

# **Safety Data Sheet**

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SDS No.: 168445

V001.7 Revision: 05.08.2021 printing date: 04.03.2023

LOCTITE SI 595 CL FLANGE SEALANT known as 595 FLANGE SEALANT  $300\mathrm{ML}$ 

# Section 1. Identification of the substance/preparation and of the company/undertaking

#### **Product name:**

LOCTITE SI 595 CL FLANGE SEALANT known as 595 FLANGE SEALANT 300ML

#### Other means of identification:

LOCTITE SI 595 CR300MLENLOCTITE SI 595 CR300MLEN

#### **Product code:**

IDH231565

Recommended use of the chemical and restrictions on use

#### **Intended use:**

Silicone

#### Identification of manufacturer, importer or distributor

Manufacturer: Henkel Loctite (China) Co. Ltd, No. 90 Zhu Jiang Road, Yantai Economic, Technological Development Zone, 264006 Shangdong Province, China Tel: +86-535-6399803 Fax: +86-535-6371999

**Importer:** Henkel Thailand Ltd The Offices at Centralworld, 35th Floor, 999/9 Rama 1 Rd, Kwang Patumwan, Khet Patumwan, Bangkok 10330, Thailand. Phone: +6622098000 Fax: +6622098008

## E-mail address of person responsible for Safety Data Sheet:

ap-ua-psra.sea@henkel.com

# **Emergency information:**

FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call CHEMTREC: +1 703-741-5970

# Section 2. Hazards identification

# **GHS Classification:**

Hazard ClassHazard CategorySkin corrosion/irritationCategory 2

Serious eye damage/eye irritation Category 1

# **GHS** label elements:

## Hazard pictogram:



Signal word:

Danger

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#### **Hazard statement:**

H315 Causes skin irritation.

H318 Causes serious eye damage.

#### **Precaution:**

#### **Prevention:**

P264 Wash hands thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

#### Response

P302+P352 IF ON SKIN: Wash with plenty of water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

# Section 3. Composition / information on ingredients

#### **Substance or Mixture:**

Mixture

## **Declaration of hazardous chemical:**

| Hazard component CAS-No.     | Content  | GHS Classification                  |
|------------------------------|----------|-------------------------------------|
| Silicon dioxide              | 10- 30 % |                                     |
| 7631-86-9                    |          |                                     |
| Triacetoxyethylsilane        | 1- 10 %  | Acute toxicity 4; Oral              |
| 17689-77-9                   |          | H302                                |
|                              |          | Skin corrosion/irritation 1         |
|                              |          | H314                                |
|                              |          | Serious eye damage/eye irritation 1 |
|                              |          | H318                                |
| Methylsilanetriyl triacetate | 1- 10 %  | Acute toxicity 4; Oral              |
| 4253-34-3                    |          | H302                                |
|                              |          | Skin corrosion/irritation 1         |
|                              |          | H314                                |
|                              |          | Serious eye damage/eye irritation 1 |
|                              |          | H318                                |

# Section 4. First aid measures

#### **Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

# Skin contact:

Wipe off paste with paper towel or cloth.

Wash with soap and water.

#### Eye contact:

Rinse thoroughly with plenty of water, also under the eyelids.

If eye irritation persists, consult a specialist.

# **Ingestion:**

Do not induce vomiting.

If a person feels unwell or symptoms of skin irritation appear, consult a physician.

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# Section 5. Fire fighting measures

#### Suitable extinguishing media:

Foam, dry chemical or carbon dioxide.

## Special protection equipment and precautions for firefighters:

Wear self-contained breathing apparatus.

Wear full protective clothing.

#### **Hazardous combustion products:**

Formaldehyde.

Silica mist.

Acrid smoke and fumes.

# Section 6. Accidental release measures

#### **Personal precautions:**

Avoid skin and eye contact.

Wear protective equipment.

Ensure adequate ventilation.

See advice in section 8

# **Environmental precautions:**

Do not empty into drains / surface water / ground water.

#### Clean-up methods:

Scrape up as much material as possible.

Spilled material will solidify.

Store in a partly filled, closed container until disposal.

Maintain good ventilation for large spills.

Dispose of contaminated material as waste according to Section 13.

# Section 7. Handling and storage

#### Handling

Avoid contact with eyes, skin and clothing.

Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

# **Storage:**

Store in a dry place.

Store below 90°C (195°F).

Keep container tightly sealed.

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## Section 8. Exposure controls / personal protection

#### Components with specific control parameters for workplace:

| Silicon dioxide<br>7631-86-9  | Value type        | Time Weighted Average (TWA): |
|---|-------------------|------------------------------|
|   | mg/m <sup>3</sup> | 6                            |
| Particles (insoluble or poorly soluble) not otherwise specified, respirable particles 7631-86-9 | Value type        | Time Weighted Average (TWA): |
|   | mg/m <sup>3</sup> | 3                            |
|   | Remarks           | ACGIH                        |
| Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles 7631-86-9  | Value type        | Time Weighted Average (TWA): |
|   | mg/m <sup>3</sup> | 10                           |
|   | Remarks           | ACGIH                        |

### Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

#### **Eye protection:**

Safety goggles or safety glasses with side shields. Protective eye equipment should conform to EN166.

#### **Body protection:**

Chemical resistant, impermeable gloves.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

#### **Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

# Hygienic measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Take off contaminated clothing and wash before reuse.

# Section 9. Physical and chemical properties

Appearance:

Translucent
paste

Odor:
Acetic acid

Odor threshold (CA):
No data available.

PH:
No data available.

Melting point / freezing point: No data available.

Specific gravity: 1.01

**Boiling point:** No data available. **Flash point:**  $> 93 \degree C (> 199.4 \degree F)$ 

(Tagliabue closed cup)

Evaporation rate: No data available. Flammability (solid, gas): No data available.

Lower explosive limit: 4 %(V)
(acetic acid)
Upper explosive limit: 19.9 %(V)

Vapor pressure: (acetic acid)
< 10 mm hg

(; 20 °C (68 °F))

Vapor density:Heavier than air.Density:No data available.

**Solubility:** Not soluble. Polymerizes in presence of water.

Partition coefficient: n-

octanol/water:

No data available.

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Auto ignition:No data available.Decomposition temperature:No data available.Viscosity:No data available.

**VOC content:** 4.7 % 47.47 g/l

# Section 10. Stability and reactivity

#### Reactivity/Incompatible materials:

Acids.

Bases.

Oxidizing agents.

Water.

Chemical stability:

Stable under recommended storage conditions.

Possibility of hazardous reactions:

Will not occur.

Conditions to avoid:

Prolonged heating at temperatures above 150 °C.

Exposure to moisture.

Hazardous decomposition products:

Acetic acid is liberated slowly upon contact with moisture.

Formaldehyde.

# Section 11. Toxicological information

**Oral toxicity:** Acute toxicity estimate (ATE): > 2,000 mg/kg

Method: Calculation method

Symptoms of Overexposure: None known.

#### Acute oral toxicity:

| Silicon dioxide              | Value type | LD50                                     |  |
|------------------------------|------------|--|--|
| 7631-86-9                    | Value      | > 5,000 mg/kg                            |  |
|                              | Species    | rat                                      |  |
|                              | Method     | OECD Guideline 401 (Acute Oral Toxicity) |  |
| Triacetoxyethylsilane        | Value type | LD50                                     |  |
| 17689-77-9                   | Value      | 1,460 mg/kg                              |  |
|                              | Species    | rat                                      |  |
|                              | Method     | OECD Guideline 401 (Acute Oral Toxicity) |  |
| Methylsilanetriyl triacetate | Value type | LD50                                     |  |
| 4253-34-3                    | Value      | 1,600 mg/kg                              |  |
|                              | Species    | rat                                      |  |
|                              | Method     | OECD Guideline 401 (Acute Oral Toxicity) |  |

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# Acute inhalative toxicity:

| Silicon dioxide | Value type    | LC50   |
|-----------------|---------------|--|
| 7631-86-9       | Value         | > 2.08 mg/l                                    |
|                 | Exposure time | 4 h  |
|                 | Species       | rat  |
|                 | Method        | OECD Guideline 403 (Acute Inhalation Toxicity) |

# Acute dermal toxicity:

| Silicon dioxide | Value type | LD50          |
|-----------------|------------|---------------|
| 7631-86-9       | Value      | > 5,000 mg/kg |
|                 | Species    | rabbit        |
|                 | Method     | not specified |

# Skin corrosion/irritation:

| Silicon dioxide              | Result        | not irritating  |
|------------------------------|---------------|---|
| 7631-86-9                    | Exposure time | 4 h   |
|                              | Species       | rabbit  |
|                              | Method        | OECD Guideline 404 (Acute Dermal Irritation / Corrosion)                          |
| Triacetoxyethylsilane        | Result        | Category 1B (corrosive)   |
| 17689-77-9                   | Exposure time | 3 min   |
|                              | Species       | rabbit  |
|                              | Method        | equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion) |
| Methylsilanetriyl triacetate | Result        | corrosive   |
| 4253-34-3                    | Exposure time | 4 h   |
|                              | Species       | rabbit  |
|                              | Method        | OECD Guideline 404 (Acute Dermal Irritation / Corrosion)                          |

# Serious eye damage/irritation:

| Silicon dioxide              | Result        | not irritating  |
|------------------------------|---------------|---|
| 7631-86-9                    | Exposure time |   |
|                              | Species       | rabbit  |
|                              | Method        | OECD Guideline 405 (Acute Eye Irritation / Corrosion) |
| Methylsilanetriyl triacetate | Result        | Category 1 (irreversible effects on the eye)          |
| 4253-34-3                    | Exposure time |   |
|                              | Species       | rabbit  |
|                              | Method        | OECD Guideline 405 (Acute Eye Irritation / Corrosion) |

# Respiratory or skin sensitization:

| Triacetoxyethylsilane        | Result    | not sensitising                         |
|------------------------------|-----------|---|
| 17689-77-9                   | Test type | Guinea pig maximisation test            |
|                              | Species   | guinea pig                              |
|                              | Method    | OECD Guideline 406 (Skin Sensitisation) |
| Methylsilanetriyl triacetate | Result    | not sensitising                         |
| 4253-34-3                    | Test type | Guinea pig maximisation test            |
|                              | Species   | guinea pig                              |
|                              | Method    | OECD Guideline 406 (Skin Sensitisation) |

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# Germ cell mutagenicity:

| Silicon dioxide              | Result                                  | negative   |
|------------------------------|---|--|
| 7631-86-9                    | Type of study / Route of administration | bacterial reverse mutation assay (e.g Ames test)                   |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 471 (Bacterial Reverse Mutation Assay)              |
| Silicon dioxide              | Result                                  | negative   |
| 7631-86-9                    | Type of study / Route of administration | mammalian cell gene mutation assay                                 |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)    |
| Silicon dioxide              | Result                                  | negative   |
| 7631-86-9                    | Type of study / Route of administration | in vitro mammalian chromosome aberration test                      |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) |
| Silicon dioxide              | Result                                  | negative   |
| 7631-86-9                    | Type of study / Route of administration | inhalation   |
|                              | Metabolic activation / Exposure time    |  |
|                              | Species                                 | rat  |
|                              | Method                                  | not specified  |
| Triacetoxyethylsilane        | Result                                  | negative   |
| 17689-77-9                   | Type of study / Route of administration | bacterial reverse mutation assay (e.g Ames test)                   |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 471 (Bacterial Reverse Mutation Assay)              |
| Triacetoxyethylsilane        | Result                                  | negative   |
| 17689-77-9                   | Type of study / Route of administration | in vitro mammalian chromosome aberration test                      |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 473 (In vitro Mammalian Chromosome                  |
|                              |   | Aberration Test)   |
| Triacetoxyethylsilane        | Result                                  | negative   |
| 17689-77-9                   | Type of study / Route of administration | mammalian cell gene mutation assay                                 |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 476 (In vitro Mammalian Cell Gene                   |
|                              |   | Mutation Test)   |
| Methylsilanetriyl triacetate | Result                                  | negative   |
| 4253-34-3                    | Type of study / Route of administration | bacterial reverse mutation assay (e.g Ames test)                   |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 471 (Bacterial Reverse Mutation Assay)              |
| Methylsilanetriyl triacetate | Result                                  | negative   |
| 4253-34-3                    | Type of study / Route of administration | in vitro mammalian chromosome aberration test                      |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 473 (In vitro Mammalian Chromosome                  |
|                              |   | Aberration Test)   |
| Methylsilanetriyl triacetate | Result                                  | negative   |
| 4253-34-3                    | Type of study / Route of administration | mammalian cell gene mutation assay                                 |
|                              | Metabolic activation / Exposure time    | with and without   |
|                              | Method                                  | OECD Guideline 476 (In vitro Mammalian Cell Gene                   |
|                              |   | Mutation Test)   |

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# Repeated dose toxicity:

| Silicon dioxide              | Result                                 | NOAEL=> 4,000 - 4,500 mg/kg  |
|------------------------------|--|--|
| 7631-86-9                    | Route of application                   | oral: feed   |
|                              | Exposure time / Frequency of treatment | 13 weeksdaily  |
|                              | Species                                | rat  |
|                              | Method                                 | equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)                                    |
| Silicon dioxide              | Result                                 | NOAEL=1.3 mg/m3  |
| 7631-86-9                    | Route of application                   | inhalation   |
|                              | Exposure time / Frequency of treatment | 13 w6 h/d, 5 d/w   |
|                              | Species                                | rat  |
|                              | Method                                 | equivalent or similar to OECD Guideline 413 (Subchronic  |
|                              |  | Inhalation Toxicity: 90-Day)   |
| Methylsilanetriyl triacetate | Result                                 | NOAEL=50 mg/kg   |
| 4253-34-3                    | Route of application                   | oral: gavage   |
|                              | Exposure time / Frequency of treatment | 28-51 ddaily   |
|                              | Species                                | rat  |
|                              | Method                                 | OECD Guideline 422 (Combined Repeated Dose Toxicity<br>Study with the Reproduction / Developmental Toxicity<br>Screening Test) |

# **Section 12. Ecological information**

General ecological information:

Do not empty into drains / surface water / ground water.

# **Toxicity:**

| Silicon dioxide       | Value type           | LC50   |
|-----------------------|----------------------|--|
| 7631-86-9             | Value                | > 10,000 mg/l  |
|                       | Acute Toxicity Study | Fish   |
|                       | Exposure time        | 96 h   |
|                       | Species              | Brachydanio rerio (new name: Danio rerio)                  |
|                       | Method               | OECD Guideline 203 (Fish, Acute Toxicity Test)             |
| Silicon dioxide       | Value type           | EL50   |
| 7631-86-9             | Value                | > 1,000 mg/l   |
|                       | Acute Toxicity Study | Daphnia  |
|                       | Exposure time        | 24 h   |
|                       | Species              | Daphnia magna  |
|                       | Method               | OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test) |
| Silicon dioxide       | Value type           | NOELR  |
| 7631-86-9             | Value                | 10,000 mg/l  |
|                       | Acute Toxicity Study | Algae  |
|                       | Exposure time        | 72 h   |
|                       | Species              | Desmodesmus subspicatus                                    |
|                       | Method               | OECD Guideline 201 (Alga, Growth Inhibition Test)          |
|                       | Value type           | EL50   |
|                       | Value                | > 10,000 mg/l  |
|                       | Acute Toxicity Study | Algae  |
|                       | Exposure time        | 72 h   |
|                       | Species              | Desmodesmus subspicatus                                    |
|                       | Method               | OECD Guideline 201 (Alga, Growth Inhibition Test)          |
| Silicon dioxide       | Value type           | EC0  |
| 7631-86-9             | Value                | 10,000 mg/l  |
|                       | Acute Toxicity Study | Bacteria   |
|                       | Exposure time        | 30 min   |
|                       | Species              | Pseudomonas putida   |
|                       | Method               | DIN 38412, part 27 (Bacterial oxygen consumption test)     |
| Triacetoxyethylsilane | Value type           | LC50   |
| 17689-77-9            | Value                | 251 mg/l   |
|                       | Acute Toxicity Study | Fish   |
|                       | Exposure time        | 96 h   |
|                       | Species              | Brachydanio rerio (new name: Danio rerio)                  |
|                       | Method               | OECD Guideline 203 (Fish, Acute Toxicity Test)             |
| Triacetoxyethylsilane | Value type           | EC50   |
| 17689-77-9            | Value                | 168.7 mg/l   |
|                       | Acute Toxicity Study | Daphnia  |
|                       | Exposure time        | 48 h   |

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|                              | Species              | Daphnia magna                                     |
|------------------------------|----------------------|---|
|                              | Method               | EU Method C.2 (Acute Toxicity for Daphnia)        |
| Triacetoxyethylsilane        | Value type           | EC50  |
| 17689-77-9                   | Value                | > 1,562.5 mg/l                                    |
|                              | Acute Toxicity Study | Algae   |
|                              | Exposure time        | 72 h  |
|                              | Species              | Pseudokirchneriella subcapitata                   |
|                              | Method               | OECD Guideline 201 (Alga, Growth Inhibition Test) |
|                              | Value type           | NOEC  |
|                              | Value                | 40 mg/l   |
|                              | Acute Toxicity Study | Algae   |
|                              | Exposure time        | 72 h  |
|                              | Species              | Pseudokirchneriella subcapitata                   |
|                              | Method               | OECD Guideline 201 (Alga, Growth Inhibition Test) |
| Methylsilanetriyl triacetate | Value type           | LC50  |
| 4253-34-3                    | Value                | > 110 mg/l  |
|                              | Acute Toxicity Study | Fish  |
|                              | Exposure time        | 96 h  |
|                              | Species              | Oncorhynchus mykiss                               |
|                              | Method               | OECD Guideline 203 (Fish, Acute Toxicity Test)    |

## Persistence and degradability:

| Triacetoxyethylsilane<br>17689-77-9 | Result               | readily biodegradable   |
|-------------------------------------|----------------------|---|
|                                     | Route of application | aerobic   |
|                                     | Degradability        | 74 %  |
|                                     | Method               | EU Method C.4-A (Determination of the "Ready"                 |
|                                     |                      | BiodegradabilityDissolved Organic Carbon (DOC) Die-Away Test) |

# Bioaccumulative potential / Mobility in soil:

| Silicon dioxide       | LogPow      | 0.53  |
|-----------------------|-------------|---|
| 7631-86-9             | Temperature |   |
|                       | Method      | QSAR (Quantitative Structure Activity Relationship) |
| Triacetoxyethylsilane | LogPow      | 0.74  |
| 17689-77-9            | Temperature |   |
|                       | Method      | not specified                                       |

# Section 13. Disposal considerations

# **Product**

# Method of disposal:

Dispose of in accordance with local and national regulations.

# **Packaging**

#### Disposal of uncleaned packages:

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

# Section 14. Transport information

# Road transport ADR:

Not dangerous goods

# Railroad transport RID:

Not dangerous goods

# **Inland water transport ADN:**

Not dangerous goods

#### **Marine transport IMDG:**

Not dangerous goods

# LOCTITE SI 595 CL FLANGE SEALANT known as 595 FLANGE SEALANT 300ML

**Air transport IATA:** Not dangerous goods

# Section 15. Regulatory information

#### **Regulatory Information:**

Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555

#### Global inventory status:

| Regulatory list | Notification |
|-----------------|--------------|
| TSCA            | yes          |
| DSL             | yes          |
| KECI (KR)       | yes          |
| ENCS (JP)       | yes          |
| ISHL (JP)       | yes          |
| IECSC           | yes          |
| AICS            | yes          |
| NZIOC           | yes          |
| TCSI            | yes          |
| PICCS (PH)      | yes          |
| CH INV          | yes          |
| EINECS          | yes          |

# Section 16. Other information

#### Disclaimer:

This Safety Data Sheet has been generated based on Ministry of Industry Notice. The system to classify and communicate the hazard of hazardous material, BE. 2555 only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance. This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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