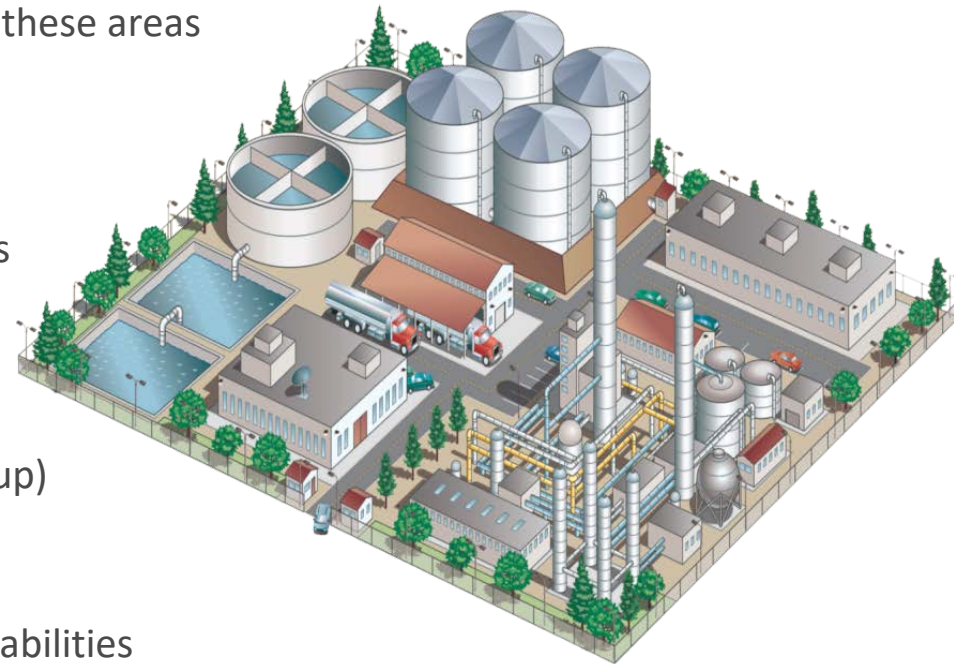






# IHTS Area Of Coverage (หน้าหลักเมื่อเข้ามาที่ Raychem)

- **Process area:**
  - Complex pipework
  - Small vessels
  - Multitude of sensitive instruments
  - Small temperature window
  - Typically a lot of maintenance in these areas
  - Short circuit lengths
- **Transfer lines:**
  - Long circuit lengths required from limited power supply points
  - Larger temperature window
  - Less maintenance-intensive
- **Storage vessels:**
  - High power requirements (heat up)
  - Less maintenance-intensive
- **Reactors :**
  - High temperature resistance capabilities
  - High power requirements, usually during start up





# SELF REGULATING cable Type (หัวข้อ cable Type1)

				
Typical applications	<ul style="list-style-type: none"><li>• Safety showers</li><li>• Fire water lines</li><li>• Process water</li><li>• Chocolate production</li><li>• Caustic lines</li></ul>	<ul style="list-style-type: none"><li>• Large bore water lines</li><li>• Fuel oils</li><li>• Acids</li><li>• Fertilizers</li></ul>	<ul style="list-style-type: none"><li>• Large bore pipes</li><li>• Steam-cleaned pipes</li><li>• Oils</li><li>• Polymers</li><li>• Heavy fuels</li></ul>	<ul style="list-style-type: none"><li>• Heavy oils</li><li>• High power output requirements</li><li>• Steam-cleaned pipes</li></ul>
Cable type	<b>BTV</b>	<b>QTVR</b>	<b>XTV</b>	<b>KTV</b>
Maximum maintain temperature	65°C	110°C	120°C	150°C
Maximum exposure Temperature *	85°C	110°C	215°C	215°C
T-classification	T6	T4	T3/T2 (20XTV)	T2
Typical circuit length (40A)	Up to 200m	Up to 115m	Up to 245m	Up to 230m



# SELF REGULATING cable Type



Typical applications	<ul style="list-style-type: none"> <li>• pipe freeze protection</li> <li>• Fire water lines</li> <li>• Process water</li> <li>• Chocolate production</li> <li>• Caustic lines</li> </ul>	<ul style="list-style-type: none"> <li>• Large bore water lines</li> <li>• Fuel oils</li> <li>• Acids</li> <li>• Fertilizers</li> </ul>	<ul style="list-style-type: none"> <li>• Large bore pipes</li> <li>• Steam-cleaned pipes</li> <li>• Oils</li> <li>• Polymers</li> <li>• Heavy fuels</li> </ul>
Cable type	<b>HBTV</b>	<b>HQTV</b>	<b>HXTV</b>
Maximum maintain temperature	65°C	110°C	121°C
Maximum exposure Temperature *	85°C	110°C	250°C
T-classification	T6	T4	T3/T2 (20HXTV)
Typical circuit length (40A)	Up to 540m	Up to 390m	Up to 765m



# Power Limiting Cable (หัวข้อ cable Type2)

**VPL**

Power limiting cables are formed by:

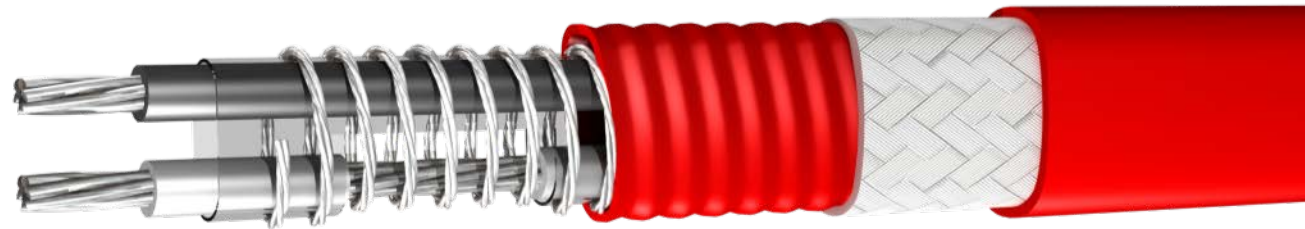
- A coiled resistor ally heating element wrapped around two parallel conductors
- At a fixed distance, the insulation is removed from one of the conductors and the process is repeated , removing the insulation from the other conductor

Operating to voltages up to 480V they can provide:

**Temperature Maintenance  
up to 235° C**

**Exposure Temperature  
up to 260° C**

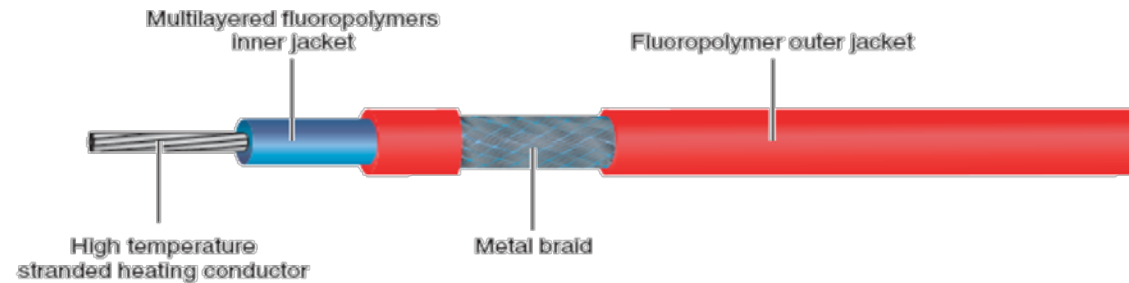
**Circuit lengths up to 450m**



- Used for Freeze Protection and Process temperature maintenance requiring High power output and/or high Temperature exposure

# Constant wattage Polymer Cable (หัวข้อ cable Type3)

High temperature heating conductor is *Ni plated* for maximum corrosion resistance



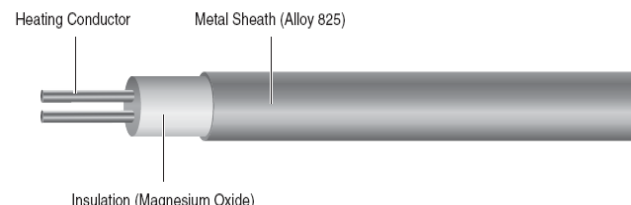
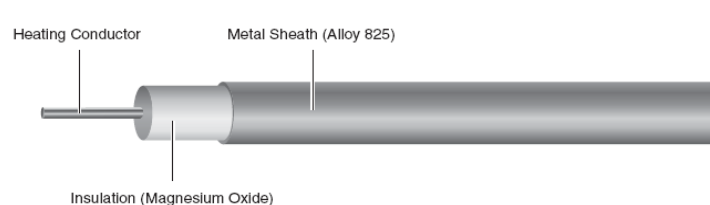
Inner jacket and outer jacket are constructed of *fluoropolymers* for maximum chemical and temperature resistance

- multilayered fluoropolymer inner jacket makes the cables extremely robust (impact resistance)
- In-house production process (when wrapping PTFE inner and outer jackets to prevent protrusion of the conductors and/or the braid strands) ensures maximum flexibility and easy stripping

Ni plated copper braid for low ohmic earthing path, to ensure maximum safety of equipment and personnel

# Constant wattage MI Cable (หัวข้อ cable Type4)

- One or two high temperature heating conductors in different alloys for various electrical configurations and short or small bore lines (impulse lines)



- Inner insulation: highly dielectric MgO, for its ability to withstand extreme temperatures without electrical breakdown.
  - Metallic outer jacket: available in different materials to optimise its ability to withstand extreme temperatures and aggressive chemical environments.
  - Therefore Mineral Insulated heating cables come factory terminated
    - Extensively tested before leaving the factory
    - Connections made in an ideally controlled environment by experienced personnel
- >>>No on site surprises!



# IHTS Products – Constant wattage MI Cable

Pentair Thermal Management offers Mineral insulated series heating systems under the brand



A range of sheath materials to deal with different temperature withstanding requirements

Cable Reference	Sheath material	Max. Sheath temperature	Max. Typical power output
HCCH/HCCH	Copper with HDPE over sheath	80°C	50W/m
HCC/HCH	Copper	200°C	
HCCP/HCHP	Copper with FEP over sheath		
HDC/HDF	Cupro-Nickel (70/30)	400°C	70W/m
HSQ	Stainless Steel 321	450°C with silver solder joint	150W/m
		750°C with laser welded joint	
HIQ	Inconel 600	450°C with silver solder joint	300W/m
		750°C with laser welded joint	
Hax	Alloy 825	550°C with silver solder joint	270W/m
		750°C with laser welded joint	