



# BLOWPET

**LOW POWER**

## BP-5G

### BLOWPET SEMI AUTOMATIC BLOW MOLDING MACHINE

The machine is small size, Low power consumption, easy to operate and maintain



Model: BP-5G

Production Capacity: 80-180 Pcs/h

Max volume of product: 7-20 Liter

Max volume

**7-20**  
LITER

**TWO**  
STEPPED

**TRUE TECH**

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ใช้พลังงานต่ำ สามารถเป่าได้ถึง

# 80 – 180

Pcs/h

เหมาะสำหรับการผลิต PET , PP , PC, PMMA  
ภาชนะพลาสติก 3แกลลอน, 5แกลลอน และ  
100-200mm ปากกว้าง

**BP-5G** Two Stepped Semi- Automatic Computer Controlled Infrared Oven Heating Bottle blowing Machine is suitable for producing PET, PP, PC, PMMA plastic containers for three gallons, five gallons and 100-200mm wide mouth.

The machine is small size, Low power consumption, easy to operate and maintain etc.

**TRUE TECH**

นำเข้าและจัดจำหน่ายโดย  
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#### BLOWPET SEMI AUTOMATIC BLOW MOLDING MACHINE

| ITEM                       | UNIT  | BP-5G         |
|----------------------------|-------|---------------|
| Max . Volume Of Product    | L     | 7-20          |
| Production Capacity        | Pcs/h | 80-180        |
| Neck Size Of Product       | mm    | <120          |
| Useful Area Of Mould Plate | mm    | 430×650       |
| Max . Mould Thickness      | mm    | 400           |
| Min . Mould Thickness      | mm    | 350           |
| Mould Stroke               | mm    | 330           |
| Clamping Force             | kn    | 100           |
| Stretching Stroke          | mm    | 530           |
| Working Pressure           | Mpa   | 0.8           |
| Blowing Air Pressure       | Mpa   | ≤3.0          |
| Power Of Main Blower       | kw    | 0.1           |
| Weight Of Main Blower      | kgs   | 2000          |
| Measurement Of Main Blower | mm    | 2200×720×1900 |
| Weight Of Preheater        | kgs   | 400           |
| Power Of Preheater         | kw    | 38            |
| Measurement Of Preheater   | mm    | 2620×660×1600 |

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| PICTURE OF AUXILIARY                                                                | PARAMETER                      |               |
|-------------------------------------------------------------------------------------|--------------------------------|---------------|
|    | model                          | 1.2/3.0mpa    |
|                                                                                     | power (KW)                     | 15            |
|                                                                                     | Capacity (m <sup>3</sup> /min) | 1.2           |
|                                                                                     | Pressure (mpa)                 | 3.0           |
|                                                                                     | Dimensions (mm)                | 2000x900x1400 |
|                                                                                     | Weight (Kg)                    | 520           |
|                                                                                     | cooling Method                 | Air cooling   |
|                                                                                     |                                |               |
|   | model                          | FH-0.6/3.0mpa |
|                                                                                     | Capacity (m <sup>3</sup> /min) | 0.6           |
|                                                                                     | Pressure (mpa)                 | 3.0           |
|                                                                                     | Dimensions (mm)                | 1800x600      |
|                                                                                     | Weight (Kg)                    | 300           |
|  | model                          | FAD-2.0/3.0   |
|                                                                                     | Dimensions (mm)                | 1200x560x1300 |
|                                                                                     | Capacity (m <sup>3</sup> /min) | 2.0           |
|                                                                                     | Pressure (mpa)                 | 3.0           |
|                                                                                     | Weight (Kg)                    | 220           |
|                                                                                     |                                |               |
|  | model                          | FAD-2.0/3.0   |
|                                                                                     | Dimensions (mm)                | 30x30x57      |
|                                                                                     | Capacity (m <sup>3</sup> /min) | 2.0           |
|                                                                                     | Pressure (mpa)                 | 3.0           |
|                                                                                     | Weight (Kg)                    | 15            |
|                                                                                     |                                |               |

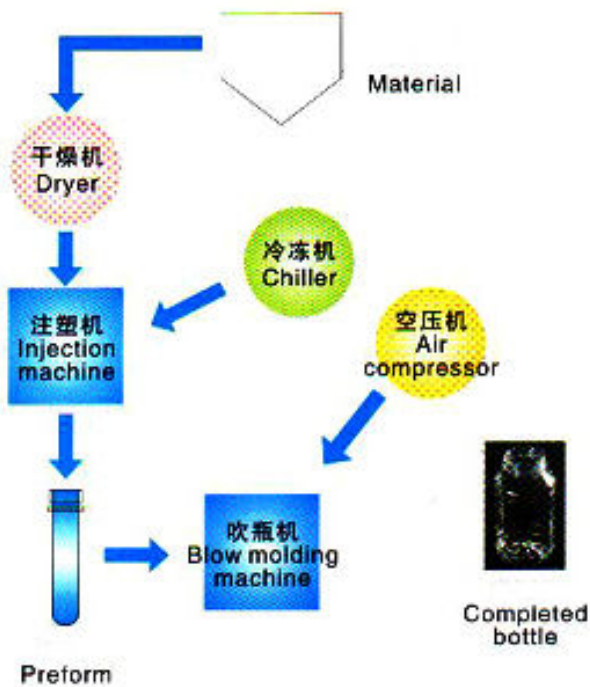
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Flow chart



Flow plan of wholefactory equipment

