

แท่นแม่เหล็กไฟฟ้า (Portable Magnetic Stand for Drill)



Model	Dia. of Drilling	Power source Voltage(v) Power	Max. depth	Truning angle	Shift forward & backward	Magnet	Magnet holding power	Height	N.W.
TC-6S	2 - 20 mm	220v 78w	200 mm	330°	20 mm	180x105 mm	1200	400 mm	18.5 kg
TC-6R	2 - 20 mm	220v 78w	200 mm	330°	20 mm	150 mm	1200	400 mm	18.5 kg
TC-10R	2 - 25 mm	220v 78w	250 mm	330°	20 mm	160 mm	2100	530 mm	25 kg
TC-10S	2 - 25 mm	220v 78w	250 mm	330°	20 mm	105x220 mm	2100	530 mm	26 kg
TC-12W	2 - 32 mm	220v 78w	280 mm	50°	20 mm	135x260 mm	2800	530 mm	37 kg
TC-12S	2 - 32 mm	220v 78w	280 mm	330°	20 mm	135x260 mm	2800	530 mm	37 kg

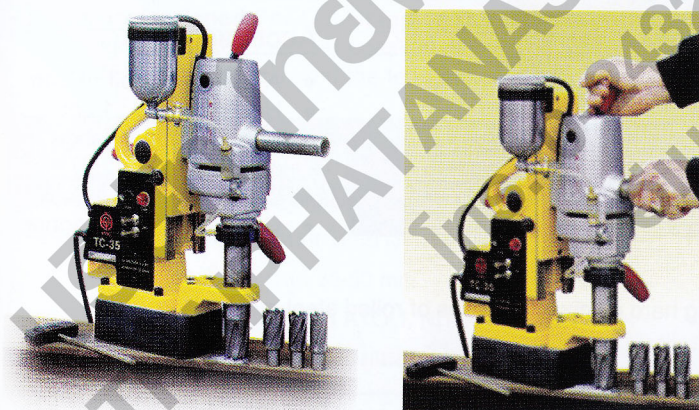
สว่านไฟฟ้า (Electric Drill)

Industrial

Model	Voltage	Amperage	Rated input power	เจาะเหล็ก	No-load speed	Weight
TC-20	220V 50Hz		1050 W	3/4" (20mm)	600 RPM	5.9 kg
TC-25	220V 50Hz	12.7/6.4 A	1300 W	1" (25mm)	370 RPM	12 kg
TC-32	220V 50Hz	7.7 A	1600 W	1.1/4" (32mm)	330 RPM	12.5 kg



สว่านแท่นแม่เหล็กไฟฟ้า รุ่น TC-35 (High Speed H-type Steel Drilling Machine)



Model	TC-35
Power Source (Single Phase)	220/240V 50/60Hz
Motor	Rated output
	670W
	Rated ampaer
	3.2 A
	No-load speed
	700 RPM
Diameter	14-35 mm
Max. depth	50 mm
Magnet dimensions	174 x 94 x 56 mm
Magnet holding power	800 kg
Weight	16 kg

1. Slow Start System

The slow start mechanism is designed to cope with cutting hard oxidized surfaces of rolled steel materials.

2. Powerful Drilling

Low start device design, and most suitably used for cutting of high hardness steel. Mating to Japanese electric drilling motor, the drilling capacity is extremely powerful.

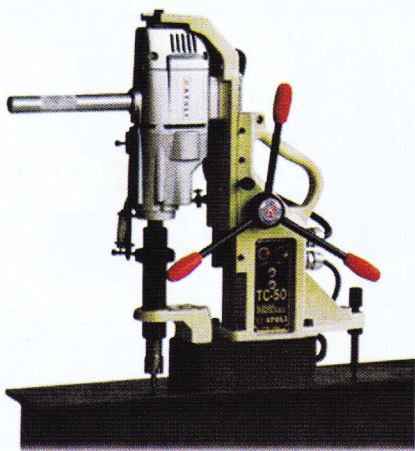
3. Cartridge Type Oil Tank System

Use of stainless steel oil cup with big capacity, never be broken off, single point oil tank convenient design for replacement, and even oiling in the middle way, the drilling operation is still unable to be stopped.

4. Solidly Designed For Out-Standing Durability

Designed with the greatest possible consideration for lastig quality, it is provided with a switch knob protector, an oil dropper inside the electric drill, and the feed motor is fully enclosed within the body of the machine.

สว่านแท่นแม่เหล็กไฟฟ้า รุ่น TC-50 (High Speed H-type Steel Drilling Machine)



1. Slow Start System

The slow start mechanism is designed to cope with cutting hard oxidized surfaces of rolled steel materials.

2. Return System

The return system allows the next hole to be worked immediately. When the hole is completed, the electric drill lifts up speedily then stops.

3. Cartridge Type Oil Tank System

The oil tank is a cartridge type with a big capacity. One-touch oil tank replacement allows holes to be cut successively.

4. Solidly Designed For Out-Standing Durability

Designed with the greatest possible consideration for lasting quality. it's provided with a switch knob protector, an oil dropper inside the electric drill, and the feed motor is fully enclosed within the body of the machine.

5. Electronic Controller

When speed is over 5ampere, the signal lamp will be lighted, and the work will stop automatically. Turn on the restart switch before operation.

Power source (Single Phase)	Motor			Diameter	Max. depth	Magnet dimensions	Magnet holding power	N.W.
	Rated output	Rated ampaer	No-load Speed					
220/240 V 50/60 Hz	850 W	3.5 A	500-780 RPM	16-50 mm	50 mm	200x100 mm	1,000 kg	25 kg

สว่านแท่นแม่เหล็กไฟฟ้า รุ่น TC-33 (High Speed H-type Drilling Machine)



ATOLI

Accessories:

- ATOLI Cutter oil : 1 can.
- Hex. Spanner : 1 set
- Center long and short size each 1 pc.
- User's Manual : 1 copy
- German-type T-spanner : 1 pc.

1. Slow Start System

The slow start mechanism is designed to cope with cutting hard oxidized surfaces of rolled steel materials.

Powerful Suction

Powerful magnetic stone with 800kg suction force.

Light Weight

Handy and convenient for carrying. it's weight is only 12.6 lighter than ordinary drill's.

Powerful Drilling

Low start device design, and most suitably used for cutting of high hardness steel. Mating to Japanese GIKEN electric drilling motor, the drilling capacity is extremely powerful.

Power source (Single Phase)	Motor			Diameter	Max. depth	Magnet dimensions	Magnet holding power	N.W.
	Rated output	Rated ampaer	No-load Speed					
220/240 V 50/60 Hz	620 W	3 A	750 RPM	13-35 mm	24mm	174x94x56 mm	800 kg	12.6 kg

ส่วนแท่นแม่เหล็กไฟฟ้า รุ่น ATT-35
(Full Automatic-Portable Magnetic Cutting Unit)



Model		ATT-35
Power Source (Single Phase)		AC 220-240V 50/60Hz
Drill Motor	Rated Power Comsumption	680 W
	Rated ampaer	6 A / 5A
	No-load speed	650 RPM
	Total Height	315 mm
Hole Capacity		13 - 35 mm
Maximum stroke		80 mm
Magnet dimensions		175 x 95 x 46 mm
Magnet holding power		800 kg
Magnet power consumption		44 W
Cabtyre Cable		3 M
Weight		21 kg

1. **Fully Auto Function Design**

With 3-step speed-change feed. needless to be operated by manual and able to reduce the wearing rate for blade.

2. **Slow Start System**

The slow start mechanism is designed to cope with cutting hard oxidized surfaces of rolled steel materials. The electric drill is advanced slowly during the first few seconds of cutting.

3. **Automatic Feed System**

The automatic feed system allows perfect holes to be cut without the need for expertise. The rate of feed is controlled automatically according to the cutting load and cutter sizes.

4. **Automatic Return System**

The automatic return system allows the next hole to be worked immediately. When the hole is completed, the electric drill lifts up speedily then stops.

5. **Cartridge Type Oil Tank System**

Use of stainless steel oil cup with big capacity, never be broken off, single point oil tank convenient design for replacement, and even oiling in the middle way, the drilling operation is still unable to be stopped.

6. **Solidly Designed For Out-Standing Durability**

Designed with the greatest possible consideration for lastig quality, it is provided with a switch knob protector, an oil dropper inside the electric drill, and the feed motor is fully enclosed within the body of the machine.

ดอก Jet broach พินคาร์ไบด์ (Hole cutter)

- ใช้สำหรับเจาะเหล็ก, สแตนเลส ได้อย่างแม่นยำ
- ความสามารถเจาะลึกได้สูงสุด 35-50 mm.
- สามารถใช้กับส่วนแท่นแม่เหล็ก ATOLI, NITTO, WEIDON ฯลฯ
- มี Center pin ดอกนำศูนย์ เพื่อความแม่นยำในการเจาะ

Model	Caliber	Knife sun	Stem caliber	Outside diameter	Caliber
LL-350	14-20 mm	6	19.05	NOMINAL DIA+0-0.08	35L
	21-30 mm	6	19.05	NOMINAL DIA+0-0.08	35L
	31-35 mm	6	19.05	NOMINAL DIA+0-0.08	35L
LL-500	18-25 mm	9	19.05	NOMINAL DIA+0-0.08	50L
	26-28 mm	9	19.05	NOMINAL DIA+0-0.08	50L
	29-32 mm	9	19.05	NOMINAL DIA+0-0.08	50L
	33-40 mm	9	19.05	NOMINAL DIA+0-0.08	50L
	41-45 mm	9	19.05	NOMINAL DIA+0-0.08	50L
	46-50 mm	9	19.05	NOMINAL DIA+0-0.08	50L

