



# Shell Diala S4 ZX-I

- Extra Performance
- Meets IEC 60296 - Higher Oxidation Stability & Low Sulphur content

## Premium Inhibited Electrical Insulating Oil

Shell Diala S4 ZX-I is the new electrical insulating oil from Shell designed to meet the challenges presented by the latest power transformers. It offers an extended oil life with the peace of mind of zero sulphur content. Shell Diala S4 ZX-I is manufactured from zero sulphur base oils produced using Shell's GTL (gas-to-liquid) technology. These base oils offer a high degree of compositional consistency and have an excellent response to anti-oxidant. In addition they are globally available and free from PCBs, DBDS and passivators. Shell Diala S4 ZX-I meets both the established and new industry copper corrosion tests.

### DESIGNED TO MEET CHALLENGES

#### Performance, Features & Benefits

- **Extended oil life**

Shell Diala S4 ZX-I is a fully inhibited oil giving outstanding oxidation performance and an extended oil life. Shell Diala S4 ZX-I is also suitable for use in highly loaded applications.

- **Transformer protection**

Shell Diala S4 ZX-I is manufactured from a zero sulphur\* base oil, making it intrinsically non-corrosive towards copper, without the need for passivation or other additives.

Shell Diala S4 ZX-I meets all relevant tests for copper corrosion, namely the established DIN 51353 (Silver Strip Test), ASTM D1275, and also the latest more severe tests: IEC 62535 and ASTM D1275B.

\*Sulphur content below 1ppm detection limit of ASTM D5185

- **System efficiency**

The good low temperature viscometric properties of the oil ensure proper heat transfer inside the transformer, even from very low starting temperatures.

Shell Diala S4 ZX-I is specially dried and handled to achieve a low water content and retain a high breakdown voltage at point of delivery. This enables it to be used in many applications without further treatment.

#### Main Applications



#### Specifications, Approvals & Recommendations

- IEC 60296 (2012): Table 2 Transformer Oil (I) (Inhibited Oil) Section 7.1 ("Higher oxidation stability and low sulphur content").

For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Help Desk.

#### Typical physical characteristics

Properties	Method	IEC Table 2 + section 7.1 minimum	IEC Table 2 + section 7.1 maximum	Shell Diala S4 ZX-I Typical
Appearance	IEC 60296	Clear, free from sediment and suspended matter	Clear, free from sediment and suspended matter	Complies
Density @20°C kg/m <sup>3</sup>	ISO 3675		895	805
Kinematic Viscosity @40°C mm <sup>2</sup> /s	ISO 3104		12	9.9
Kinematic Viscosity @-30°C mm <sup>2</sup> /s	ISO 3104		1 800	523
Flashpoint P.M. °C	ISO 2719	135		191

Properties		Method	IEC Table 2 + section 7.1 minimum	IEC Table 2 + section 7.1 maximum	Shell Diala S4 ZX-I Typical
Pour Point	°C	ISO 3016		-40	-42
Neutralisation value	mg KOH/g	IEC 62021-1		0.01	0.01
Total Sulphur Content	mg/kg	ASTM D5185		Section 7.1 limit 500	1
Corrosive Sulphur		DIN 51353		Not corrosive	Not corrosive
Potentially Corrosive Sulphur		IEC 62535		Not corrosive	Not corrosive
Corrosive Sulphur		ASTM D1275B		*	Not corrosive
Breakdown Voltage Untreated	kV	IEC 60156	30		70
Breakdown Voltage After Treatment	kV	IEC 60156	70		78
Dielectric Dissipation Factor @90°C	DDF	IEC 60247		0.005	0.001
Oxidation Stability	500h / 120°C	IEC 61125 C	Section 7.1 Limits	Section 7.1 Limits	
Total Acidity	mg KOH/g	IEC 61125 C		0.3	0.002
Sludge	%m	IEC 61125 C		0.05	0.001
Dielectric Dissipation Factor (DDF @90°C)		IEC 61125 C		0.05	0.001
Water content (Drums/IBC)	mg/kg maximum	IEC 60296		40	8
Water content (Bulk)	mg/kg maximum	IEC 60296		30	8
2-Furfural and related compounds content	mg/kg	IEC 61198		Not detectable	Complies
Metal passivator additives	mg/kg	IEC 60666		Not detectable	Complies
Oxidation inhibitor content (DBPC)	% mass				0.2
PCA Content	% mass	IP346		3	Complies
PCB content	mg/kg	IEC 61619		Not detectable	Complies

These characteristics are typical of current production. Whilst future production will conform to Shell's specification, variations in these characteristics may occur.

\*Sulphur content below 1ppm detection limit of ASTM D5185.

## Health, Safety & Environment

### • Health and Safety

Shell Diala S4 ZX-I is unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of personal hygiene are maintained.

Shell Diala S4 ZX-I is free from polychlorinated biphenyls (PCB). Avoid contact with skin. Use impervious gloves with used oil. After skin contact, wash immediately with soap and water.

Guidance on Health and Safety is available on the appropriate Material Safety Data Sheet, which can be obtained from <http://www.epc.shell.com/>

### • Protect the Environment

Take used oil to an authorised collection point. Do not discharge into drains, soil or water.

## Additional Information

- **Storage precautions**

The critical electrical properties of Shell Diala are easily compromised by trace contamination with foreign material. Typically encountered contaminants include moisture, particles, fibres and surfactants. Therefore, it is imperative that electrical insulating oils be kept clean and dry. It is strongly recommended that storage containers be dedicated for electrical service and include air-tight seals. It is further recommended that electrical insulating oils are stored indoors in climate-controlled environments.

- **Advice**

Advice on applications not covered here may be obtained from your Shell representative.