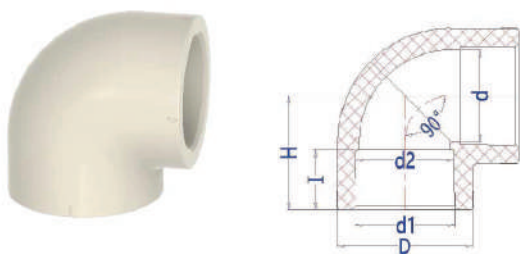


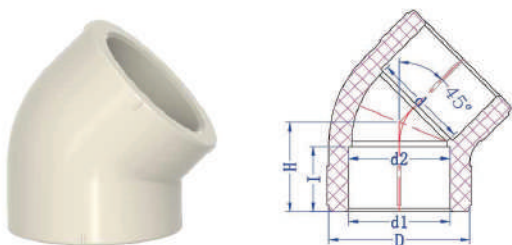
4、PPH/PPR 管件 PPH/PPR FITTINGS

执行标准: GB/T 18742.3-2017
Conform to: GB/T 18742.3-2017



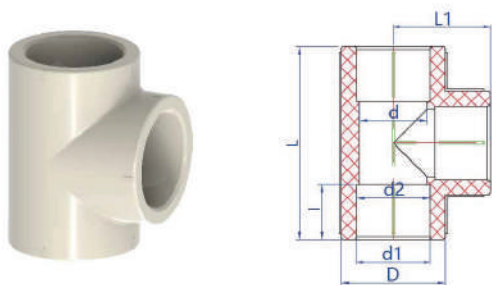
90° 弯头 90° ELBOW (S×S)

Nominal SIZE	Socket Type			Structural Diameter		
	d1	d2	I	D	d	H
20	19.25	19.05	15.0	27.0	17.0	26.0
25	24.10	23.80	16.5	33.0	22.0	30.0
32	31.00	30.70	18.5	42.2	29.0	35.6
40	39.00	38.60	21.0	53.0	36.5	42.0
50	49.00	48.60	24.0	66.0	46.0	50.0
63	61.90	61.40	28.0	83.5	59.0	60.5
75	73.60	72.30	31.5	94.6	70.0	69.0
90	88.30	86.90	35.0	113.5	85.0	80.0
110	107.90	106.30	41.0	138.7	104.0	95.0



45° 弯头 45° ELBOW (S×S)

Nominal SIZE	Socket Type			Structural Diameter		
	d1	d2	I	D	d	H
20	19.25	19.05	16.0	28.0	17.0	21.4
25	24.10	23.80	18.0	34.0	22.0	24.5
32	31.00	30.70	20.0	43.0	29.0	28.0
40	39.00	38.60	21.0	53.0	35.0	30.5
50	49.00	48.60	25.0	66.5	45.0	35.5
63	61.90	61.40	29.0	84.5	59.0	42.0
75	73.60	72.30	31.5	95.0	70.0	48.0
90	88.30	86.90	36.0	113.5	85.0	55.5
110	107.90	106.30	42.0	138.5	104.0	65.5



正三通 TEE (S×S)

Nominal SIZE	Socket Type			Structural Diameter			
	d1	d2	I	D	d	L	L1
20	19.25	19.05	16.0	28.0	17.0	54.0	27.0
25	24.10	23.80	18.0	33.0	22.0	63.0	32.5
32	31.00	30.70	20.0	43.0	29.0	74.0	37.0
40	39.00	38.60	22.0	53.0	35.0	85.0	43.0
50	49.00	48.60	25.0	66.5	45.0	102.0	51.0
63	61.90	61.40	29.0	84.5	59.0	123.0	60.0
75	73.60	72.30	31.5	95.0	70.0	140.0	70.0
90	88.30	86.90	36.0	113.5	85.0	164.0	82.0
110	107.90	106.30	42.0	138.5	104.0	196.0	98.0