Status: 02/2021



Products need labeling
Print and apply systems

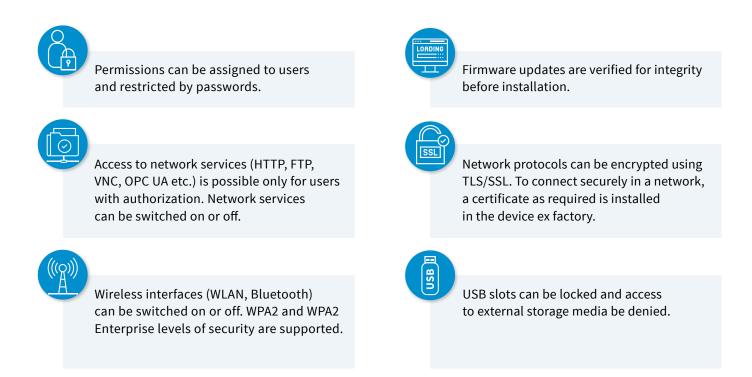






# Data security in label printing

Modern manufacture sees marking systems work autonomous, interact among each other, with host computers or a plant control unit. Data security is a key issue. The integration of components, their administration and authentification are sensitive tasks demanded from the corporate IT. cab systems developed for printing and applying labels<sup>1</sup> provide proper features by default, fairly protecting your data in a network.



All the current cab printing systems are based on the same electronics and firmware. The printer language is the same, so are interfaces and memory. Any further developed operating system or driver is available immediately on every device. Resets to default settings are PIN-protected.



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# HERMES Q

# Printing labels and applying them automatically in production lines





# The slim one

to print small labels

Label printer	HERMES Q2			
Printable resolution	dpi	300	600	
Print speed	up to mm/s	300	150	
Print width	up to mm	56.9	54.1	
Label roll outside diam	neters mm	205 / 305		
Label width	up to mm	5	8	

# The universal one

An industrial bestseller, providing a wide range of accessories

Label printer		HERME	S Q4.3	HERM	ES Q4
Printable resolution	dpi	200	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7
Label roll outside diam	205 / 305				
Label width	up to mm		11	L4	

# The wide one

to print Odette, UCC and GS1 labels in logistics applications

Label printer	HERMES Q6.3			
Printable resolution	dpi	200	300	
Print speed	up to mm/s	250	250	
Print width	up to mm	168	162.6	
Label roll outside diam	neters mm	205 / 305		
Label width	up to mm	174		

# Sample applications







1.3

# Label rolls

All units can provide an unwinder for picking up rolls with maximum diameter either 205 mm or 305 mm.





# Directions to which dispense labels

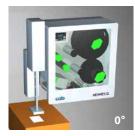
All units can be designed for providing labels either to the left or to the right.

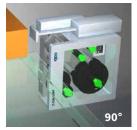


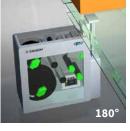


# Orientations of assembly

All the units can be rotated vertically by at most 360° or assembled in horizontal orientation.

















# HERMES Q in detail



### Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

### 2 Ribbon holder

On the basis of three-part tightening axles, ribbons can be replaced easily and quickly.

### 8 Rugged metal chassis

It is made of cast aluminum. All the parts are assembled to it.

### 4 Applicator

It is assembled to hinge pins. It can be pivoted in case of maintenance or if materials have to be replaced.

### OPAL STATES PRESENT OF CONTRACTS OF CONTR

One is fixed near the chassis wall. The second one is pushed to the label margin, as far as necessary to evoke a good print image.

### O Print head

Units of the same width are interchangeable. Replacement requires only few steps.

### Print roller

It can be removed/inserted quickly in cases of cleaning or wear.

### 8 Peel-off plate

Pivoting improves labels be applied to packages.

### 🥑 Label unwinder

A swing arm and an integral brake enable labels be unwound at constant force.

### 🔟 Liner rewinder

Subsequent to all the labels been dispensed, the entire liner tape is rewound. On the basis of a three-part tightening axle, a liner tape can be inserted and removed easily.

### 1 Pulling system

A liner tape is clamped between a draw roller and a pinch roller. Labels are dispensed using feed synchronous to the print roller.

### Label sensor

Imprint is precisely set on spot on a label and materials ending detected by a transmissive or a reflective sensor.

### Accurate imprint

The smaller a label, the higher are the demands regarding the accuracy of an imprint. Print offset can be reduced by  $\pm 0.2$  mm using adjustable slip correction.

# Print heads



Units of the same width are interchangeable. They are detected by the CPU automatically and calibrated. The print distance to the locating edge can be adjusted.

Major data such as the operational performance, maximum operating temperature and heat energy are recorded on the print head. Data can be read at the factory.

Print heads provided for HERMES Q2, HERMES Q4 - 300, 600 dpi - sharp-edge print images

- e.g. when printing small fonts and graphics on typeplates
- e.g. when printing on materials requires high energy needs

Print heads provided for HERMES Q4.3, HERMES Q6.3 - 200, 300 dpi persistent; when labeling in rough settings and thermal direct method

# Print rollers



### Two types of materials:

### Print rollers DR

providing a synthetic rubber coating They enable highly accurate imprint and are provided by default.

### **Print rollers DRS**

providing a silicone coating Product life is extra long, taken a higher print offset into account.



### Slot to insert a SD memory card

- 2 USB hosts to connect a service key, USB memory stick, keyboard, barcode scanner, USB Bluetooth adapter, USB WLAN stick, warning light, an external operation panel
- 3 USB 2.0 Hi-Speed to connect a PC
- 4 Ethernet 10/100 Mbit/s
- 5 RS232C 1,200 to 230,400 baud /8 bits
- Digital I/O interface; socket connector SUB-D, 25 pins compliant with IEC/EN 61131-2, types 1+3; All the inputs and outputs are isolated galvanically and protect from reverse polarity. In addition, outputs are short-circuit proof

# PNP inputs

Start printing or labeling	Device ready
Print first label	Print data available
Reprint	Initial / upper end position
Delete print job	Paper feed ON
Label removed	Label in transfer position
Stop printing or labeling	Label application / lower end
Label feed	position
Label rotated by 90°	Pre-warning to a ribbon ending
(to be applied by applicator 4214)	Pre-warning to a label web ending
Pause	End of a ribbon and/or a label web
Reset	Collective error

**PNP, NPN outputs** 

Option:

2 port Ethernet switch 10/100 Mbit/s



# Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

- 1 LED: Power ON
- 2 Status bar: data reception, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged in, Bluetooth, WLAN, Ethernet, USB slave, time
- Printer status: ready, pause, number of labels printed in a print job, label in transfer position, awaiting external start signal
- USB slot to connect a service key or a memory stick, to transfer data to the IFFS memory
- Operation
  - Printing and applying labels in individual steps
  - Jump to menu
  - 🔚 Reprint the latest label
  - Interrupt and continue a print job
  - Stop and delete all print jobs
  - 💵 Label feed



**Setup options** 

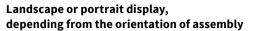


**Print offset Y** 



150 mm/s

**Print parameters** 





Printer rotated by 90°





**Video tutorials** 

# External operation panel

# Functionalities are the same as on a printer

Landscape or portrait display

Operators are free to choose whether to instruct on an external panel or the one on the printer.

USB 2.0 Hi-Speed to connect to a printer

- 1 LED: Power ON
- 2 USB slot to connect a service key or a memory stick, to transfer data to the IFFS memory
- 3 **Connecting USB cable**, lengths of 1.8 to 16 m are provided If length exceeds 3 m, use specified cables only. For dimensions see assembly instructions



# Accessories

Accessorial products are plugged or screwed to a printer by the customer.

				1.1	1.2		1.3
Pos.	Designation roll Ø	205	305	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
2.1	SD memory card						
2.2	USB memory stick						
2.3	USB WLAN stick	۲					
2.4	USB WLAN stick including a rod antenna						
2.5	USB Bluetooth adapter						
2.6	Product sensor, 3 pins			-			
2.7	Product sensor, 25 pins	•					
2.8	I/O interface connector SUB-D, 25 pins						
2.9	Warning light						
2.10	External operation panel	•					
2.10	Connecting USB cable	•					
2.11	Label selection - I/O box						
2.12	Hand switch TR2						
2.13	Foot switch	•					
2.14	Connecting RS232 C cable	۲					
2.15	Scanner CC200						

2.1	SD memory card
2.2	USB memory stick
2.3	<b>USB WLAN stick</b> 2.4 GHz 802.11b/g/n hotspot or infrastructure mode
2.4	USB WLAN stick including a rod antenna to extend the range of operation 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac hotspot or infrastructure mode
2.5 🥭	USB Bluetooth adapter
2.6	<b>Product sensor, 3 pins</b> to be attached to a front side applicator, a vacuum belt applicator or an air jet box. Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.7	<b>Product sensor, 25 pins</b> Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.8	<b>I/O interface connector SUB-D, 25 pins</b> All control signals can be attached to the I/O interface using clamping screws.
2.9	Warning lightIn addition to the informationindicated on the display of a printer,states are signalled.RedCollective error
	Yellow Pre-warning to a label web or a ribbon ending Green Device ready
0	A connecting cable and materials to assemble to a chassis or a bracket are included on delivery.
	USB connection to HERMES Q, connecting cable 1 m
2	<ol> <li>Chassis assembly</li> <li>Bracket assembly</li> </ol>



2.11

2.12

2.13

2.14

2.15

# If the operation panel on a printer cannot be accessed after the device has been installed, an external one can be attached in addition. Printer connection: USB 2.0 Hi-speed device Connecting cables are required for power supply. The following or equivalent cables ensure functionality. Connecting USB cable, 1.8 m **Connecting USB cable**, 3 m **Connecting USB cable**, 5 m **Connecting USB cable**, 11 m **Connecting USB cable**, 16 m Label selection - I/O box A maximum of 16 different labels can be selected from a memory card by a master control unit, e.g. PLC. Hand switch TR2 to be attached to the I/O interface Foot switch to be attached to the I/O interface Connecting RS232 C cable 9/9 pins, 3 m

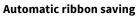
Scanner CC200 provided on request

External operation panel

If order implies options be assembled ex factory, the part numbers of such printers and options are added by .250. Options delivered separately are added by .001.

Pos.	Designation roll Ø	205	305	<b>HERMES Q2</b>	HERMES Q4.3	<b>HERMES Q4</b>	<b>HERMES Q6.3</b>	.250	.001
3.1	Automatic ribbon saving			-					-
3.2	Label unwinder K40								
3.3/3.4	Adapters 40/50 and 76/100								$\bullet$
3.5	Spacers		-				-		•
3.6	Margin stop 10		-						•
3.7	Cover		-						$\bullet$
3.8	Print head pressure system, reduced force					-			$\bullet$
3.9	Extended peel-off plate (+10 mm)								$\bullet$
3.10	Print roller DRS								•
3.11	Antistatic brush						-		$\bullet$
3.12	Draw roller ZS								
3.13	2 port Ethernet switch 10/100 Mbit/s								•





Use is recommended in cases of at least 60 mm unprinted area on a label. While labels are fed, the print head is lifted and the ribbon stopped, resulting in less material consumption.

### Label unwinder K40

to process label rolls having a core diameter of 40 mm

### Adapter 40/50

to pick up label rolls having a core diameter of 50 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.

Operate only with a label unwinder K40.

### Adapter 76/100

to pick up label rolls having a core diameter of 100 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.

### Spacers

to process narrow labels provided on liners ≤ 20 mm wide, wound on a roll or a reel. Ribbon protruding on both sides prevents from wrinkling. The label guidance is therefore offset by 7 mm from the middle wall with spacers.

Reel plate wall thickness 1 - 2 mm









# Margin stop 10

to guide narrow labels provided on a liner 10 - 24 mm wide, wound on a roll (no reels) having a core diameter of 76 mm.

Operate only with a spacer

3.3

3.4

# Options



# Technical data

● typical ■ standard □ option

Label printer		type	HERM	IES Q2	HERME	S Q4.3	HERM	IES Q4	HERME	S Q6.3
	Thermal transfer	cype	•	•	•	•			•	•
Printing method	Thermal direct		-	-	•	•	-	-	•	•
Printable resoluti	ion	dpi	300	600	200	300	300	600	200	300
Print speed		up to mm/s	300	150	300	300	300	150	250	250
Print width		bis mm	56.9	54.1	104	108.4	105.7	105.7	168	162.6
Direction to whicl	h dispense labels				L	to the left,	R = to the rig	ght	1	
Print distance to		mm	1	1	1	1	1	1	1	1
	incl. automatic ribbon s	aving L/R mm	_	_	2.2/1.6	0/-0.7	1/1	1/1	0.2/0.2	2.9/2.9
Materials										
Labels					paper, PET	, PE, PP, PI, F	VC, PU, acr	ylate, Tyvec		
		on a roll		•				•		•
		on a reel		•	-	-		-		_
Labels <sup>1)</sup>	Width	mm	4 -	- 58	10 -	114	10 -	114	46 -	174
	Height	from mm		3	4	1		4	(	5
	Thickness	up to mm	0.	.60	0.	60	0.	60	0.	60
Liner tape	Width if operating a rol	l mm	24	- 62	24 -	118	24 -	118	50 -	178
	Width <sup>2)</sup> if operating a re	el or a roll mm	10	- 24	-	-	10	- 24		_
	Thickness	up to mm		.16	0.	16	0.	16	0.	16
Roll unwinder	Outside roll diameter	up to mm	205	/ 305	205	/ 305	205	/ 305	205	/ 305
	reel diameter	up to mm	2	05	-	-		-		_
	Core diameter	mm				7	6			
	Winding					outside	or inside			
Roll rewinder	Outside diameter	up to mm				155,	/ 205			
	Core diameter	mm				7	6			
Ribbon <sup>3)</sup>	Ink side					outside	or inside			
	Roll diameter	up to mm	90							
	Core diameter	mm	25.4							
	Length up to m		600							
	Width	mm	25 - 67		25 - 114		25 - 114		50 - 170	
	Automatic ribbon savin	g		-			[		0	]
Printer dimensio	ons and weights									
Width		mm	2	07	20	50	2	60	32	20
Height	roll diameters 205 / 305	mm				400,	/ 430			
Depth	roll diameters 205 / 305	mm				400,	/ 500			
Weight	roll diameters 205 / 305	approx.kg	15	/ 16	16	/ 17	16	/ 17	2	0
Label sensor ind	icating positions									
Transmissive sense	sor	detecting	labels, j	punch mark	s or print ma	rks, as well a	s materials	ending		
Reflective sensor	bottom reflex	detecting	print m	arks on non	-transparent	liners, as we	ll as materi	als ending		
Sensor distance t	o the locating edge	mm	2 -	- 26	2 -	60	2 -	60	2 -	60
Material passage		mm				2	2			
Electronics										
32-bit processor		MHz				80	00			
RAM		MB	256							
IFFS memory		MB	50							
Slot to insert a me	emory card (SDHC, SDXC	)								
	/ date and real time									
	umbering) preserved if p	ower turns off								
Interfaces										
RS232C 1,200 to 2	230,400 baud / 8 bits									
USB 2.0 Hi-Speed										
Ethernet 10/100 Mbit/s			LPD, RawIP printing, SOAP Webservice, OPC UA, WebDAV DHCP, HTTP/HTTPS, FTP/FTPS, TIME, NTP, Zeroconf, SNMP, SMTP, VNC							
1 USB host on the operation panel provided for			a service key, USB memory stick, USB WLAN stick, USB Bluetooth adapter							
	e back of the device	provided for	a keyboard, barcode scanner, USB memory stick, warning light, USB WLAN stick, USB WLAN stick including a rod antenna, USB Bluetooth adapter, an external operation panel							
	to connect a peripheral									
	ce, 10 inputs / 11 outputs	5								
2 port Ethernet sv	witch 10/100 Mbit/s									

Limitations can occur when processing small labels, thin materials or materials using a strong adhesive. Critical applications need testing.
 Spacers attached to the label unwinder and the unit rewinding the liner tape help feeding the ribbon centered above the labels.
 The ribbon must correspond at least to the width of the liner tape.

# Technical data

Operating data							
Voltage		100-240 VAC,	50/60 H	z, PFC			
Power consump	tion	standby < 10 W / typical 150 W / up to 300 W					
Temperature /	Operation	+5 - 40°C / 10 - 85 %, not condensing					
humidity	Stock	0 - 60°C / 20 - 85 %, not condensing					
	Transport	–25 - 60°C / 20	0 - 85 %,	not condens	ing		
Approvals		CE, FCC Class					
		RCM Mark, CC	C, CoC M	exico, BSMI M	ark, KC Mark		
Operation pane							
Colored LCD tou	ch display	Screen c	-	"	4,5		
		Resoluti	on Widtl	n x Height px	480 x 272		
Setup options							
	Print			Region:			
	Label Ribbo			- Languag - Country			
	Peel o			- Keyboar			
	Apply	label		- Time zoi			
	Interf	aces		Time			
	Error			Display:			
				- Brightne - Power s	aving mode		
				- Orientat	0		
				Interpreter			
Status bar							
		reception		Bluetooth			
		d data stream arning to a ribbo	on onding	WLAN Ethernet			
	SD m	emory card plu	igged in	USB slave			
		nemory stick p					
Monitoring							
	Ribbo	n Direction of	winding				
		Pre-warning		Peripheral e	rror		
	Labal	Material end	0	-			
	Label	s Pre-warning Material enc					
	Print		iiig	-			
	head	0	è				
		open					
Test routines							
System diagnost		art-up, the prin	t head is		3		
Information disp		s printout f fonts		Test grid Label profile			
print test, analysis		f devices		List of events			
unutyois		status		Monitor mod			
	Recor	d print data or	n a mem	ory card			
Status reports		tout of device s					
		durations of pr ce status reque					
		lay of network			ecommanu		
		ode errors, pei					
Fonts							
Provided interna		hap fonts:	7 vecto				
		2 dots 6 dots		i Medium GB- mvirate Cond			
		2 dots	Garuda		enseu dolu		
	OCR-/			ngHeiLight			
	OCR-E	3	Monos	bace 821			
To be stored	TrucT	uno fonto	Swiss 7	21 Regular, Bo	bld		
To be stored Character sets		ype fonts ows-1250 to -12	257				
character sets		137, 737, 775, 8		857, 862, 864,	866,869		
		IC 500					
		859-1 to -10 an	d -13 to	-16			
	WinO UTF-8	EM 720	MacRoi	man			
	DEC N		KOI8-R	nan			
				Curillia			
		ern European rn European		Cyrillic Greek			
		se, simplified		Latin			
	Chine	se, traditional		Hebrew			
	Thai			Arabic			

Fonto								
Fonts Bitman fonts	Widths and baights 1 - 2 -	2 102						
Bitmap fonts	Widths and heights 1 - 3 m Zoom factors 2 to 10 Orientations 0° 00° 180°							
Vector /		Nidths and heights 0,9 - 128 mm						
TrueType fonts	Continuous zoom	Continuous zoom						
Font styles		60° orientation in steps of 1° oold, italic, underlined, outline, inverse						
Font styles	- depending from the font	type						
Character spacing	variable or monospace for	r fixed spacing						
Graphics								
Elements	lines, arrows, rectangles, - filled or filled with fading							
Formats	PCX, IMG, BMP, TIF, MAC, C	GIF, PNG						
Barcodes								
Linear	Code 39, Code 93Interleaved 2/5Code 39 Full ASCIIIdent and routing codCode 128 A, B, Cof Deutsche PostEAN 8, 13CodabarEAN/UCC 128/GS1-128JAN 8, 13EAN/UPC Appendix 2MSIEAN/UPC Appendix 5PlesseyFIMPostnetHIBCRSS 14							
2D, stacked	UPC A, E, E0 DataMatrix DataMatrix Rectangle Extension QR code Micro QR code GS1 QR code GS1 DataMatrix PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, stacked, stacked omni-directional Heights, modular widths and ratio are variable Orientations 0°, 90°, 180°, 270° Check digit, plain text printout and start/stop coding							
Software	are options depending fro							
Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print							
Running also with	CODESOFT NiceLabel BarTender							
Stand-alone operation								
Windows printer drivers WHQL-certified for	Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10	Server 2008 Server 2008 R2 Server 2012 Server 2012 R2 Server 2016 Server 2019						
Apple printer drivers	at least Mac OS X 10.6							
Linux printer drivers	at least CUPS 1.2							
Programming	JScript printer language abc Basic Compiler ZPL II (Datastream be tested in advance)							
Integration	SAP Database Connector							
Administration	Printer control Configuration on the Intra Network Manager (in prep							

cab uses free and Open Source software in its products. For information see **www.cab.de/opensource** 

 $\blacksquare$  standard  $\Box$  option

# cablabel S3 software

### Design, print, administrate

cablabel S3 opens up the full potential of cab devices. Creating a label is the first step. cablabel S3 adapts to requirements easily using a modular design. Plug-ins like the JScript Viewer support native JScript programming, as well as other features. The designer user interface and the JScript code synchronize in real time. The Database Connector and other special features can be integrated, so are barcode verifiers.



For further information see www.cab.de/en/cablabel



# Stand-alone printing

A printer can select and print labels even when the system is disconnected from a host.

Labels are designed using software such as cablabel S3 or a text editor on a PC. Label formats, texts, graphics and data taken from a database are transferred to a memory card, a USB memory stick or the internal IFFS memory.

Only variable data are sent to the printer using a keyboard, a barcode scanner, scale or another host system and/or are recalled from a host by the Database Connector and printed.



# OPC UA

The latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are part of the firmware.

The server enables a printer be configured and controlled. Dynamic print data can be edited using a defined programming interface.

The integral client enables reading data fields from other machines ready for OPC UA, as well as transferring data to a label. No additional software is needed.



# Printer control

# **Drivers**

cab provides 32 / 64-bit drivers to control a printer with software other than cablabel S3. Running the drivers requires at least operating systems Windows Vista, Mac OS 10.6, Linux CUPS 1.2.



Windows<sup>1)</sup> drivers

compliant to WHQL standards



Mac OS X<sup>2)3)</sup> drivers based on CUPS



Linux<sup>3)</sup> drivers based on CUPS

Free download on www.cab.de/en/support

# Programming

# JScript

To control a printer, cab developed the embedded JScript programming language. Free manual download on www.cab.de/en/programming



cab

# abc Basic Compiler

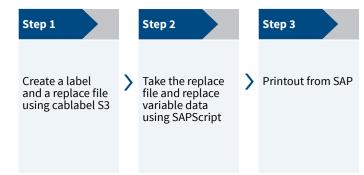
An integral part of the firmware, it adds to JScript in terms of programming a printer before data are edited for processing. For example, external printer languages can be replaced without intervening in the print job in process. Data may be transferred also from other systems, such as scales, barcode scanners or PLC.

# Integration

SAP

### **Printer Vendor Program**

As a member in this program, cab developed a replace method by which cab printers can be controlled from SAP<sup>4</sup>)R/3 using SAPScript. Only variable data are sent by a host system to the printer. Data such as pictures and fonts which had been transferred to a local memory (IFFS, memory card, etc.) before, are collected.



<sup>1)</sup> Windows is a registered trademark of the Microsoft Corporation

- <sup>2)</sup> MAC OS X is a registered trademark of Apple Computer, Inc.
- <sup>3)</sup> models SQUIX, MACH 4S, EOS, HERMES Q, PX Q only

<sup>4)</sup> SAP and all its corresponding logos are trademarks or registered trademarks of SAP SE

# Printer administration



# Configuration on the Intranet / Internet

cab printers integrate a HTTP and FTP server. A printer can be controlled and configured, firmware updated and memory cards managed using a standard web browser

or FTP client. Administrators and operators are notified of states, warnings and errors via email or datagrams, based on a SNMP/ SMTP client. Time and date are synchronized by a time server.

and a set	Setup 📴 Security	D Sufferies	Derces	Forts 🔐 Help •			14	1 Pinter Dastay
	i	Update Felerical (5)	Min: 1	1	Mar 11			
	Operative ti	me	Number of 5	abels				
	Total	14h 11min	facal	830				
	service	121	Service	-				
	Thermal tra	1. <b>2</b> 000	Thermal dire	N27	<u>ن</u>			A 15.00
	Thermal trai	49.227 m	Thermal dire	0m				
	service		Service			CC		
Jain - Time			issage					
019-07-10 14:53:00		51	attp			Re	edy	
					0	0	6	



Network Manager in preparation Several printers of a network can be controlled and configured simultaneously, firmware updated, memory cards managed, data synchronized and PINs administrated from one place.

6 2	Aa 1		2			
	Name	Gruppe	Тур	Adresse	Status	PIN
192.168.100.48			cab A4+/300	192.168.100.48	Bereit	0-1
192.168.100.54	-	-	cab XC4/300	192.168.100.72	Bereit	©==1



# **Database Connector**

Printers connected to a network are enabled to access data directly from a central ODBC / OLEDB database and transfer it to a label. While labels are printed, data can be rewritten to the database.



# Applicators



HERMES Q has been designed for printing and applying labels automatically in production lines. Labels are applied by applicators, using transfer modules to roll, blow or tamp labels on products or packages.

### Long product life

The precise and low-wear linear guide is using a ball bearing chain.

### Products of variable heights

Labels can be applied on different heights using a stroke cylinder. Its standard lengths are 200, 300 and 400 mm. Further lengths can be provided on request.

### **3** Protective chassis

is a standard to protect the cylinder and the guide. It can be provided adapted to the product jig on a labeling workstation.

### 4 Highly reliable processes

Support air and intake air can be defined, so can stroke speed. Sensor control

### 5 Label application

in real time. Small or large labels, 4 to 250 mm high and 4 to 174 mm wide, can be processed using an applicator.

**Pressure-reducing valve** It reduces the pressure exerted by the stroke cylinder to a product.

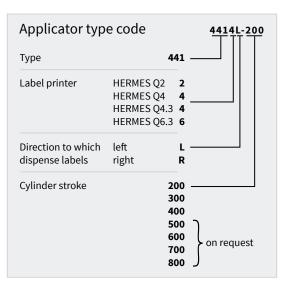
### 6 Pivoting applicator

The print mechanics can be accessed quickly and easily in case of maintenance or if materials have to be replaced.



# Applicators and transfer modules

	Overview				/	abels	are tra	nsterring anp-on	Pad usir	the a	jiling 2 pad pro	Jampine Jampine Pad pad	a layer layer layers	oP .pad.sp	ting inc	sunted instruction	Inted Irapad	nouse a cumpet
		HE 2	ERME	S Q 6.3														
	Applicators		rder co		Page	11	11	12	61	21	88	31	31	41	51	_	_	90
	Swing applicator	3214	3214		18	-	F	F	F		-	_	_	_	_	-	_	_
ьn	Chualka ann làsata a	4114	4114		19/20	-	F	F	F			_	-	-	-	-	-	-
king	Stroke applicator			4116	19/20	—	F	F	F	_		_	_	_	_	-	_	_
t mai	Stroke turn applicator	4214	4214		21	_	F	F	F		-	_	_	_	_	-	_	_
Product marking	Stroke applicator	4414	4414		22	_	F	F	F	_	-	_	_	_	_	-	_	_
Ţ,	Swing stroke applicator	4514	4514		23	_	_	_	_		-	_	_	_	_	-	_	_
	Flag applicator		4712		24	_	_	-	_	_		_	_	_	_	-	_	_
	Front side applicator		3014		25	_		_	_		-	_		_	_	-	_	_
	Front side applicator			3016	25	_		_	_	_	-	_		_	_	-	_	—
	Stroke applicator		4014		26/27		F	_	_		-					-	_	_
king	ot one applicator			4016	26/27	-		_	_	-	-	-			-	-	_	_
mar	Stroke blow applicator		4614		28	-	-	-	-		-	-	-	-	-	-	-	_
Package marking	Demand module		5114	5116	29	_	-	_	_	_	-	_	_	_	_		_	_
Pac			5314	5316	30													
	Vacuum belt applicator		5414	5416	31	_	_	_	_	_	_	_	_	_	_	_		-
	Air jet box		6114		32	_	_	_	_	_	-	_	_	_	_	-	_	



**F** Tamp-on pad immersing in the surface along a label

For depths of immersion see the specified technical data of an applicator.

If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

# Swing applicator 3214

Labels very small or midsized can be applied in real time, preferably from the side.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. A rotary cylinder pivots into position. The label is transferred to a product by a stroke cylinder. Rotary angles and linear hubs are adjustable.



# Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



4.1

**Tamp-on pad, providing a damping layer** When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

**Tamp-on pad, providing a label stop** It enables small labels be applied exactly on spot to a product.



# -----

# Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		3214 L/R 11 F	3214 L/R 12 F	3214 L/R 61 F	3214 L/R 2100
Label widths operating a HERMES Q2	mm	4 - 58	10-58	10-58	10-58
HERMES Q4/Q4.3	mm	10-114	10-114	10-114	10-80
Label heights operating a HERMES Q2	mm	5-80	8-80	5-80	10-80
HERMES Q4/Q4.3	mm	8-80	8-80	8-80	10-80
State of a product a	at rest			l	
at the moment a label is applied in m	otion	-	-	-	
Label application from th	e side			l	
Product heights un	iform				
Distance of a product to the peel-off plate	mm		250 -	280	
Linear guidance, horizontal	mm		5-	30	
Pivot angles			45° -	·95°	
Depth of a pad immersing F up t	o mm	30	30	30	-
Compressed air	bar		4.	5	
Cycle rate <sup>1)</sup> labels/min ap	oprox.		20	0	

<sup>1)</sup> calculated using labels 40 mm high and a print speed of 100 mm/s

# Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



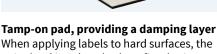
# Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



**Tamp-on pad** Labels are precisely tamped on plane surfaces.

Recessed levels are possible as well.



When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

4.2

**Tamp-on pad, providing a label stop** It enables small labels be applied exactly on spot to a product.





### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		4114, 4116 L/R 11 F	4114, 4116 L/R 12 F	4114, 4116 L/R 61 F	4114 L/R 2100
Label widths operating a HERME	ES Q2 mm	4 - 58	10-58	10-58	10-58
HERME	ES Q4/Q4.3 mm	10-114	10-114	10-114	10-114
HERME	ES Q6.3 mm	50-174	50-174	50-174	-
Label heights operating a HERME	ES Q2 mm	4 - 80	8-80	4 - 80	10-80
HERME	ES Q4/Q4.3 mm	8 - 80	8-80	8 - 80	10-80
HERME	ES Q6.3 mm	8-80	8-80	8 - 80	-
State of a product	at rest			l	
at the moment a label is applied	in motion	-	-	-	
Label applications	from the top			l	
	from below			l	
	from the side				
Product heights	uniform	-	-	-	
	variable				-
Short stroke cylinder, horizontal	mm		10	0	
Distance of a product to the bott	om of the unit				
using a cylinder stroke of 200	up to mm	135	135	135	140
300	up to mm	235	235	235	240
400	up to mm	335	335	335	340
Depth of a pad immersing $F^{1)}$	up to mm	110	110	110	-
Compressed air	bar		4.	5	
Cycle rate <sup>2)</sup> la	abels/min approx.		30	0	

<sup>1)</sup> If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

<sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

# Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



# Accessories

5.13 Blow tube

- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



### Form pad

4.2

Labels are precisely applied to cylindric objects, inclined or curved surfaces. Curved form pads prevent from blistering on very smooth and plane surfaces. 200° maximum label wrapping on cylindric objects

		Form pad
Technical data		4114, 4116 L/R 8800
Label widths operating a	HERMES Q2 mm	10 - 58
	HERMES Q4/Q4.3 mm	10 - 114
	HERMES Q6.3 mm	50 - 174
Label heights	mm	8 - 80
State of a product at the moment a label is a	at rest	
Label applications	from the top	
	from below	
	from the side	
Product heights	variable	
Short stroke cylinder, hor	izontal mm	10
Distance of a product to t	he bottom of the unit	
using a cylinder stroke 20	0 up to mm	135
30	0 up to mm	235
40	0 up to mm	335
Compressed air	bar	4.5
Cycle rate <sup>1)</sup>	labels/min approx.	20

 $^{\rm 1)}$  calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s If the height of the form pad exceeds 25 mm, the cover of HERMES Q must be adapted.

# Stroke turn applicator 4214

Labels very small or midsized can be applied in real time from all sides whenever the unit is difficult to install.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots into position by at most 180° in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



# Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



4.3

Tamp-on pad, providing a damping layer When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

### **Tamp-on pad, providing a label stop** It enables small labels be applied exactly on spot to a product.





### **Blow-on pad**

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		4214 L/R 11 F	4214 L/R 12 F	4214 L/R 61 F	4214 L/R 2100
Label widths operating a HERMES	Q2 mm	4-58	10-58	10-58	10-58
HERMES	Q4/Q4.3 mm		10-	80	
Label heights operating a HERMES	Q2 mm	4-40	8-40	4 - 40	10-40
HERMES	Q4/Q4.3 mm	8-40	8-40	8-40	10-40
State of a product	at rest			l	
at the moment a label is applied	in motion	-	-	-	
Label applications	from the top				
	from below			l	
	from the side			l	
Product heights	uniform	-	-	-	
	variable				-
Rotary angle, horizontal 180° if labels are no more th	90°, 0° an 15 mm high			l	
Distance of a product to the bottom	n of the unit				
using a cylinder stroke of 200	up to mm	135	135	135	140
300	up to mm	235	235	235	240
400	up to mm	335	335	335	340
Depth of a pad immersing $F^{1)}$	up to mm	65	65	65	-
Compressed air	bar		4.5	5	
Cycle rate <sup>2)</sup> labe	els/min approx.		20	)	

<sup>1)</sup> If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

<sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

# Stroke applicator 4414

Labels very small or midsized can be applied in real time from all sides. Positions to which labels shall be applied can be adjusted in directions x and y.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by two short stroke cylinders, the pad is brought into position. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



# Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.





# Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

### Tamp-on pad, providing a label stop

It enables small labels be applied exactly on spot to a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop
Technical data		4414 L/R 11 F	4414 L/R 12 F	4414 L/R 61 F
Label widths operating a HERMES Q2	mm	4 - 58	10-58	10-58
HERMES Q4/0	)4.3 mm		10-114	
Label heights operating a HERMES Q2	mm	4-80	8-80	4 - 80
HERMES Q4/0	Q4.3 mm		8-80	
State of a product at the moment a label is applied	at rest			
Label applications fro	om the top			
f	rom below			
fro	m the side			
Product heights	variable			
Short stroke cylinders, horizontal direc	tion x mm		3-7	
direc	tion y mm		11 - 15	
Distance of a product to the bottom of t	he unit			
using a cylinder stroke of 200	up to mm		135	
300	up to mm		235	
400	up to mm		335	
Depth of a pad immersing F <sup>1)</sup>	up to mm		90	
Compressed air	bar		4.5	
Cycle rate <sup>2)</sup> labels/m	in approx.		25	

4.4

<sup>1)</sup> If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

<sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

# Swing stroke applicator 4514

Labels can be applied in real time from all sides on inner surfaces of profiles and pipes. Stroke cylinder adjustment enables labels be transferred exactly to their dedicated spots.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots to the level on which the label shall be applied. The label is moved to the point of transfer by a stroke cylinder.



# Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air



# Blow-on pad

Labels are blown on a product surface by a blast of air, bridging a distance of 5 to 10 mm.

		Blow-on pad
Technical data		4514 L/R 2100
Label widths operating a HERM	MES Q2 mm	10-58
HERM	MES Q4/Q4.3 mm	10-80
Label heights	mm	10-60
State of a product at the moment a label is applied	at rest ed	
Label applications	from the top	
	from below	
	from the side	
Product heights	uniform	
Pivot angle, vertical		120°
Distance between the bottom of and the upper label ending	of the unit	
using a cylinder stroke of 200	up to mm	150 <sup>2)</sup>
300	up to mm	250 <sup>2)</sup>
400	up to mm	350 <sup>2)</sup>
Compressed air	bar	4.5
Cycle rate <sup>1)</sup>	labels/min approx.	20

 $^{1)}$  calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s  $^{2)}$  depending from the height of a label

# Flag applicator 4712

Labels can be applied in real time from all sides precisely on round materials such as cables, hoses or pipes.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to the spot of application by a stroke cylinder. A further cylinder guides the material all around the material using cam control. First, both endings of a label are stuck together. Then the label is tamped to the round material. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



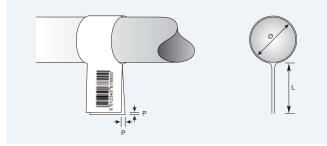
# Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air

	5 012345 678900				5 012345 678900	
			diameter x $\pi$			
	front side	≺		>	back side	
le	ength L of a label flag	5			length L of a label flag	5





		Form pad
Technical data		4712 L 300
Label widths operating a HERMES Q4L/Q	4.3L mm	50 <sup>1)</sup> -100
Label heights	mm	10-50
Diameter	mm	3-16
State of a product at the moment a label is applied	at rest	
Label applications	from the top	
	from below	
r	otated vertically	0-180° clockwise (request in case of other rotations)
	from the side	
Product heights	uniform	
Distance of a product to the bottom of the	unit at least mm	70
using a cylinder stroke of 300	up to mm	260
Depth of pliers immersing	mm	55
Offset P	up to mm	<b>1.0</b> <sup>2)</sup>
Compressed air	bar	4.5
Cycle rate, printing and applying only <sup>3)</sup> lal	oels/min approx.	15

4.6

<sup>1)</sup> Processing labels 50 to 58 mm wide requires a spacer. <sup>2)</sup> depending from the quality of a label

<sup>3)</sup> calculated using a print speed of 100 mm/s

# Front side applicators 3014, 3016

Labels can be applied in real time from the top or the side to packages in motion. Front sides or back sides of a package are preferred.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a product with the help of a rotary cylinder. The package is detected by a sensor and the pivot arm with the pad returned to its initial position.



# 4.7

# Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



**Tamp-on pad** Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



**Tamp-on pad, spring-mounted** Labels can be applied to surfaces inclined by a maximum of 15°. Heights within the area of a label may vary by 10 mm at most. **Blow-on pad** Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

		Tamp-on pad	Tamp-on pad, spring-mounted	Blow-on pad
Technical data		3014, 3016 L/R 1100	3014, 3016 L/R 3100	3014 L/R 2100
Label widths operating a HERME	S Q4/Q4.3 mm	25-114	80-114	25-114
HERME	S Q6.3 mm	25-174	80 - 174	-
Label heights operating a HERME	S Q4/Q4.3 mm	8-250	80-250	10-100
HERME	S Q6.3 mm	25-250	80-250	25-100
State of a package	at rest			
at the moment a label is applied	in motion			
Label applications	from the top			
	from the side			
	from the front			
	from the back			
Package heights	variable			
Pivot arm lengths <sup>1)</sup>	mm		200 / 300 / 400	
Pivot angles			0-90°	
Compressed air	bar		4.5	
Cycle rate <sup>2)</sup> la	bels/min approx.		15	

<sup>1)</sup> Pivot arm length defines the spot of a label (lower margin) to be reached at 90° below a HERMES Q footprint. <sup>2)</sup> calculated using a pivot arm 200 mm long, labels 100 mm high, a print speed of 100 mm/s

# Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.



### Accessories

5.13 Blow tube

- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Universal pad Labels can be tamped on plane surfaces. Drilled holes are provided in gaps of 5 mm to suck a label. The holes are covered by a sliding foil, but can be opened according to the size of a label using a punching tool. Delivery includes two extra foils.



4.8

**Tamp-on pad, spring-mounted** Labels can be applied to surfaces inclined by a maximum of 15°. Heights witin the area of a label may vary by 10 mm at most.



Universal pad, spring-mounted Labels can be applied to surfaces inclined by a maximum of 15°. Heights in the area of a label may vary by 10 mm at most. To suck a label, drilled holes are provided in gaps of 5 mm and covered by a sliding foil. Delivery includes two extra foils.

		Tamp-on pad	Universal pad	Tamp-on pad, spring-mounted	Universal pad, spring-mounted
Technical data		4014, 4016 L/R 11 F	4014 L/R 1100	4014, 4016 L/R 3100	4014 L/R 3100
Label widths operating a HERI	MES Q4/Q4.3 mm	20-114	75 / 90	80-114	116 / 116
HERI	MES Q6.3 mm	50-174	-	80-174	-
Label heights operating a HERI	MES Q4/Q4.3 mm	20-210	60 / 90	80-210	102 / 152
HERI	MES Q6.3 mm	25-210	-	80-210	-
State of a package at the moment a label is applie	at rest ed				
Label applications	from the top				
	from below				
	from the side				
Package heights	variable				
Distance of a package to the bo using a cylinder stroke of 200	ottom of the unit up to mm	135	135	130	130
300	up to mm	235	235	230	230
400	up to mm	335	335	330	330
Depth of a pad immersing $F^{\scriptscriptstyle 1\!\scriptscriptstyle )}$	up to mm	120	-	-	-
Compressed air	bar		4	.5	
Cycle rate <sup>2)</sup>	labels/min approx.		2	5	

<sup>1)</sup> If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

<sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

# Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.

# Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or packages in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a package.



4.8

**Roll-on pad** Labels are rolled on plane surfaces while these packages are in motion.







### Corner-wrap pad

Labels are applied to a package on two sides adjacent to one another. One half of a label is applied to the top of a package. Then the other half of the label is rolled on.



			Blow-on pad	Roll-on pad	Corner-wrap pad
Technical data			4014 L/R 2100	4014, 4016 L/R 4100	4014 L/R 5100
Label widths operating a HERMES Q4/Q4.3 mm			20-114	25-114	20-114
	HERMES Q6.3	mm	provided on request	50 - 174	-
Label heights operating a	HERMES Q4/Q4.3	mm	20-100	80-250	60 - 210
	HERMES Q6.3	mm	provided on request	80-250	-
State of a package	а	t rest		-	
at the moment a label is a	pplied in m	otion			-
Label applications	from th	e top			
	from b	elow			-
	from the	e side			-
Package heights	un	iform		-	-
	var	iable	-		
Distance of a package to the	ne bottom of the ur	nit			
using a cylinder stroke of 2	200 up to	o mm	140	160	100
	300 up to	o mm	240	260	200
	400 up to	o mm	340	360	300
Compressed air		bar		4.5	
Cycle rate <sup>1)</sup>	labels/min ap	prox.	25	20	20

<sup>1)</sup> calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

# Stroke blow applicator 4614

Labels can be applied in real time from all sides on packages of various heights in motion.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a stroke cylinder and detected by a sensor, the pad moves to a spot approx. 10 mm above a package. The length of the stroke cylinder defines the maximum difference in terms of package heights.



# Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air





### **Blow-on pad**

Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

		Blow-on pad
Technical data		4614 L/R 2100
Label widths operating a HERME	S Q4/Q4.3 mm	20-114
HERME	S Q6.3 mm	provided on request
Label heights operating a HERME	S Q4/Q4.3 mm	20-100
HERME	S Q6.3 mm	provided on request
State of a package	at rest	
at the moment a label is applied	in motion	
Label applications	from the top	
	from below	
	from the side	
Package heights	uniform	
	variable	
Distance of a package to the botto using a cylinder stroke of 200	om of the unit up to mm	140
300	up to mm	240
400	up to mm	340
Compressed air	bar	4.5
Cycle rate <sup>1)</sup> lab	oels/min approx.	25

<sup>1)</sup> calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

4.9

# Demand modules 5114, 5116

Series of labels can be applied from all sides to packages in motion. The position to which apply a label can be defined on the dispenser tongue using a guide roller.

While a label is applied, the next one is printed simultaneously. Make sure the speed of the conveyor belt corresponds to the print speed.





Demand module		5114 L/R	5116 L/R
Label widths operating a HERMES Q4/Q4.3	mm	25-114	-
HERMES Q6.3	mm	-	46 - 174
Label heights	mm	25-	250
Distance of the print line to the peel-off plat	te mm	400 -	600
State of a package at the moment a label is applied	in motion		
Label applications	from the top		
	from below		
	from the side		
Package heights	uniform		
Distance of a package to the bottom of the	unit mm	8	0
Package speeds	mm/s	must correspond to the print	speed / 50 - 250 in steps of 25
Cycle rate <sup>1)</sup> labels	s/min approx.	6	0

 $^{\scriptscriptstyle 1)}$  calculated using labels 100 mm high and a print speed of 100 mm/s

# Vacuum belt applicators 5414, 5416

Labels can be applied in real time from all sides on plane surfaces to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.



Vacuum belt applicator		5314-3	5316-3
Label applications		on plane s	surfaces
Directions to which dispense labels		left and	right
Label widths operating a HERMES Q4/Q4.3	mm	20 - 114	-
HERMES Q6.3	mm	-	46 - 174
Label heights	mm	60 - 356	60 - 356
State of a package at the moment a label is ap	oplied in motion		
Label applications	from the top		
	from below		
	from the side		
Package heights	uniform		
Package speeds	up to m/s	0.5	5
Gap between packages	at least m	0.5	5
Vacuum belt speed <sup>1)</sup>	mm/s	100 -	500
Cycle rate <sup>2)</sup> la	bels/min up to	30	l
Distance of a label to the conveyor belt,			
when applying from the side	mm	Y = 2	20

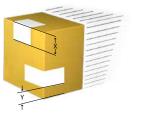
4.11

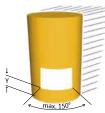
 $^{1)}$  The speed of a package must be at least as high as the speed of the vacuum belt.  $^{2)}$  calculated using labels 100 mm high and a print speed of 250 mm/s

# Vacuum belt applicators 5414, 5416

Labels can be applied in real time from all sides on cylindric surfaces, or corner-wrap to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.





Vacuum belt applicator		5414-3	5416-3	
Label applications		on cylindric surfaces and corner-wrap		
Directions to which dispense labels		left and	right	
Label widths operating a HERMES Q4/0	Q4.3 mm	20 - 114	-	
HERMES Q6.3	s mm	-	46 - 174	
Label heights	mm	80 - 356	80 - 356	
State of a package at the moment a label	is applied in motion			
Label applications	from the top			
	from the side			
Package heights	uniform			
	variable			
Package speeds	up to m/s	0.3	3	
Gap between packages	at least m	0.5	5	
Steadiness identified at the point a lab	el is transferred	F <sup>1)</sup> = 30 N		
Corner-wrap label applications	up to mm	X = 1	60	
Vacuum belt speed <sup>2)</sup>	mm/s	100 -	300	
Cycle rate <sup>3)</sup>	labels/min up to	15		
Distance of a label to the conveyor belt when applying from the side	, mm	Y = 2	20	

4.12

 $^{1)}$  F = force required to make the vacuum belt pivot  $^{2)}$  The speed of a package must be at least as high as the speed of the vacuum belt.  $^{3)}$  calculated using labels 100 mm high and a print speed of 250 mm/s

# Air jet box 6114

Labels can be applied to packages in motion or at rest. Each label is sucked by a fan and blown off by a powerful blast of air coming through aligned nozzles. Depending from the size of a label, a maximum distance of 200 mm can be bridged between a package and the peel-off plate.

# Accessories

- 5.13 Blow tube
- 5.16 **Unit to regulate compressed air, providing a shut-off valve** to vent a hose line subsequent to the unit; provided in a left-hand or right-hand design



### **1** Templatee

to cover all the holes sucking or blowing off air outside a label

By holes pre-scored on an 8 x 8 mm pattern, a template can be adapted easily to the size of a label. By sliding in a template between the suction block and rails, the surface outside a label is covered. Scope of delivery includes five templates.



Air jet box		6114 L/R
Label widths operating a HERME	S Q4/Q4.3 mm	50-114 smaller sizes can be provided on request
Label heights	mm	50-125 smaller sizes can be provided on request
State of a package	at rest	
at the moment a label is applied	in motion	
Label application	from the top	
	from below	
	from the side	
Package heights	variable	
Distance of a package to the peel-	off plate up to mm	200
Compressed air	bar	4.5 - 6
Cycle rate <sup>1)</sup>	labels/min up to	100

4.13

<sup>1)</sup> calculated using labels 50 mm high, a print speed of 250 mm/s, a blast of air lasting 100 ms, with packages located 100 mm to the peel-off plate.

# Accessories and options provided for applicators

									🔳 sta	andard	Option
		4.1	4.2	4.3	4.4	4.5	4.6	4.7	4.8	4.9	4.13
Pos.	Designation	3214	4114/16	4214	4414	4514	4712	3014/16	4014/16	4614	6114
5.13	Blow tube										
5.14	Unit to regulate compressed air										
5.16	Unit to regulate compressed air, providing a shut-off valve	-	-	-	-	-	-	-	-	-	
5.17	Pressure-reducing valve	-				-	-	-		-	-







### **Blow tube**

to provide support air. To assist label transfer, the label is blown from below to the pad.

Provided for 2", 4" or 6" label applications

# Unit to regulate compressed air

4.5 bar default setting

Provided in a left-hand or right-hand design

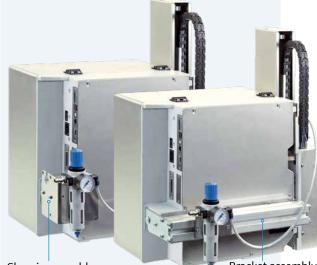
Delivery includes a fine filter, a pressure control valve with a display, a hose to connect to an applicator's compressed air input and material to assemble the unit to a chassis or a bracket.

Unit to regulate compressed air, providing a shut-off valve to vent a hose line subsequent to the unit

Provided in a left-hand or right-hand design

**Pressure-reducing valve** It reduces the pressure exerted by the stroke cylinder to a product. Designed for applicators 4014/16, 4114/16, 4214, 4414

# Examples how to assemble a unit to regulate compressed air



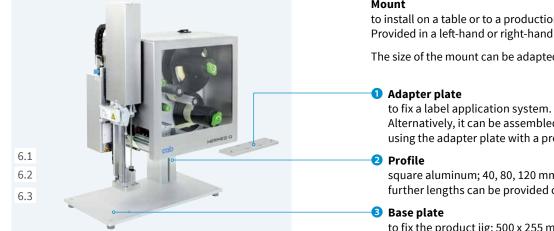
Chassis assembly

5.17

Bracket assembly

# Tools to assemble HERMES Q

		1.1	1.	.2	1.3
Pos.	Designation	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
6.1	Adapter plate				
6.2	Profiles 40, 80, 120 mm				
6.3	Base plate 500 x 255 mm				-
6.4	Mounting plate				
6.5	Bracket				
6.6	Clamped jount designed for a 50 x 50 mm profile				
6.7	Flanged joint designed for a 50 x 50 mm profile				
6.8	Floor stand 1601				
6.9	Floor stand 1602				
6.10	Floor stand 1201				

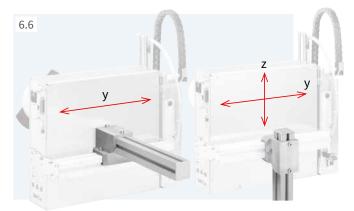


# **Mounting plate**

to assemble directly to a production line



# Clamped joint designed for a 50 x 50 mm profile to move in horizontal or vertical direction



# Mount

to install on a table or to a production line. Provided in a left-hand or right-hand design

The size of the mount can be adapted to an application.

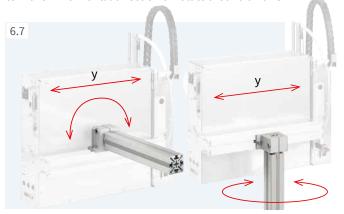
Alternatively, it can be assembled directly to a production line, using the adapter plate with a profile.

square aluminum; 40, 80, 120 mm are standards, further lengths can be provided on request

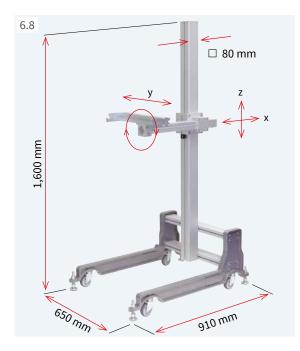
to fix the product jig; 500 x 255 mm by default



### Flanged joint designed for a 50 x 50 mm profile to move in horizontal direction or rotate around an axis



# HERMES Q floor stands





HERMES Q can be installed to a production line and aligned in three axes to the product to label. Pivoting is also possible.

### Floor stand 1601

It benefits when operating HERMES Q in different production lines. Mobility is provided. At the place of operation, the floor stand can be fixed with the help of feet to adjust.

Floor stand		1601
Base frame		castors, feet
Adjustment of heights and	screw clamping	
Load if offset is 500 mm	up to kg	50
Weight	kg	36

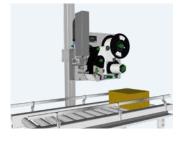
### Floor stand 1602

It benefits if positions to apply labels are changing frequently in terms of heights and depths. HERMES Q can be aligned in directions x and z to a product using a toothed rack.

Floor stand		1602
Base frame		feet
Adjustment of heights depths		toothed rack, crank toothed rack, handwheel
Load if offset is 500 mm	up to kg	50
Weight	kg	38

# Examples how to assemble to a stand

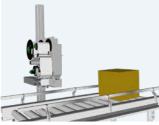
Applying labels in direction of transport from the top from the side





Applying labels crosswise the direction of transport from the top from the side





# HERMES Q floor stand



### Floor stand 1201

to assemble HERMES Q horizontally in a production line. The height can be adjusted continuous using an integral spindle.

A unit to regulate compressed air can be assembled to the bracket, so can a warning light.

Floor stand		1201
Feet to adjust	by mm	± 15
Load	up to kg	75
(1) Lower label margin-floor <sup>1)</sup>	mm	720-960
(2) Depth along direction of tra	ansport mm	± 100
Weight	approx. kg	40

<sup>1)</sup> further dimensions can be provided on request

# Label printers L

Pos.	Part no.	Designation
1.1	6010003 6010004	Label printer HERMES Q2L/300-2 Label printer HERMES Q2L/600-2
1.2	6010005 6010006 6010007 6010008	Label printer HERMES Q4L/300-2 Label printer HERMES Q4L/600-2 Label printer HERMES Q4.3L/200-2 Label printer HERMES Q4.3L/300-2
1.3	6010009 6010010	Label printer HERMES Q6.3L/200-2 Label printer HERMES Q6.3L/300-2
1.1	6010011 6010012	Label printer HERMES Q2L/300-3 Label printer HERMES Q2L/600-3
1.2	6010013 6010014 6010015 6010016	Label printer HERMES Q4L/300-3 Label printer HERMES Q4L/600-3 Label printer HERMES Q4.3L/200-3 Label printer HERMES Q4.3L/300-3
1.3	6010017 6010018	Label printer HERMES Q6.3L/200-3 Label printer HERMES Q6.3L/300-3

xxxxxxx.250 if HERMES Q provides options

# Label printers R

Pos.		Part no.	Designation
1.1		6010023 6010024	Label printer HERMES Q2R/300-2 Label printer HERMES Q2R/600-2
1.2		6010025 6010026 6010027 6010028	Label printer HERMES Q4R/300-2 Label printer HERMES Q4R/600-2 Label printer HERMES Q4.3R/200-2 Label printer HERMES Q4.3R/300-2
1.3		6010029 6010030	Label printer HERMES Q6.3R/200-2 Label printer HERMES Q6.3R/300-2
1.1		6010031 6010032	Label printer HERMES Q2R/300-3 Label printer HERMES Q2R/600-3
1.2		6010033 6010034 6010035 6010036	Label printer HERMES Q4R/300-3 Label printer HERMES Q4R/600-3 Label printer HERMES Q4.3R/200-3 Label printer HERMES Q4.3R/300-3
1.3		6010037 6010038	Label printer HERMES Q6.3R/200-3 Label printer HERMES Q6.3R/300-3

xxxxxxx.250 if HERMES Q provides options

Scope of HERMES Q label printer delivery           HERMES Q label printer           Power cable Type E+F, 1.8 m           Connecting USB cable, 1.8 m           Assembly instructions DE/EN           Online         Assembly instructions DE/EN/FR	у			
Power cable Type E+F, 1.8 m Connecting USB cable, 1.8 m Assembly instructions DE/EN				
Online Assembly instructions DE/EN/FR				
Configuration manuals DE/EN/FR Service manuals DE/EN Spare parts lists DE/EN Programming manual EN Windows Vista Serve Windows 7 Serve Windows 8 Serve Windows 8.1 Serve Windows 10 Servel	or er 2008 er 2008 R2 er 2012 er 2012 R2 er 2016 er 2019			
Linux printer drivers DE/EN/FR cablabel S3 Lite software cablabel S3 Viewer Database Connector	Linux printer drivers DE/EN/FR cablabel S3 Lite software cablabel S3 Viewer			

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.

# **Options**

Dee			
Pos.		Part no.	Designation
2.1			Automatic ribbon saving 4L Automatic ribbon saving 6L
3.1		6010862.250 6010863.250	Automatic ribbon saving 4R Automatic ribbon saving 6R
3.2	-		Label unwinder K40/2-2 Label unwinder K40/4-2 Label unwinder K40/6-2
5.2		6010595.xxx	Label unwinder K40/2-3 Label unwinder K40/4-3 Label unwinder K40/6-3
3.3	0	5961406.xxx	Adapter 40/50
3.4	0	5961262.xxx	Adapter 76/100
3.5	n	6010586.xxx	
		6010590.xxx	Spacer R
3.6	C)	5961650.xxx	Margin stop 10
3.7	n	6010500.xxx 6010501.xxx 5983108.xxx 6010502.xxx	Cover 4L Cover 4L for flag applicator 4712 operation
		6010503.xxx 6010504.xxx 6010505.xxx	Cover 4R
3.8	~	6010840.xxx 6010841.xxx 6010842.xxx	Print head pressure system 4L
	T	6010843.xxx 6010844.xxx 6010845.xxx	
3.9		6010557.xxx 6010558.xxx 6010559.xxx	
		6010564.xxx	Extended peel-off plate (+10 mm) 2R Extended peel-off plate (+10 mm) 4R Extended peel-off plate (+10 mm) 6R
3.10			Print roller DRS2 Print roller DRS4 Print roller DRS6
3.11			Antistatic brush 2L Antistatic brush 4L
	innnn		Antistatic brush 2R Antistatic brush 4R
3.12		5961751.xxx	Draw roller ZS2 Draw roller ZS4 Draw roller ZS6
3.13	P	6010520.xxx	2 port Ethernet switch 10/100 Mbit/s

.250 assembled to the printer ххх -.001 delivered separately



N

Information is available also on the Internet: www.cab.de/en/hermesq

# Accessories

Pos.		Part no.	Designation
2.1		5977370	SD memory card
2.2		5977730	USB memory stick
2.3		5978912	USB WLAN stick 2.4 GHz 802.11b/g/n
2.4		5977731	USB WLAN stick including a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.5	<b>a</b>	5977732	USB Bluetooth adapter
2.6	<b>F</b>	5970071	Product sensor, 3 pins
2.7		5964300	Product sensor, 25 pins
2.8		5917651	I/O interface connector SUB-D, 25 pins
2.9		6010560	Warning light
	No.	6010186	External operation panel
2.10	$\bigcirc$	5907718.850 5907730.850 5907750.850 5907760.850 5907765.850	Connecting USB cable, 1.8 m Connecting USB cable, 3 m Connecting USB cable, 5 m Connecting USB cable, 11 m Connecting USB cable, 16 m
2.11		5948205	Label selection - I/O box
2.12	<u></u>	5955710	Hand switch TR2
2.13	P	5955711	Foot switch
2.14		5550818	Connecting RS232 C cable 9/9 pins, 3 m
2.15	Ŵ	on request	Scanner CC200

# Label software

Pos	,	Part no.	Designation
		Bundle	cablabel S3 Lite (download on cab.de/en)
7.6		5588001 5588100 5588101 5588150 5588151 5588152 5588105 5588106 5588155 5588156 5588157 in preparation	cablabel S3 Pro, 1 WS cablabel S3 Pro, 5 WS cablabel S3 Pro, 10 WS cablabel S3 Pro, 1 additional licence cablabel S3 Pro, 4 additional licences cablabel S3 Pro, 9 additional licences cablabel S3 Print, 1 WS cablabel S3 Print, 5 WS cablabel S3 Print, 1 additional licence cablabel S3 Print, 4 additional licences cablabel S3 Print, 9 additional licences cablabel S3 Print, 9 additional licences cablabel S3 Print, 9 additional licences
7.10		9008486	Programming manual EN, printed copy

# Wear parts

Pos.		Part no.	Designation	dpi
		5977384.001 5977385.001	Print head 2 Print head 2	300 600
		5977444.001 5977380.001 5977382.001 5977383.001		300 600 200 300
		5977386.001 5977387.001	Print head 6.3 Print head 6.3	200 300
		5954102.001 5954180.001	Print roller DR2 Print roller DR4	
		5954245.001 5961015.001	Print roller DR6 Draw roller ZR2	
		5961298.001 5961220.001	Draw roller ZR4 Draw roller ZR6	

# User languages

Language	Menu	Windows drivers	cablabel S3	Assembly instructions
Arabic	Х	-	-	-
Bulgarian	Х	-	Х	-
Chinese, traditional	Х	Х	Х	Х
Chinese, simplified	Х	Х	Х	Х
Danish	Х	Х	-	Х
German	Х	Х	Х	Х
English	Х	Х	Х	Х
Estonian	Х	-	-	-
Finnish	Х	Х	-	Х
French	Х	Х	Х	Х
Greek	Х	-	-	-
Italian	Х	Х	Х	Х
Korean	-	Х	Х	Х
Latvian	Х	-	-	-
Lithuanian	Х	-	-	-
Macedonian	Х	-	-	-
Dutch	Х	Х	-	Х
Norwegian	Х	Х	-	-
Persian	Х	-	-	-
Polish	Х	Х	Х	Х
Portuguese	Х	Х	-	Х
Romanian	Х	-	-	Х
Russian	Х	Х	Х	Х
Swedish	Х	Х	-	Х
Serbian	Х	-	-	-
Slovak	Х	Х	-	-
Slowenian	Х	Х	-	Х
Spanish	Х	Х	Х	Х
Thai	х	Х		-
Czech	Х	Х	Х	Х
Turkish	Х	Х	-	-
Hungarian	Х	Х	-	Х

# Applicators L

Pos.		Part no.	Designation		Part no.	Transfer modules	
4.1		5970075	Swing applicator	3214L-40	XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad	3214L-11 F W x H 3214L-12 F W x H 3214L-61 F W x H 3214L-61 F W x H 3214L-2100 W x H
4.2	<b>_</b>	5966109 5966110 5966111	Stroke applicator Stroke applicator Stroke applicator	4114L-200 4114L-300 4114L-400	******* ******* ******* ******* *******	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad Form pad	4114L-11 F W x H r 4114L-12 F W x H 4114L-61 F W x H 4114L-2100 W x H 4114L-8800 W x H
		5971795 5972016 5972017	Stroke applicator Stroke applicator Stroke applicator	4116L-200 4116L-300 4116L-400	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Form pad	4116L-11 F W x H r 4116L-12 F W x H 4116L-61 F W x H 4116L-8800 W x H
4.3		5966117 5966118 5966119	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214L-200 4214L-300 4214L-400	****** ******* ******* *****	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad	4214L-11 F W x H r 4214L-12 F W x H 4214L-61 F W x H 4214L-2100 W x H
4.4		5966133 5966134 5966135	Stroke applicator Stroke applicator Stroke applicator	4414L-200 4414L-300 4414L-400	***** ******* ******	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop	4414L-11 F W x H 4414L-12 F W x H 4414L-61 F W x H
4.5		5971625 5966168 5971640	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514L-200 4514L-300 4514L-400	<b>XXXXXX</b>	Blow-on pad	4514L-2100 W x H
4.6		5971815	Flag applicator	4712L-300	<b>XXXXXX</b>	Form pad	W x H
4.7		5970100 5970101 5970102	Front side applicator Front side applicator Front side applicator	3014L-200 3014L-300 3014L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014L-1100 W x H 3014L-3100 W x H 3014L-2100 W x H
	11	5970103 5970104 5970105	Front side applicator Front side applicator Front side applicator	3016L-200 3016L-300 3016L-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted	3016L-1100 W x H 3016L-3100 W x H
		5966101 5966102 5966103	Stroke applicator Stroke applicator Stroke applicator	4014L-200 4014L-300 4014L-400	5966147 5966148 5966149 5966150	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014L-1100 75 x 60 4014L-1100 90 x 90 4014L-3100 116 x 102 4014L-3100 116 x 152
4.8					****** ******* ******* ******* ******	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014L-11 F W x H 4014L-2100 W x H 4014L-3100 W x H 4014L-4100 W x H 4014L-5100 W x H / H
		5966161 5966162 5966163	Stroke applicator Stroke applicator Stroke applicator	4016L-200 4016L-300 4016L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016L-11 F W x H 4016L-3100 W x H 4016L-4100 W x H
4.9		5971720 5971725 5971730	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614L-200 4614L-300 4614L-400	XXXXXXX	Blow-on pad	4614L-2100 W x H
4.10	200	5966144 5966146	Demand module Demand module	5114L 5116L			
4.11	11	5972730 5972750	Vacuum belt applicator Vacuum belt applicator	5314L-3 5316L-3			
4.12	State of the second second	5972940 5972920	Vacuum belt applicator Vacuum belt applicator	5414L-3 5416L-3			
4.13		5984810	Air jet box 5 templates are included	6114L	5984709.001	Template 5 items are included in a pack unit	6114 L/R

# Applicators R

Pos.		Part no.	Designation		Part no.	Transfer modules	
4.1		5971655	Swing applicator	3214R-40	XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214R-11 F W x H 3214R-12 F W x H 3214R-61 F W x H 3214R-61 F W x H
4.2		5966113 5966114 5966115	Stroke applicator Stroke applicator Stroke applicator	4114R-200 4114R-300 4114R-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114R-11 F W x H 4114R-12 F W x H 4114R-61 F W x H 4114R-2100 W x H 4114R-8800 W x H
1.2		5972018 5972019 5972020	Stroke applicator Stroke applicator Stroke applicator	4116R-200 4116R-300 4116R-400	XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116R-11F W×H 4116R-12F W×H 4116R-61F W×H 4116R-8800 W×H
4.3	N.C.	5966121 5966122 5966123	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214R-200 4214R-300 4214R-400	***** ******* ********	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214R-11 F W X H 4214R-12 F W X H 4214R-61 F W X H 4214R-2100 W X H
4.4		5966137 5966138 5966139	Stroke applicator Stroke applicator Stroke applicator	4414R-200 4414R-300 4414R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414R-11 F W x H 4414R-12 F W x H 4414R-61 F W x H
4.5	State -	5966950 5971460 5971700	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514R-200 4514R-300 4514R-400	хххххх	Blow-on pad	4514R-2100 W x H
4.7	L	5970106 5970107 5970108	Front side applicator Front side applicator Front side applicator	3014R-200 3014R-300 3014R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014R-1100 W x H 3014R-3100 W x H 3014R-2100 W x H
4.1	EE .	5970109 5970110 5970111	Front side applicator Front side applicator Front side applicator	3016R-200 3016R-300 3016R-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted	3016R-1100 W x H 3016R-3100 W x H
		5966105 5966106 5966107	Stroke applicator Stroke applicator Stroke applicator	4014R-200 4014R-300 4014R-400	5966140 5966141 5966142 5966143	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014R-1100 75 x 60 4014R-1100 90 x 90 4014R-3100 116 x 102 4014R-3100 116 x 152
4.8	No.				XXXXXXX XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014R-11 F W x H 4014R-2100 W x H 4014R-3100 W x H 4014R-4100 W x H 4014R-5100 W x H / H
		5966165 5966166 5966167	Stroke applicator Stroke applicator Stroke applicator	4016R-200 4016R-300 4016R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016R-11 F W x H 4016R-3100 W x H 4016R-4100 W x H
4.9		5971735 5971740 5971745	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614R-200 4614R-300 4614R-400	****	Blow-on pad	4614R-2100 W x H
4.10	0	5966145 5966152	Demand module Demand module	5114R 5116R			
4.11	11	5972740 5972760	Vacuum belt applicator Vacuum belt applicator	5314R-3 5316R-3			
4.12	No.	5972950 5972930	Vacuum belt applicator Vacuum belt applicator	5414R-3 5416R-3			
4.13		5984800	Air jet box 5 templates are included	6114R	5984709.001	Template 5 items are included in a pack unit	6114 L/R

**XXXXXXX** - customer-specific part no. subsequent to request

# Accessories and options provided for applicators

Pos		Part no.	Designation
5.13	and the second s	5964277.001 5964095.001 5964614.001	Blow tube 2" Blow tube 4" Blow tube 6"
5.14		6010880 6010881	Unit L to regulate compressed air Unit R to regulate compressed air
5.16	🚣 🥒 🖬	5984805	Unit L to regulate compressed air, providing a shut-off valve
5.10		5984795	Unit R to regulate compressed air, providing a shut-off valve
F 17	ů.	596xxxx.212	Pressure-reducing valve
5.17	1	<b>xxxx</b> - app	licator part no.

# Tools to assemble

Pos		Part no.	Designation
6.1		5965940	Adapter plate
6.2	Ű	on request	Profile (customer-specific lengths)
6.3		5961203	Base plate 500 x 255 mm
6.4		5958400	Mounting plate
6.5		5955685	Bracket
6.6	3.5	8914443	Clamped joint designed for a 50 x 50 mm profile
6.7		8914444	Flanged joint designed for a 50 x 50 mm profile

# **Floor stands**

Pos.		Part no.	Designation
6.8	-	5970113	Floor stand 1601
6.9		5970112	Floor stand 1602
6.10		5972515	Floor stand 1201

# cab product overview



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