Passed 300,000 open

close private cycle test

INSTRUCTION









Light Grey







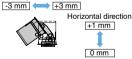
With cover and plate removed

[Usage Image]



With front screws not requiring frame side drilling, installation is simple.

[Opened to 125°] (with cover) 6 Vertical direction +3 mm Depth direction



No.	Part Name	Material	Finish / Colour		
1	Body	POM	Dark Grey, Light Grey		
(2)	Base Plate	SPCC	Nickel		
3	Arm	Zinc Alloy (ZDC)	Chemical Treatment		
4	Distance Plate	PBT			
(5)	Horizontal Adjustment Plate	POM	Dark Grey,		
6	Socket Cover	ABS	Light Grey		
7	Base Plate Cover	ADS			

Surface mount for door frame enables easy installation.

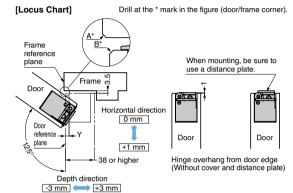
3-way adjustment function allows vertical, horizontal, and depth adjustment after hinge installed.

[Remarks]

- •Use with a door stopper, etc. to prevent opening farther than 125°.
- The hinge cannot be divided between the door and frame.

[Parts included]

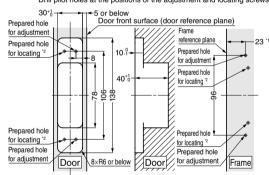
- Countersunk head tapping screw 4×20 (8 pcs/hinge) Steel
- Door side drilling/frame side mounting template



Y: Door Machining Margin	B: Door chamfering	A: Frame chamfering		
4 or below	1 or higher	1 or higher		
5	i oi nignei	i or nigner		

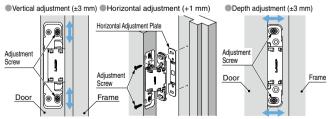
[Cut Out Dimensions]

Drill pilot holes at the positions of the adjustment and locating screws.



- 1 When door machining margin is 5 mm.
- ²The position of prepared hole for locating changes according to adjustment.

[Door Position Adjustment]



Adjust in the vertical/depth directions with oval hole screws and in the horizontal direction with the plate.

RoHS	CAD	Item Code	Item Name	Colour	Door Width	Door Height	Door Thickness	Door Weight kgf/2 pcs	Door Weight kgf/3 pcs	Opening Angle
_	ЗD	170-053-252	HES2S-140-A125-DGR	Dark Grey	Max. 900	Max. 2700	Min. 38	50	65	125°
_	ЗD	170-053-253	HES2S-140-A125-LGR	Light Grey						

TORQUE HINGES

DAMPER HINGES

LIFT ASSIST HINGES

DETENT HINGES

CONCEALED HINGES

BUTT HINGES

PIANO HINGES

STEP HINGES

LIFT-HINGES

PIVOT HINGES

SPRING HINGES

CLEAN ROOM HINGES

HINGES FOR ALUMINIUM FRAME

DROP HINGES

GLASS DOOR HINGES

SPECIAL HINGES