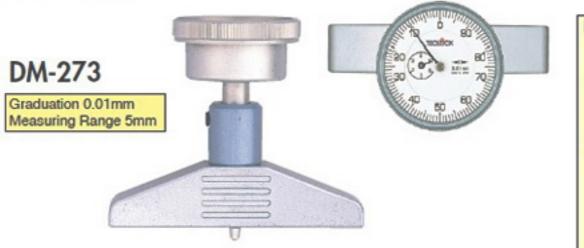
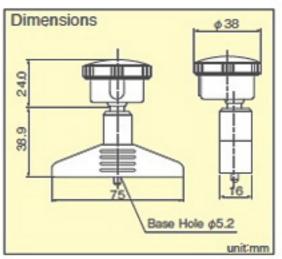
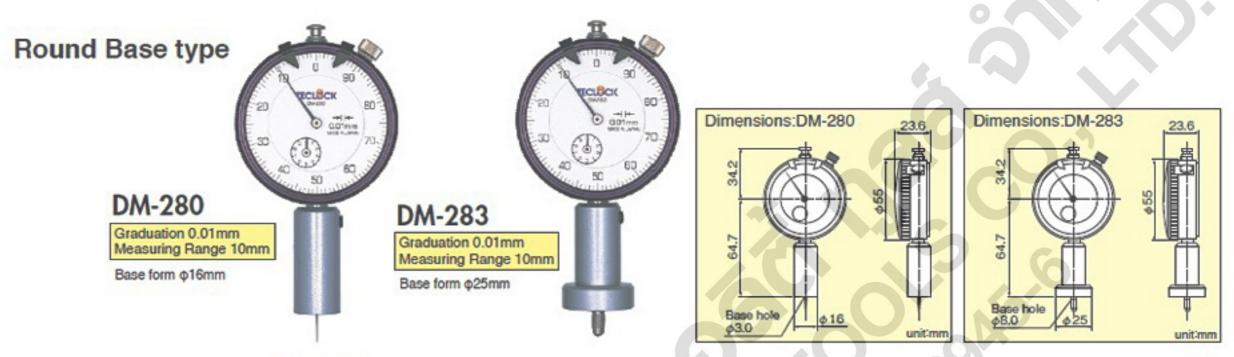
Back plunger type





Specifications

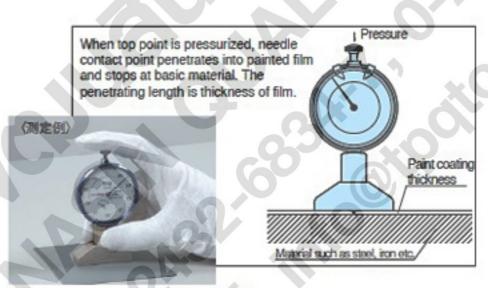
| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|--------|--------------------|----------------------|------------------|-------------------------|------------------------|------------------------|------------|
| DM-273 | 0.01 | 5 | ±10 | φ3.2 Ball | ZS-105 | 1.4 or less | 210 |



Specifications

| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|--------|--------------------|----------------------|------------------|-------------------------|------------------------|------------------------|------------|
| DM-280 | 0.01 | 10 | ±12 | Needle | ZS-523 | 1.4 or less | 175 |
| DM-283 | 0.01 | 10 | ±12 | φ3.2 Ball | ZS-034 | 1.4 or less | 185 |





Dimensions

23.6

Edge of point

by 0.3

unit:mm

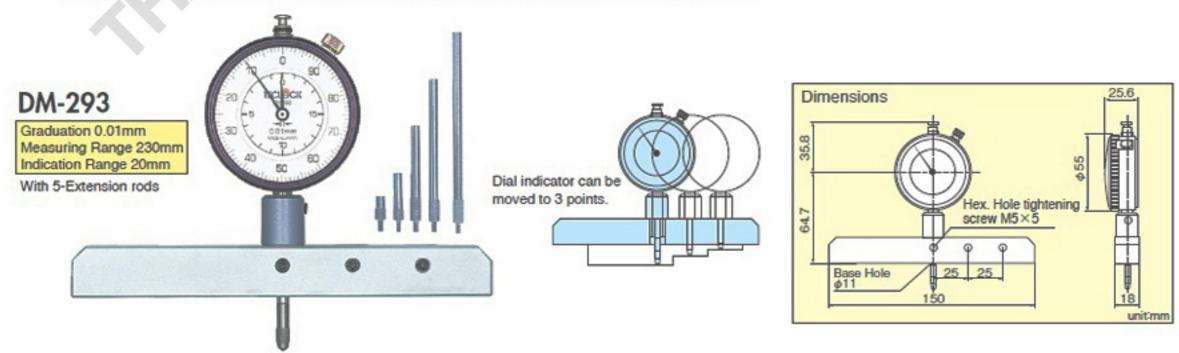
Thickness measurement of painted film waterproof stuff (measuring by pressurization)

Specifications

| Model | Gr | aduation (mm) | Measurin (m | g Range n) | A | (µm) | Contact Point F | orm | Standard Contact Point | Measuring Force (N) | Weight (g) |
|--------|----|------------------|----------------|---------------|---|------|-----------------|-----|------------------------|---------------------|------------|
| DM-264 | | 0.01 | 5 | | | ±10 | Needle | | ZS-518 | 1.4 or less | 230 |

Gauge Slide type

Steps measurement can be easily made by moving the gauge to 3 mounting holes.



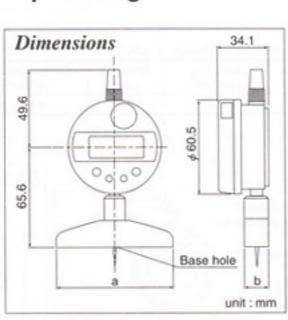
| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|--------|--------------------|----------------------|------------------|-------------------------|------------------------|---------------------|------------|
| DM-293 | 0.01 | 20(230) | ±15 | φ3.2 Ball | ZS-034 | 2.5 or less | 510 |

Standard Digital Depth Gauges

- Digital Depth Gauge can be used for direct measuring depth and steps of workpiece.
- Printing out of measured data and statistics arithmetic operation can be implemented by connecting it to optional Digital mini-printer SD-763P shown on page 42.
- Extension rods can be used by Preset function. (excepting DMD-210, DMD-211 and DMD-2100).





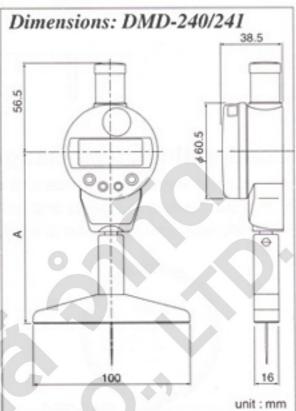




DMD-240

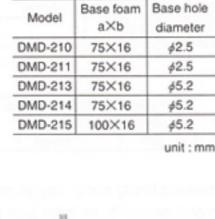
Resolution 0.01mm

Needle contact points Measuring Range 25.4mm

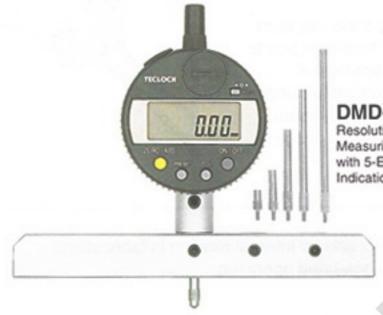


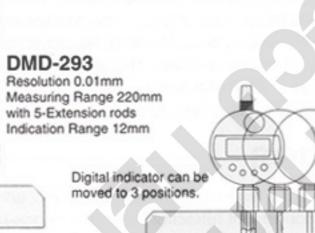
| Dimensio | n Table |
|----------|---------|
| Model | A |
| DMD-240 | 108.7 |
| DMD-241 | 88.7 |

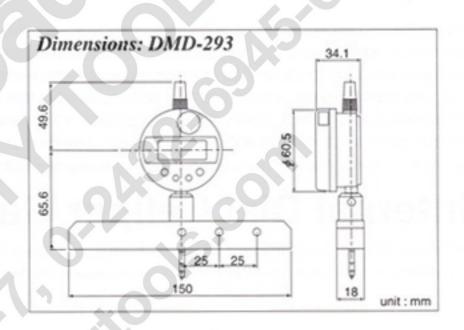
unit: mm



Dimension Table



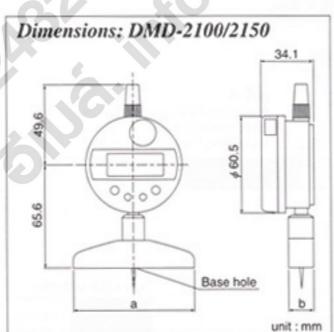




0.001mm Standard Digital Depth Gauges







| 1_ | w. |
|------|----|
| | |
| | 4 |
| | |
| b:mm | |

| - | | 38.5 |
|------|---------|------|
| | H | |
| | \$ 60.5 | + |
| 0000 | | 4 |
| | | 0 |
| # | | |
| | | I |
| | | |

| Model | Base foam a×b | Base hole diameter |
|----------|------------------|-----------------------|
| DMD-2100 | 75×16 | \$2.5 |
| DMD-2150 | 100×16 | φ5.2 |
| | | unit - mm |

| Model | A |
|----------|-------|
| DMD-2400 | 108.7 |
| DMD-2410 | 88.7 |

| Specifications | Wilders des Deservi | (Number is a Dance but | using 5ocs extension rods. |
|----------------|---------------------|---------------------------|----------------------------|
| Specifications | Measuring Range: | () value is a Range by (| using 5pcs extension rods. |

| Model | Resolution (mm) | Measuring Range (mm) | Accuracy* (µm) | Contact point form (or shape) (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|----------|--------------------|-------------------------|-------------------|---------------------------------------|---------------------------|------------------------|---------------|
| DMD-210 | 0.01 | 12 | 20 | Needle | ZS-523 | 1.0 or less | 310 |
| DMD-211 | 0.01 | 12 | 20 | ø2 flat | ZS-530 | 1.0 or less | 310 |
| DMD-213 | 0.01 | 12 | 20 | φ3.2 Steel Ball | ZS-034 | 1.0 or less | 310 |
| DMD-214 | 0.01 | 12(220) 101 | 20 | φ3.2 Steel Ball | ZS-034 | 2.3 or less | 335 |
| DMD-215 | 0.01 | 12(220) 10: | 20 | φ3.2 Steel Ball | ZS-034 | 2.3 or less | 375 |
| DMD-240 | 0.01 | 25.4 | 30 | Needle | ZS-113 | 1.6 or less | 390 |
| DMD-241 | 0.01 | 25.4 | 30 | φ3.2 Steel Ball | ZS-600 | 1.6 or less | 370 |
| DMD-293 | 0.01 | 12(220) 10: | 20 | φ3.2 Steel Ball | ZS-034 | 2.3 or less | 545 |
| DMD-2100 | 0.001 | 12 | 3 | Needle | ZS-523 | 1.0 or less | 310 |
| DMD-2150 | 0.001 | 12(220) 10 | 3 | | ZS-034 | 2.3 or less | 375 |
| DMD-2400 | 0.001 | 25.4 | 3 | Needle | ZS-113 | 1.6 or less | 390 |
| DMD-2410 | 0.001 | 25.4 | 3 | | ZS-600 | 1.6 or less | 370 |

- Digital Exclusive instrument to measure depth and steps of workpiece.
- Low cost and conventional model of which preset function is deleted from standard digital depth gauges.

0.01mm Conventional Digital Depth Gauges

- Operation is equal to standard digital depth gauges, but it can not measure by installing extension rods. In case that measuring range is over 10mm, please use standard digital depth gauges.
- Printing out of measured data and statistics arithmetic operation can be implemented by connecting it to optional Digital mini-printer SD-763P shown on page 42.



DMD-210S₂ Needle Contact Points

Resolution 0.01mm Measuring Range 10mm



DMD-211S₂ Φ2 Flat Needle Contact Point

Resolution 0.01mm Measuring Range 10mm



DMD-213S₂

Φ3.2 Steel Ball Contact Point

Resolution 0.01mm Measuring Range 10mm



DMD-250S2

Needle Contact Points

Resolution 0.01mm Measuring Range 5mm



DMD-252S2

Φ3.2 Steel Ball Contact

Resolution 0.01mm Measuring Range Concave 5mm Convex4mm

0.001mm Conventional Digital Depth Gauges



DMD-2100S₂ Needle Contact Points

Resolution 0.001mm Measuring Range 10mm



DMD-2110S₂

Φ2 Flat Needle Contact Point

Resolution 0.001mm Measuring Range 10mm



DMD-2130S2

Φ3.2 Steel Ball Contact Point

Resolution 0.001mm Measuring Range 10mm



DMD-2500S₂

Needle Contact Points

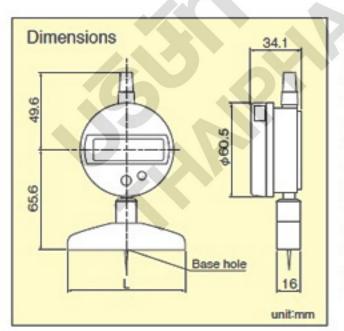
Resolution 0.001mm Measuring Range 5mm



DMD-2520S2

Φ3.2 Steel Ball Contact Point

Resolution 0.001mm Measuring Range Concave 5mm Convex4mm



Dimension Table

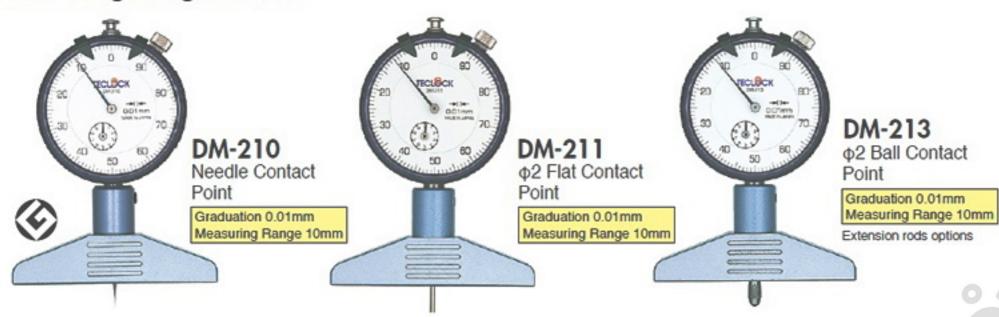
| Model | Base Hole Diameter | L |
|------------|-----------------------|----|
| DMD-210S2 | φ2.5 | 75 |
| DMD-211S2 | φ2.5 | 75 |
| DMD-213S2 | φ5.2 | 75 |
| DMD-250S2 | φ2.0 | 50 |
| DMD-252S2 | φ8.0 | 50 |
| DMD-2100S2 | φ2.5 | 75 |
| DMD-2110S2 | φ2.5 | 75 |
| DMD-2130S2 | φ5.2 | 75 |
| DMD-2500S2 | φ2.0 | 50 |
| DMD-2520S2 | ф8.0 | 50 |

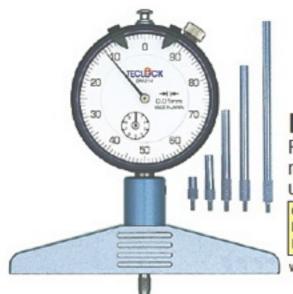
Specifications

| Model | Resolution (mm) | Measuring Range (mm) | Accuracy* (µm) | Contact Point Form (or shape) (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|-----------------------|--------------------|-------------------------|-------------------|---------------------------------------|---------------------------|------------------------|---------------|
| DMD-210S ₂ | 0.01 | 10 | ±20 | Needle | ZS-523 | 2.0 or less | 270 |
| DMD-211S2 | 0.01 | 10 | ±20 | φ2 Flat | ZS-530 | 2.0 or less | 270 |
| DMD-213S ₂ | 0.01 | 10 | ±20 | φ3.2 Steel Ball | ZS-034 | 2.0 or less | 270 |
| DMD-250S2 | 0.01 | 5 | ±20 | Needle | ZS-518 | 2.0 or less | 205 |
| DMD-252S2 | 0.01 | Concave 5, Convex 4 | ±20 | Needle | ZS-595 | 2.0 or less | 200 |
| DMD-2100S2 | 0.001 | 10 | ±5 | Needle | ZS-523 | 2.0 or less | 300 |
| DMD-2110S2 | 0.001 | 10 | ±5 | φ2 Flat | ZS-530 | 2.0 or less | 300 |
| DMD-2130S2 | 0.001 | 10 | ±5 | φ3.2 Steel Ball | ZS-034 | 2.0 or less | 300 |
| DMD-2500S2 | 0.001 | 5 | ±5 | Needle | ZS-518 | 2.0 or less | 235 |
| DMD-2520S2 | 0.001 | Concave 5, Convex 4 | ±5 | Needle | ZS-595 | 2.0 or less | 230 |

- Dial Depth Gauge can be used to measure depth and steps of work piece and coating thickness.
- 5-240mm range (with the supplied extension rods) are available for wide application.
- Special order is applicable for contact point and base.
- · Low measuring force type is also available, which seldom hurts work
- · Lifting lever (Option) can be mounted.

Measuring Range:10mm

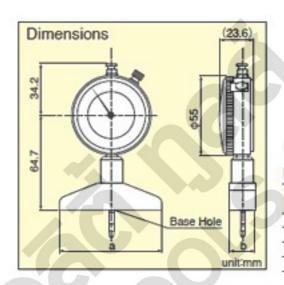




DM-214 Possible depth measurement of up to 220mm

Graduation 0.01mm Measuring Range 10mm Indication Range 10mm

with 5-Extension rods



| Dimensions Table | | | | | | | |
|------------------|------------------|---|--|--|--|--|--|
| Model | Base Form axb | E | | | | | |

| Model | Base Form axb | Base Hole Diameter | | |
|--------|------------------|-----------------------|--|--|
| DM-210 | 75×16 | 2.5 | | |
| DM-211 | 75×16 | 2.5 | | |
| DM-213 | 75×16 | 5.2 | | |
| DM-214 | 100×16 | 5.2 | | |

Specifications

Measuring Range: () value is a range by using 5pcs extension rods.

| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force | Weight (g) |
|--------|--------------------|-------------------------|------------------|-------------------------|------------------------|-----------------|------------|
| DM-210 | 0.01 | 10 | ±12 | Needle | ZS-523 | 1.4以下 | 270 |
| DM-211 | 0.01 | 10 | ±12 | φ2 Flat | ZS-530 | 1.4以下 | 270 |
| DM-213 | 0.01 | 10 | ±12 | φ3.2 Ball | ZS-034 | 1.4以下 | 270 |
| DM-214 | 0.01 | 10(220) | ±12 | φ3.2 Ball | ZS-034 | 2.5以下 | 335 |

Dimensions

Measuring Range:5mm

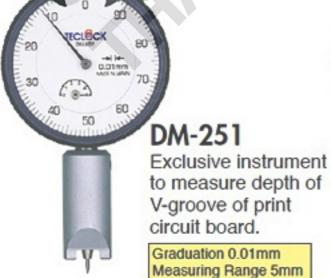


DM-250 Small type Graduation 0.01 mm Measuring Range 5mm

Specifications

| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) | |
|--------|--------------------|-------------------------|------------------|-------------------------|---------------------------|------------------------|------------|--|
| DM-250 | 0.01 | 5 | ±10 | Needle | ZS-518 | 1.4 or less | 230 | |

Printed circuit board for measurement







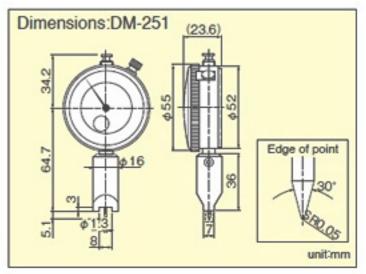
V-Grooved depth measurement of Print circuit board by using DM-251.

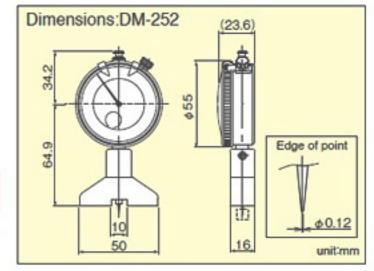
DM-252 Convex-concave surface can be measured.

Graduation 0.01mm Measuring Range Concave 5mm Convex 4mm

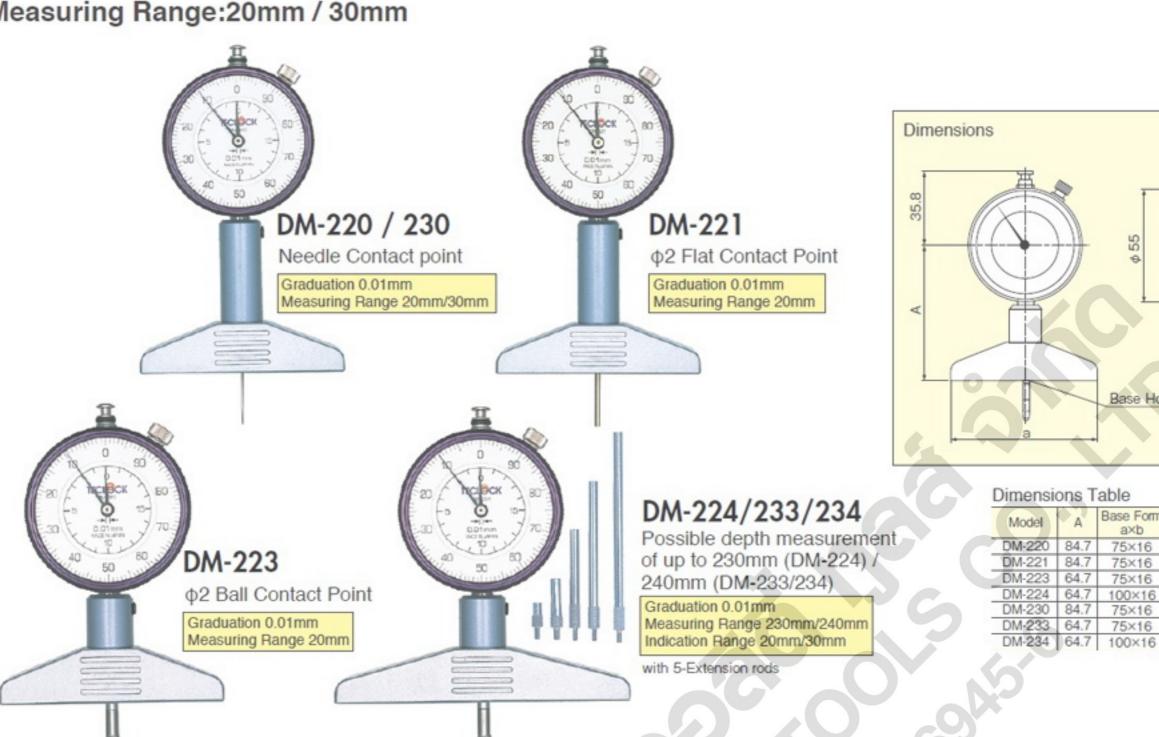
Specifications

| Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|--------|--------------------|---------------------------|------------------|-------------------------|---------------------------|------------------------|------------|
| DM-251 | 0.01 | 5 | ±10 | Special Needle | ZS-106 | 1.4 or less | 165 |
| DM-252 | 0.01 | Concave 5mm Convex 4mm | ±10 | Needle | ZS-595 | 1.4 or less | 230 |





Measuring Range:20mm / 30mm



25.6

unit:mm

Diameter

2.5

2.5

5.2

5.2

2.5

5.2

5.2 unit:mm

Base Hole

axb

75×16

75×16

75×16

100×16

75×16

75×16

84.7

84.7

64.7

64.7

84.7

64.7

Base Form Base Hole

Specifications Measuring Range: () value is a range by using 5pcs extension rods.

| | Model | Graduation (mm) | Measuring Range (mm) | Accuracy (µm) | Contact Point Form (mm) | Standard Contact Point | Measuring Force (N) | Weight (g) |
|------|--------|--------------------|----------------------|------------------|-------------------------|------------------------|---------------------|------------|
| | DM-220 | 0.01 | 20 | ±15 | Needle | ZS-543 | 2.2以下 | 300 |
| | DM-221 | 0.01 | 20 | ±15 | φ2 Flat | ZS-541 | 2.2以下 | 300 |
| - 50 | DM-223 | 0.01 | 20 | ±15 | φ3.2 Ball | ZS-034 | 2.2以下 | 275 |
| | DM-224 | 0.01 | 20(230) | ±15 | φ3.2 Ball | ZS-034 | 2.5以下 | 340 |
| | DM-230 | 0.01 | 30 | ±35 | Needle | ZS-543 | 2.5以下 | 315 |
| | DM-233 | 0.01 | 30(240) | ±35 | φ3.2 Ball | ZS-034 | 2.5以下 | 315 |
| | DM-234 | 0.01 | 30(240) | ±35 | φ3.2 Ball | ZS-034 | 2.5以下 | 355 |



Depth Gauge with Extension Rods

When all of 5 extension rods of depth gauge with extension rods are connected, it can measure the dimension of deep concavity part of bottom. (Standard dimension set up with master gauge is necessary).

A dimension: Measuring range 10mm Depth Gauge: up to maximum 220mm

Measuring range 20mm Depth Gauge: up to maximum 230mm Measuring range 30mm Depth Gauge: up to maximum 240mm