

Gear Cutters

Integral Type Helical Broach



Features

- Integration of the shell and main body results in improving the gear accuracies and reduces the tooth thickness finishing stock.
- The load per cutting edge can be reduced, leading to less wear. This allows the number of regrinds possible to be increased.
- Complex works such as decomposition and assembly of the shell, or a minor adjustment of the phase have become unnecessary, leading to a reduction in running costs.

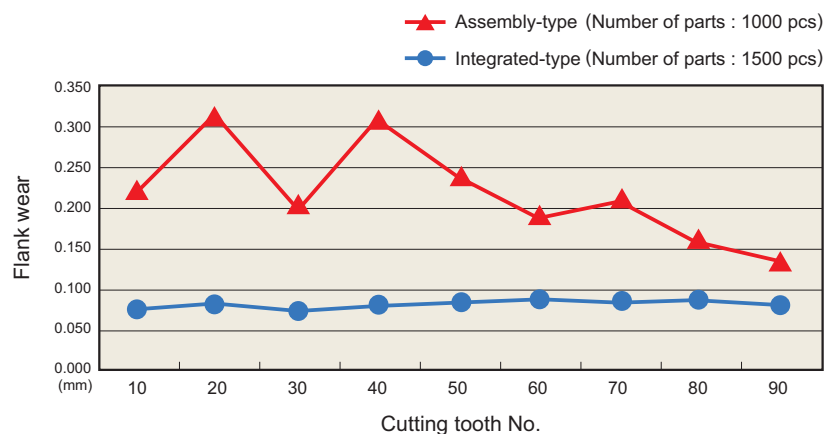
Machining Example 1

Gear Dimension

Module	1.2
Pressure angle	20°
Number of teeth	82
Helix angle	25°LH
Face width	27 mm
Workpiece	JIS S45C

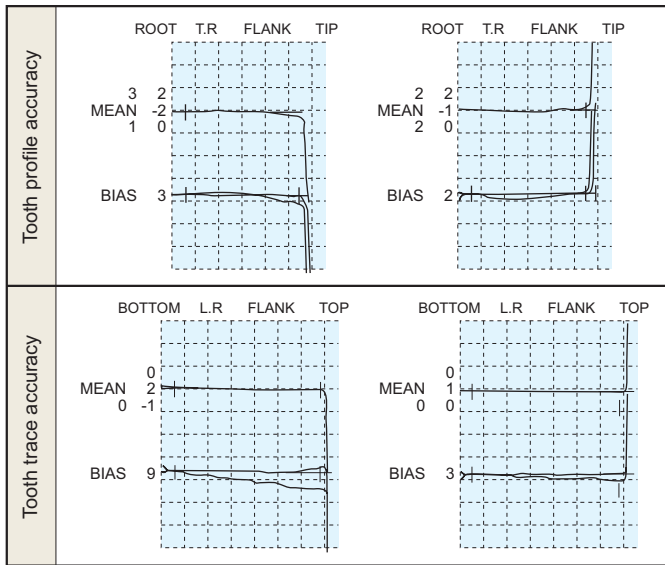
Broach Dimension

Outside dia	107 mm
Overall length	1700 mm
Material	M2



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Machining Example 2



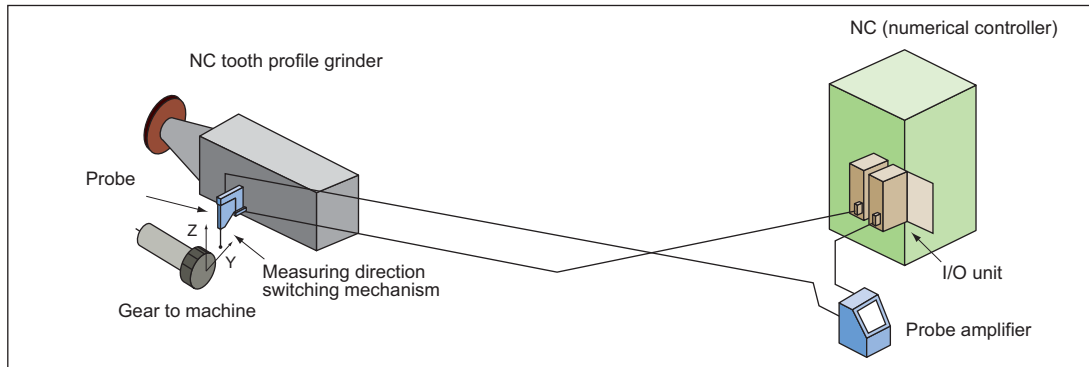
Tooth profile accuracy of machined gear

Gear Dimension

Module	1.25
Pressure angle	20°
Number of teeth	77
Helix angle	23° 30' LH

Inline measurement and grinding technology ensuring high machining accuracy

Mitsubishi Materials has developed a state of the art tooth profile grinder. This incorporates a measurement device that measures while manufacturing. This in conjunction with CAD/CAM improves cutting edge positioning and overall accuracies.



Sketch drawing of gear tester

For Your Safety

- Don't handle inserts and chips without gloves.
- Please use safety covers and wear safety glasses.
- When using compounded cutting oils, please take fire precautions.
- When using rotating tools, please make a trial run to check run-out, vibration and abnormal sounds etc. Ensure that the insert is correctly set in its location pocket.
- Before use, ensure that the tool setup and various settings (machining programme, etc) on the machine are suited to the tool specifications.

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(Tools specifications subject to change without notice.)