

# CTS-49

# CTS-59

## Ultrasonic Thickness Gauge



Through Coating

Auto Echo Search

Rotatable Screen

Two-point Calibration

Corrosion Application

# SIUI



# CTS-49/CTS-59

## Small Size, Powerful Functions

### —New Generation General-Purpose Thickness Gauge

The latest ultrasonic thickness gauge CTS-49 and CTS-59 are newly released by SIUI. To keep pace with the leading technology and the market requirements, CTS-49 and CTS-59 are the high-end thickness gauge models which combine the latest techniques, innovative design and complete inspection requirements. It is suitable for a wide range of applications, especially corrosion application.



## Superior Features

- Compatible with different kinds of probes.
- Measurement range: 0.5~600mm.
- Compact size and weighs only 0.6kg including battery.
- 5" high resolution color TFT-LCD monitor with high-brightness LED backlight (visible under sunshine), 800x480 pixels.
- Auto search function can automatically adjust display delay, display range, gain and measurement gate based on the detected echo.
- Normal (R-B1, transmission pulse to the first echo), velocity measurement, through coating measurement or echo to echo (B1-B2, or Bm-Bn), coating measurement functions available.
- One-point, Two-points and Fast Zero point calibrations available.
- Single and dual element probes for selection. CTS-59 can support dialogue thickness gauge probe to realize probe auto-recognition function, which can reduce display measurement data error.
- A/B scan functions.

## Portrait and Landscape Screen/ Auto Gravity Sensing Design



Portrait

Landscape

## Multiple Connectors



MicroSD card port

I/O port (Reserved)

MiniUSB port

DC power input port

# Application Examples

## COAT Measurement Function



Under Thru-Coating mode, after setting the painting velocity, through-coating thickness and coating-thickness can be displayed at the same time.

## MULTI-Layers Measurement Function



For work piece with multi-layer materials and tight bonding between each layer, thickness measurement of each layer with known velocities as well as the total thickness, can be displayed.

## V-PATH Function



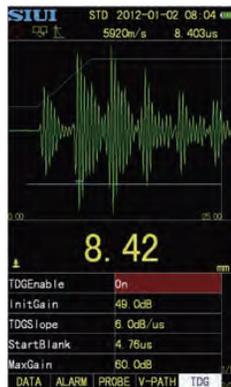
The system default sets a group of V-PATH calibration curve for all compatible dual crystal probes. Users can make a group of V-PATH curve corresponding to the probes to be used.

## TEMP Function



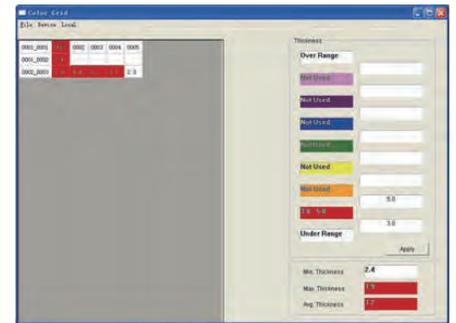
When there is temperature difference between the calibration block and the detected work piece, it can be used for temperature compensation.

## TDG Function (Time Depth Gain Function)



It can be used for compensating wave amplitude loss caused by transmitting sound path.

## DataView Software



A Microsoft Windows based application is used to acquire, create, print and manage data on the CTS-49/59.

Measurement data will be displayed in color grid view mode for better data analysis.

## On-site Application



CTS-49 with 10MHz probe



CTS-59 measures the wing struts from a Piper PA-11 small aircraft



CTS-59 measures shipyard pipe

# Specifications

| Model   | CTS-49   | CTS-59   |
|---|--|--|
| Display Screen                                    | 800×480 pixels, 5" high-brightness color TFT-LCD monitor with high resolution LED backlight (visible under sunshine)   |  |
| Measurement Mode                                  | Normal (R-B1, transmit pulse to the first echo);<br>Through coating or echo to echo measurement (B1-B2, or Bm-Bn);<br>All measurements using Zero Crossing.  |  |
|   | —  | With known coating velocity, coating thickness can be measured.  |
| Measurement Range                                 | 0.5~600mm (subject to probe, material, temperature and selected configuration)   |  |
| Display Resolution                                | 0.01mm / 0.1mm (0.001 in / 0.01 in)  |  |
| System Bandwidth (-3dB)                           | 0.5MHz~20MHz   |  |
| Compatible Probes                                 | Twin crystal probes(delay line probe)<br>Single crystal probes(normal probe)<br>Single crystal probes(delay line probe)<br>High temperature probes/ Pencil probes  |  |
|   | —  | Smart-dialog twin crystal probes   |
| Velocity Range                                    | 400~15000 m/s  |  |
| Gain  | 0-110dB manually adjustable(step:0.5/2/6/12dB)/auto (for auto-search)  |  |
| Auto Search                                       | Off/On: With this function activated, proper display range and gain can be adjusted automatically based on the measured waveform echo, which improves measurement efficiency.                            |  |
| A -scan Rectification                             | RF/Full/Positive/Negative  |  |
| Pulser  | Negative square wave transmission, with pulse-width and voltage auto fits the probe  |  |
| Measurement times                                 | 4/8/16/32  |  |
| Display Error<br>(With standard configured probe) | 0.80mm ~ 9.99mm: ± 0.05mm<br>10.00mm ~ 99.99mm: ± (1% <sub>H</sub> + 0.04)mm<br>100.0mm ~ 400.0mm: ± 3% <sub>H</sub> mm<br>【Note】 : H is thickness of the detected material.                             |  |
| Tube Wall Thickness Measurement                   | With a standard configured probe, it can measure steel tube with diameter not less than 20mm and wall thickness not less than 2.0mm.   |  |
| Calibration                                       | a. Fast zero point calibration with the built-in test block.<br>b. User-defined calibration (one-point/two-point calibration)  |  |
| Measurement Function                              | Standard/ minimum/ maximum/ average/ difference  |  |
| Interface Mode                                    | Standard /Simple menu measurement interface  |  |
| Other Functions                                   | Velocity dynamic measurement, measurement value over-limit symbol, sound alarm, auto gain and freeze function.   |  |
| Portrait/Landscape Screen                         | Portrait/Landscape screen/auto (gravity-sensing auto switch), suitable for left/ right handedness  |  |
| B-scan  | —  | B-scan   |
| Storage Function                                  | Up to 10,000 sets of measurement data (including measurement value, velocity and multi file formats for application);<br>Up to 500 sets of parameter data (such as measurement value and system setting) | Up to 20,000 sets of measurement data (including measurement value, velocity and multi file formats for application);<br>Up to 500 sets of parameter data (such as measurement value and system setting) |
| Data Transmission                                 | The data can be stored to a micro SD card and transferred to a PC via a card reader;<br>It can also be transferred to a PC via the miniUSB port.   |  |
| Measure Unit                                      | inch/mm  |  |
| Language  | English/Chinese/Spanish/German/Russian/Polish/Portuguese/French  |  |
| Auto Shutoff                                      | Off/2/5/10/20/30 minutes for selection   |  |
| Operation Temperature                             | -10~45°C   |  |
| Power Supply                                      | a. DC 12V power adapter<br>b. ≥6 hours' operation with 7.4V rechargeable lithium battery set   |  |
| Battery Charge Time                               | a. With battery in the system: approx. 6 hours<br>b. With external charger: approx. 3 hours (option)   | a. With battery in the system: approx. 6 hours<br>b. With configured external charger: approx. 3 hours   |
| Dimension   | 105 mm × 180 mm × 42 mm (WxHxL)  |  |
| Weight  | Approx. 600g with battery  |  |
| System Port                                       | MiniUSB, micro SD card holder, DC-IN (DC12V input), LEMO 00 compliant (T/R)  |  |
| Software  | —  | COAT Measurement Function, MULTI Layers Measurement Function, V-PATH Function and TDG Function and TEMP Function.  |
| EN Norm   | EN-15317 compliant   |  |

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