



Repairing and Grouting NON-SHRINKING FIBRE MORTAR FOR QUICK **REPAIRING OF ROAD**

712 ROAD RAPIDEX









High Compressive Strength

Fast Setting Road Repairing

PACKAGING

• 25 kg. bag.

STORAGE

• 1 year from date of manufacture if stored in unopened original packaging in dry condition.





CHARACTERISTICS

- · Fast setting and quick opening to traffic.
- High compressive strength.
- Compressive strength up 200 KSC. after 2 hours, 350 KSC. after 6 hours, up to 500 KSC. after 28 days.

DESCRIPTION

A premixed cementitious non-shrink grout.

USES

- Sealing of hole, manhole cover, trapdoor frame, street furniture.
- · Repairs to concrete walkways and roads.
- Bedding for high-traffic paving and road surface.

DOSAGE

Mixing	LANKO 712	Aggreegate3/8"	Water (Litres)	Workable mortar
Pure Mortar	ROAD	Aggreegate5/10"	3.3 - 4	13 Litres
Micro-concrete	RAPIDEX	10 Litres	3.3 - 4.3	20 Litres
Micro-concrete	1 bag 25 kg.	20 Litres	5.3 - 6.3	25 Litres

WORK INSTRUCTIONS

Surface Preparation

- 1. Surface must be clean and without any trace of oil, laitance, curing compound, damaged concrete or paint.
- 2. In case of sealing, material that will be sealed must be clean without any trace of oil or any curing compound.
- 3. For repairing application, damaged concrete must be removed before applying. Area of application should be within 4 sq.m and application thickness must be at least 20 mm.

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4. Damp the surface before application.

Product Preparation

- 1. The quantity of water used depends on the consistency required.
- 2. Mixing should be carried out as follows by machine mix with recommended speed at 500 rpm.
- 3. Mixing time : at least 3 minutes or required consistency is obtained.
- 4. Leave the mixture to stand for 1 3 minutes.
- 5. Do not add water after mixing.

Application

Sealing

- In case of large hole, micro-concrete should be used.
 Use rod or strap to assist the flow of grout if needed.
- 2. Diameter of hole must not exceed 50-60 mm. of material that need to be sealed.
- 3. Damp the area prior to application.
- 4. Position the material in the hole and cast the mortar.
- 5. Pour grout into prepared area until completely filled.

Repairs to industrial floor and concrete walkway

- 1. 1.Cure the concrete and formwork with clean water. Remove the residual water prior to application.
- 2. Pour grout into prepared area until completely filled.
- 3. Use rod or strap to assist the flow of grout if needed.
- 4. Smooth the surface with a trowel.

Curing

- 1. When mortar begins to set, cure with curing compound (e.g. LANKO 361 CURE)
- 2. Curing is critical process to prevent cracking from hydration heat.

PRECAUTIONS

- Temperature range for use : 5°c to 35°c.
- Do not use a concrete vibrator.
- Do not mix with other product.



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SPECIFICATIONS

Particle Size, max.	:	0-4 mm.
Bulk Density (kg./L.)	:	1.4-1.5
Pot Life (min.)	:	30
Initial setting (min.)	:	10
Final setting (min.)	:	30

Bonding at 28 Days-Adhesion (MPa)	Evaluation
EN 1542 initial bonding (7 days to concrete)	> 0.5
EN 1542 initial bonding (28 days to concrete)	> 1
Flexural Strength ASTM C348 (Pouring) (MPa)	Evaluation
1 Days	> 6
3 Days	> 8
7 Days	> 9
28 Days	> 10
Compressive Strength ASTM C109 (Plastic) (MPa)	Evaluation
1 Day	> 30
3 Days	> 35
7 Days	> 40
14 Days	> 45
28 Days	> 50
Shrinkage ASTM C1090	Evaluation
1 Day	0- +0.3%
3 Days	0- +0.3%
14 days	0- +0.3%
28 Days	0- +0.3%

Specimens of Cementitious Mixtures ASTM 827 : 0-4%

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