MB1553													1MB5553			
Rating plate and additional rating plates																		
Second rating plate, loose	M10	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Rating plate, stainless steel	M11	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Additional rating plate with deviating rating plate data	Y80 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Additional rating plate with customer specifications	Y82 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Additional information on rating plate and on package label (max. 20 characters)	Y84 • and customer specifications	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Extension of the liability for defects																		
Extension of the liability for defects period by 12 months to a total of 24 months (2 years) from delivery	Q80	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Extension of the liability for defects period by 24 months to a total of 36 months (3 years) from delivery	Q82	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Packaging, safety notes, documentation and test certificates																		
Printed Operating Instructions in German/English and a DVD with all official EU languages as well as Norwegian, Russian, Turkish, and Chinese ¹¹⁾		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Inspection certificate 3,1 ¹²⁾ according to EN 10204	B02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Document – Electrical datasheet	B60	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Document – Order dimensional drawing	B61	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Standard test (routine test) with acceptance	B65	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Noise measurement without load with octave band analysis, without acceptance ¹³⁾	B71	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Noise measurement without load with octave band analysis, with acceptance ¹⁴⁾	B72	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Type test with heat run for vertical motors, without acceptance ¹³⁾	B80	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Type test with heat run for vertical motors, with acceptance ¹⁴⁾	B81	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Type test with heat run for horizontal motors, without acceptance ¹³⁾	B82	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Type test with heat run for horizontal motors, with acceptance ¹⁴⁾	B83	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
"Basic" documentation package ¹⁵⁾	B90	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
"Advanced" documentation package ¹⁵⁾	B91	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
"Projects" documentation package ¹⁵⁾	B92	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Wire-lattice pallet packaging	B99	○	○	○	○	○	○	○	○	—	—	—	—	—	—	—	✓	
Connected in star for dispatch	M01	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Connected in delta for dispatch	M02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□	□	

For legends and footnotes, see page 5/95.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB1553, 1MB5553

- Standard version
- Without additional charge
- This order code only determines the price of the version –
Additional plain text is required.
- With additional charge
- Not possible

- 1) Maximum number of connections for accessories, see terminal box concept.
- 2) Not admissible in combination with converter operation (order codes **B43**, **B44**).
- 3) The frame sizes 280, 315, and 355 in combination with order code **B43** or **B44** are equipped with "Bearing insulation NDE" as standard (order code **L51** is included in B43/B44).
- 4) The following applies for explosion-protected motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air flow.
- 5) Rating plate, screws, grounding, and options with order codes **L19**, **L23**, **Q01** made of stainless steel (V4A).
- 6) Power data in converter operation according to the VSD rating lists. Winding monitoring with PTC thermistor mandatory.
 - Only in combination with single voltages, e.g.: **M4A**.
 - Frame size 280 and larger with insulated bearings on the fan side (NDE).
- 7) 4 threads in the motor feet; adjustment screws not in the scope of supply.
- 8) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the feather keyway must be specified in a sketch. It must be ensured that only feather keys in accordance with DIN 6885, Form A are permitted to be used. The feather keyway is positioned centrally on the shaft extension. The length is defined by the manufacturer in accordance with the appropriate standard. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather keys are supplied in every case.
For order codes **Y58**, **Y59** and **L05** the following applies:
 - Dimensions D and DA \leq ball bearing inner diameter (see dimension tables in "Dimensions")
 - Dimensions E and EA $\leq 2 \times$ length E (standard) of the shaft extension
 For an explanation of the order codes, see Catalog Section 1 "Introduction".
- 9) The material of the fan is aluminum, for frame sizes 225 to 355 steel – metal fans are painted with paint finishes with film thickness 90 µm or more.
- 10) Connection in the main terminal box in the standard version.
- 11) The Operating Instructions are available on the Internet in PDF format for all official EU languages.
- 12) The delivery time for the inspection certificate may differ from the delivery time for the motor.
- 13) The delivery time is then approx. 20 working days longer.
- 14) The delivery time is then approx. 25 working days longer or the confirmed acceptance date.
- 15) Version and content of the documentation, see Chapter 1.
- 16) Not in combination with order codes **S00**, **S01**, and **S02**. Other colors, order codes **Y53** and **Y56**, on request.
- 17) Not in combination with order codes **R48** and **R49**.
- 18) For installation in a hostile and corrosive environment, paint finish with order code **S03** or better is recommended.
- 19) Only in combination with regreasing, order code **L19** or **L23**.
- 20) Cable glands in Ex e version.
- 21) Frame size 315 only in combination with order code **R50**, frame sizes 250 and 280 not in combination with order code **R50**.
- 22) Standard paint finish C2, we recommend C3 or better (e.g. order code **S02**, **S03**, **S04**).
- 23) Only possible in combination with order code **R50**.
- 24) Only possible in combination with order code **R54**.
- 25) Not possible in combination with **1MB..56** or **1MB..57**.
- 26) Not available in combination with order code **D03**.
- 27) Supplied without cable gland.
- 28) Select brake connection voltage separately, order codes **F10**, **F11**, or **F12** – note further details in Chapter 1 under "Modular technology", "Brakes".

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3**Selection and ordering data**

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 400 450	Motor version
		1MB55 . 4	IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4
		1MB55 . 3	
		1MB58 . 3	IE3
1MB5 -Z	Order code		
Explosion-protected version			
VIK version	C02	✓	✓
Version additionally for dust Ex tc – Zone 22	B30	✓	✓
Version IIC with stamping of IIB	B31	✓	✓
Version for converter operation			
Version for converter operation in the basic version with SINAMICS G120 operating data with PM240-2	B40	O. R.	O. R.
Version for converter operation in the basic version with SINAMICS S150 operating data	B41	O. R.	O. R.
Version for converter operation with power data on the PWM converter	B43	O. R.	O. R.
Operating data such as the B40 order code with alternative SINAMICS converter on the rating plate • G120 with PM230 • G120 with PM240 • G120C • G120P with PM230 • G120P with PM240-2 • G120P with PM240P-2 • G120P with PM330 • G130, G150, G180 • S120 (BLM/SLM) • V20	Y68 • and converter type	O	O
Operating data such as order code B41 with alternative SINAMICS converters on the rating plate • S120 (ALM)			
Motor protection			
1 or 3 PTC thermistors – for tripping (2 terminals) ¹⁾	Q11	✓	✓
Not for: Combination with motor protection code letter B (15th position of the Article No.)			
2 or 6 PTC thermistors – for alarm and tripping (4 terminals) ¹⁾	Q12	✓	✓
Not for: Combination with motor protection code letter C (15th position of the Article No.)			
3 NTC thermistors – for tripping (6 terminals)	Q21	✓	✓
Not for: Combination with motor protection code letter F (15th position of the Article No.)			
1 KTY84-130 temperature sensor (2 terminals) ¹⁾	Q23	✓	✓
Not for: Combination with motor protection code letter F (15th position of the Article No.)			
2 KTY84-130 temperature sensors (4 terminals) ¹⁾	Q25	✓	✓
Not for: Combination with motor protection code letter G (15th position of the Article No.)			
1 Pt1000 resistance thermometer (2 terminals)	Q35	✓	✓
2 Pt1000 resistance thermometers (4 terminals)	Q36	✓	✓
6 Pt1000 resistance thermometers (12 terminals)	Q37	✓	✓
3 Pt100 resistance thermometers – 2-wire input (6 terminals) ¹⁾	Q60	✓	✓
Not for: Combination with motor protection code letter H (15th position of the Article No.)			
6 Pt100 resistance thermometers – 2-wire input (12 terminals) ¹⁾	Q61	✓	✓
Not for: Combination with motor protection code letter J (15th position of the Article No.)			
1 Pt100 resistance thermometer – 2-wire input (2 terminals)	Q62	✓	✓
3 Pt100 resistance thermometers – 3-wire input (9 terminals)	Q63	✓	✓
6 Pt100 resistance thermometers – 3-wire input (18 terminals)	Q64	✓	✓
2 Pt100 resistance thermometers in basic configuration for bearings (2 terminals)	Q72	✓	✓
2 Pt100 resistance thermometers in 3-wire input for bearings (6 terminals)	Q78	✓	✓
2 Pt100 double resistance thermometers in 3-wire input for bearings (12 terminals)	Q79	✓	✓

For legends and footnotes, see page 5/100.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 400 450	Motor version
		1MB55 . 4	IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4
		1MB55 . 3	IE3
	1MB58 . 3		
1MB5 -Z	Order code		
Motor connection and terminal box			
External grounding		<input type="checkbox"/>	<input type="checkbox"/>
Terminal box at NDE	H08	✓	✓
Two terminal boxes at NDE ¹⁷⁾	H09	✓	✓
Second external grounding	H70	✓	✓
Subsequently rotatable main terminal box	R09	✓	✓
Rotation of the terminal box through 90°, entry from DE ¹²⁾	R10	✓	✓
Rotation of the terminal box through 90°, entry from NDE	R11	✓	✓
Rotation of the terminal box through 180°	R12	✓	✓
Saddle terminal for connection without cable lug, accessories pack	R19	✓	✓
Larger terminal box ¹³⁾	R50	✓	✓
Drilled removable entry plate	R52	✓	✓
Undrilled removable entry plate		<input type="checkbox"/>	<input type="checkbox"/>
Cast-iron auxiliary terminal box (small)	R62	✓	✓
Cast-iron auxiliary terminal box (large)	R63	✓	✓
Stainless steel auxiliary terminal box (large)	R65	✓	✓
Non-standard threaded through hole (NPT or G thread) ²⁾	Y61 • and customer specifications	✓	✓
Windings and insulation			
Temperature class 155 (F), utilized acc. to 155 (F), with service factor ⁹⁾		<input type="checkbox"/>	<input type="checkbox"/>
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ¹⁵⁾	N05	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % ¹⁵⁾	N06	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ¹⁵⁾	N07	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % ¹⁵⁾	N08	✓	✓
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	N30	✓	✓
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	N31	✓	✓
Temperature class 155 (F), utilized acc. to 130 (B), with higher coolant temperature and/or installation altitude ⁹⁾	Y50 • and spec. power, CT ... °C or IA m above sea level	✓	✓
Colors and paint finish			
Standard paint finish C2 in RAL 7030 stone gray		<input type="checkbox"/>	<input type="checkbox"/>
Unpainted (only cast-iron parts primed)	S00	<input type="radio"/>	<input type="radio"/>
Unpainted, only primed	S01	✓	✓
Special paint finish C3	S02	✓	✓
Special paint finish sea air resistant C4 ¹⁴⁾	S03	✓	✓
Special paint finish for use offshore C5 ¹⁴⁾	S04	✓	✓
Internal coating	S05	✓	✓
Top coat polyurethane ⁶⁾		<input type="checkbox"/>	<input type="checkbox"/>
Paint finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5002, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 (see Catalog Section 1 "Introduction")	Y53 • and paint finish RAL....	✓	✓

For legends and footnotes, see page 5/100.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 400 450 1MB55 . 4 1MB55 . 3 1MB58 . 3	Motor version IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4 IE3
1MB5 -Z	Order code		
Colors and paint finish (continued)			
Paint finish in special RAL colors: For RAL colors, see "Special paint finish in special RAL colors" (see Catalog Section 1 "Introduction")			
Modular technology – Basic versions			
Mounting of separately driven fan ¹⁰⁾	F70	✓	✓
Special technology			
Mounting of LL 841 (HTL); 1024 I explosion-protected rotary pulse encoder	G30	✓	✓
Mounting of a special type of rotary pulse encoder	Y70 • and customer specifications	O. R.	O. R.
Mechanical version and degrees of protection			
Low-noise version for 2-pole motors with clockwise direction of rotation		□	□
Low-noise version for 2-pole motors with counterclockwise direction of rotation	F78	○	○
Prepared for mounted components, centering hole only		□	□
Prepared for mountings with D16 shaft	G42	✓	✓
Mechanical protection for encoder	G43	✓	✓
Protective cover	H00	✓	✓
Condensation drainage holes		□	□
Rust-resistant screws (externally)	H07	✓	✓
IP65 degree of protection ¹⁹⁾	H20	✓	✓
IP56 degree of protection	H22	✓	✓
Sealing ring made of fluoroelastomer (FKM)	H25	✓	✓
Increased corrosion protection for external components	H90	✓	✓
Coolant temperature and installation altitude			
Coolant temperature –40 to +40 °C	D03	✓	✓
Versions in accordance with standards and specifications			
Electrical according to NEMA MG1-12		□	□
IECEx certificate	D37	✓	✓
Bearings and lubrication			
Regreasing device with M10 x 1 grease nipple according to DIN 71412-A	L19	○	○
Located bearing DE		□	□
Located bearing NDE ¹¹⁾	L21	✓	✓
Bearing design for increased cantilever forces ⁷⁾⁸⁾	L22	O. R.	O. R.
Regreasing device		□	□
Drainage for used grease	L30	O. R.	O. R.
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01	✓	✓
Balance and vibration severity			
Vibration severity grade A		□	□
Vibration severity grade B	L00	✓	✓
Half-key balancing (standard)		□	□
Balancing without feather key ¹⁶⁾	L01	✓	✓
Full-key balancing ¹⁶⁾	L02	✓	✓
Shaft and rotor			
Shaft extension with standard dimensions, without feather keyway	L04	✓	✓
Standard, cylindrical shaft extension (second shaft extension) NDE acc. to EN 50347	L05	✓	✓
Shaft extension run-out in accordance with IEC 60072-1 precision class	L07	✓	✓
Shaft extension run-out, concentricity and perpendicularity in accordance with IEC 60072-1 precision class for flange-mounted motors	L08	✓	✓
Non-standard cylindrical shaft extension, DE ³⁾	Y58 • and customer specifications	✓	✓

For legends and footnotes, see page 5/100.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 400 1MB55 . 4 1MB55 . 3 1MB58 . 3	Motor version IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4 IE3
	1MB5 -Z Order code		
Shaft and rotor (continued)			
Non-standard cylindrical shaft extension, NDE ³⁾	Y59 • and customer specifications	✓	✓
Special shaft steel	Y60 • and customer specifications	O. R.	O. R.
Heating and ventilation			
Sheet metal fan cover		<input type="checkbox"/>	<input type="checkbox"/>
Metal external fan		<input type="checkbox"/>	<input type="checkbox"/>
Without external fan and without fan cover	F90	✓	✓
Anti-condensation heating for 230 V (2 terminals)	Q02	✓	✓
Anti-condensation heating for 115 V (2 terminals)	Q03	✓	✓
Anti-condensation heating for 400 V (2 terminals)	Q06	✓	✓
Separately driven fan with non-standard voltage and/or frequency	Y81 • and customer specifications	O. R.	O. R.
Rating plate and additional rating plates			
Second rating plate, loose	M10	✓	✓
Rating plate, stainless steel		<input type="checkbox"/>	<input type="checkbox"/>
Additional rating plate with deviating rating plate data ¹⁸⁾	Y80 • and customer specifications	✓	✓
Additional rating plate with customer specifications	Y82 • and customer specifications	✓	✓
Additional information on rating plate and on package label (max. 20 characters)	Y84 • and customer specifications	✓	✓
Extension of the liability for defects			
Extension of the liability for defects by 12 months to a total of 24 months (2 years) from delivery ⁴⁾	Q80	✓	✓
Extension of the liability for defects by 18 months to a total of 30 months (2.5 years) from delivery ⁴⁾	Q81	✓	✓
Extension of the liability for defects by 24 months to a total of 36 months (3 years) from delivery ⁴⁾	Q82	✓	✓
Extension of the liability for defects by 30 months to a total of 42 months (3.5 years) from delivery ⁴⁾	Q83	✓	✓
Extension of the liability for defects by 36 months to a total of 48 months (4 years) from delivery ⁴⁾	Q84	✓	✓
Extension of the liability for defects by 48 months to a total of 60 months (5 years) from delivery ⁴⁾	Q85	✓	✓
Packaging, safety notes, documentation and test certificates			
Inspection certificate 3.1 according to EN 10204 ⁴⁾	B02	✓	✓
Printed German/English operating instructions enclosed ⁵⁾		<input type="checkbox"/>	<input type="checkbox"/>
Equivalent circuit diagram	B51	✓	✓
Starting diagram (torque vs. speed and current vs. speed)	B52	✓	✓
Document – Electrical datasheet	B60	✓	✓
Document – Order dimensional drawing	B61	✓	✓
Standard test (routine test) with acceptance	B65	✓	✓
Temperature test without acceptance	B67	✓	✓
Temperature test with acceptance	B68	✓	✓
Type test with heat run for vertical motors, without acceptance	B80	✓	✓
Type test with heat run for vertical motors, with acceptance	B81	✓	✓
Type test with heat run for horizontal motors, without acceptance	B82	✓	✓

For legends and footnotes, see page 5/100.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Options

Cast-iron series 1MB55.4, 1MB55.3, 1MB58.3

Special versions	Additional identification code -Z with order code and plain text if required	Frame size 400 1MB55 . 4 1MB55 . 3 1MB58 . 3	Motor version IEC Ex ec, Ex tc, Ex tb (Zones 2, 22 and 21) IE4 IE3
	1MB5 -Z Order code		
Packaging, safety notes, documentation and test certificates (continued)			
Type test with heat run for horizontal motors, with acceptance	B83	✓	✓
"Basic" documentation package	B90	✓	✓
"Advanced" documentation package	B91	✓	✓
"Projects" documentation package	B92	✓	✓
Connected in star for dispatch	M01	✓	✓
Connected in delta for dispatch	M02	✓	✓

- Standard version
- Without additional charge
- This order code only determines the price of the version –
Additional plain text is required.
- With additional charge
- O. R. Possible on request

- 1) Evaluation with associated tripping unit (see Catalog IC 10) is recommended.
- 2) Parallel Whitworth threaded pipe DIN ISO 228 (DIN 259) BSPP (British Standard Pipe Parallel), threaded pipe for connections not sealed in the thread (cylindrical), external = G.
- 3) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the feather keyway must be specified in a sketch. It must be ensured that only feather keys in accordance with EN 50347 are used. The feather keyway is positioned centrally on the shaft extension. The length is defined by the manufacturer in accordance with the appropriate standard. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather keys are supplied in every case. For order codes **Y58**, **Y59** and **L05** the following applies:
 - Dimensions D and DA ≤ ball bearing inner diameter (see dimension tables for "Dimensions")
 - Dimensions E and EA ≤ 2 × length E (standard) of the shaft extension.
- 4) The delivery time for the manufacturer's test certificate may differ from the delivery time for the motor.
- 5) The Operating Instructions (Compact) are available in PDF format for all official EU languages at <http://support.automation.siemens.com/WW/view/en/10803948/133300>
- 6) Order code **S06** cannot be combined with order codes **S00** and **S01**. Possible without restriction in combination with **Y53** for frame sizes 315 to 355 and for frame sizes 400 and 450.
- 7) A minimum cantilever force F_{min} of $0.5 \cdot F_{max}$ is required for NU bearings (cylindrical roller bearings) in contrast to ball bearings. Cylindrical roller bearings are not suitable for coupling output or for brief periods of no-load operation without cantilever force.
- 8) For frame sizes 400 and 450, permissible cantilever forces for motors with reinforced bearings are available on request. Please specify cantilever force and lever arm.
- 9) Only possible for line operation.
- 10) The separately driven fan motor is implemented with voltage code **34** (400 V/50 Hz; 460 V/60 Hz).
- 11) For frame sizes 400 and 450, not possible for a vertical type of construction.
- 12) For motors with flange (IM B5, IM B35, IM V1), only possible in conjunction with order code **H08**.
- 13) Restrictions can apply when mounting the terminal box.
- 14) Only available for 1MB552 (Ex tc for Zone 22). Not available for 1MB553 (Ex ec for Zone 2).
- 15) Not available for 8-pole motors, frame size 450.
- 16) Not possible in combination with order code **C02**.
- 17) Not possible in combination with order code **R50**.
- 18) Customer specifications: Voltage between 380 and 690 V (voltages outside this range are available on request), frequency, circuit, required rated power in kW.
- 19) Standard version for 1MB5.1 (Ex tb for Zone 21).

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Article No. supplements and special versions · Accessories

Overview

Couplings for use in hazardous areas

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products.

For standard applications, Siemens recommends that flexible couplings, types N-EUPEX and RUPEX or torsionally rigid couplings, types ARPEX and ZAPEX are used. For special applications, FLUDEX and ELPEX-S couplings are recommended.

These coupling types are suitable for use in areas subject to explosion hazards and are offered with declaration of conformity and EU type-examination certificate according to Directive 2014/34/EU.

Available from:

Siemens contact partner - ordering from catalog
Siemens MD 10.1 "FLENDER Standard Couplings"

or

Flender GmbH
Kupplungswerk Mussum
Industriepark Bocholt
Schlavenhorst 100
46395 Bocholt, Germany
Phone +49 (2871) 922185
Fax +49 (2871) 922579

www.flender.com

Email: flender-kupplungen-2.pd.de@siemens.com

Taper pins according to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is conically ground using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies approx. 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are commercially available.

For instance, available from:

Otto Roth GmbH & Co. KG
Rutesheimer Strasse 22
70499 Stuttgart, Germany
Phone +49 711 1388-0
Fax +49 711 1388-233

www.ottoroth.de

Email: info@ottoroth.de

More information

Replacement motors and repair parts

- Commitment to provide replacement motors and repair parts following delivery of the motor:
 - For up to 3 years after the delivery of the original motor, in the event of total motor failure – with regard to the mounting dimensions and functions – Siemens will supply a comparable replacement motor (the type series may vary).
 - If a spare motor is supplied within the 3-year period, this does not mean that the warranty restarts.
 - Replacement motors delivered after the active production of the motor series are also identified as spare motors on the rating plate.
 - Spare parts are available only on request for these spare motors. Repair or replacement is not possible.
 - After a period of 3 years (after the delivery of the original motor), it is only possible to repair these motors (depending on the availability of the spare parts required).
 - For up to 5 years after the delivery of the original motor, spare parts will be available and for a further 5 years, Siemens will provide information about spare parts and will supply documents when required.

Foundation blocks according to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, base frames, etc. After the fixing bolts have been unscrewed, the machines can be shifted without them having to be lifted.

When the machine is initially installed, the foundation blocks that are bolted to the machine (without washers) and fitted with taper pins are not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The taper pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from:

Lütgert & Co. GmbH
Postfach 42 51
33276 Gütersloh, Germany
Phone +49 5241 7407-0
Fax +49 5241 7407-90
www.luetgert-antriebe.de
Email: info@luetgert-antriebe.de

Slide rails with fixing bolts and tensioning screws according to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when there is no belt-tensioning pulley. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 355 to 450, there are no standardized slide rails (please inquire).

Available from:

Lütgert & Co. GmbH
Postfach 42 51
33276 Gütersloh, Germany
Phone +49 5241 7407-0
Fax +49 5241 7407-90
www.luetgert-antriebe.de
Email: info@luetgert-antriebe.de

- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Article No. and factory number of the motor.
- For bearing types, see Catalog Section 1 "Introduction".
- Repair parts are available for 1MB1 motors on request.
- For standard components, a commitment to supply repaired parts does not apply.
- Support hotline
In Germany
Phone +49 911 895 7 222

You will find telephone numbers for other countries on our Internet site:

www.siemens.com/automation/service&support

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions

Notes on the dimensions

Overview

- Dimension designations according to EN 50347 and IEC 60072.

Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-2
-----------------------	-----------------------

D, DA	to 30	j6
	over 30 to 50	k6
	over 50	m6

N	to 250	j6
	over 250	h6

F, FA		h9
-------	--	----

K		H17
---	--	-----

S	flange (FF)	H17
---	-------------	-----

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

Dimensional tolerances

For the following dimension designations, the admissible deviations are given below:

Dimension designation	Dimension	Admissible deviation
H	to 250 over 250	- 0.5 - 1.0
E, EA		- 0.5

Feather keyways and feather keys (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

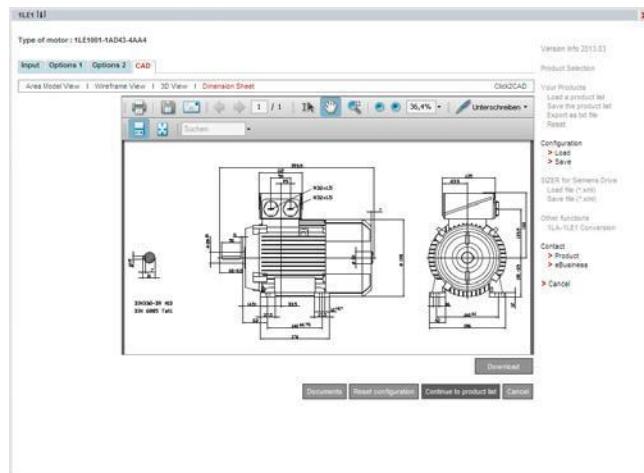
- All dimensions are specified in mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions

Dimension sheet generator (within the DT Configurator)**Overview**

A dimensional drawing can be created in the "Drive Technology Configurator" (DT Configurator) for every configurable motor. A dimensional drawing can be requested for every other motor.



When a complete Article No. is entered with or without order codes, a dimensional drawing can be called up under the "Documentation" tab.

These dimensional drawings can be presented in different views and sections and printed. The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

Online access in the Siemens Industry Mall

The "DT Configurator" is integrated into the Siemens Industry Mall and can be used on the Internet without installation.

German: www.siemens.de/dt-konfigurator

English: www.siemens.com/dt-configurator

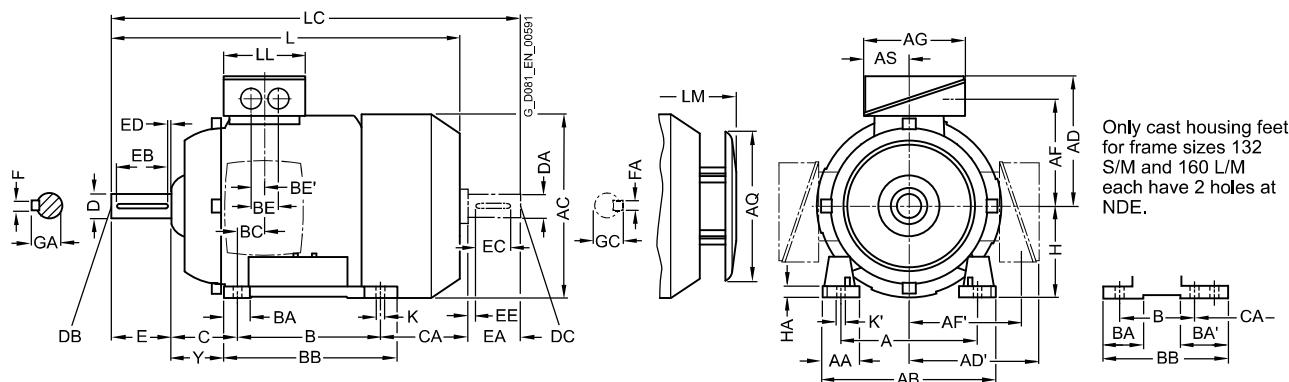
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Aluminum series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 80 M to 160 L

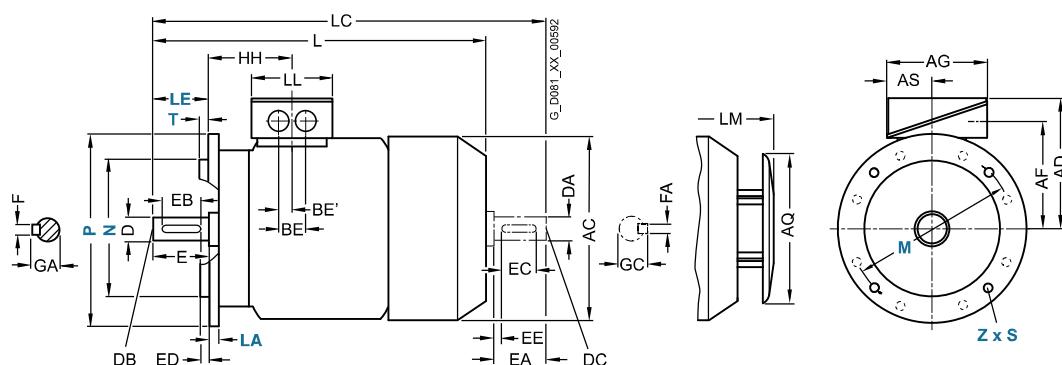
Dimensional drawings

Type of construction IM B3



Types of construction IM B5 and IM V1

For flange dimensions, see page 1/47 (Z = the number of retaining holes)



Frame size	Motor type No. of poles	Dimension designation acc. to IEC																							
		A	AA	AB	AC	AD	AD'	AF	AF'	AG	AQ	AS	B	BA	BA'	BB	BC	BE'	C	CA	H	HA	Y		
80 M	ODA2, 2, 4, 6 ODB2, ODC3 ODA3, ODB3, ODC3	125	30.5	150	159	121	121	96.5	96.5	93	155	43	100	32	32	118	23	36	18	50	113	80	8	41	
90 S	All	2, 4, 6	140	30.5	165	178	126	126	101.5	101.5	93	155	43	100	33	33	143	22.5	36	18	56	159	90	10	47
90 L	All	2, 4, 6	140	30.5	165	178	126	126	101.5	101.5	93	155	43	125	33	33	143	22.5	36	18	56	199	90	10	47
100 L	All	2, 4	160	42	196	198	166	166	125.5	125.5	135	195	63.5	140	37.5	—	176	33.5	50	25	63	176	100	12	45
112 M	All	2, 4	190	46	226	222	177	177	136.5	136.5	135	195	63.5	140	35.4	—	176	26	50	25	70	155	112	12	52
132 S	1CA0, 1CC0 1CA1, 1CB0	2, 6	216	53	256	262	202	202	159.5	159.5	155	260	70.5	140	38	76	218	26.5	48	24	89	128.5	132	15	69
132 M	1CC2 1CB2, 1CC3	6	216	53	256	262	202	202	159.5	159.5	155	260	70.5	178	38	76	218	26.5	48	24	89	128.5	132	15	69
160 M	All	2, 4, 6	254	60	300	314	236.5	236.5	190	190	175	260	77.5	210	44	89	300	47	57	28.5	108	148	160	18	85
160 L	All	2, 4, 6	254	60	300	314	236.5	236.5	190	190	175	260	77.5	254	44	—	300	47	57	28.5	108	208	160	18	85

¹⁾ With screwed-on feet, dimension BA' is 43 mm.

²⁾ With screwed-on feet, dimension BB is 180 mm.

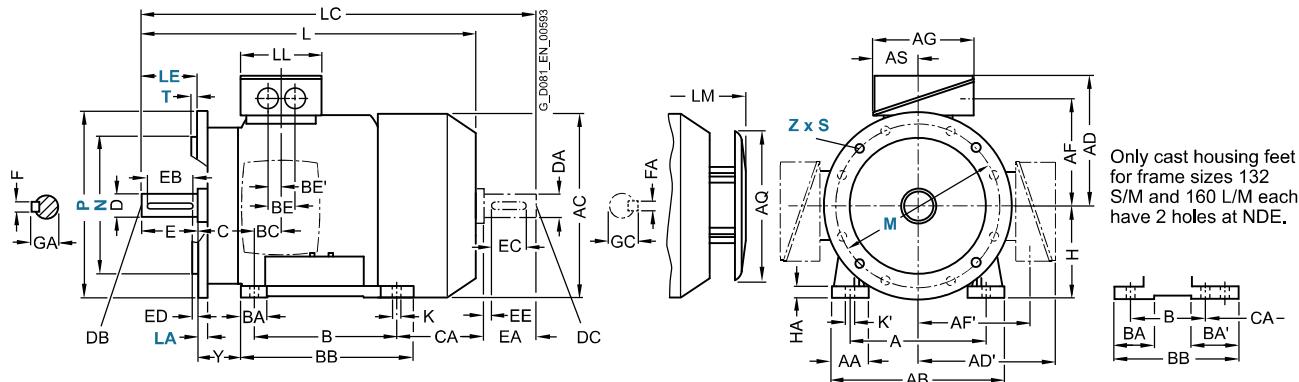
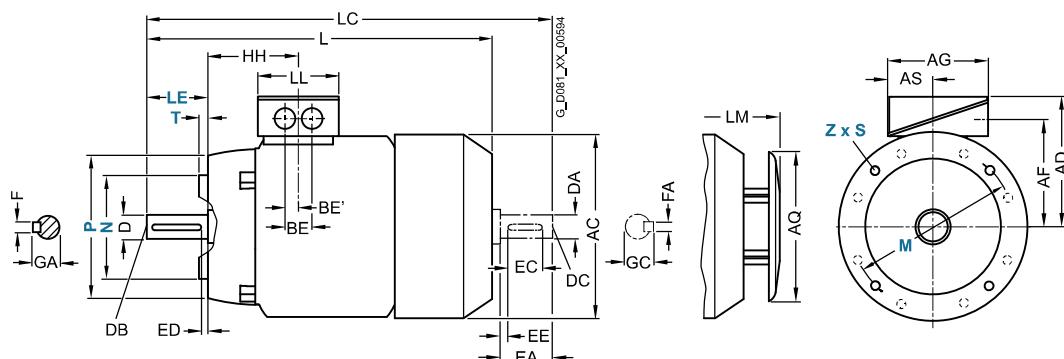
³⁾ With screwed-on feet, dimension BA' is 51 mm.

⁴⁾ With screwed-on feet, dimension BB is 256 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Aluminum series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 80 M to 160 L

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

For motor			Dimension designation acc. to IEC								DE shaft extension					NDE shaft extension							
Frame size	Motor type	No. of poles	HH	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
80 M	ODA2, ODB2, ODC3 ODA3, ODB3, ODC3	2, 4, 6	73	9.5	13.5	292	343	79	328	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
						327																	
90 S	All	2, 4, 6	78.5	10	14	347	405	79	383	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
90 L	All	2, 4, 6	78.5	10	14	387	445	79	383	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	All	2, 4	100.5	12	16	418	489	112	463.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	All	2, 4	100.5	12	16	401	475	112	447	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1CA0, 1CC0 1CA1, 1CB0	2, 6	115.5	12	16	449.5	535.5	130	516.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
						499.5	585.5																
132 M	1CC2 1CB2, 1CC3	6	115.5	12	16	449.5	535.5	130	516.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
						499.5	585.5																
160 M	All	2, 4, 6	145	15	19	586	730	145	654	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	All	2, 4, 6	145	15	19	646	790	145	714	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

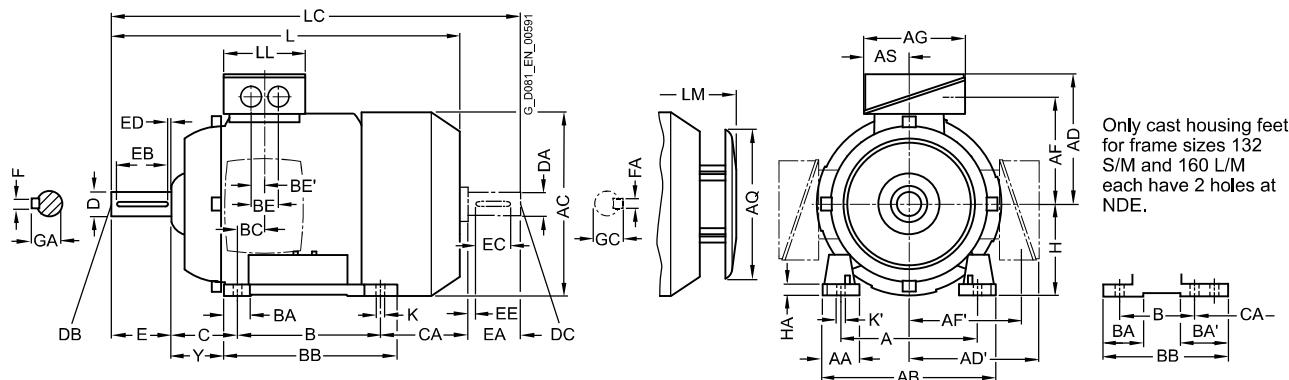
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Aluminum series SIMOTICS XP

IE2, IE1 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated . Frame sizes 80 M to 160 L

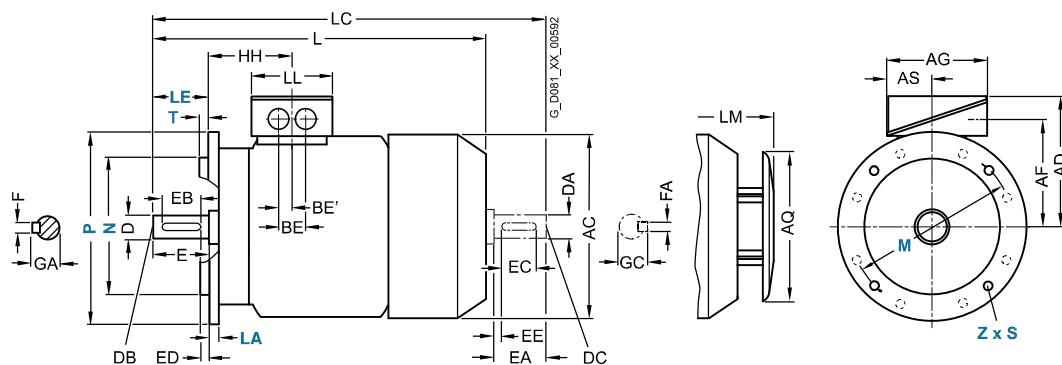
Dimensional drawings

Type of construction IM B3



Types of construction IM B5 and IM V1

For flange dimensions, see page 1/47 (Z = the number of retaining holes)



For motor		Dimension designation acc. to IEC																							
Frame size	Motor type	No. of poles	A	AA	AB	AC	AD	AD'	AF	AF'	AG	AQ	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA	H	HA	Y
80 M	1MB10.1	2, 4, 6	125	30.5	150	159	149	149	96.5	112.5	119.5	155	61.5	100	32	32	118	23	36	18	50	112.5	80	8	41
90 S	1MB10.1	2, 4, 6	140	30.5	165	178	154	154	101.5	117.5	119.5	155	62.5	100	33	54	143	22.5	36	18	56	159	90	10	47
90 L	1MB10.1	2, 4, 6	140	30.5	165	178	154	154	101.5	117.7	119.5	155	62.5	125	33	54	143	22.5	36	18	56	134	90	10	47
100 L	All	2, 4, 6, 8	160	42	196	198	166	166	125.5	125.5	135	195	63.5	140	37.5	37.5	176	33.5	50	25	63	141	100	12	45
112 M	All	2, 4, 6, 8	190	46	226	222	177	177	136.5	136.5	135	195	63.5	140	35.4	37.5	176	26	50	25	70	129.7	112	12	52
132 S	All	2, 4, 6, 8	216	53	256	262	202	202	159.5	159.5	155	260	70.5	140	38	76 ⁽¹⁾	218 ⁽²⁾	26.5	48	24	89	128.5 ⁽³⁾	132	15	69
132 M	All	2, 4, 6, 8	216	53	256	262	202	202	159.5	159.5	155	260	70.5	178	38	76	218	26.5	48	24	89	128.5 ⁽³⁾	132	15	69
160 M	All	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	260	77.5	210	44	89 ⁽⁴⁾	300 ⁽⁵⁾	47	57	28.5	108	148 ⁽⁶⁾	160	18	85
160 L	All	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	260	77.5	254	44	89	300	47	57	28.5	108	148 ⁽⁶⁾	160	18	85

1) With screwed-on feet, dimension BA' is 38 mm.

2) With screwed-on feet, dimension BB is 180 mm.

3) With screwed-on feet, dimension CA is 166.5 mm.

4) With screwed-on feet, dimension BA' is 44 mm.

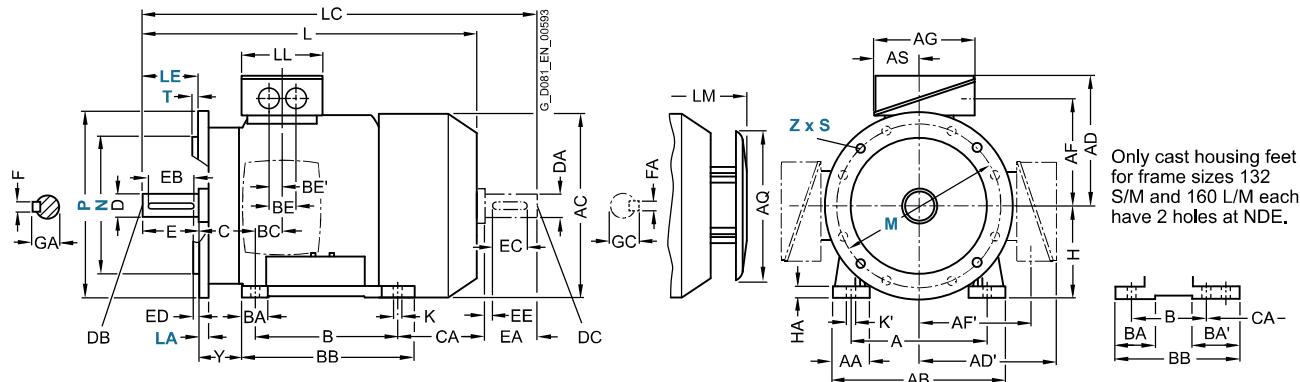
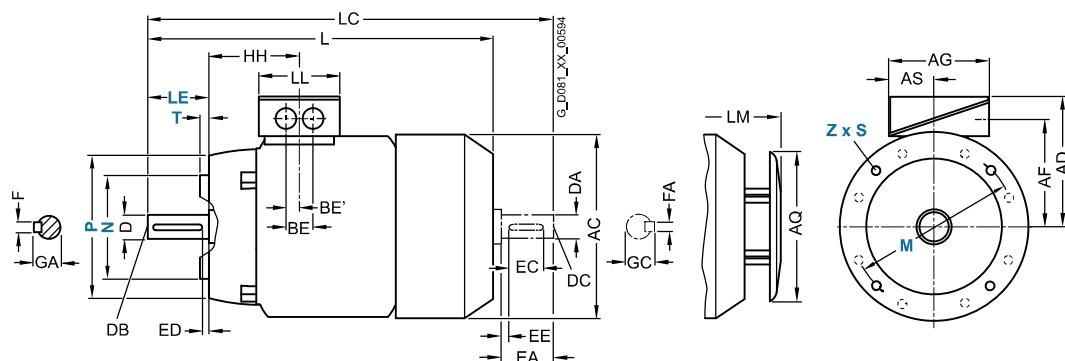
5) With screwed-on feet, dimension BB is 256 mm.

6) With screwed-on feet, dimension CA is 192 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Aluminum series SIMOTICS XP

IE2, IE1 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 80 M to 160 L

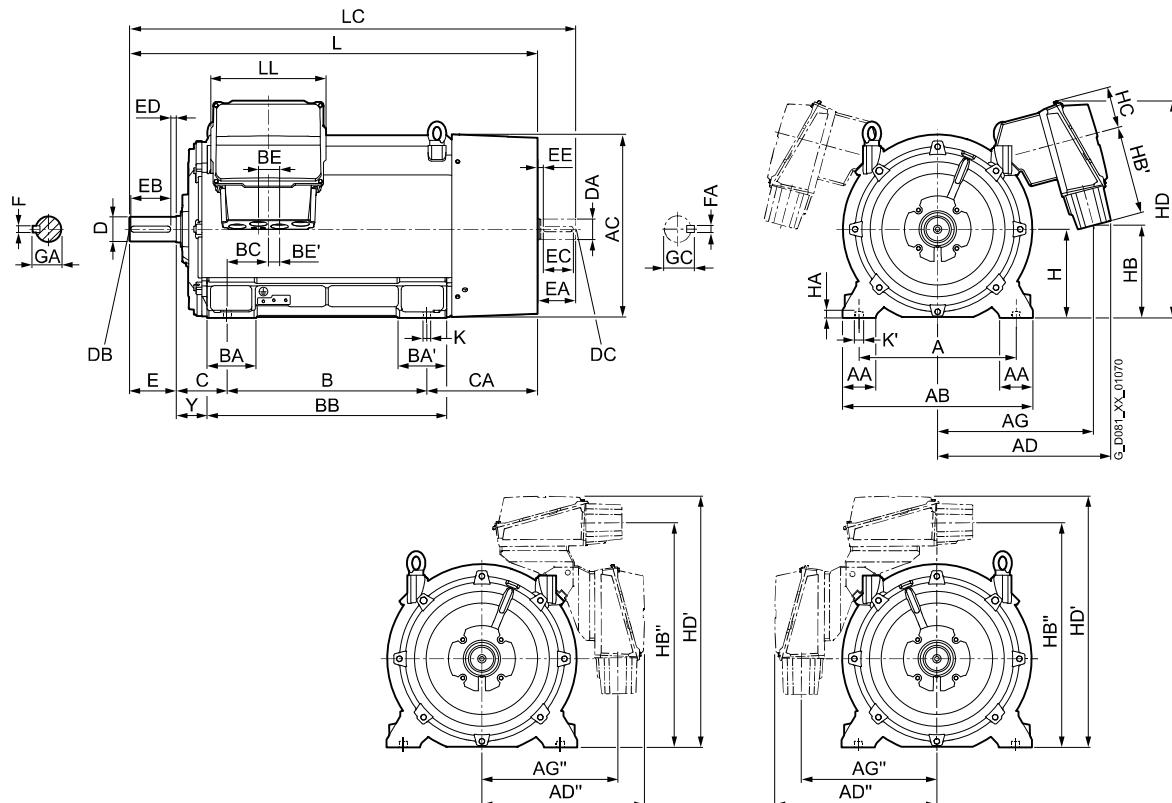
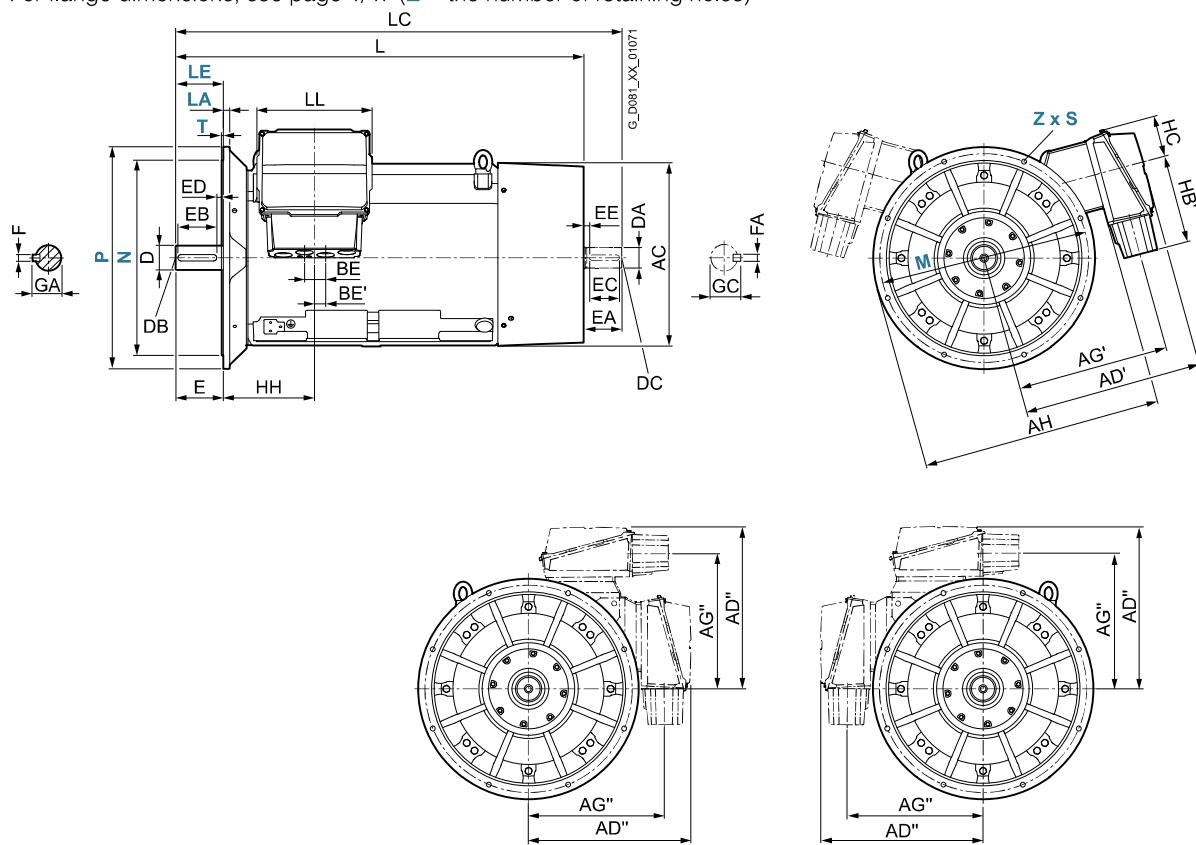
Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

For motor	Frame size	Motortype No. of poles	Dimension designation acc. to IEC						DE shaft extension					NDE shaft extension									
			HH	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
80 M	1MB10.1	2, 4, 6	73	9.5	13.5	253	342.5	123	328	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S/L	1MB10.1	2, 4, 6	78.5	10	14	294.5	405	123	383	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
90 L	1MB10.1	2, 4, 6	78.5	10	14	294.5	405	123	383	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	All	2, 4, 6, 8	96.5	12	16	388.5	454	112	428.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	All	2, 4, 6, 8	96	12	16	382	450	112	422	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	All	2, 4, 6, 8	115.5	12	16	456.5	535.5	130	516.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
132 M	All	2, 4, 6, 8	115.5	12	16	456.5	535.5	130	516.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 M	All	2, 4, 6, 8	155	15	19	594	730	145	654	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	All	2, 4, 6, 8	155	15	19	594	730	145	654	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

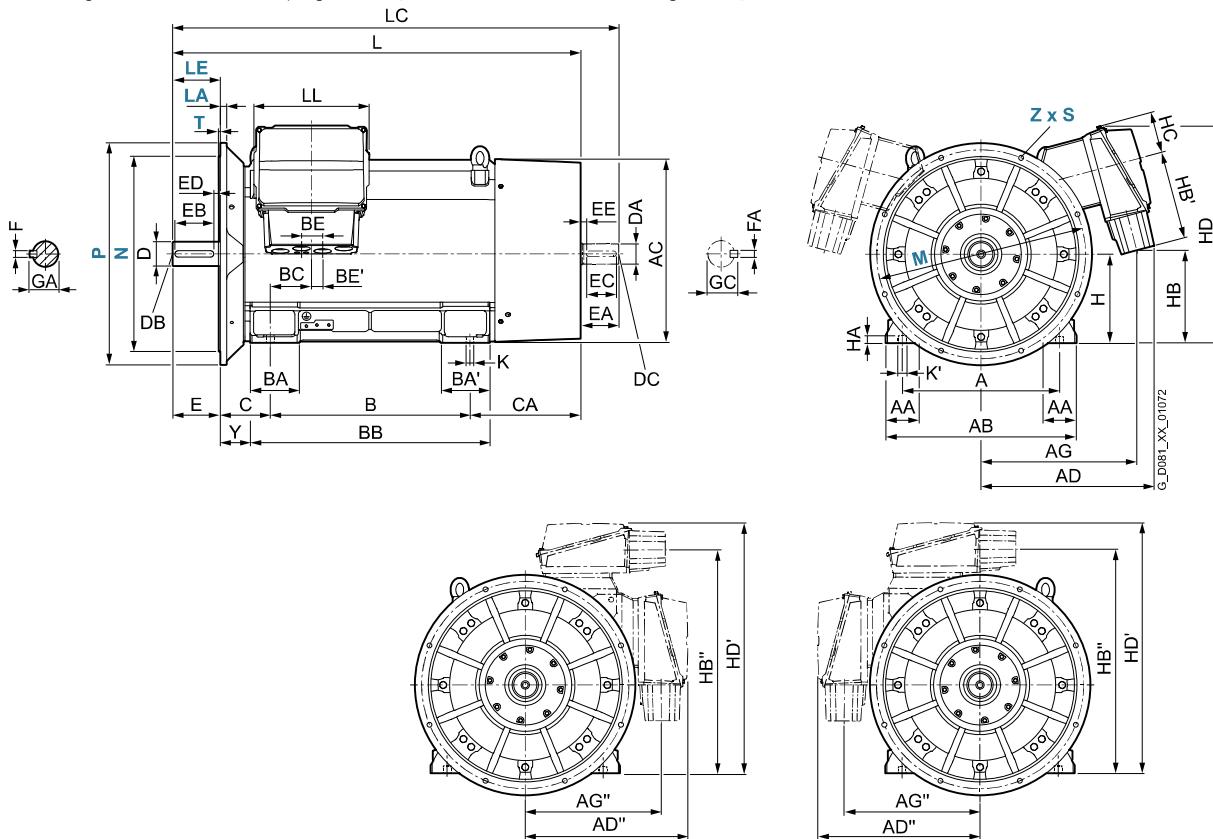
IE4, IE3 – 1MB5 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 400 and 450

Dimensional drawings**Type of construction IM B3****5****Types of construction IM B5 and IM V1**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE4, IE3 – 1MB5 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 400 and 450

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

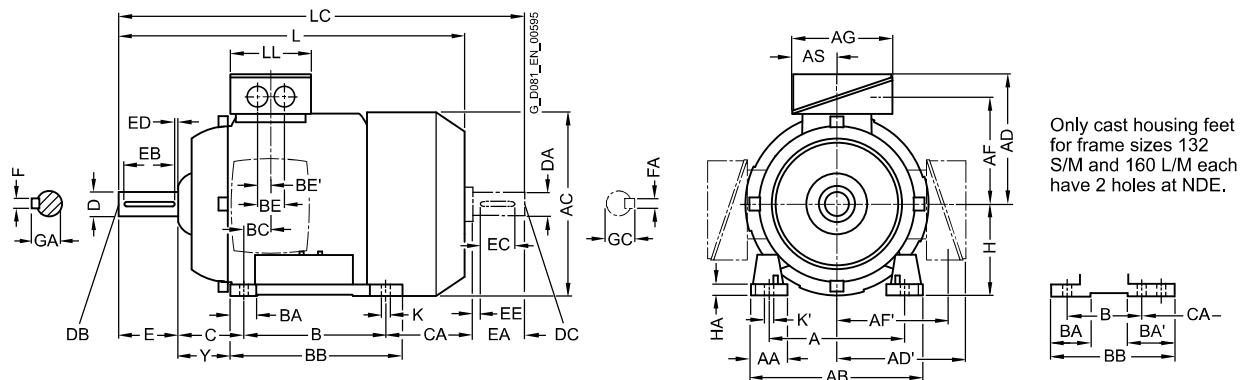
For motor		Dimension designation acc. to IEC																												
Frame size	Motortype	No. of poles	A	AA	AB	AC	AD	AD'	AD''	AG	AG'	AG''	AH	B	B'	B''	BA	BA'	BB	BC	BE	BE'	C	CA	C'	C''	H	H'	HB	
400	1MB5.2-1MB5.3-	4AA	2	710	150	860	880	785	845	740	705	720	620	1110	900	—	—	220	220	1080	186	87.5	43.5	224	501	—	—	400	35	420
		4AB	4																											
		4AC	6																											
		4AD	8																											
450	1MB5.2-1MB5.3-	4BA	2	800	180	980	970	820	895	775	740	770	655	1235	1000	—	—	260	260	1220	170	87.5	43.5	250	535	—	—	450	42	505
		4BB	4																											
		4BC	6																											
		4BD	8																											

For motor		Dimension designation acc. to IEC																												
Frame size	Motortype	No. of poles	HB'	HB''	HC	HD	HD'	HH	Y	K	K'	L	LC ¹⁾	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC		
400	1MB5.2-1MB5.3-	4AA	2	400	1020	190	980	1140	410	134	35	42	1795	1940	519	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5	
		4AB	4											1835	2010		110	M24	210	180		28	116	90	M24	170	140	25	25	95
		4AC	6																											
		4AD	8																											
450	1MB5.2-1MB5.3-	4BA	2	400	1105	190	1065	1225	420	140	42	50	1955	2100	519	90	M24	170	140	25	25	95	75	M20	140	125	10	20	79.5	
		4BB	4											1995	2210		120		210	180		32	127	100	M24	210	180	25	28	106
		4BC	6																											
		4BD	8																											

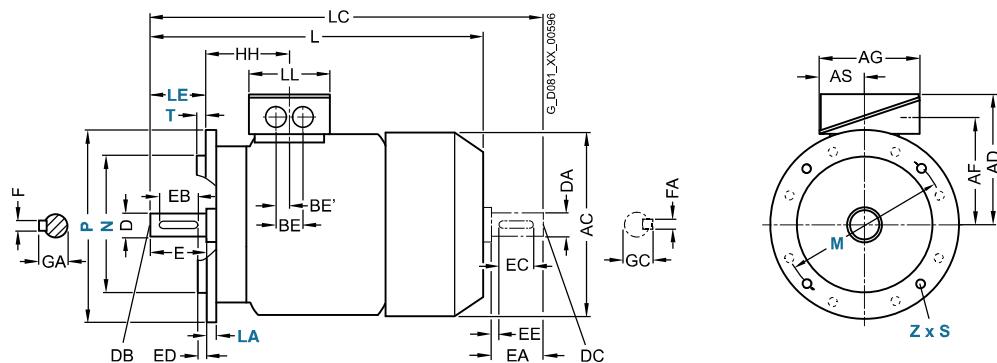
¹⁾ In the low-noise version, a second shaft extension and/or mounted encoder is not possible.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 71 M to 160 L**Dimensional drawings****Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)

**5**

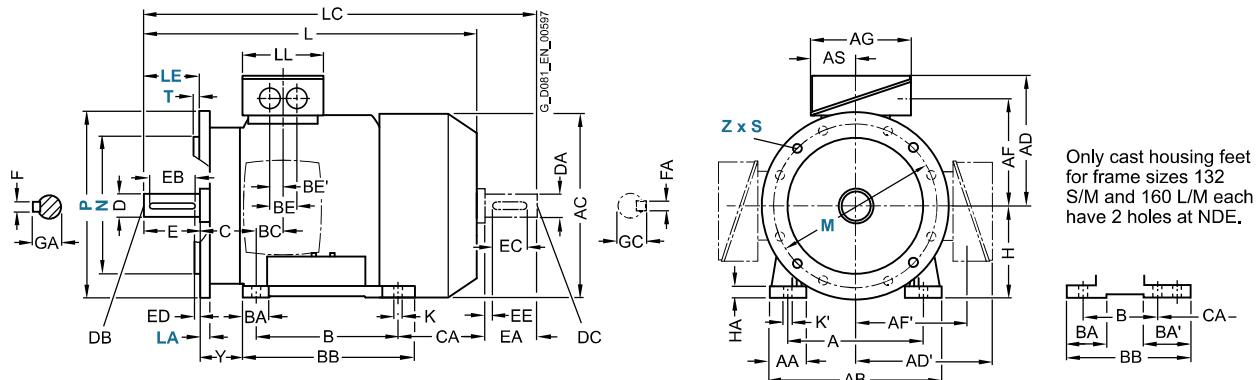
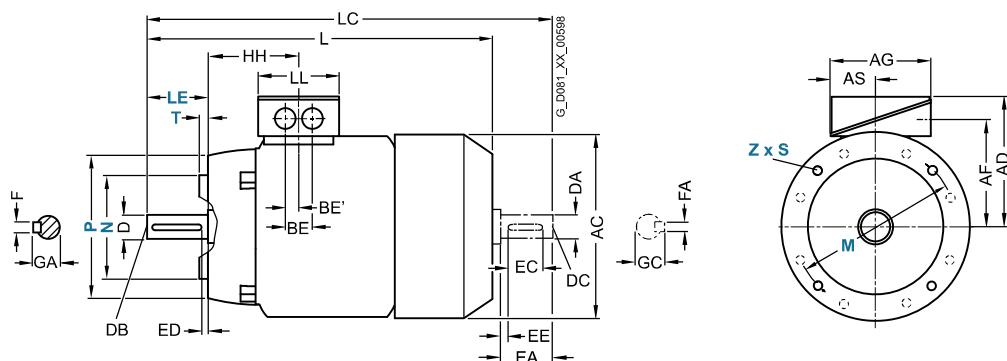
For motor			Dimension designation acc. to IEC																					
Frame size	Motor type	No. of poles	A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA	H	HA	Y
71 M	1MB15.3-, 1MB16.3-	2, 4, 6	112	30.5	132	145	149	149	112	112	126	62	90	32	32	106	21	36	18	45	83	71	7	37
	0CA2, 0CB2, OCC2																						28	
	0CA3, 0CB3, OCC3																							
80 M	0DA2, 0DB2, ODC2	2, 4, 6	125	30.5	150	162	159	159	122	122	126	62	100	32	32	118	22.5	36	18	50	112.5	80	8	41
	0DA3, 0DB3, ODC3																							
90 S	All	2, 4, 6	140	30.5	165	180	164	164	127	127	126	62	100	33	54	143	24.5	36	18	56	149	90	10	47
90 L	All	2, 4, 6	140	30.5	165	180	164	164	127	127	126	62	125	33	54	143	24.5	36	18	56	164	90	10	47
100 L	All	2, 4, 6	160	42	196	198	193	193	147	147	163	80.5	140	40	40	176	37.5	48	24	63	176	100	12	45
112 M	All	2, 4, 6	190	46	226	222	195	195	150	150	163	80.5	140	40	40	176	30	48	24	70	155	112	12	52
132 S	1CA0, 1CC0 1CA1, 1CB0	2, 6 2, 4	216	53	256	262	214.5	214.5	169	169	163	80.5	140	44	81 ¹⁾	218 ²⁾	26.5	48	24	89	128.5	132	15	69
132 M	1CC2 1CB2, 1CC3	6 4, 6	216	53	256	262	214.5	214.5	169	169	163	80.5	178	44	81 ¹⁾	218	26.5	48	24	89	128.5	132	15	69
160 M	All	2, 4, 6	254	60	300	314	261	261	213	213	190	92	210	73	117 ³⁾	300 ⁴⁾	37	60	30	108	148	160	18	85
160 L	All	2, 4, 6	254	60	300	314	261	261	213	213	190	92	254	73	117 ³⁾	300	37	60	30	108	208	160	18	85

¹⁾ With screwed-on feet, dimension BA' is 43 mm.²⁾ With screwed-on feet, dimension BB is 180 mm.³⁾ With screwed-on feet, dimension BA' is 51 mm.⁴⁾ With screwed-on feet, dimension BB is 256 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

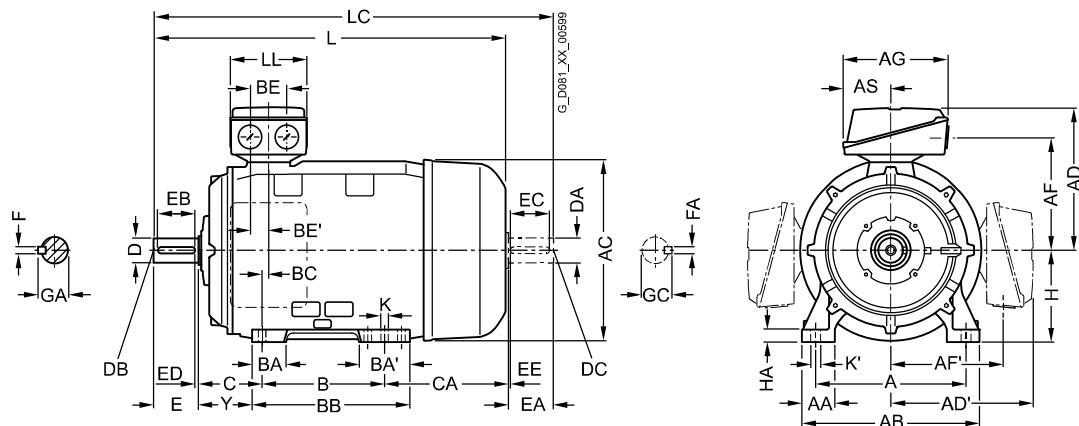
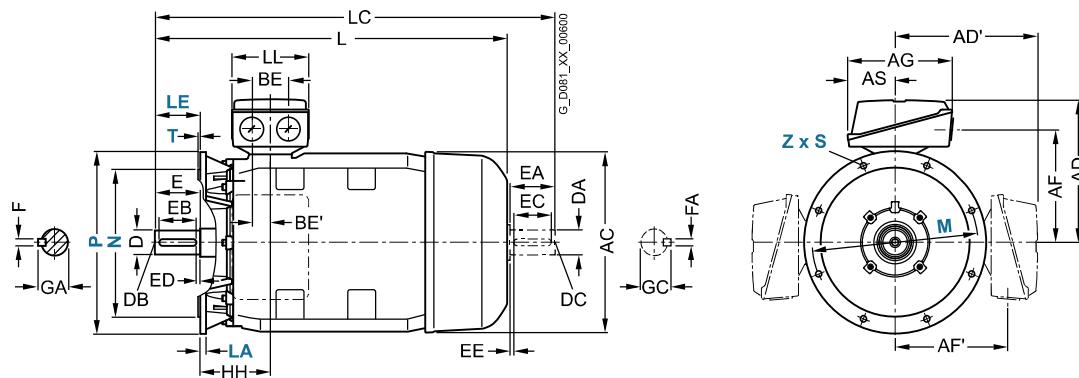
IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 71 M to 160 L

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

For motor			Dimension designation acc. to IEC						DE shaft extension						NDE shaft extension							
Frame size	Motor type	No. of poles	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
71 M	1MB15.3-, 1MB16.3-	0CA2, 0CB2, 0CC2 0CA3, 0CB3, 0CC3	63	7.5	7.5	240	278	102	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	0DA2, 0DB2, 0DC2 0DA3, 0DB3 0DC3	2, 4, 6	72.5	10	13.5	292	342.5	102	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S	All	2, 4, 6	80.5	10	10	347	405	102	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
90 L	All	2, 4, 6	80.5	10	10	387	445	102	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
100 L	All	2, 4, 6	100.5	12	16	418	489	134	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	All	2, 4, 6	100.5	12	16	402	475	134	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1CA0, 1CC0 1CA1, 1CB0	2, 6 2, 4	115.5	12	16	449.5 499.5	536	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
132 M	1CC2 1CB2, 1CC3	6 4, 6	115.5	12	16	449.5 499.5	536	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 M	All	2, 4, 6	145	15	19	586	730	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	All	2, 4, 6	145	15	19	646	790	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

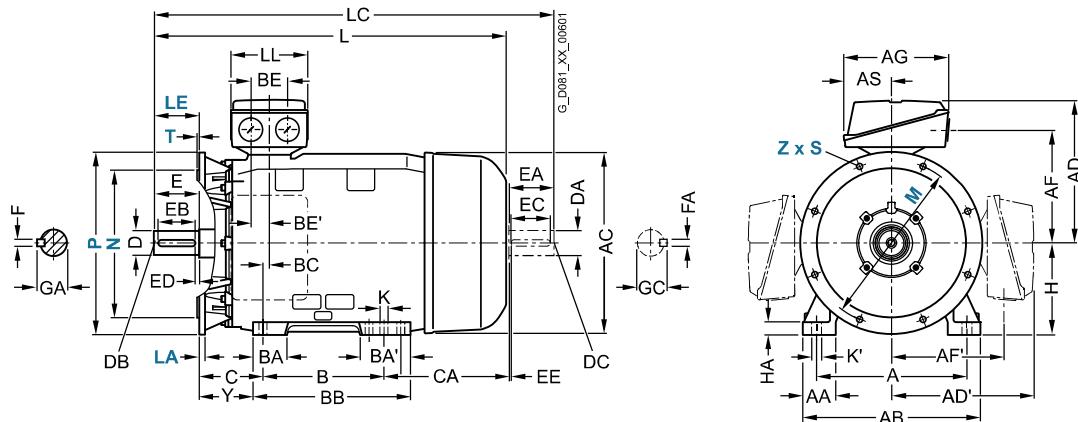
Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 180 M to 315 L**Dimensional drawings****Type of construction IM B3****Types of construction IM B5 and IM V1**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**5**

Frame size	Motor type 1MB15.3-, 1MB16.3-	No. of poles	Dimension designation acc. to IEC																			
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AH	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA
180 M	1EA2	2	279	65	339	356	286	286	234	234	190	468	92	241	85	120	328	34	60	30	121	202
	1EB2	4																				
180 L	1EB4	4	279	65	339	356	286	286	234	234	190	468	92	279	85	120	328	34	60	30	121	202
	1EC4	6																				
200 L	2AA4, 2AC4	2, 6	318	60	378	396	315	315	259	259	266	533	112	305	104	104	355	31	85	42.5	133	177
	2AA5, 2AB5, 2AC5	2, 4, 6																				
225 S	2BB0	4	356	80	436	449	338	338	282	282	266	556	112	286	92	117	361	15	85	42.5	149	218
225 M	2BA2	2	356	80	436	449	338	338	282	282	266	556	112	311	92	117	361	15	85	42.5	149	253
	2BB2, 2BC2	4, 6																				
250 M	2CA2	2	406	100	490	497	410	410	322	322	319	620	145	349	102	102	409	24	110	55	168	230
	2CB2, 2CC2	4, 6																				
280 S	2DA0	2	457	100	540	551	433	433	345	345	319	672	145	368	101	152	479	20	110	55	190	267
	2DB0, 2DC0	4, 6																				
280 M	2DA2	2	457	100	540	551	433	433	345	345	319	672	145	419	101	152	479	20	110	55	190	326
	2DB2	4																				
	2DC2	6																			216	
315 S	3AA0	2	508	120	610	616	515	515	404	404	374	780	164	406	113	170	527	22	110	55	216	295
	3AB0, 3AC0	4, 6																				
315 M	3AA2	2	508	120	610	616	515	515	404	404	374	780	164	457	113	170	578	22	110	55	216	409
	3AB2, 3AC2	4, 6																				
315 L	3AA4	2	508	120	610	616	515	515	404	404	374	780	164	508	113	170	578	22	110	55	216	358
	3AB4, 3AC4	4, 6																				
	3AA5	2																176	227	648		513
	3AB5, 3AC5, 3AC6	4, 6																				

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 180 M to 315 L**Dimensional drawings****Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

Frame size	Motor type 1MB15.3-, 1MB16.3-	No. of poles	Dimension designation acc. to IEC								DE shaft extension						NDE shaft extension											
			H	HA	Y	HH	K	K'	L	L ⁽¹⁾	LC ⁽²⁾	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC		
180 M	1EA2	2	180	20	95	155	15	19	698	698	814	165	48	M16	110	100	5	14	52	48	M16	110	100	5	14	51.5		
	1EB2	4							668	668	784																	
180 L	1EB4	4	180	20	95	155	15	19	698	698	814	165	48	M16	110	100	5	14	52	48	M16	110	100	5	14	51.5		
	1EC4	6							668	668	784																	
200 L	2AA4, 2AC4	2, 6	200	25	108	164	19	25	721	755	835	197	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59		
	2AA5, 2AB5, 2AC5	2, 4, 6							746	780	860																	
225 S	2BB0	4	225	34	124	164	19	25	788	—	903	197	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59		
225 M	2BA2	2	225	34	124	164	19	25	818	852	933	197	55	M20	110	100	5	16	59	48	M16	110	100	5	14	51.5		
	2BB2, 2BC2	4, 6							848	—	963	60		140	125	10	18	64	55	M20					16	59		
250 M	2CA2	2	250	40	138	192	24	30	887	924	1002	233	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59		
	2CB2, 2CC2	4, 6								—	1032	65							69	60		140	125	10	18	64		
280 S	2DAO	2	280	40	160	210	24	30	960	998	1105	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64		
	2DB0, 2DC0	4, 6								—	75			20	79.5	65										69		
280 M	2DA2	2	280	40	160	210	24	30	1070	1108	1105	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64		
	2DB2	4								—	1215	75		20	79.5	65										69		
	2DC2	6							960																			
315 S	3AA0	2	315	50	181	238	28	35	1052	1122	1197	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64		
	3AB0, 3AC0	4, 6							1082	—	1227	80		170	140	25	22	85	70						20	74.5		
315 M	3AA2	2	315	50	181	238	28	35	1217	1287	1362	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64		
	3AB2, 3AC2	4, 6							1247	—	1392	80		170	140	25	22	85	70						20	74.5		
315 L	3AA4	2	315	50	181	238	28	35	1217	1287	1362	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64		
	3AB4, 3AC4	4, 6							1247	—	1392	80		170	140	25	22	85	70						20	74.5		
	3AA5	2						146						1372	1442	1517	65	140	125	10	18	69	60				18	64
	3AB5, 3AC5, 3AC6	4, 6							1402	—	1547	80		170	140	25	22	85	70						20	74.5		

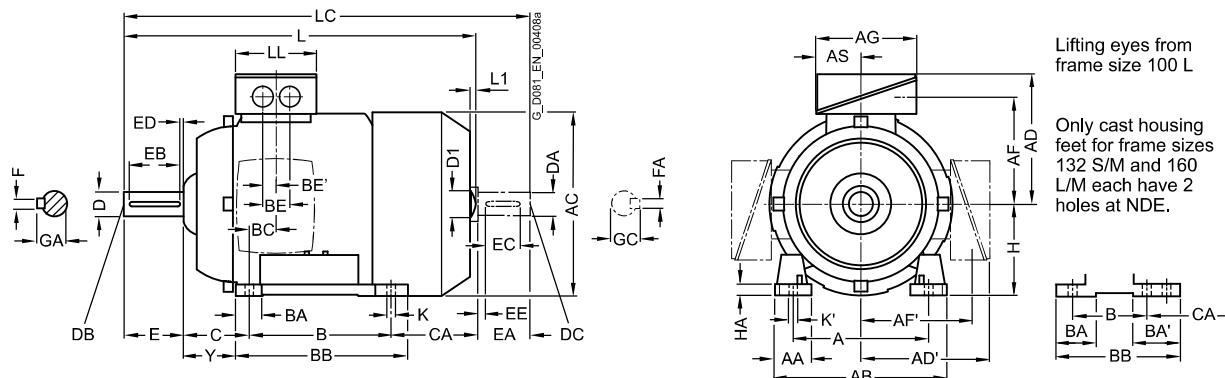
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with type of protection Ex eb – self-ventilated · Frame sizes 71 M to 160 L

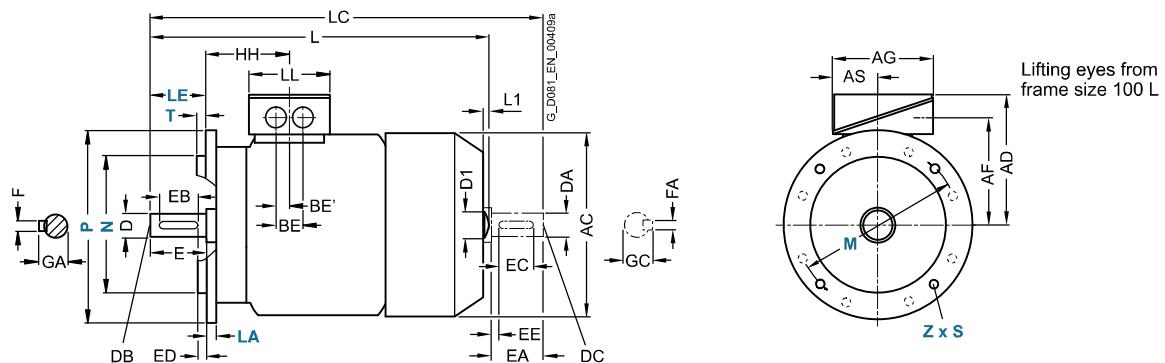
Dimensional drawings

Type of construction IM B3



Types of construction IM B5 and IM V1

For flange dimensions, see page 1/47 (Z = the number of retaining holes)



5

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																					
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA	H	HA	Y
71 M	1MB1543-1MB1643-	2, 4, 6	112	30.5	132	145	173	173	129	129	163	80.5	90	32	32	106	21	48	24	45	83	71	7	37
80 M	0D.2 0D.3	2, 4, 6	125	30.5	150	162	183	183	139	139	163	80.5	100	32	32	118	22.5	48	24	50	112.5	80	8	41
90 S	0E.0	2, 4, 6	140	30.5	165	180	188	188	144	144	163	80.5	100	33	54	143	24.5	48	24	56	159	90	11	47
90 L	0E.4	2, 4, 6	140	30.5	165	180	188	188	144	144	163	80.5	125	33	54	143	24.5	48	24	56	134	90	11	47
100 L	All	2, 4, 6	160	42	196	217	193	193	147	147	163	80.5	140	48	48	176	37.5	48	24	63	141	100	12	45
112 M	All	2, 4, 6	190	46	226	239	195	195	150	150	163	80.5	140	48	48	176	30	48	24	70	130	112	12	52
132 S	1CA0, 1CC0 1CA1, 1CB0	2, 6 2, 4	216	53	256	281	214.5	214.5	169	169	163	80.5	140	52	89 ¹⁾	218 ²⁾	26.5	48	24	89	128.5	132	15	69
132 M	1CC2 1CB2, 1CC3	6 4, 6	216	53	256	281	214.5	214.5	169	169	163	80.5	178	52	89 ¹⁾	218	26.5	48	24	89	128.5	132	15	69
160 M	All	2, 4, 6	254	60	300	333.5	261	261	213	213	190	92	210	73	117 ³⁾	300 ⁴⁾	37	60	30	108	192	160	18	85
160 L	All	2, 4, 6	254	60	300	333.5	261	261	213	213	190	92	254	73	117 ³⁾	300	37	60	30	108	208	160	18	85

¹⁾ With screwed-on feet, dimension BA' is 43 mm.

²⁾ With screwed-on feet, dimension BB is 180 mm.

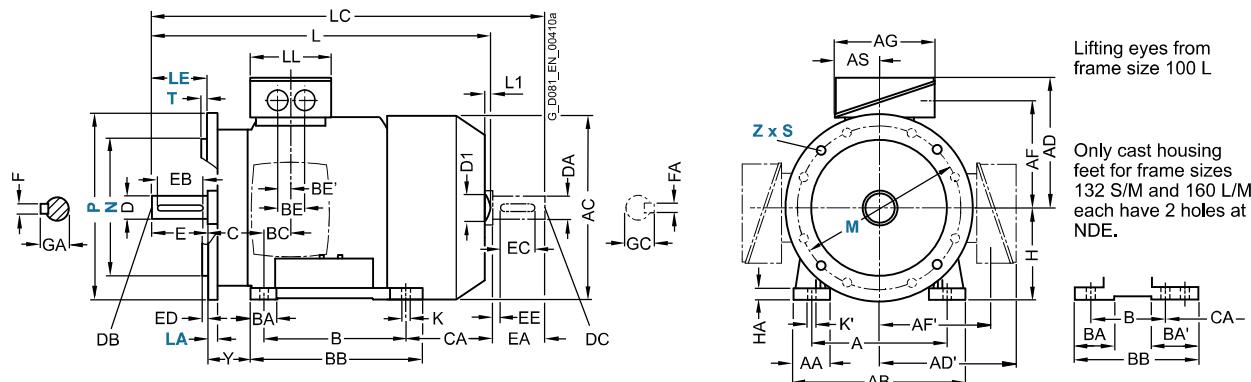
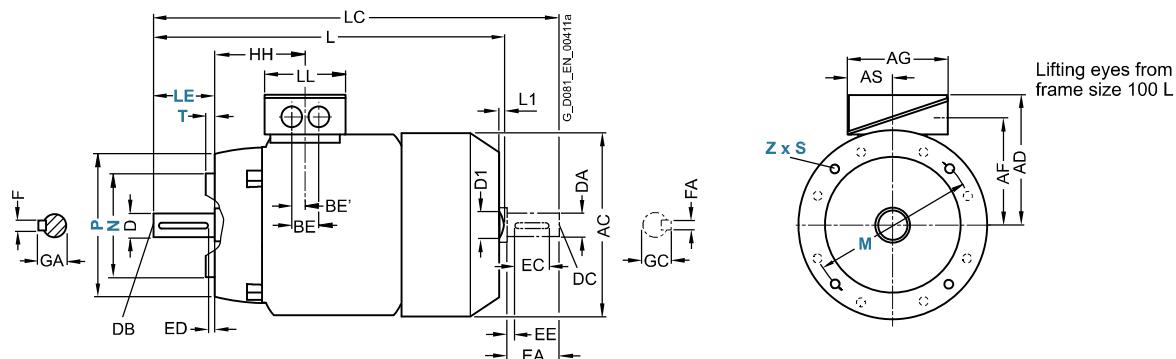
³⁾ With screwed-on feet, dimension BA' is 51 mm.

⁴⁾ With screwed-on feet, dimension BB is 256 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with type of protection Ex eb – self-ventilated · Frame sizes 71 M to 160 L

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

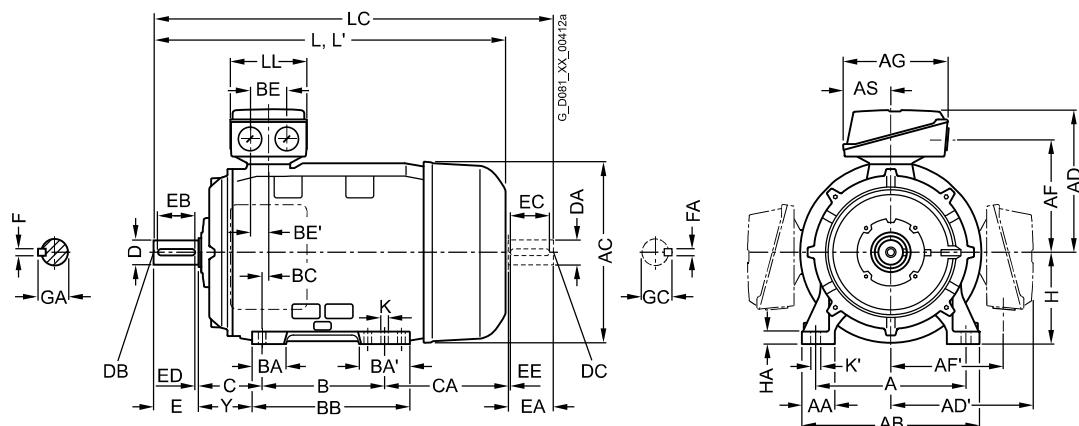
Frame size	Motor type	No. of poles	Dimension designation acc. to IEC					DE shaft extension	NDE shaft extension	GA	DA	DC	EA	EC	EE	FA	GC
			HH	K	K'	L ¹⁾	L1										
71 M	1MB1543-1MB1643-	2, 4, 6	64.5	7.5	7.5	240	—	—	278	134	14	M5	30	22	4	5	16
71 M	OC.2	2, 4, 6	64.5	7.5	7.5	280	—	—	278	134	14	M5	30	22	4	5	16
80 M	0D.2	2, 4, 6	71.5	10	10	292	—	—	318	134	19	M6	40	32	4	6	21.5
80 M	0D.3	2, 4, 6	71.5	10	10	327	—	—	318	134	19	M6	40	32	4	6	21.5
90 S	OE.0	2, 4, 6	79.5	10	10	347	—	—	343	134	24	M8	50	40	5	8	21.5
90 L	OE.4	2, 4, 6	79.5	10	10	387	—	—	378	134	24	M8	50	40	5	8	21.5
100 L	All	2, 4, 6	100.5	12	16	425.5	—	32	405	134	28	M10	M10	50	5	8	27
112 M	All	2, 4, 6	100.5	12	16	408.5	—	32	445	134	28	M10	60	50	5	8	27
132 S	1CA0, 1CC0	2, 6	115.5	12	16	458	—	39	489	134	38	M12	80	70	5	10	31
132 S	1CA1, 1CB0	2, 4	115.5	12	16	508	—	39	342.5	134	38	M12	80	70	5	10	31
132 M	1CC2	6	115.5	12	16	508	—	39	342.5	134	38	M12	80	70	5	10	31
132 M	1CB1, 1CC3	4, 6	115.5	12	16	508	—	39	342.5	134	38	M12	80	70	5	10	31
160 M	All	2, 4, 6	145	14.5	18	596	—	45	475	165	42	M16	110	90	10	12	45
160 L	All	2, 4, 6	145	14.5	18	656	—	45	535.5	165	42	M16	110	90	10	12	45

¹⁾ For 1MB1643 motors less dimension L1.²⁾ Only for 1MB1543 motors.

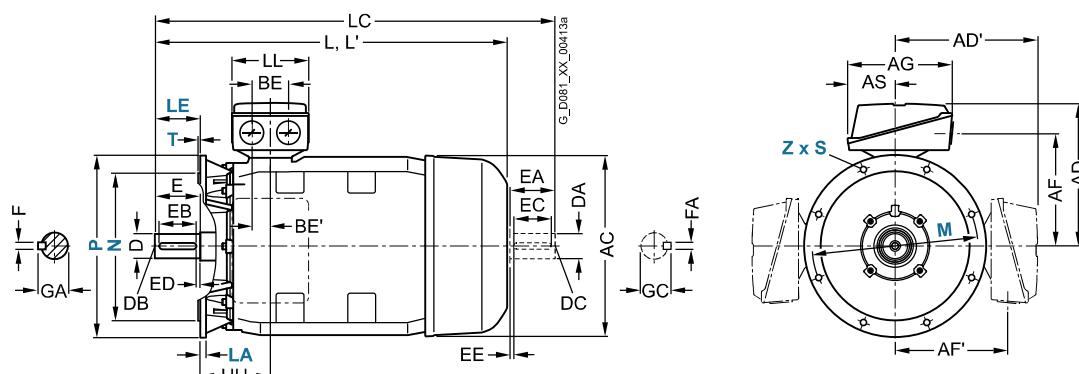
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with type of protection Ex eb – self-ventilated · Frame sizes 180 M to 280 M

Dimensional drawings**Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)

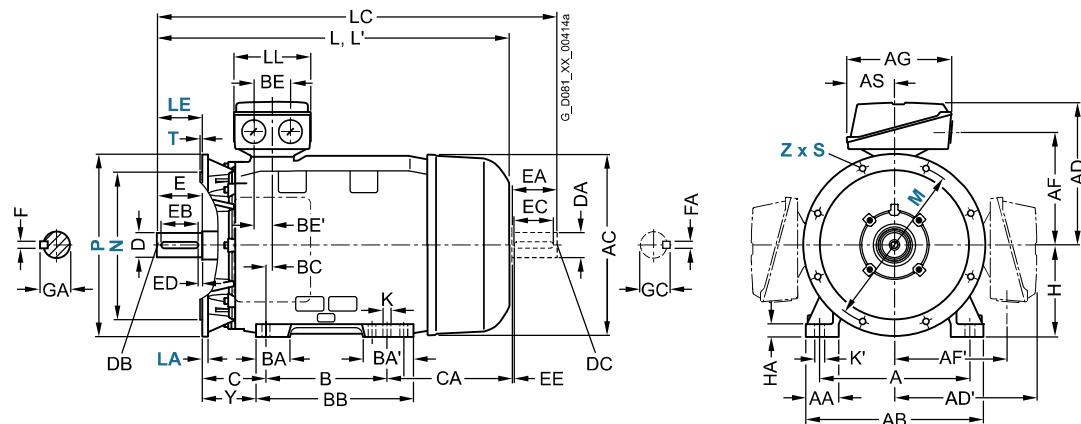
**5**

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'
180 M	1EA2, 1EB4 1EB2, 1EC4	2, 4 4, 6	279	65	339	356	286	286	234	234	190	92	241	85	120	328	34		
180 L																			
200 L	2AA4, 2AC4 2AA5, 2AB5, 2, 4, 6 2AC5	2, 6 2, 4, 6	318	70	378	396	315	315	259	259	266	112	305	104	104	355	31		
225 S	2BB0	4	356	80	436	449	338	338	282	282	265	112	286	93	118	361	15		
225 M	2BA2 2BB2, 2BC2	2 4, 6																311	
250 M	2CA2 2CB2, 2CC2	2 4, 6	406	100	490	497	410	410	322	322	319	145	349	102	102	409	24		
280 S	2DA0 2DB0, 2DC0	2 4, 6	457	100	540	551	433	433	345	345	319	145	368	101	152	479	20		
280 M	2DA2 2DB2 2DC2	2 4 6																419	

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with type of protection Ex eb – self-ventilated · Frame sizes 180 M to 280 M

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

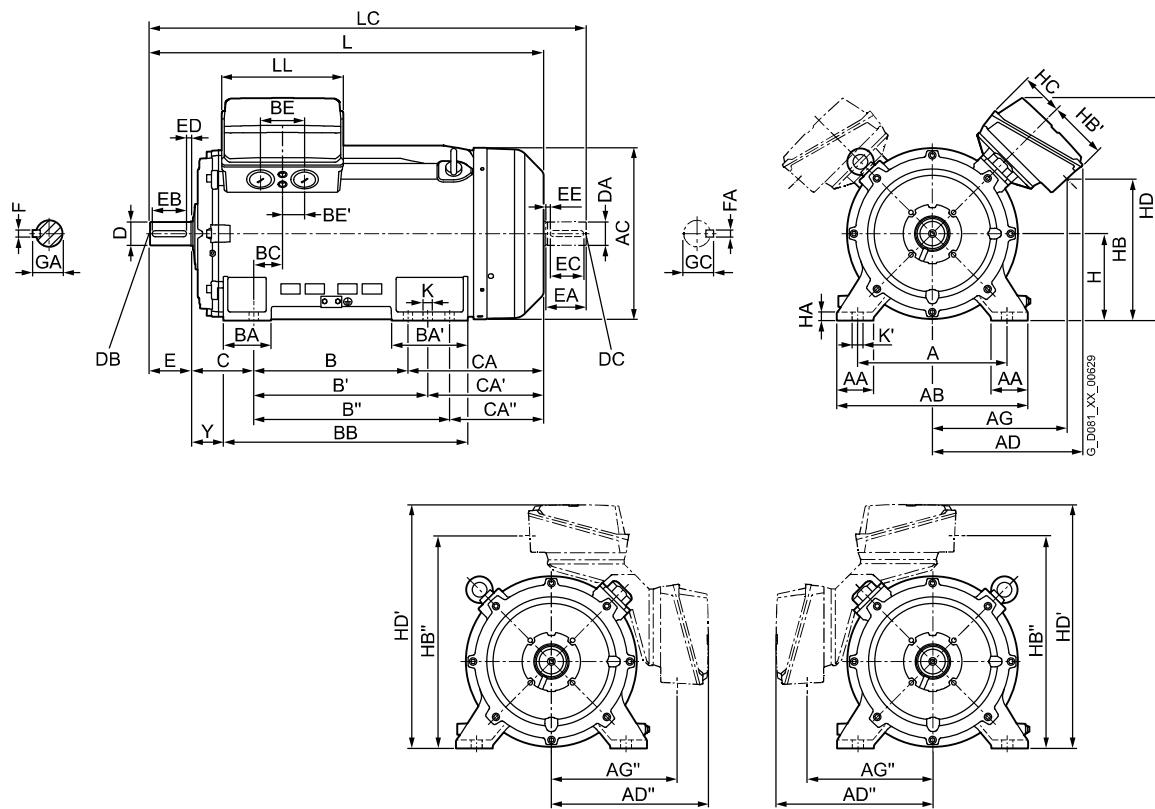
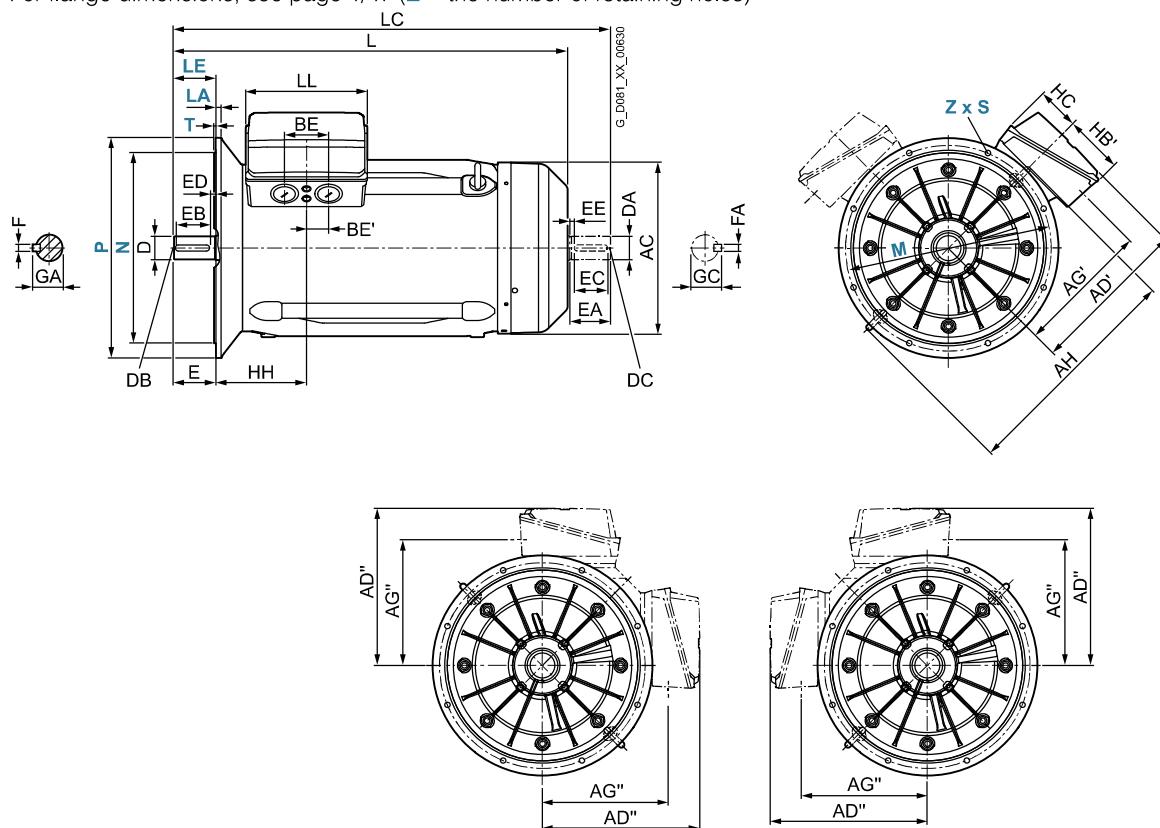
Frame size	Motor type	No. of poles	Dimension designation acc. to IEC							LC ¹⁾	DE shaft extension							NDE shaft extension							
			H	HA	Y	HH	K	K'	L		LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M	1EA2, 1EB4	2, 4	180	20	95	155	15	19	698	814	164	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L	1EB2, 1EC4								668	784															
200 L	2AA4, 2AC4	2, 6	200	25	108	164	19	25	721	835	197	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
	2AA5, 2AB5, 2, 4, 6								746	860															
225 S	2BB0	4	225	34	124	164	19	25	788	963	197	60	M20	140	125	10	18	64	55	M20	175	100	70	16	59
225 M	2BA2	2							818	993	55		110	100	5	16	59	48	M16					14	51.5
	2BB2, 2BC2	4, 6							928	1103	60		140	125	10	18	64	55	M20					16	59
250 M	2CA2	2	250	40	138	192	24	30	887	1062	233	60	M20	140	125	10	18	64	55	M20	175	100	70	16	59
	2CB2, 2CC2	4, 6							957	1162	65								60	205	125	75	18	64	
280 S	2DA0	2	280	40	160	210	24	30	960	1170	233	65	M20	140	125	10	18	69	60	M20	210	125	80	18	64
	2DB0, 2DC0	4, 6								75									20	79.5	65			69	
280 M	2DA2	6							1070	1280	65								18	69	60			64	
	2DB2	2								75									20	79.5	65			69	
	2DC2	4							960	1170															

¹⁾ In the low-noise version, a second shaft extension and/or mounted encoder is not possible.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

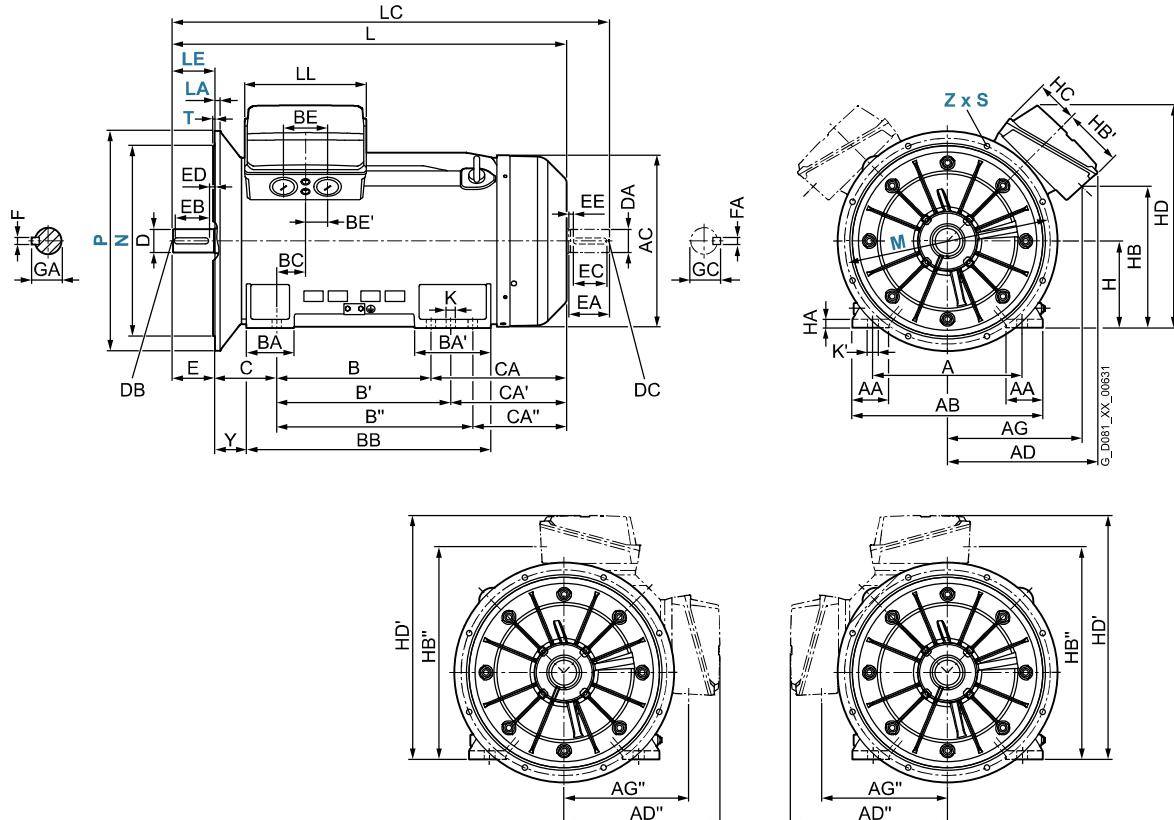
IE3 – 1MB5 with type of protection Ex eb – self-ventilated · Frame sizes 315 S to 315 L

Dimensional drawings**Type of construction IM B3****5****Types of construction IM B5 and IM V1**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB5 with type of protection Ex eb – self-ventilated · Frame sizes 315 S to 315 L

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

For motor		Dimension designation acc. to IEC																									
Frame size	Motor type	No. of poles	A	AA	AB	AC	AD	AD'	AD''	AG	AG'	AG''	AH	B	B'	BA	BA'	BB	BC	BE	BE'	C	CA	CA'	H	HA	HB
1MB5543	3AA0, 3AA2	2	508	120	610	641	543	565	540	491	480	481	660	406	457	176	227	570	139	135	67.5	216	370	319	315	50	491
1MB5643	3AB0, 3AB2, 4, 6																										
315 S/M	3AA0, 3AA2, 4, 6																										
315 L	3AA4, 3AA5, 2		508	120	610	641	543	565	540	491	480	481	660	457	508	176	227	648	139	135	67.5	216	469	418	315	50	491
	3AB4, 3AB5, 4, 6																										
	3AC4, 3AC5,																										
	3AC6																										

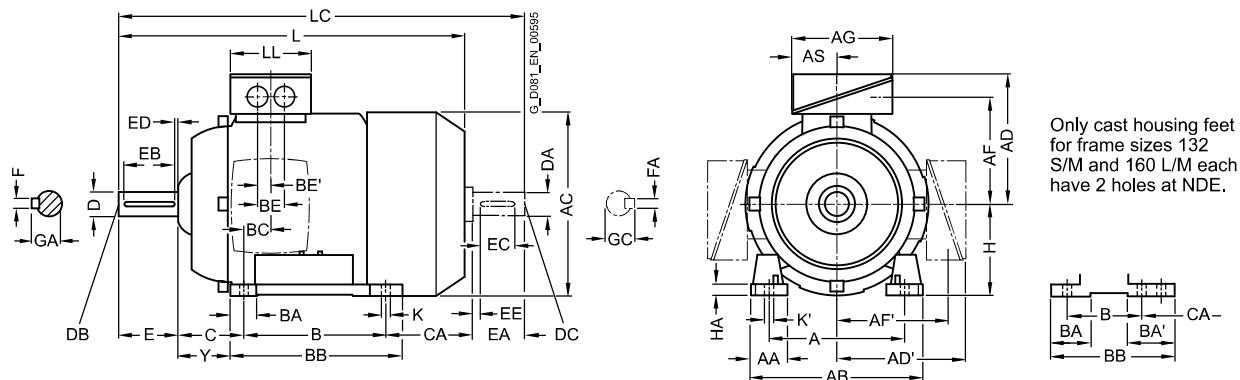
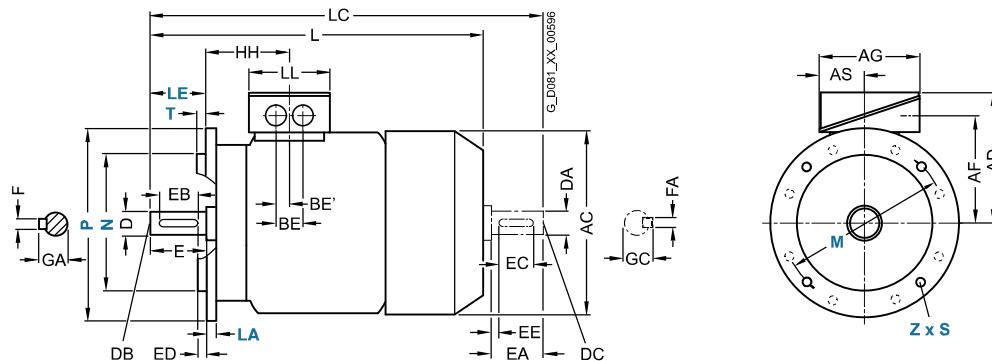
For motor		Dimension designation acc. to IEC																										
Frame size	Motor type	No. of poles	HB'	HB''	HC	HD	HD'	HH	Y	K	K'	L	LC ¹⁾	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
1MB5543	3AA0, 3AA2	2	225	796	167	800	880	355	146	28	35	1132	1277	327	65	M20	140	125	10	18	69	60	M20	140	125	80	18	64
1MB5643	3AB0, 3AB2, 4, 6											1162	1307		80	M20	170	140	25	22	85	70						
315 S/M	3AA0, 3AA2, 4, 6																											
315 L	3AA4, 3AA5, 2		225	796	167	800	880	355	146	28	35	1282	1427	327	65	M20	140	125	10	18	69	60	M20	140	125	80	18	64
	3AB4, 3AB5, 4, 6											1312	1457		80													
	3AC4, 3AC5,																											
	3AC6																											

¹⁾ In the low-noise version, a second shaft extension and/or mounted encoder is not possible.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

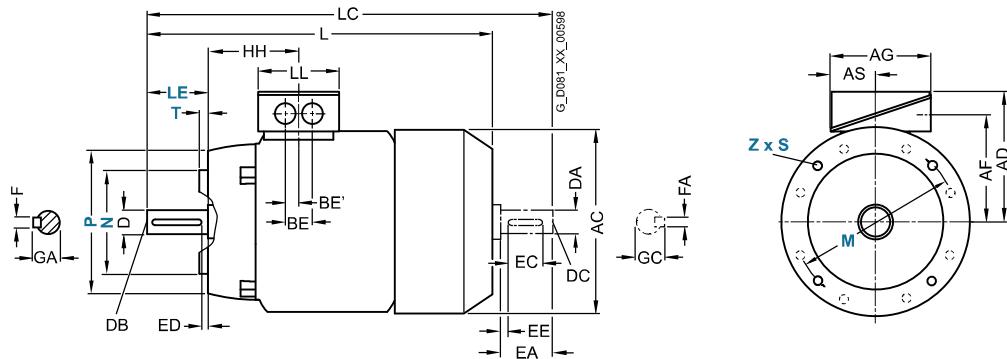
IE3 – 1MB1 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 71 M to 160 L

Dimensional drawings**Type of construction IM B3****Types of construction IM B5 and IM V1**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**5**

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																						
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA	H	HA	Y	
71 M	All	1MB1553-	2, 4, 6, 8	112	25	140	169	240	—	195	—	163	81	90	30	45	125	76	36	18	45	199.5	71	10	35
80 M	All		2, 4, 6, 8	125	35	160	169	249	—	204	—	163	81	100	33	38	130	75.5	36	18	50	204	80	13	37.5
90 S/L	All		2, 4, 6, 8	140	40	180	182	261	—	216	—	163	81	125	41	40	155	80	36	18	56	239	90	13	41
100 L	All		2, 4, 6, 8	160	40	205	218	259	—	213	—	163	81	140	50	50	170	92	48	24	63	306	100	18	48
112 M	All		2, 4, 6, 8	190	45	240	230	279	—	233	—	163	81	140	50	50	170	92	48	24	70	280.5	112	18	55
132 S	All		2, 4, 6, 8	216	50	260	262	295	295	250	250	163	81	140	58	104	235	101	48	24	89	292	132	18	64
132 M	1CB2, 1CC3	4, 6 1CC2, 1CD2	216	50	260	262	295	295	250	250	163	81	178	58	104	235	101	48	24	89	309	132	18	64	
																						254			
160 M	All		2, 4, 6, 8	254	60	310	314	351	351	299	299	190	92	210	61	114	307	162.5	60	3	108	393	160	20	87.5
160 L	All		2, 4, 6, 8	254	60	310	314	351	351	299	299	190	92	254	61	114	307	162.5	60	3	108	349	160	20	87.5

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

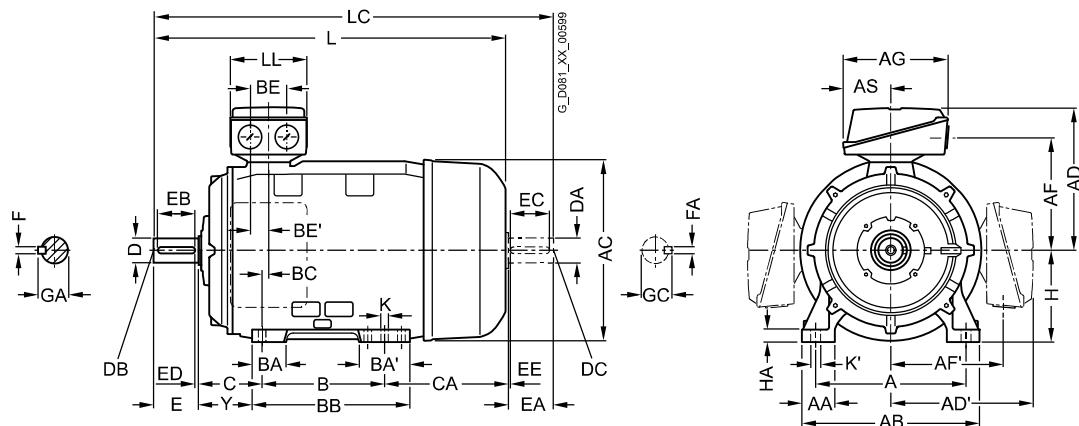
IE3 – 1MB1 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 71 M to 160 L**Dimensional drawings****Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC						NDE shaft extension												
			HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA
71 M	All	2, 4, 6, 8 121	7	10	350	394.5	134	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	All	2, 4, 6, 8 125.5	10	15	374	434	134	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S/L	All	2, 4, 6, 8 136	10	15	450	510	134	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	All	2, 4, 6, 8 155	12	19	544	619	134	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	All	2, 4, 6, 8 162	12	19	520	600.5	134	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	All	2, 4, 6, 8 190	12	19	571	661	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
132 M	1CB2, 1CC3 4, 6 1CC2, 1CD2 6, 8	190	12	19	626	716	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 M	All	2, 4, 6, 8 270.5	14.5	23	786	931	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	All	2, 4, 6, 8 270.5	14.5	23	786	931	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

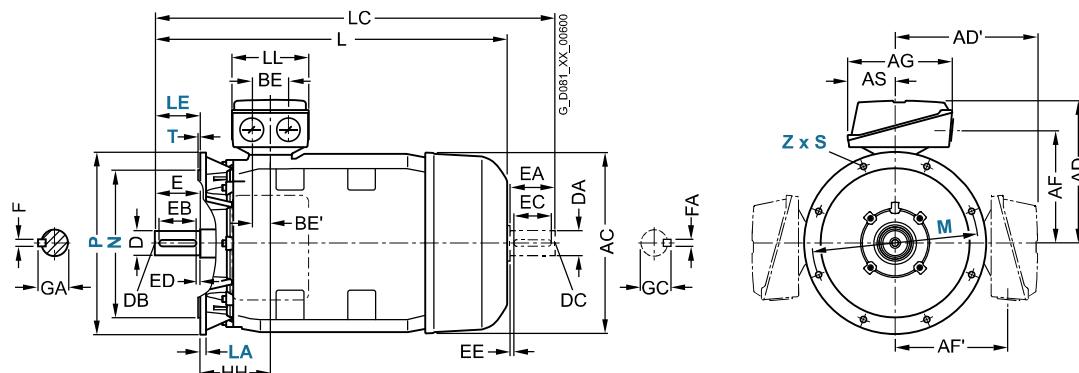
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 180 M to 280 M

Dimensional drawings**Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)



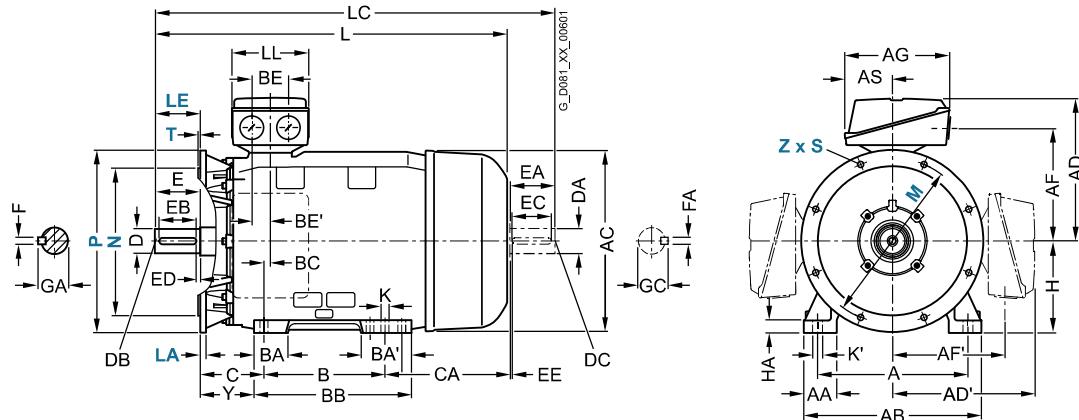
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Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																		
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA
180 M	1EA2, 1EB2	2, 4	279	70	349	353	388	388	336	336	190	92	241	100	170	359	184	60	30	121	411
180 L	4EB4, 1EC4, 4, 6, 8 1ED4	279	70	349	353	388	388	336	336	190	92	279	100	170	359	184	60	30	121	373	
200 L	All	2, 4, 6, 8	318	80	400	393	447	447	390	390	266	112	305	120	142	425	217	85	42,5	133	411
225 S	2BB0, 2BDO	4, 8	356	90	446	439	467	467	410	410	266	112	286	115	209	438	221	85	42,5	149	494
225 M	2BA2 2BB2, 2BC2, 4, 6, 8 2BD2	2	356	90	446	439	467	467	410	410	266	112	311	115	209	438	221	85	42,5	149	469
250 M	2CA2 2CB2, 2CC2, 2CD2	2	406	100	505	487	502	502	414	414	319	145	349	123	128	420	188	110	55	168	422
280 S	2CA0 2DB0, 2DC0, 2DC0	2	457	110	570	540	524	524	436	436	319	145	368	173	177	520	252	110	55	190	496
280 M	2DA2 2CB2, 2DC2, 2DD2	2	457	110	570	540	524	524	436	436	319	145	419	173	177	520	252	110	55	190	445

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB1 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 180 M to 280 M

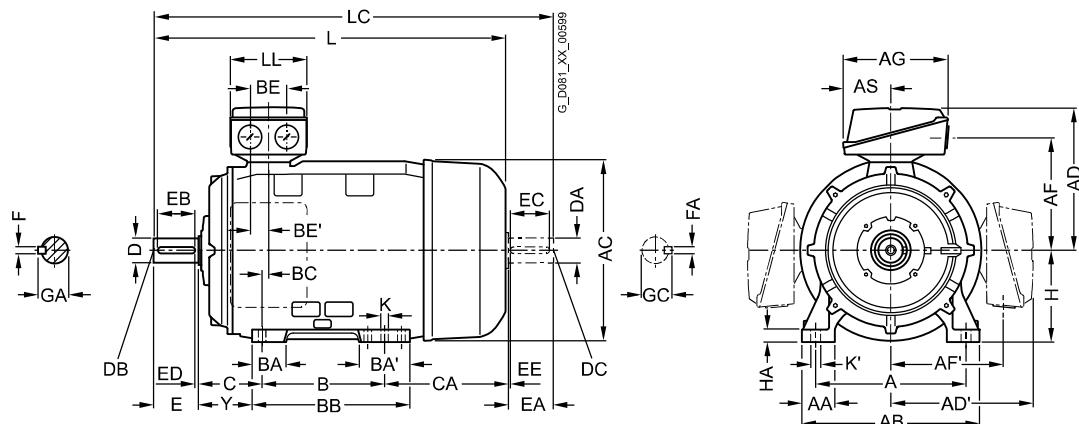
Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC								DE shaft extension						NDE shaft extension								
			H	HA	Y	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M	1EA2, 1EB2	2, 4	180	19	97	305	14.5	22	838	993	165	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L	4EB4, 1EC4, 4, 6, 8 1ED4		180	19	97	305	14.5	22	838	993	165	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
200 L	All 2, 4, 6, 8	200	25	101	350	18.5	25	899	1069	197	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59	
225 S	2BB0, 2BDO	4, 8	225	25.5	117	370	18.5	25	1004	1179	197	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
225 M	2BA2 2BB2, 2BC2, 4, 6, 8 2BD2	2	225	25.5	117	370	18.5	25	974	1149	197	55	M20	110	100	5	16	59	48	M16	110	100	5	14	51.5
250 M	2CA2 2CB2, 2CC2, 2CD2	2	250	35	133	356	24	40	1014	1189	233	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
										1219		65						69	60		140	125	10	18	64
280 S	2CA0 2DB0, 2DC0, 2DC0	2	280	40	140	442	24	40	1124	1334	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
											75							20	79.5	65				69	
280 M	2DA2 2CB2, 2DC2, 2DD2	2	280	40	140	442	24	40	1124	1334	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
											75							20	79.5	65				69	

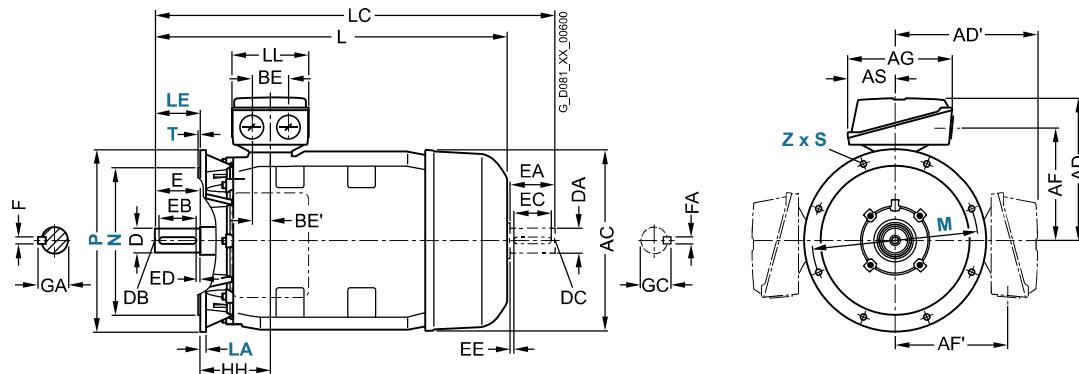
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE3 – 1MB5 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 315 S to 355 L

Dimensional drawings**Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)

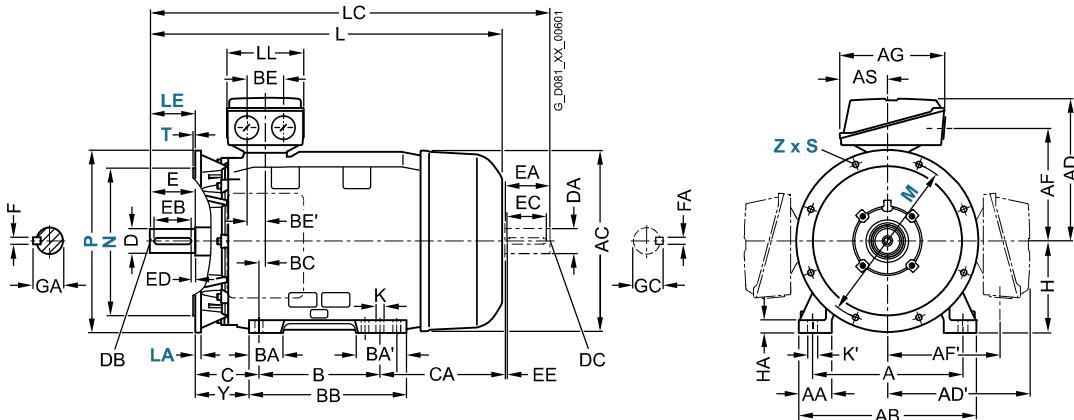
**5**

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																		
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA
315 S	1MB553-3AA0	2	508	120	610	668	603	603	509	509	509	167	406	140	196	602	169	120	60	216	497
	3AB0, 3AC0, 3AD0	4, 6, 8																			
315 M	3AA2	2	508	120	610	668	603	603	509	509	509	167	457	140	286	692	169	120	60	216	536
	3AB2	4														286	692				536
	3AC2, 3AD2	6, 8														196	602				446
315 L	3AA4	2	508	120	610	668	603	603	509	509	509	167	508	140	286	692	169	120	60	216	485
	3AA5															305	762				555
	3AA6															334	842	254			635
	3AB4, 3AC4, 3AD5,	4, 6, 8														286	692	169			485
	3AD6																				
	3AB5, 3AC5, 3AC6	4, 6														305	762	169			555
	3AB6, 3AC7, 3AD7	4, 6, 8														334	842	254			635
	3AD4	8																			446
355 S	3BD0	8	508	120	610	668	603	603	509	509	509	167	457	140	196	602	169	120	60	216	446
	3BD1																				
355 M	3BD2	8	508	120	610	668	603	603	509	509	509	167	457	140	196	602	169	120	60	216	446
355 L	3BA2	2	610	150	780	736	710	710	590	590	570	175	630	187	350	893	230	120	60	254	535
	3BA3															365	968				610
	3BA4, 3BA5															191	401	1078			720
	3BB2, 3BB3	4														187	350	893			535
	3BB4, 3BC1	4, 6															365	968			
	3BB5, 3BC2, 3BC3,	4, 6, 8															191	401	1078		
	3BC4																				

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

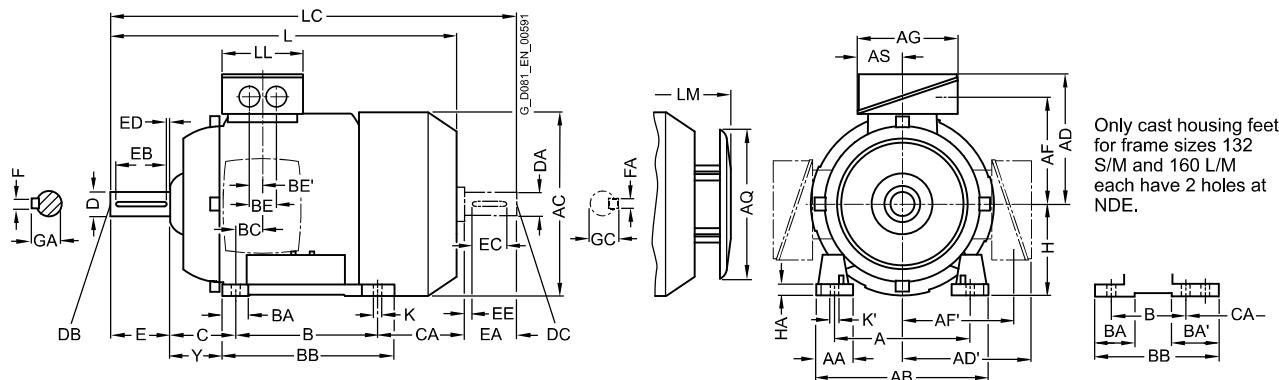
IE3 – 1MB5 with types of protection Ex db, Ex db eb – self-ventilated · Frame sizes 315 S to 355 L

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

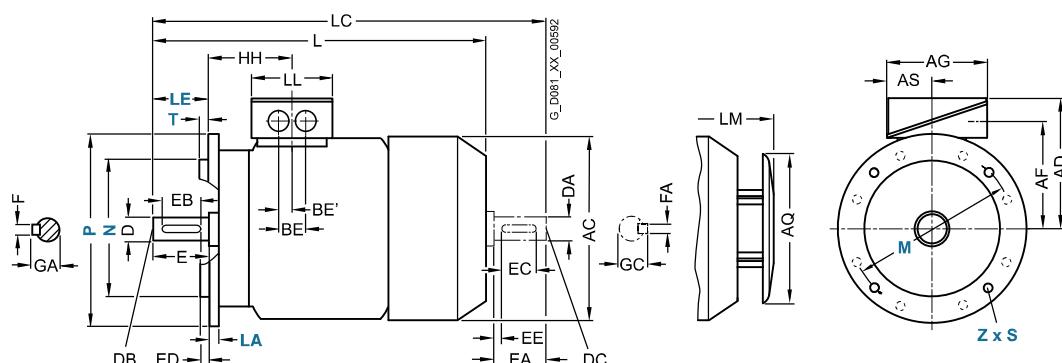
Frame size	Motor type	No. of poles	Dimension designation acc. to IEC								DE shaft extension					NDE shaft extension										
			H	HA	Y	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC	
315 S	3AA0	2	315	50	146	385	28	28	1189	1399	327	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64	
	3AB0, 3AC0, 3AD0	4, 6, 8							1219	1429		80	M20	170	140	25	22	85	70						20 74.5	
315 M	3AA2	2	315	50	146	385	28	28	1279	1489	327	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64	
	3AB2	4							1309	1519		80		170	140	25	22	85	70						20 74.5	
	3AC2, 3AD2	6, 8							1219	1429																
315 L	3AA4	2	315	50	146	385	28	28	1279	1489	327	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64	
	3AA5								1349	1559																
	3AA6								1429	1639																
	3AB4, 3AC4, 3AD5,	4, 6, 8							385			1309	1519		80		170	140	25	22	85	70				20 74.5
	3AD6																									
	3AB5, 3AC5, 3AC6	4, 6							385			1379	1589													
	3AB6, 3AC7, 3AD7	4, 6, 8							470			1459	1669													
	3AD4	8							385			1219	1429													
355 S	3BD0	8	315	50	146	385	28	28	1584	1834	497	95	M24	170	140	25	25	100	80	M20	170	140	25	22	85	
	3BD1								1694	1944																
355 M	3BD2	8	315	50	146	385	28	28	1694	1944	497	95	M24	170	140	25	25	100	80	M20	170	140	25	22	85	
355 L	3BA2	2	355	50	139	385	35	35	1479	1699	497	75	M20	140	125	10	20	79.5	60	M20	140	125	10	18	64	
	3BA3								1554	1774																
	3BA4, 3BA5								1664	1884																
	3BB2, 3BB3	4							1509	1759																
	3BB4, 3BC1	4, 6							1584	1834																
	3BB5, 3BC2, 3BC3,	4, 6, 8							1694	1944																
	3BC4																									

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 71 M to 160 L**Dimensional drawings****Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)



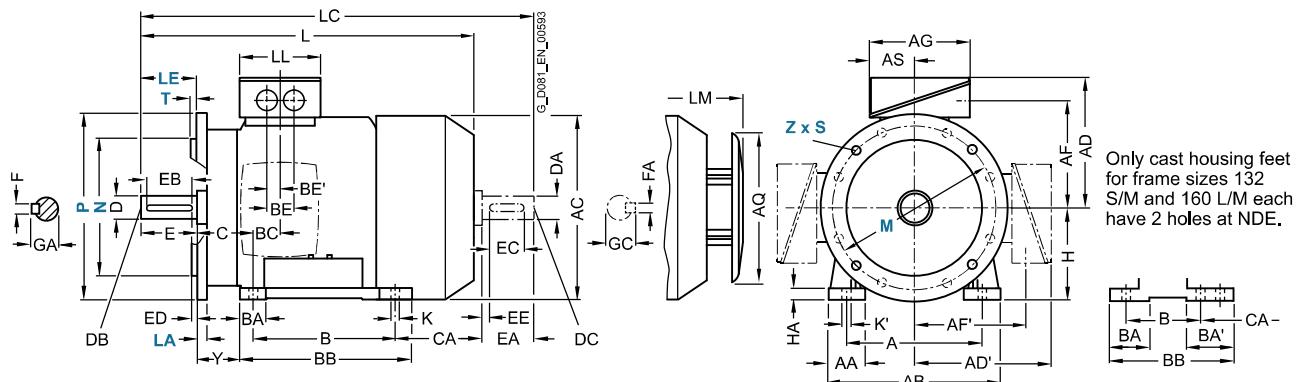
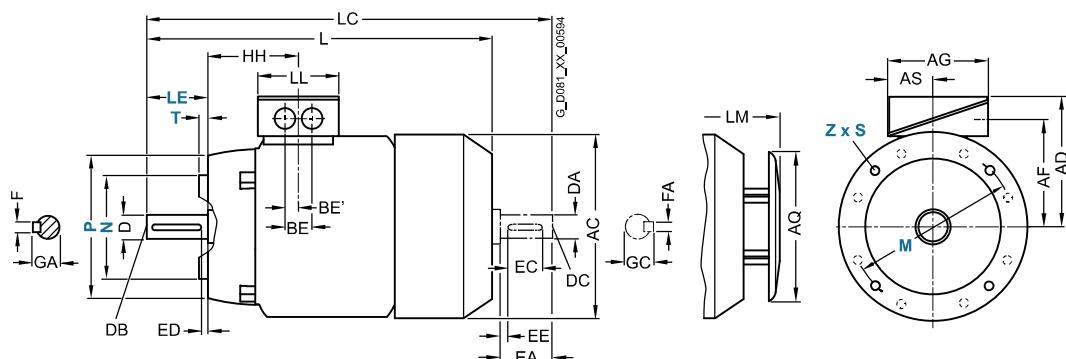
For motor			Dimension designation acc. to IEC																					
Frame size	Motor type	No. of poles	A	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA	H	HA	Y
71 M	1MB15.1-, 1MB16.1-	2, 4, 6, 8	112	30.5	132	145	149	149	112	112	126	62	90	32	32	106	21	36	18	45	83	71	7	37
	0CA2, 0CB2, OCC2, OCD2 0CA3, 0CB3, OCC3, OCD3																				28			
80 M	0DA2, 0DB2, ODC2, ODD2 0DA3, 0DB3, ODC3, ODD3	2, 4, 6, 8	125	30.5	150	162	159	159	122	122	126	62	100	32	32	118	22.5	36	18	50	112.5	80	8	41
90 S	All	2, 4, 6, 8	140	30.5	165	180	164	164	127	127	126	62	100	33	54	143	24.5	36	18	56	149	90	10	47
90 L	All	2, 4, 6, 8	140	30.5	165	180	164	164	127	127	126	62	125	33	54	143	24.5	36	18	56	124	90	10	47
100 L	All	2, 4, 6, 8	160	42	196	198	193	193	147	147	163	80.5	140	40	40	176	37.5	48	24	63	141	100	12	45
112 M	1BA2, 1BB2, 1BC2 1BD2	2, 4, 6	190	46	226	222	195	195	150	150	163	80.5	140	40	40	176	30	48	24	70	129.7	112	12	52
132 S	All	2, 4, 6, 8	216	53	256	262	214.5	214.5	169	169	163	80.5	140	44	81 ¹⁾	218 ³⁾	26.5	48	24	89	167	132	15	69
132 M	All	2, 4, 6, 8	216	53	256	262	214.5	214.5	169	169	163	80.5	178	44	81 ¹⁾	218	26.5	48	24	89	129	132	15	69
160 M	All	2, 4, 6, 8	254	60	300	314	265	265	213	213	190	92	210	51	95 ²⁾	300 ⁴⁾	37	60	30	108	192	160	18	85
160 L	All	2, 4, 6, 8	254	60	300	314	265	265	213	213	190	92	254	51	95 ²⁾	300	37	60	30	108	148	160	18	85

¹⁾ With screwed-on feet, dimension BA' is 43 mm.²⁾ With screwed-on feet, dimension BA' is 51 mm.³⁾ With screwed-on feet, dimension BB is 180 mm.⁴⁾ With screwed-on feet, dimension BB is 256 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 71 M to 160 L

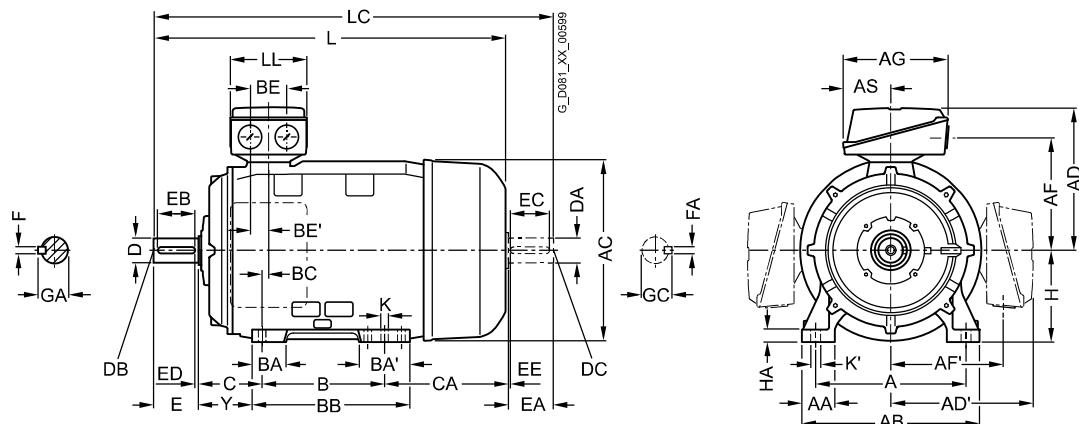
Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)**Type of construction IM B14**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

For motor			Dimension designation acc. to IEC						DE shaft extension						NDE shaft extension							
Frame size	Motor type	No. of poles	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
71 M	0CA2, 0CB2, OCC2, OCD2 0CA3, 0CB3, OCC3, OCD3	2, 4, 6, 8 63 70	7	7		240 280	278 318	102 19	14 M5	30 22	4 5	5 16	14 M5	30 22	4 5	16 M6	40 32	4 6	21.5 M8	19 50	8 40	27 5
80 M	0DA2, 0DB2, 0DC2, 0DD2 0DA3, 0DB3, 0DC3, 0DD3	2, 4, 6, 8 72.5 70	10	13.5		292 327	342.5 377.5	102 19	M6 40	32 32	4 4	6 5	19 21.5	M6 M8	40 50	32 40	4 6	21.5 5	40 40	4 5	21.5 27	
90 S	All	2, 4, 6, 8 80.5	10	10		347	405	102	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
90 L	All	2, 4, 6, 8 80.5	10	10		387	445	102	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
100 L	All	2, 4, 6, 8 100.5	12	16		390.5	454	134	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1BA2, 1BB2, 1BC2 1BD2	2, 4, 6 100.5 8	12	16		390.5 408.5	450 475	134 134	28	M10 M10	60 50	5	8	31	24	M8	50 50	40 40	5	8	27	
132 S	All	2, 4, 6, 8 115.5	12	16		458	536	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
132 M	All	2, 4, 6, 8 115.5	12	16		458	536	134	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 M	All	2, 4, 6, 8 145	15	19		596	730	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	All	2, 4, 6, 8 145	15	19		596	730	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

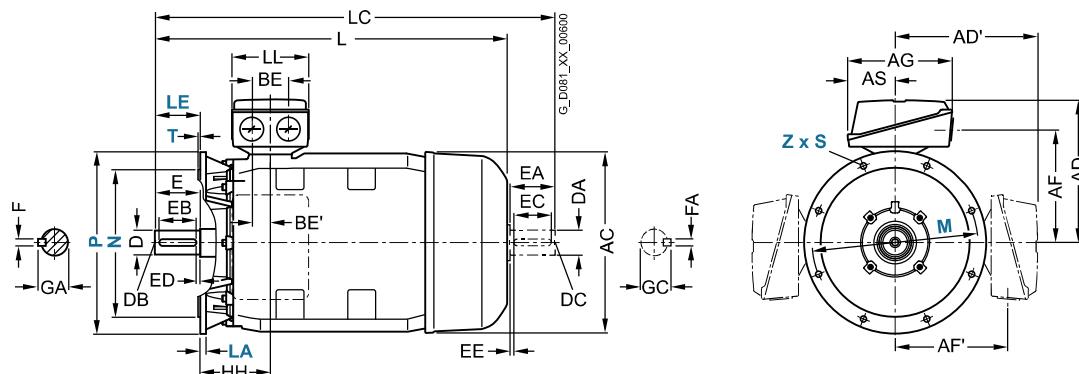
SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 180 M to 250 M

Dimensional drawings**Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)

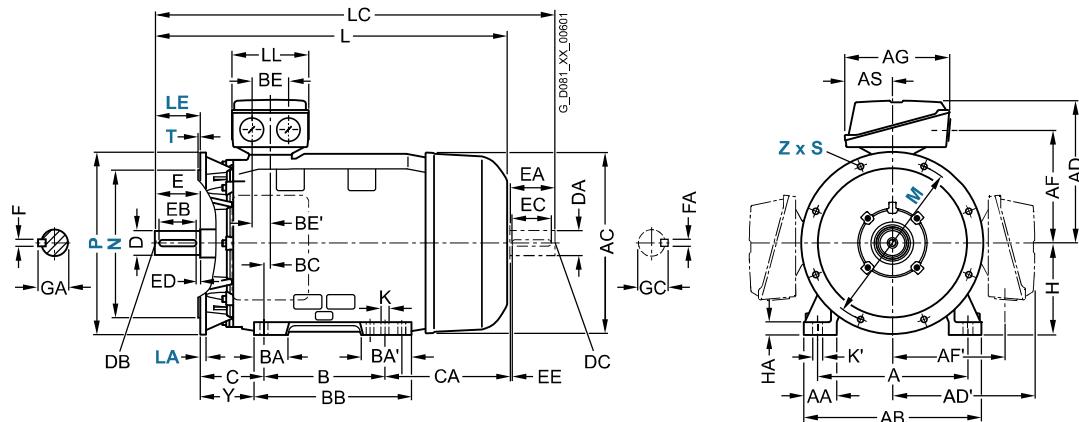
**5**

For motor		Dimension designation acc. to IEC																				
Frame size	Motor type	No. of poles	A	AA	AB	AC	AD	AD'	AF	AF'	AG	AH	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA
180 M / 180 L	1EA2, 1EB24 1EC4, 1ED4 1EB4	2, 4 6, 8 4	279 356 286 286 234 190 468 92 241 85 120 328 34 60 30 121 202 279	65 80 449 338 282 266 556 112 311 92 117 361 15 85 42.5 149 253	339 436	356 449 338 282 266 556 112 311 92 117 361 15 85 42.5 149 253	286 315 259 259 266 533 112 305 104 104 355 31 85 42.5 133 177	234 234 282 282 266 556 112 311 92 117 361 15 85 42.5 149 253	190 266 533 112 305 104 104 355 31 85 42.5 133 177	468 533 112 305 104 104 355 31 85 42.5 133 177	92 112 311 92 117 361 15 85 42.5 149 253	241 311 92 117 361 15 85 42.5 149 253	85 92 112 311 92 117 361 15 85 42.5 149 253	120 117 361 15 85 42.5 149 253	328 361 31 85 42.5 149 253	34 15 85 42.5 149 253	60 361 31 85 42.5 149 253	30 15 85 42.5 149 253	121 149 253	202 253		
200 L	All	2, 4, 6, 8	318 356 449 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	60 80 449 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	378 436	396 449 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	315 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	259 282 266 556 112 305 104 104 355 31 85 42.5 133 177	266 533 112 305 104 104 355 31 85 42.5 133 177	533 556 112 305 104 104 355 31 85 42.5 133 177	112 112 305 104 104 355 31 85 42.5 133 177	305 311 92 104 104 355 31 85 42.5 133 177	104 104 355 31 85 42.5 133 177	355 361 15 85 42.5 133 177	31 85 42.5 133 177	31 85 42.5 133 177	85 42.5 133 177	42.5 133 177				
225 S / 225 M	2BB0, 2BD0, 2BB2, 2BC2, 2BD2 2BA2	4, 8 4, 6, 8 2	406 490 497 410 410 322 319 620 145 349 102 102 409 24 110 55 168 230	100 490 497 410 410 322 319 620 145 349 102 102 409 24 110 55 168 230	490	497 436 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	497 436 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	410 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	266 556 112 305 104 104 355 31 85 42.5 133 177	112 112 305 104 104 355 31 85 42.5 133 177	305 311 92 104 104 355 31 85 42.5 133 177	104 104 355 31 85 42.5 133 177	355 361 15 85 42.5 133 177	31 85 42.5 133 177	31 85 42.5 133 177	85 42.5 133 177	42.5 133 177				
250 M	2CA2 2CB2, 2CC2, 2CD2	2 4, 6, 8	406 490 497 410 410 322 319 620 145 349 102 102 409 24 110 55 168 230	100 490 497 410 410 322 319 620 145 349 102 102 409 24 110 55 168 230	490	497 436 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	497 436 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	410 338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	338 282 266 556 112 305 104 104 355 31 85 42.5 133 177	266 556 112 305 104 104 355 31 85 42.5 133 177	112 112 305 104 104 355 31 85 42.5 133 177	305 311 92 104 104 355 31 85 42.5 133 177	104 104 355 31 85 42.5 133 177	355 361 15 85 42.5 133 177	31 85 42.5 133 177	31 85 42.5 133 177	85 42.5 133 177	42.5 133 177				

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

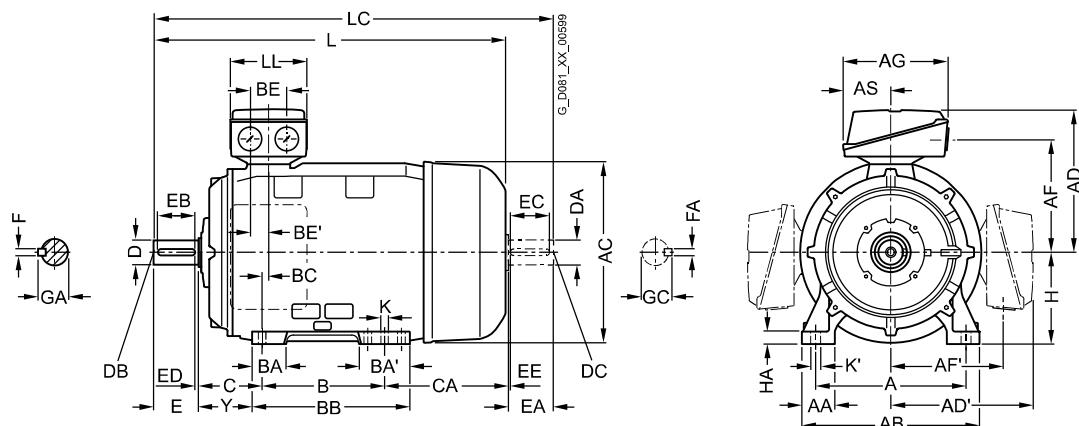
IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 180 M to 250 M

Dimensional drawings**Type of construction IM B35**For flange dimensions, see page 1/47 (Z = the number of retaining holes)

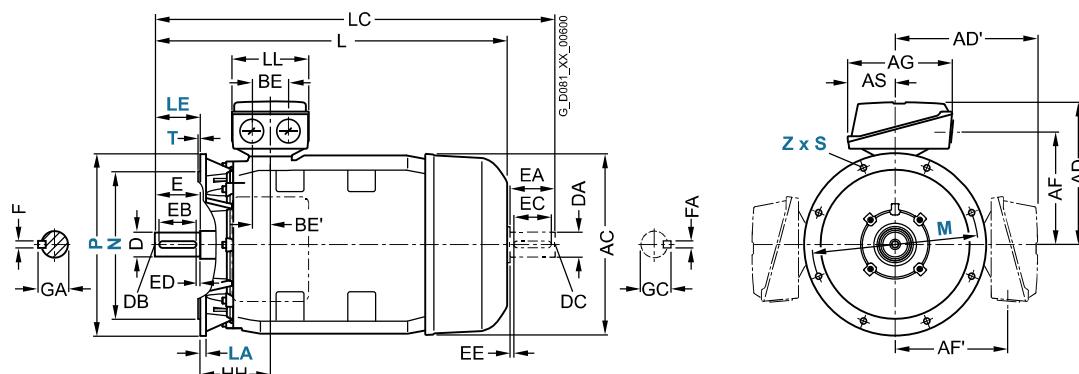
For motor	Frame size	Motor type	No. of poles	Dimension designation acc. to IEC										DE shaft extension					NDE shaft extension							
				H	HA	Y	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M/180 L	1EA2, 1EB2 1EC4, 1ED4 1EB4	1MB15.1-, 1MB16.1-	2, 4 6, 8 4	180	20	95	155	15	19	668	784	165	48	M16	110	100	5	14	52	48	M16	110	100	5	14	51.5
200 L	All		2, 4, 6, 8	200	25	108	164	19	25	721	835	197	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S/225 M	2BB0, 2BD0, 2BB2, 2BC2, 2BD2 2BA2		4, 8 4, 6, 8 2	225	34	124	164	19	25	788	903	197	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
250 M	2CA2 2CB2, 2CC2, 2CD2		2 4, 6, 8	250	40	138	192	24	30	887	1002	233	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
											1032		65						69	60		140	125	10	18	64

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

Dimensions · Cast-iron series SIMOTICS XP

IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 280 S to 315 L**Dimensional drawings****Type of construction IM B3****Types of construction IM B5 and IM V1**

For flange dimensions, see page 1/47 (Z = the number of retaining holes)

**5**

Frame size	Motor type	No. of poles	Dimension designation acc. to IEC																			
			A	AA	AB	AC	AD	AD'	AF	AF'	AG	AH	AS	B	BA	BA'	BB	BC	BE	BE'	C	CA
280 S	1MB15.1-, 1MB16.1-	2 4, 6, 8	457	100	540	551	433	433	345	345	319	672	145	368	101	152	479	20	110	55	190	267
	2DAO, 2DB0, 2DC0, 2DD0																					
280 M	2DA2	2 4, 6, 8	457	100	540	551	433	433	345	345	319	672	145	419	101	152	479	20	110	55	190	216
	2DB2, 2DC2, 2DD2																					
315 S	3AA0	2 4, 6, 8	508	120	610	616	515	515	404	404	374	780	164	406	113	170	527	22	110	55	216	295
	3AB0, 3AC0, 3AD0																					
315 M	3AA2	2 4 6, 8	508	120	610	616	515	515	404	404	374	780	164	457	113	170	578	22	110	55	216	409
	3AB2																					
	3AC2, 3AD2																327				244	
315 L	3AA4	2 4, 6, 8 4, 6, 8 2 4, 6	508	120	610	616	515	515	404	404	374	780	164	508	113	170	578	22	110	55	216	358
	3AB4, 3AC4, 3AD4, 3AC5, 3AD5, 3AD6																					
	3AA5																176	227	648		513	
	3AB5 ¹⁾ , 3AC6 ¹⁾																					

¹⁾ When ordering a terminal box positioned on the left-hand side or right-hand side, the feet are screwed on as standard.

These screwed-on feet have 3 drill holes on the NDE with the respective dimension B 406, 457 and 508 mm; the dimension BB is 666 mm.

SIMOTICS XP 1MB1, 1MB5 explosion-protected motors

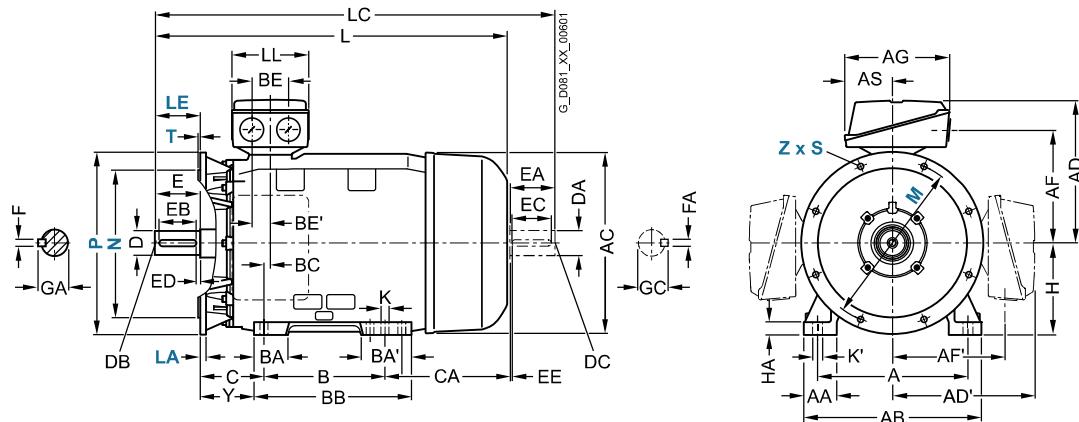
Dimensions · Cast-iron series SIMOTICS XP

IE2 – 1MB1 with types of protection Ex tb, Ex tc, Ex ec – self-ventilated · Frame sizes 280 S to 315 L

Dimensional drawings

Type of construction IM B35

For flange dimensions, see page 1/47 (**Z** = the number of retaining holes)



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For motor		Dimension designation acc. to IEC										DE shaft extension					NDE shaft extension											
Frame size	Motor type	No. of poles	H	HA	Y	HH	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC			
	1MB15.1-, 1MB16.1-																											
280 S	2DAO	2	280	40	160	210	24	30	960	1105	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64			
	2DB0, 2DC0, 2DD0	4, 6, 8										75						20	79.5	65					69			
280 M	2DA2	2	280	40	160	210	24	30	960	1105	233	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64			
	2DB2, 2DC2, 2DD2	4, 6, 8										75						20	79.5	65					69			
315 S	3AA0	2	315	50	181	238	28	35	1052	1197	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64			
	3AB0, 3AC0, 3AD0	4, 6, 8							1082	1227		80						170	140	25	22	85	70		20	74.5		
315 M	3AA2	2	315	50	181	238	28	35	1217	1362	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64			
	3AB2	4							1247	1392		80						170	140	25	22	85	70		20	74.5		
	3AC2, 3AD2	6, 8							1082	1227																		
315 L	3AA4	2	315	50	181	238	28	35	1217	1362	299	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64			
	3AB4, 3AC4, 3AD4, 3AC5, 3AD5, 3AD6	4, 6, 8							1247	1392		80						170	140	25	22	85	70		20	74.5		
	3AA5	2							146				1372	1517		65			140	125	10	18	69	60			18	64
	3AB5, 3AC6	4, 6							1402	1547		80						170	140	25	22	85	70		20	74.5		