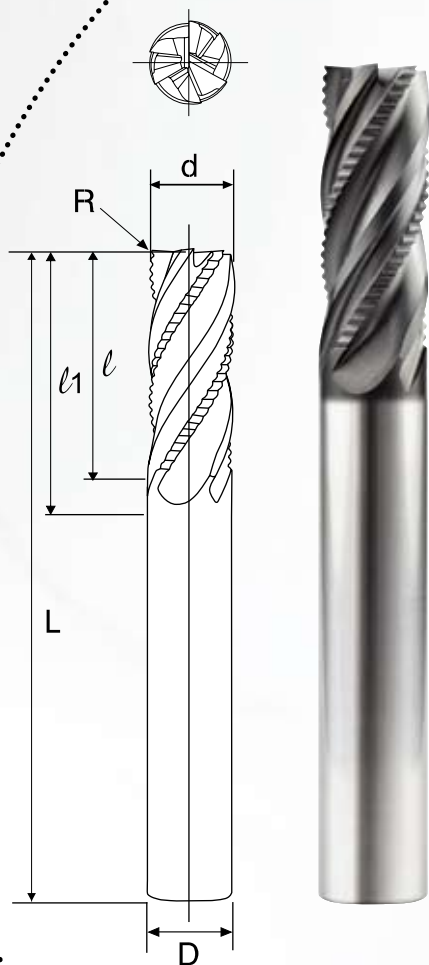


# Dimensions 形狀寸法表

# KKR

KKR系列獨有的刃型及螺旋角設計，使加工時能擁有：高能率的粗加工、低切削抵抗的實現、加工表面粗度大幅改善以及在超高速加工中能有效減低工件變形變化。

The KKR series have revolutionary in design, the geometry has been modified to incorporate patented flute index and helix angles. The milling resulted is in high efficiency, less vibration, excellent surface finish and reduced distortion at high speed machining.



Tool Material : Ultra Micro Grain Carbide

材質：極超微粒子超硬合金

Surface Treatment : AlCrSiN (nACro)

表面處理：奈米氮化鉻鋁矽

Tolerance for outer diameter : 0 ~ -0.02mm

外徑容許差：0 ~ -0.02mm

Helix Angle : 35°

螺旋角：35°

Patent No : Nr.20 2006 014 089.1

專利證號：Nr.20 2006 014 089.1

Rake Angle : First : 8° ~ 10°

Second : 10° ~ 12°

溝底角度：第一：8° ~ 10°

第二：10° ~ 12°

Suitable for : General Steels

適用於：一般鋼材

## KKR規格表

型號 MODE	直徑 d	刃長 l	柄徑 D	刃數 Z	全長 L	Price
KKR0602	6	16	6	2	50	1100
KKR0802	8	19	8	2	60	1530
KKR1002	10	25	10	2	75	2080
KKR1202	12	30	12	2	75	2560
KKR1602	16	35	16	2	110	6100
KKR2002	20	45	20	2	110	9200
KKR2502	25	50	25	2	110	12000
KKR0603	6	16	6	3	50	1100
KKR0803	8	19	8	3	60	1530
KKR1003	10	25	10	3	75	2080
KKR1203	12	30	12	3	75	2560
KKR1603	16	35	16	3	110	6100
KKR2003	20	45	20	3	110	9200
KKR2503	25	50	25	3	110	12000