

Dimensions 形狀寸法表

KKF

KKF系列刀是專門為加工“難加工材料”而設計的。其獨特的切削刃和排屑槽與傳統的切削刀具相比，使得加工更加容易。

The KKF series were designed especially for modern ,hard to machine materials .With extremely effective cutting edges ,the shear forces generated can make achining these materials seem easy compared to other ,more traditional cutting tools .



Tool Material : Ultra Micro Grain Carbide

材質：極超微粒子超硬合金

Surface Treatment : AlCrSiN (nACro)

表面處理：奈米氮化鋁鋁矽

Tolerance for outer diameter : 0 ~ -0.02mm

外徑容許差：0 ~ -0.02mm

Helix Angle : 35°

螺旋角：35°

Patent No : Nr.20 2006 014 089.1

專利證號：Nr.20 2006 014 089.1

Rake Angle : First : 10° ~ 12°

Second : 12° ~ 14°

溝底角度：第一：10° ~ 12°

第二：12° ~ 14°

Suitable for : High Temperature Alloys

Titanium Alloy / Stainless Steels

適用於：高溫合金鋼/鈦合金/不銹鋼

KKF規格表

型號 MODE	直徑 d	刃長 l	柄徑 D	刃數 Z	全長 L	Price
KKF0602	6	16	6	2	50	1100
KKF0802	8	19	8	2	60	1530
KKF1002	10	25	10	2	75	2080
KKF1202	12	30	12	2	75	2560
KKF1602	16	35	16	2	110	6100
KKF2002	20	45	20	2	110	9200
KKF0603	6	16	6	3	50	1100
KKF0803	8	19	8	3	60	1530
KKF1003	10	25	10	3	75	2080
KKF1203	12	30	12	3	75	2560
KKF1603	16	35	16	3	110	6100
KKF2003	20	45	20	3	110	9200