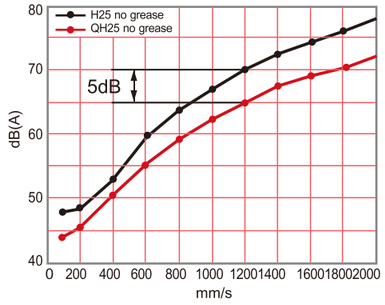
2-3 QH Series – Quiet Linear Guideway, with SynchMotion™ Technology

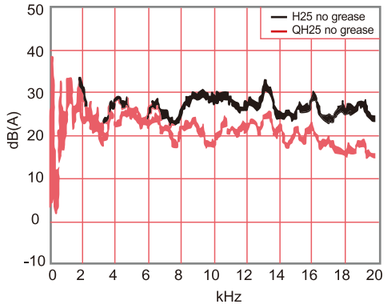
The development of LIMON-QH linear guideway is based on a four-row circular-arc contact. The LIMON-QH series linear guideway with SynchMotion™ Technology offers smooth movement, superior lubrication, quieter operation and longer running life. Therefore the LIMON-QH linear guideway has broad industrial applicability. In the high-tech industry where high speed, low noise, and reduced dust generation is required, the LIMON-QH series is interchangeable with the LIMON-H series.

2-3-1 Features of QH Series

(1) Low Noise Design

With SynchMotion™ technology, rolling elements are interposed between the partitions of SynchMotion™ to provide impoved circulation. Due to the elimination of contact between the rolling elements, collision noise and sound levels are drastically reduced.

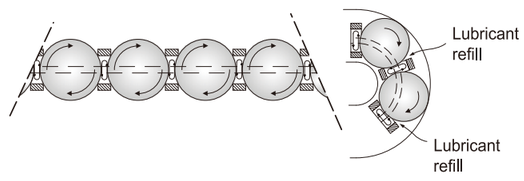




(2) Self-Lubricant Design

The partition is a grouping of hollow ring-like structures formed with a through hole to facilitate circulation of the lubricant. Because of the special lubrication path design, the lubricant of the partition storage space can be refilled. Therefore, the frequency of lubricant refilling can be decreased.

The QH-series linear guideway is pre-lubricated. Performance testing at a 0.2C (basic dynamic load) shows that after running 4,000km no damage was apparent to either the rolling elements or the raceway.

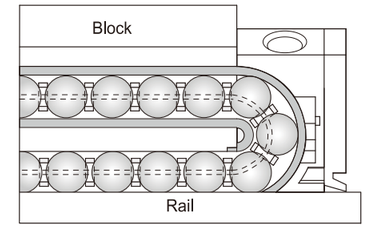


(3) Smooth Movement

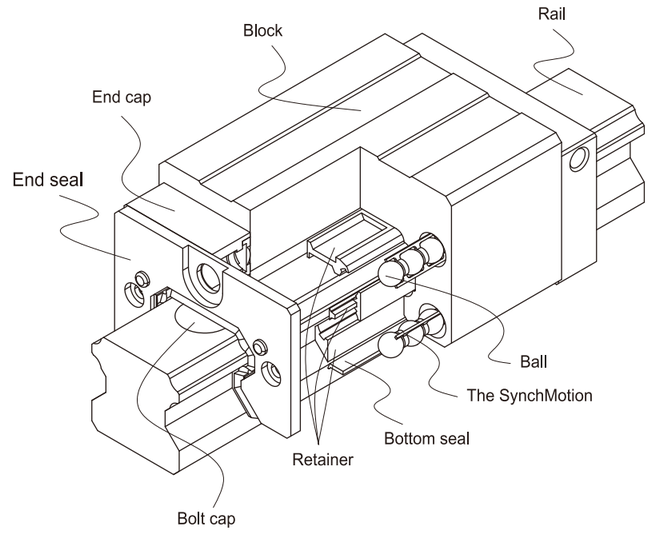
In standard linear guideways, rolling elements on the load side of the guide block begin rolling and push their way through the raceway. When they contact other rolling elements they create counter-rotational friction. This results in a great variation of rolling resistance. The QH linear guideway, with SynchMotion™ technology prevents this condition. As the block starts to move, the rolling elements begin rolling consecutively and remain separated to prevent contact with one another thus keeping the element's kinetic energy extremely stable in order to effectively reduce fluctuations in rolling resistance.

(4) High Speed Performance

The LIMON-QH series offers excellent high-speed performance due to the partitions of the SynchMotion™ structure. They are employed to separate the adjacent balls thereby resulting in low rolling traction and the metallic friction between adjacent balls is eliminated.



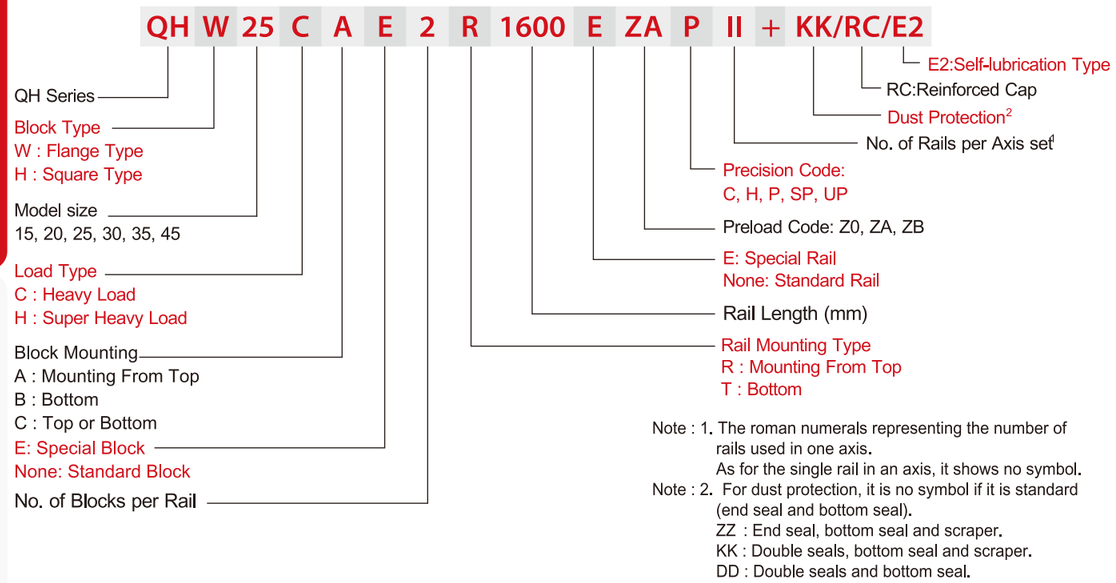
2-3-2 Construction of QH Series



2-3-3 Model Number of QH Series

LIMON-QH series guideway can be classified into non-interchangeable and interchangeable types. The sizes are identical. The main difference is that the interchangeable blocks and rails can be freely exchanged. Because of dimensional control, the interchangeable type linear guideway is a perfect choice for the client when rails do not need to be paired for an axis. And since the QH and H share the identical rails, the customer does not need to redesign when choosing the QH series. Therefore the LIMON-QH linear guideway has increased applicability.

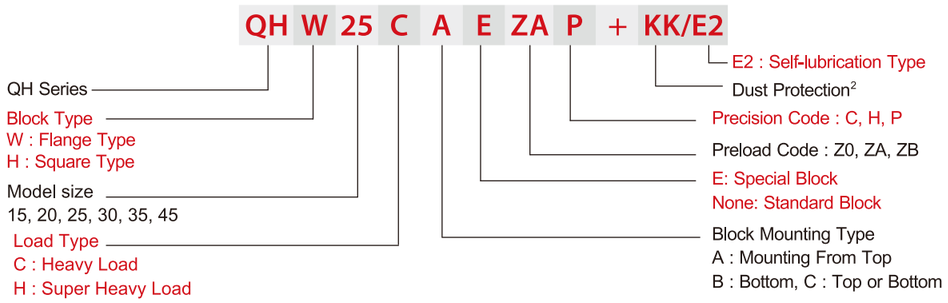
(1) Non-interchangeable type



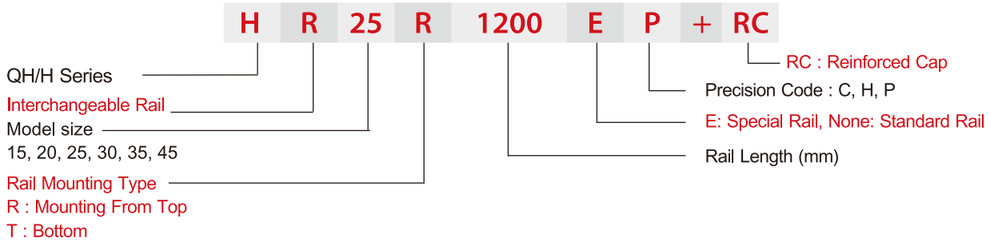
Note : 1. The roman numerals representing the number of rails used in one axis.
As for the single rail in an axis, it shows no symbol.
Note : 2. For dust protection, it is no symbol if it is standard (end seal and bottom seal).
ZZ : End seal, bottom seal and scraper.
KK : Double seals, bottom seal and scraper.
DD : Double seals and bottom seal.

(2) Interchangeable type

☐ Model Number of QH Block



☐ Model Number of QH Rail (QH and H share the identical rails)

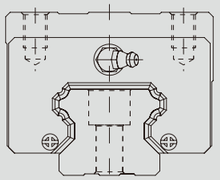
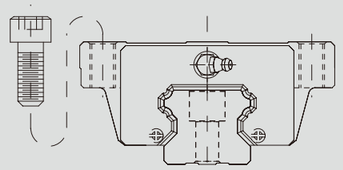
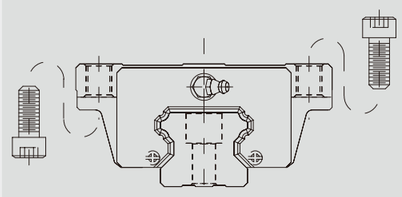


2-3-4 Types

(1) Block types

LIMON offers two types of linear guideways, flange and square types.

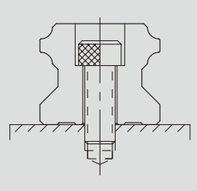
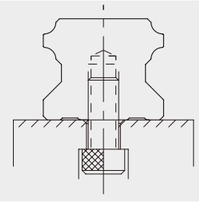
Table 2-3-1 Block Types

Type	Model	Shape	Height (mm)	Rail Length (mm)	Main Applications
Square	QHH-CA QHH-HA		28 ↓ 70	100 ↓ 4000	☐ Automation devices ☐ High-speed transportation equipment ☐ Precision measuring equipment ☐ Semiconductor manufacturing equipment
Flange	QHW-CA QHW-HA		24 ↓ 60	100 ↓ 4000	
	QHW-CB QHW-HB		24 ↓ 60	100 ↓ 4000	
	QHW-CC QHW-HC		24 ↓ 60	100 ↓ 4000	

(2) Rail types

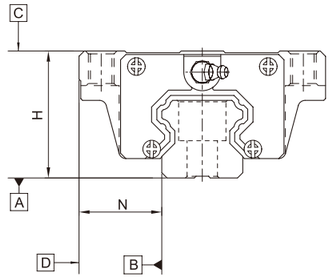
Besides the standard top mounting type, the bottom mounting type is also available.

Table 2-3-2 Rail Types

Mounting from Top	Mounting from bottom
	

2-3-5 Accuracy

The accuracy of QH series can be classified into normal (C), high (H), precision (P), super precision (SP), ultra precision (UP), five classes. Please choose the class by referring the accuracy of applied equipment.



(1) Accuracy of non-interchangeable

Table 2-3-3 Accuracy Standards

Unit: mm

Item	QH - 15, 20				
Accuracy Classes	Normal (C)	High (H)	Precision (P)	Super Precision (SP)	Ultra Precision (UP)
Dimensional tolerance of height H	± 0.1	± 0.03	0 - 0.03	0 - 0.015	0 - 0.008
Dimensional tolerance of width N	± 0.1	± 0.03	0 - 0.03	0 - 0.015	0 - 0.008
Variation of height H	0.02	0.01	0.006	0.004	0.003
Variation of width N	0.02	0.01	0.006	0.004	0.003
Running parallelism of block surface C to surface A	See Table 2-3-9				
Running parallelism of block surface D to surface B	See Table 2-3-9				

Table 2-3-4 Accuracy Standards

Unit: mm

Item	QH - 25, 30, 35				
Accuracy Classes	Normal (C)	High (H)	Precision (P)	Super Precision (SP)	Ultra Precision (UP)
Dimensional tolerance of height H	± 0.1	± 0.04	0 - 0.04	0 - 0.02	0 - 0.01
Dimensional tolerance of width N	± 0.1	± 0.04	0 - 0.04	0 - 0.02	0 - 0.01
Variation of height H	0.02	0.015	0.007	0.005	0.003
Variation of width N	0.03	0.015	0.007	0.005	0.003
Running parallelism of block surface C to surface A	See Table 2-3-9				
Running parallelism of block surface D to surface B	See Table 2-3-9				

Table 2-3-5 Accuracy Standards

Unit: mm

Item	QH - 45				
Accuracy Classes	Normal (C)	High (H)	Precision (P)	Super Precision (SP)	Ultra Precision (UP)
Dimensional tolerance of height H	± 0.1	± 0.05	0 - 0.05	0 - 0.03	0 - 0.02
Dimensional tolerance of width N	± 0.1	± 0.05	0 - 0.05	0 - 0.03	0 - 0.02
Variation of height H	0.03	0.015	0.007	0.005	0.003
Variation of width N	0.03	0.02	0.01	0.007	0.005
Running parallelism of block surface C to surface A	See Table 2-3-9				
Running parallelism of block surface D to surface B	See Table 2-3-9				

(2) Accuracy of interchangeable

Table 2-3-6 Accuracy Standards

Unit: mm

Item	QH - 15, 20		
Accuracy Classes	Normal (C)	High (H)	Precision (P)
Dimensional tolerance of height H	± 0.1	± 0.03	± 0.015
Dimensional tolerance of width N	± 0.1	± 0.03	± 0.015
Variation of height H	0.02	0.01	0.006
Variation of width N	0.02	0.01	0.006
Running parallelism of block surface C to surface A	See Table 2-3-9		
Running parallelism of block surface D to surface B	See Table 2-3-9		

Table 2-3-7 Accuracy Standards

Unit: mm

Item	QH - 25, 30, 35		
Accuracy Classes	Normal (C)	High (H)	Precision (P)
Dimensional tolerance of height H	± 0.1	± 0.04	± 0.02
Dimensional tolerance of width N	± 0.1	± 0.04	± 0.02
Variation of height H	0.02	0.015	0.007
Variation of width N	0.03	0.015	0.007
Running parallelism of block surface C to surface A	See Table 2-3-9		
Running parallelism of block surface D to surface B	See Table 2-3-9		

Table 2-3-8 Accuracy Standards

Unit: mm

Item	QH - 45		
Accuracy Classes	Normal (C)	High (H)	Precision (P)
Dimensional tolerance of height H	± 0.1	± 0.05	± 0.025
Dimensional tolerance of width N	± 0.1	± 0.05	± 0.025
Variation of height H	0.03	0.015	0.007
Variation of width N	0.03	0.02	0.01
Running parallelism of block surface C to surface A	See Table 2-3-9		
Running parallelism of block surface D to surface B	See Table 2-3-9		

(3) Accuracy of running parallelism

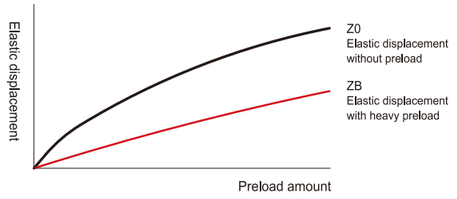
Table 2-3-9 Accuracy of Running Parallelism

Rail Length (mm)	Accuracy (μm)				
	C	H	P	SP	UP
~ 100	12	7	3	2	2
100 ~ 200	14	9	4	2	2
200 ~ 300	15	10	5	3	2
300 ~ 500	17	12	6	3	2
500 ~ 700	20	13	7	4	2
700 ~ 900	22	15	8	5	3
900 ~ 1,100	24	16	9	6	3
1,100 ~ 1,500	26	18	11	7	4
1,500 ~ 1,900	28	20	13	8	4
1,900 ~ 2,500	31	22	15	10	5
2,500 ~ 3,100	33	25	18	11	6
3,100 ~ 3,600	36	27	20	14	7
3,600 ~ 4,000	37	28	21	15	7

2-3-6 Preload

(1) Definition

A preload can be applied to each guideway. Oversized balls are used. Generally, a linear motion guideway has a negative clearance between groove and balls in order to improve stiffness and maintain high precision. The figure shows the load is multiplied by the preload, the rigidity is doubled and the deflection is reduced by one half. The preload no larger than ZA would be recommended for the model size under QH20 to avoid an over-preload affecting the guideway's life.



(2) Preload classes

LIMON offers three classes of standard preload for various applications and conditions.

Table 2-3-10 Preload Classes

Class	Code	Preload	Condition	Examples of Application
Light Preload	Z0	0~ 0.02C	Certain load direction,low impact, low precision required	Transportation devices, auto-packing machines, X-Y axis for general industrial machines, welding machines, welders
Medium Preload	ZA	0.05C~0.07C	High precision required	Machining centers, Z axis for general industrial, machines, EDM, NC lathes, Precision X-Y tables, measuring equipment
Heavy Preload	ZB	0.10C~ 0.12C	High rigidity required, with vibration and impact	Machining centers, grinding machines, NC lathes, horizontal and vertical milling machines, Z axis of machine tools, Heavy cutting machines

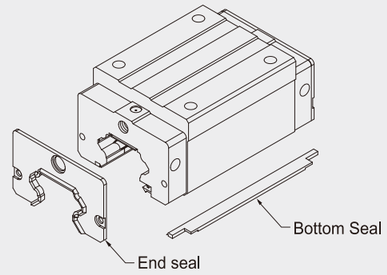
Class	Interchangeable Guideway	Non-Interchangeable Guideway
Preload classes	Z0, ZA	Z0, ZA, ZB

Note: The "C" in the preload column denotes basic dynamic load rating.

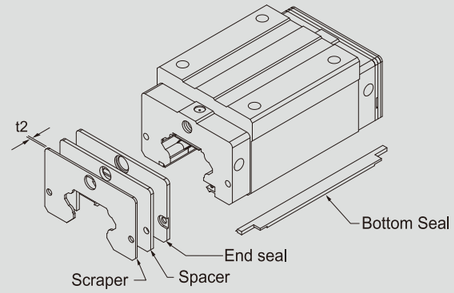
2-3-7 Dust Proof Accessories

(1) Codes of accessories

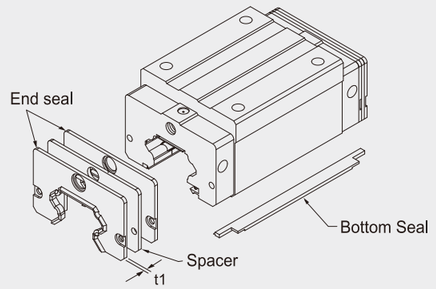
If the following accessories are needed, please add the code followed by the model number.



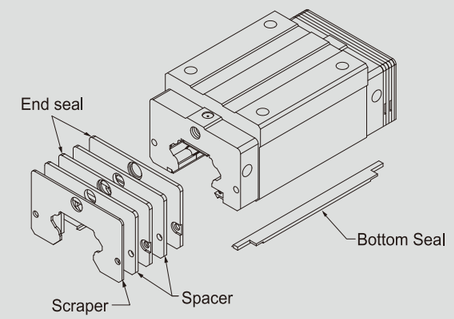
No symbol: Standard Protection (End seal + Bottom Seal)



ZZ (End seal + Bottom Seal + Scraper)



DD (Double seals + Bottom Seal)



KK (Double seals + Bottom Seal + Scraper)

(2) End seal and bottom seal

To prevent life reduction caused by iron chips or dust entering the block.

(3) Double seals

Enhances the wiping effect, foreign matter can be completely wiped off.

Table 2-3-11 Dimensions of end seal

Size	Thickness (t1) (mm)	Size	Thickness (t1) (mm)
QH15 ES	3	QH30 ES	3.2
QH20 ES	2.5	QH35 ES	2.5
QH25 ES	2.5	QH45 ES	3.6

(4) Scraper

The scraper removes high-temperature iron chips and larger foreign objects.

Table 2-3-12 Dimensions of scraper

Size	Thickness (t2) (mm)	Size	Thickness (t2) (mm)
QH15 SC	1.5	QH30 SC	1.5
QH20 SC	1.5	QH35 SC	1.5
QH25 SC	1.5	QH45 SC	1.5

(5) Dimensions of block equipped with the dustproof parts

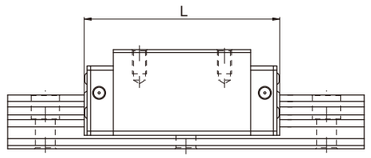


Table 2-3-13 Overall block length

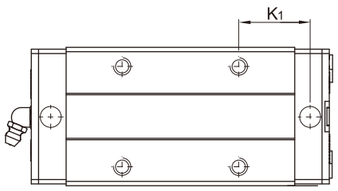
unit: mm

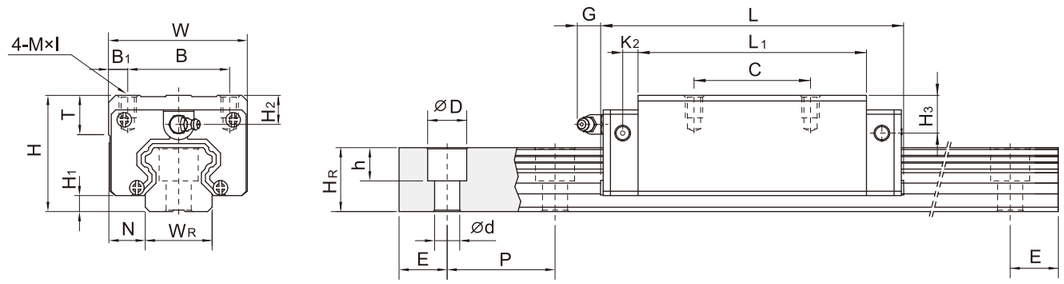
Size	Overall block length (L)			
	SS	ZZ	DD	KK
QH15C	60.5	64.1	65.5	69.1
QH20C	76.7	80.3	82.5	86.1
QH20H	91.4	95	97.2	100.8
QH25C	84	87.6	90	93.6
QH25H	104.6	108.2	110.6	114.2
QH30C	98.4	102	104.6	108.2
QH30H	121.4	125	127.6	131.2
QH35C	112.4	116	118.8	122.4
QH35H	138.2	141.8	144.6	148.2
QH45C	137.4	141	145.4	149
QH45H	169.2	172.8	177.2	180.8

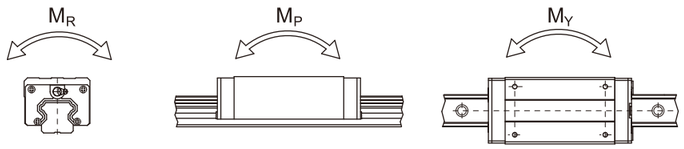
Note : The marking of "( )" denotes the maximum block length with screws, lips of end seals, etc.

2-3-8 Dimensions for QH Series

(1) QHH-CA / QHH-HA



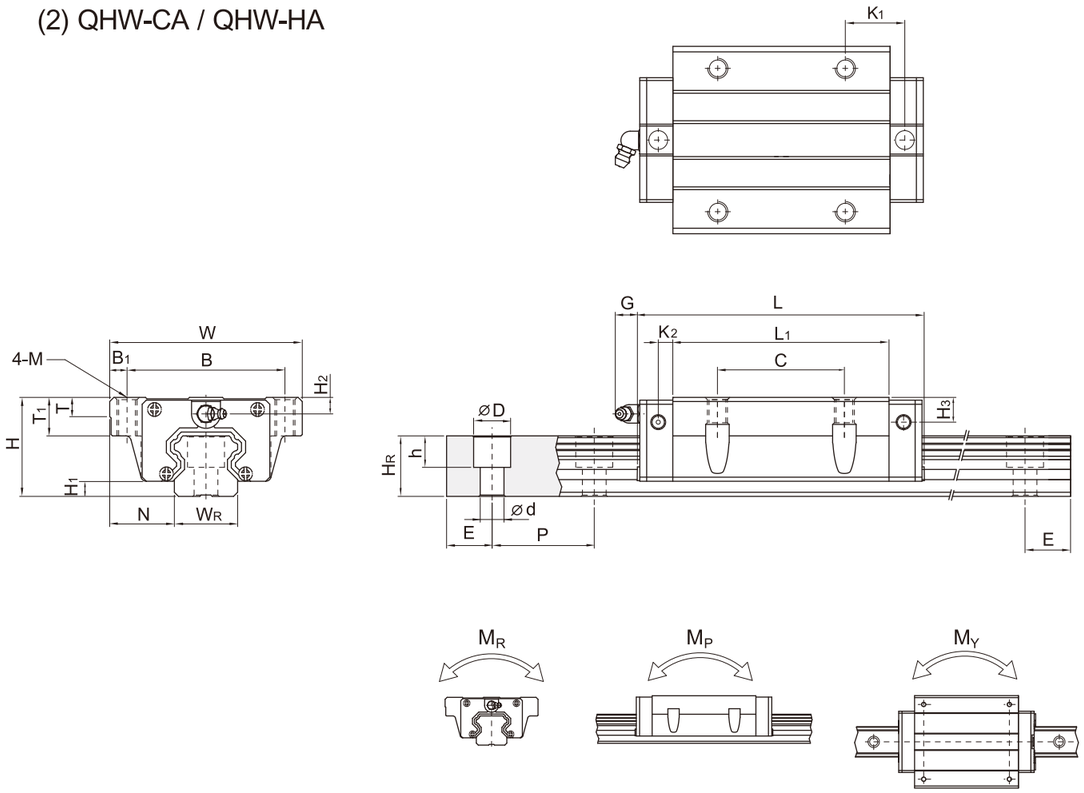




Model No.	Dimensions of Assembly (mm)			Dimensions of Block (mm)													Dimensions of Rail (mm)							Mounting Bolt for Rail	Basic Dynamic Load Rating	Basic Static Load Rating	Static Rated Moment			Weight	
	H	H_1	N	W	B	B_1	C	L_1	L	K_1	K_2	G	MxI	T	H_2	H_3	W_R	H_R	D	h	d	P	E	(mm)	C(kN)	C_0 (kN)	M_R kN-m	M_P kN-m	M_Y kN-m	Block kg	Rail kg/m
QHH15CA	28	4	9.5	34	26	4	26	39.4	61.4	10	5	5.3	M4 x 5	6	7.95	8.2	15	15	7.5	5.3	4.5	60	20	M4x16	17.94	19.86	0.10	0.08	0.08	0.18	1.45
QHH20CA	30	4.6	12	44	32	6	36	50.5	76.7	11.75	6	12	M5 x 6	8	6	6	20	17.5	9.5	8.5	6	60	20	M5x16	35.26	33.86	0.26	0.19	0.19	0.29	2.21
QHH20HA							50	65.2	91.4	12.1															42.52	42.31	0.31	0.27	0.27	0.38	
QHH25CA	40	5.5	12.5	48	35	6.5	35	58	83.4	15.7	6	12	M6 x8	8	10	9	23	22	11	9	7	60	20	M6x20	41.9	48.75	0.39	0.31	0.31	0.50	3.21
QHH25HA							50	78.6	104	18.5															50.61	60.94	0.50	0.45	0.45	0.68	
QHH30CA	45	6	16	60	40	10	40	70	97.4	19.5	6.25	12	M8x10	8.5	9.5	9	28	26	14	12	9	80	20	M8x25	58.26	66.34	0.60	0.5	0.50	0.87	4.47
QHH30HA							60	93	120.4	21.75															70.32	88.45	0.83	0.89	0.89	1.15	
QHH35CA	55	7.5	18	70	50	10	50	80	113.6	19	7.5	12	M8x12	10.2	15.5	13.5	34	29	14	12	9	80	20	M8x25	78.89	86.66	1.07	0.76	0.76	1.44	6.30
QHH35HA							72	105.8	139.4	20.9															95.23	115.55	1.45	1.33	1.33	1.90	
QHH45CA	70	9.2	20.5	86	60	13	60	97	139.4	23	10	12.9	M10x17	16	18.5	20	45	38	20	17	14	105	22.5	M12×35	119.4	135.42	1.83	1.38	1.38	2.72	10.41
QHH45HA							80	128.8	171.2	29.09															144.13	180.56	2.47	2.41	2.41	3.59	

Note : 1 kgf = 9.81 N

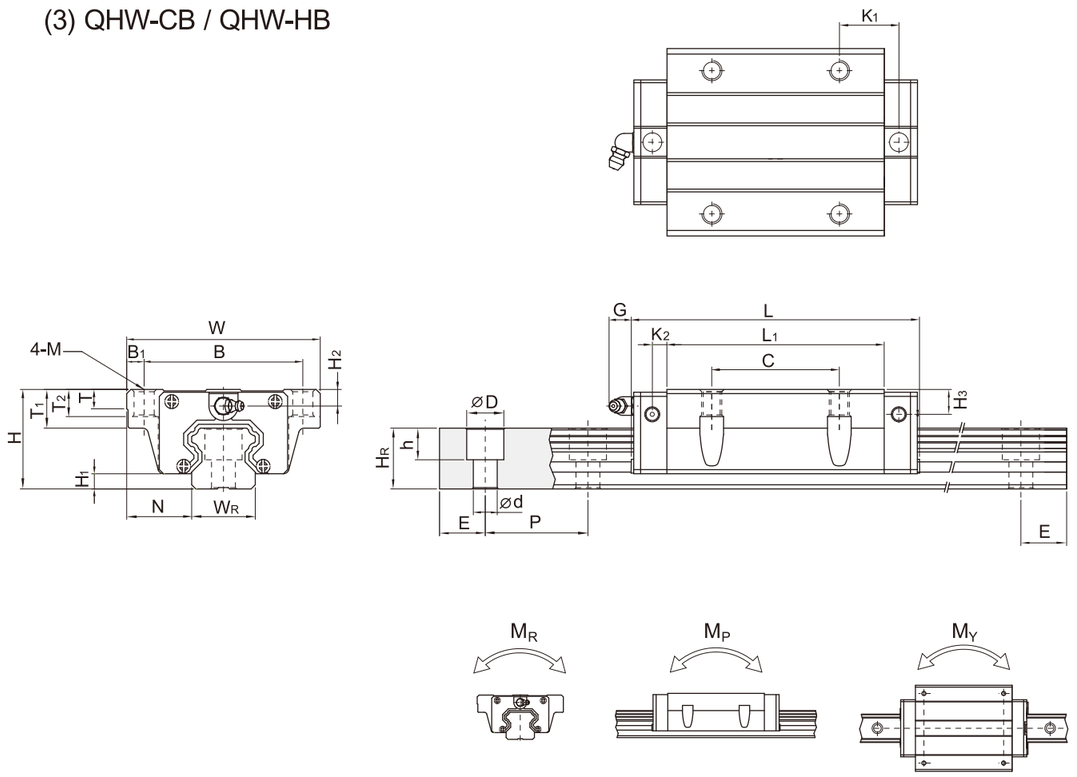
(2) QHW-CA / QHW-HA



Model No.	Dimensions of Assembly (mm)			Dimensions of Block (mm)																				Dimensions of Rail (mm)					Mounting Bolt for Rail	Basic Dynamic Load Rating	Basic Static Load Rating	Static Rated Moment			Weight	
	H	H_1	N	W	B	B_1	C	L_1	L	K_1	K_2	G	M	T	T_1	H_2	H_3	W_R	H_R	D	h	d	P	E								M_R	M_P	M_Y	Block	Rail
																													(mm)	C(kN)	C_0 (kN)	kN-m	kN-m	kN-m	kg	kg/m
QHW15CA	24	4	16	47	38	4.5	30	39.4	61.4	8	5	5.3	M5	6	8.9	3.95	4.2	15	15	7.5	5.3	4.5	60	20						M4x16	17.94	19.86	0.1	0.08	0.08	0.17	1.45
QHW20CA	30	4.6	21.5	63	53	5	40	50.5	76.7	9.75	6	12	M6	8	10	6	6	20	17.5	9.5	8.5	6	60	20						M5x16	35.26	33.86	0.26	0.19	0.19	0.40	2.21
QHW20HA								65.2	91.4	17.1																					42.52	42.31	0.31	0.27	0.27	0.52	
QHW25CA	36	5.5	23.5	70	57	6.5	45	58	83.4	10.7	6	12	M8	8	14	6	5	23	22	11	9	7	60	20						M6x20	41.9	48.75	0.39	0.31	0.31	0.59	3.21
QHW25HA								78.6	104	21																					50.61	60.94	0.5	0.45	0.45	0.80	
QHW30CA	42	6	31	90	72	9	52	70	97.4	13.5	6.25	12	M10	8.5	16	6.5	6	28	26	14	12	9	80	20						M8x25	58.26	66.34	0.6	0.5	0.5	1.09	4.47
QHW30HA								93	120.4	25.75																					70.32	88.45	0.83	0.89	0.89	1.44	
QHW35CA	48	7.5	33	100	82	9	62	80	113.6	13	7.5	12	M10	10.1	18	8.5	6.5	34	29	14	12	9	80	30						M8x25	78.89	86.66	1.07	0.76	0.76	1.56	6.30
QHW35HA								105.8	139.4	25.9																					95.23	115.55	1.45	1.33	1.33	2.06	
QHW45CA	60	9.2	37.5	120	100	10	80	97	139.4	13	10	12.9	M12	15.1	22	8.5	10	45	38	20	17	14	105	22.5						M12x35	119.4	135.42	1.83	1.38	1.38	2.79	10.41
QHW45HA								128.8	171.2	28.9																					144.13	180.56	2.47	2.41	2.41	3.69	

Note : 1 kgf = 9.81 N

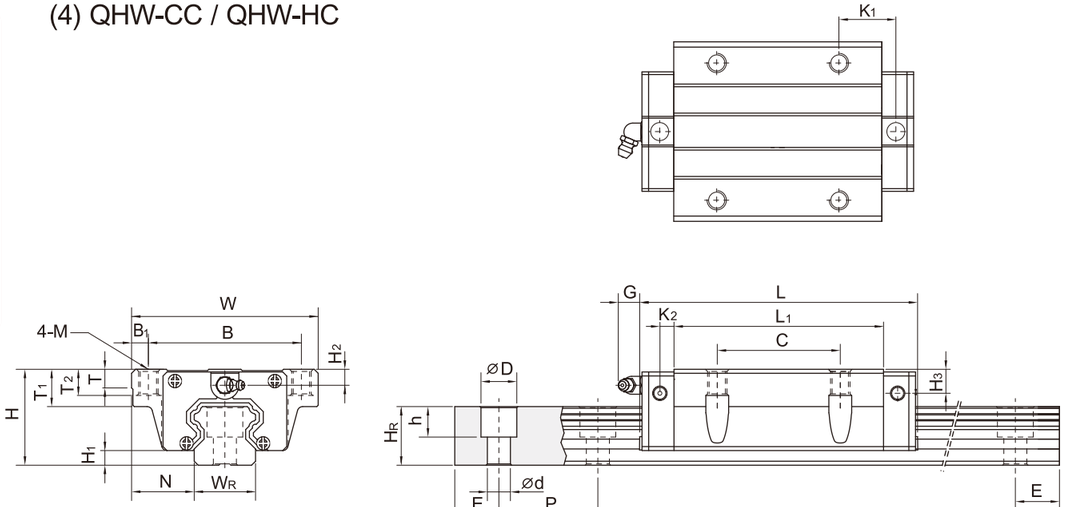
(3) QHW-CB / QHW-HB



Model No.	Dimensions of Assembly (mm)			Dimensions of Block (mm)																				Dimensions of Rail (mm)					Mounting Bolt for Rail	Basic Dynamic Load Rating	Basic Static Load Rating	Static Rated Moment			Weight	
	H	H_1	N	W	B	B_1	C	L_1	L	K_1	K_2	G	M	T	T_1	T_2	H_2	H_3	W_R	H_R	D	h	d	P	E								M_R	M_P	M_Y	Block	Rail
																													(mm)	C(kN)	C_0 (kN)	kN-m	kN-m	kN-m	kg	kg/m
QHW15CB	24	4	16	47	38	4.5	30	39.4	61.4	8	5	5.3	Ø4.5	6	8.9	6.95	3.95	4.2	15	15	7.5	5.3	4.5	60	20						M4x16	17.94	19.86	0.1	0.08	0.08	0.17	1.45
QHW20CB	30	4.6	21.5	63	53	5	40	50.5	76.7	9.75	6	12	Ø6	8	10	9.5	6	6	20	17.5	9.5	8.5	6	60	20						M5x16	35.26	33.86	0.26	0.19	0.19	0.40	2.21
QHW20HB								65.2	91.4	17.1																					42.52	42.31	0.31	0.27	0.27	0.52	
QHW25CB	36	5.5	23.5	70	57	6.5	45	58	83.4	10.7	6	12	Ø7	8	14	10	6	5	23	22	11	9	7	60	20						M6x20	41.9	48.75	0.39	0.31	0.31	0.59	3.21
QHW25HB								78.6	104	21																					50.61	60.94	0.5	0.45	0.45	0.80	
QHW30CB	42	6	31	90	72	9	52	70	97.4	13.5	6.25	12	Ø9	8.5	16	10	6.5	6	28	26	14	12	9	80	20						M8x25	58.26	66.34	0.6	0.5	0.5	1.09	4.47
QHW30HB								93	120.4	25.75																					70.32	88.45	0.83	0.89	0.89	1.44	
QHW35CB	48	7.5	33	100	82	9	62	80	113.6	13	7.5	12	Ø9	10.1	18	13	8.5	6.5	34	29	14	12	9	80	30						M8x25	78.89	86.66	1.07	0.76	0.76	1.56	6.30
QHW35HB								105.8	139.4	25.9																					95.23	115.55	1.45	1.33	1.33	2.06	
QHW45CB	60	9.2	37.5	120	100	10	80	97	139.4	13	10	12.9	Ø11	15.1	22	15	8.5	10	45	38	20	17	14	105	22.5						M12x35	119.4	135.42	1.83	1.38	1.38	2.79	10.41
QHW45HB								128.8	171.2	28.9																					144.13	180.56	2.47	2.41	2.41	3.69	

Note : 1 kgf = 9.81 N

(4) QHW-CC / QHW-HC



Model No.	Dimensions of Assembly (mm)			Dimensions of Block (mm)														Dimensions of Rail (mm)							Mounting Bolt for Rail	Basic Dynamic Load Rating	Basic Static Load Rating	Static Rated Moment			Weight	
	H	H_1	N	W	B	B_1	C	L_1	L	K_1	K_2	G	M	T	T_1	T_2	H_2	H_3	W_R	H_R	D	h	d	P	E	(mm)	C(kN)	C_0 (kN)	M_R kN-m	M_P kN-m	M_Y kN-m	Block kg	Rail kg/m
QHW15CC	24	4	16	47	38	4.5	30	39.4	61.4	8	5	5.3	M5	6	8.9	6.95	3.95	4.2	15	15	7.5	5.3	4.5	60	20	M4x16	17.94	19.86	0.1	0.08	0.08	0.17	1.45
QHW20CC	30	4.6	21.5	63	53	5	40	50.5	76.7	9.75	6	12	M6	8	10	9.5	6	6	20	17.5	9.5	8.5	6	60	20	M5x16	35.26	33.86	0.26	0.19	0.19	0.40	2.21
QHW20HC								65.2	91.4	17.1																	42.52	42.31	0.31	0.27	0.27	0.52	
QHW25CC	36	5.5	23.5	70	57	6.5	45	58	83.4	10.7	6	12	M8	8	14	10	6	5	23	22	11	9	7	60	20	M6x20	41.9	48.75	0.39	0.31	0.31	0.59	3.21
QHW25HC								78.6	104	21																	50.61	60.94	0.5	0.45	0.45	0.80	
QHW30CC	42	6	31	90	72	9	52	70	97.4	13.5	6.25	12	M10	8.5	16	10	6.5	6	28	26	14	12	9	80	20	M8x25	58.26	66.34	0.6	0.5	0.5	1.09	4.47
QHW30HC								93	120.4	25.75																	70.32	88.45	0.83	0.89	0.89	1.44	
QHW35CC	48	7.5	33	100	82	9	62	80	113.6	13	7.5	12	M10	10.1	18	13	8.5	6.5	34	29	14	12	9	80	30	M8x25	78.89	86.66	1.07	0.76	0.76	1.56	6.30
QHW35HC								105.8	139.4	25.9																	95.23	115.55	1.45	1.33	1.33	2.06	
QHW45CC	60	9.2	37.5	120	100	10	80	97	139.4	13	10	12.9	M12	15.1	22	15	8.5	10	45	38	20	17	14	105	22.5	M12x35	119.4	135.42	1.83	1.38	1.38	2.79	10.41
QHW45HC								128.8	171.2	28.9																	144.13	180.56	2.47	2.41	2.41	3.69	

Note : 1 kgf = 9.81 N