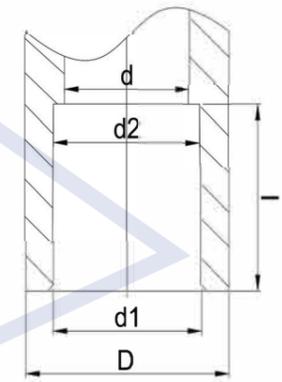


SHCN INDUSTRIAL PIPE FITTINGS ANSI STANDARD



Fitting SCH-80 (UPVC D2467/CPVC F439)

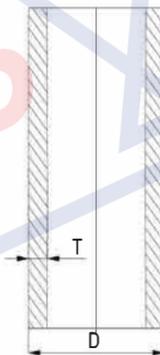
SIZE	D	d	d1	d2	l	t
1/2"	29.50	18.00	21.54	21.23	23.20	5.75
3/4"	35.20	23.20	26.87	26.57	26.40	6.00
1"	43.50	30.00	33.65	33.27	29.60	6.75
1-1/4"	53.00	38.40	42.42	42.04	33.00	7.30
1-1/2"	59.60	44.50	48.56	48.11	36.10	7.55
2"	72.60	56.00	60.63	60.17	39.30	8.30
2-1/2"	88.00	67.00	73.38	72.85	46.00	10.50
3"	105.00	82.00	89.31	88.70	49.10	11.50
4"	132.00	106.00	114.76	114.10	59.00	13.00
5"	162.00	134.00	141.81	141.00	76.00	14.00
6"	192.00	160.00	168.83	168.00	78.00	16.00
8"	251.00	212.00	219.84	218.70	120.00	19.50
10"	308.00	266.00	273.81	272.67	146.00	21.00
12"	361.00	315.00	324.61	323.47	165.00	23.00



SHCN Industrial pipe fittings ANSI STANDARD

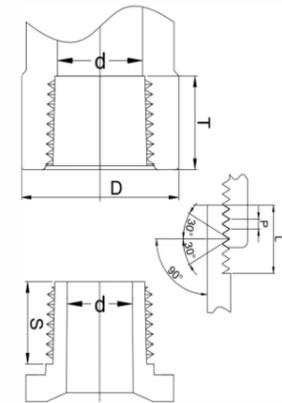
Pipe SCH-80 and SCH-40(UPVC D1785/CPVC F441)

Nominal SIZE	D	Tolerance	Socket Type			
			SCH-80		SCH-40	
			T(min/mm)	Tolerance	T(min/mm)	Tolerance
1/2"	21.34	±0.10	3.73	+0.51	2.77	+0.51
3/4"	26.67	±0.10	3.91	+0.51	2.87	+0.51
1"	33.40	±0.13	4.55	+0.53	3.38	+0.51
1-1/4"	42.16	±0.13	4.85	+0.58	3.56	+0.51
1-1/2"	48.26	±0.15	5.08	+0.61	3.68	+0.51
2"	60.32	±0.15	5.54	+0.66	3.91	+0.51
2-1/2"	73.02	±0.18	7.01	+0.84	5.16	+0.61
3"	88.90	±0.20	7.62	+0.91	5.49	+0.66
4"	114.30	±0.23	8.56	+1.02	6.02	+0.71
5"	141.30	±0.25	9.52	+1.14	6.55	+0.79
6"	168.28	±0.28	10.97	+1.32	7.11	+0.86
8"	219.08	±0.38	12.70	+1.52	8.18	+0.99
10"	273.05	±0.38	15.06	+1.80	9.27	+1.12
12"	323.85	±0.38	17.45	+2.08	10.31	+1.24



Thread Fitting SCH-80 (UPVC D2467/CPVC F439)

SIZE	D	d	d1	d2	l	t
1/2"	15.0	17.0	13.0	17.0	31.5	1.814
3/4"	16.0	18.0	18.0	18.0	37.2	1.814
1"	18.0	20.0	23.0	20.0	45.5	2.209
1-1/4"	20.0	22.0	31.0	22.0	55.0	2.209
1-1/2"	22.0	24.0	36.0	24.0	61.6	2.209
2"	24.0	26.0	46.0	26.0	74.6	2.209
2-1/2"	27.0	30.0	55.0	*	*	3.175
3"	31.0	34.0	70.0	*	*	3.175
4"	35.0	38.0	93.0	*	*	3.175



*Developing

*The weight of the product is calculated theoretically and is not used as any basis