### **PNEUMERLOCK®**

#### DIRECT PRESSURE TYPE **BOOSTER**

### System is designed to convert air pressure to high oil pressure with booster for the high power application of small clamp head.

- It is appropriate for work hoisting performance or clamp head with high output needed for all strokes.
- High output of 0.15~4.5 tons is available optionally with non-phase by adjusting air pressure with an air regulator.
- As oil pressure is used, the balanced, accurate force is always available.

#### **SPECIFICATIONS**

_	Model code								
Ite		NBH3-40	NBH3-60	NBH3-60-130	NBH-80	NBH-100			
В	oosting ratio	11	25	25	25	25			
Ou	tput oil capacity (cm <sup>3</sup> )	77	77	130	176	304			
Tr	neoretical output								
oil	pressure at	10.8MPa		17.5	MPa				
m	ax. air pressure								
W	orking oil	Cosmo Mighty Super 10 (Cosmo Oil)							
Те	mperature range		-	+5~+60°C	)				
_	Working fluid	Air							
Air pressure	Lubrication	Unnecessary (But possible) Necessary							
res	Pressure range	0.2~1MPa		0.2~0.	7МРа				
۱۲p	Recommended	JIS K	(2213-1 (	Natural t	urbine oi	IISO			
1	lubricating oil		VG32	) or equiv	valent				
W	eight (kg)	9.5	15	17	41	92			
W	ith reed switch	Available None							
Re	elated instruments	Pre	Pressure switch · Pressure gauge						

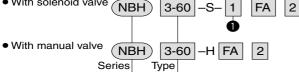
#### MODEL CODE

For order, specify the following code.

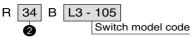
#### DIRECT PRESSURE TYPE BOOSTER



#### DIRECT PRESSURE TYPE BOOSTER SET With solenoid valve (NBH) 3-60 -S- 1



#### SWITCH-BRACKET ASSEMBLY

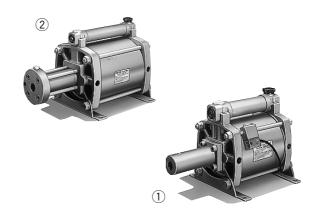


Select applicable switches out of the IRON PROXIMITY SWITCH SPECIFICATIONS

	Sole	enoid valve voltage		Во	oster model code
0	1	AC100V (50/60Hz)	2	34	NBH3-40
U	2	AC200V (50/60Hz)	•	35	NBH3-60
	8	DC24V		35	NBH3-60-130

#### **DELIVERY INFORMATION**

- It is delivered with reed switch not mounted.
- It is delivered with working fluid (Cosmo Mighty Super 10) NBH-80 2 &, NBH-100 3 &.
- For NBH-80/NBH-100, there is no model with reed switch.



1)NBH3-60 2NBH-80

#### **IRON PROXIMITY SWITCH SPECIFICATIONS**

Kind	With contact							
Switch symbol	FA L3-101	FB L3-105	FC L3-241	FD L3-245				
Load voltage range	AC:80	~220V	DC:20~28V					
Load current range	2~20	0mA	3~5	0mA				
Maximum open / close capacity	2\	/A	1.5W					
Contact protective circuit	Pres	sent	Present					
Indicating lamp	Neon lamp (light	ts up during ON)	LED (lights up during OFF)					
Wiring method	0.3mm <sup>2</sup> 2-co	re, outside dia	meter $\phi$ 5.3mr	n Rear wiring				
Code length	1m	5m	1m 5m					
Applied load	Small re	Small relay-Programmable controlle						

#### **ACTUAL OUTPUT**

Unit: kN

									•	. 1114			
Booster	Clamp bood	Operating air pressure MPa											
booster	Clamp head	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1			
	LHA-LHA-25-LHA-40	2.7	4.1	5.5	6.9	8.2	9.6	11.0	12.4	13.5			
NBH3-40	LHAS-2	5.1	7.8	10.4	12.9	15.5	18.1	20.7	23.3	25.6			
NBH3-40	LHC	2.5	3.8	5.1	6.4	7.7	8.9	10.2	11.5	12.6			
	LHD	1.1	1.7	2.3	2.8	3.3	3.9	4.5	5.0	5.5			
NBH3-60	LHA-LHA-25-LHA-40	6.2	9.3	12.3	15.5	18.5	21.7	-	-	-			
NBH3-60-130	LHAS-2	11.7	17.5	23.3	29.1	35.0	40.8	-	-	-			
NBH-80	BH-80 LHC		8.6	11.5	14.3	17.3	20.1	-	-	-			
NBH-100	NBH-100 LHD		3.8	5.0	6.3	7.6	8.8	-	-	_			

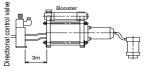
#### **AIR CONSUMPTION** Unit: N l/1 Reciprocating motion

Doostor	Operating air pressure MPa										
Booster	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1		
NBH3-40	6	8	10	12	14	16	18	20	21.8		
NBH3-60	13.5	18	22.5	27	31.5	36	_	_	-		
NBH3-60-130	21.5	29	36	43	50	57	_	_	-		
NBH-80	31.5	42	52.5	63	73.5	84	_	_	_		
NBH-100	60	80	100	120	140	160	_	_	_		

Note) The above air consumption indicates the atmospheric pressure converted from air capacity in 1 reciprocating motion with respective air pressure by booster.

#### **WORKING VEROCITY OF CLAMP HEAD**

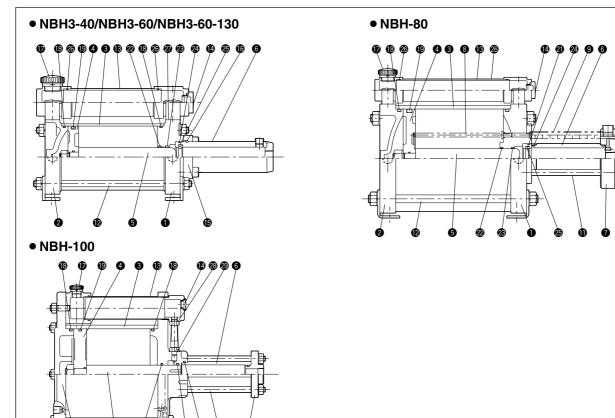
Offic. Se											
Booster	Common for al	I clamp heads									
booster	Stroke time (Push)	Stroke time (Pull)									
NBH3-40	1	1									
NBH3-60	1.5	1.5									
NBH3-60-130	1.8	1.8									
NBH-80	2	2									
NBH-100	3.5	3.5									



The working velocity of clamp head varies depending on booster to be used. The above table indicates the stroke time (push) and (pull) for the piping length of about 3m between booster and directional control valve. Based on the stroke time, the cycle time shall be set. For the direct pressure type booster set (product on order), it shall also be set according to the stroke time.

# PNEUMERLOCK®

#### **SECTIONAL DRAWINGS**



#### **PARTS LIST**

No.	Name	Material	Q'ty
0	Hydraulic cylinder mounting cover	Gray cast iron	1
2	Pneumatic cylinder cover	Gray cast iron	1
		Aluminum alloy	
•	Discourantia audicada y handus	(NBH3-40-60)	_
8	Pneumatic cylinder body	Carbon steel	'
		(NBH-80·100)	
4	Pneumatic piston	Gray cast iron	1
6	Hydraulic piston	Carbon steel	1
6	Hydraulic cylinder body	Carbon steel	1
0	Hydraulic cap	Rolled steel	1
8	Indicator rod	Carbon steel	1
9	Indicator pipe	Resin	1

No.	Name	Material	Q'ty
•	Lludrouliationad	Chrome	4
<b>W</b>	Hydraulic tie rod	molybdenum steel	4
1	Pneumatic tie rod	Rolled steel	4
		Aluminum alloy	
B	Reserve tube	(NBH3-40-60-NBH-80)	4
•	neserve tube	Carbon steel	'
		(NBH-100)	
•	Oil pot	Resin	1
<b>(1)</b>	Flange	Rolled steel	1
<b>1</b>	Ring	Hard steel wire	1
	Lubricating plug	Resin	1

#### **SEAL LIST**

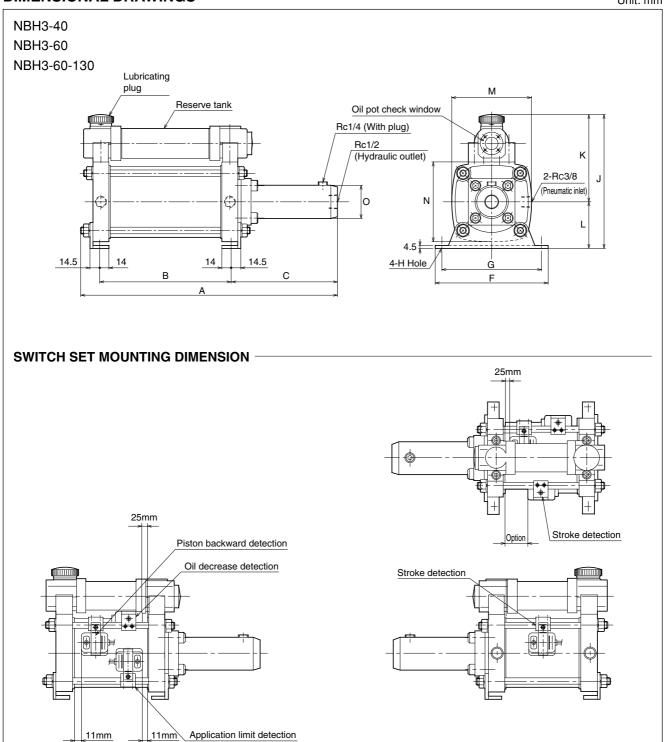
- Numerical value in parenthesis \*1 is that of NBH-80.
- Numerical value in parenthesis \*2 is that of NBH-100.

	13	<b>1</b>	<b>a</b>	2	<b>2</b> 3	24	25	26	<b>2</b>	23	29
Name	Cylinder	Pneumatic	Gland	Rod seal	Rod seal	Hydraulic cylinder	Hydraulic	Reserve	Reserve	Oil pipe	Oil pipe
	body gasket	piston seal	gasket			body gasket	seal	tube gasket	tube gasket	nut gasket	gasket
Material	Nitrile rubber	Nitrile rubber	Nitrile rubber	Nitrile rubber	Nitrile rubber	Nitrile rubber					
Model code Quantity	2	1	1	1	1	1(2)*1	1	2(1)*2	2	1	1
NBH3-40	G95	DXP100	-	P30	PS-30	S46	IDU-30	AS568 030	P15	-	_
NBH3-60-NBH3-60-130	G145	DXP150	1	P30	PS-30	S46	IDU-30	AS568 030	P15	1	_
NBH-80	G190	P185	G55	P40	PS-40	G50	IDU-40	AS568 030	P15	-	-
NBH-100	AS568 448	AS568 448		AS568 329	_	AS568 326 333	AS568 329	G65	_	P14	P14

# **DIRECT PRESSURE TYPE**

#### **DIMENSIONAL DRAWINGS**

Unit: mm

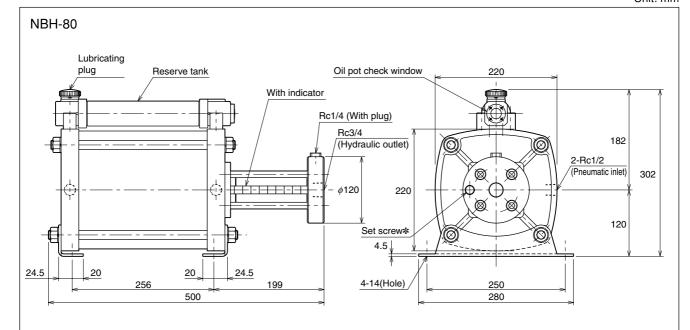


#### **DIMENSIONAL TABLE**

Symbol Model code	А	В	С	F	G	Н	J	К	L	М	N	0
NBH3-40	389	198	160	170	150	9	202	132	70	120	120	<i>φ</i> 50
NBH3-60	387	198	160	250	220	11	252	157	95	170	170	<i>φ</i> 50
NBH3-60-130	537	273	235	250	220	11	252	157	95	170	170	<i>φ</i> 50

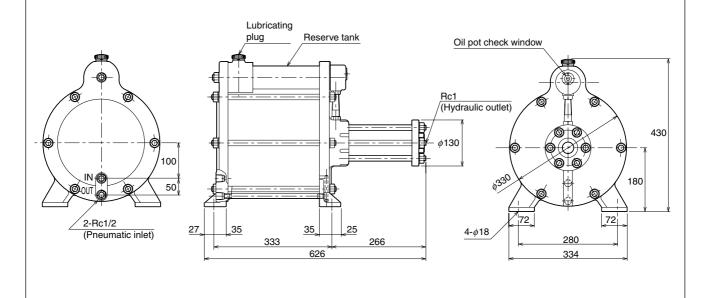
#### **DIMENSIONAL DRAWINGS**

Unit: mm



Note\*) Do not loosen the set screw of the end of indicator. (the indicator will loose and bolt out)

#### **NBH-100**



## PNEUMERLOCK® DIRECT PRESSURE TYPE BOSET (PRODUCT ON ORDER)

# **DIRECT PRESSURE TYPE BOOSTER**

A set of booster, regulator, solenoid valve, mamual valve located on one bed is produced on order.

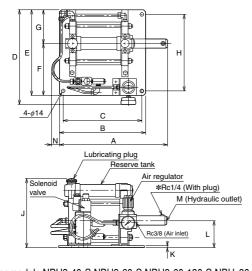
#### **SPECIFICATIONS**

Ite	Model code m	NBH3-40-S	NBH3-60-S	NBH3-60-130-S	NBH-80-S	NBH3-40-H	NBH3-60-H	NBH3-60-130-H							
Во	osting ratio	11	25 25		25	11	25	25							
Outp	out oil capacity (cm <sup>3</sup> )	77	77	130	176	77	77	130							
The	eoretical output														
oil	pressure at	11.1MPa		17.5MPa		11.1MPa	17.5	БМРа							
ma	x. air pressure														
Wo	rking oil		Cosmo Mighty Super 10 (Cosmo oil)												
Ten	nperature range				+5~+60°C										
-	Working fluid	Air													
sure	Lubrication	Unne	cessary (But po	ssible)	Necessary	Unne	cessary (But po	ssible)							
Pressure	Pressure range	0.2~1MPa		0.2~0.7MPa		0.2~1MPa	0.2~0	.7MPa							
Air F	Recommended lubricating oil		JIS	K2213-1 (Natura	I turbine oil ISO	VG32) or equiva	alent								
We	ight	15	22	25	54	15	22	25							
Wit	h reed switch		Available		None		Available								
Δnı	olied valve	Solenoid v	alve 5ER-8E (5 p	ort 2 position Air re	eturn type)	N.4	(4DN	00)							
ΛÞI	Siled valve	Rated power sup	ply: AC100V (50/	60Hz), AC200V (5	0/60Hz), DC24V	Mai	nual valve (4PN	-20)							
Acc	cessories			Pressure	switch · Pressu	re gauge									

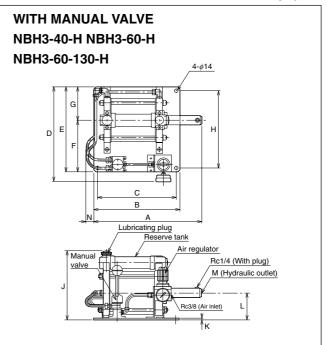
#### **DIMENSIONAL DRAWINGS**

Unit: mm

#### WITH SOLENOID VALVE NBH3-40-S NBH3-60-S NBH3-60-130-S NBH-80-S



- For models NBH3-40-S·NBH3-60-S·NBH3-60-130-S·NBH-80-S, the style of set assembled on bed in the above drawings is indicated.
- For NBH-80-S, the external view of booster varies from that in the above drawings. \* NBH-80-S is G1/4 (with plug).



• For models NBH3-40-H·NBH3-60-H·NBH3-60-130H, the style of set assembled on bed in the above drawings is indicated.

#### **DIMENSIONAL TABLE**

DIMENSIONAL TABLE													
Symbol Model code	Α	В	С	D	Е	F	G	Н	J	К	L	М	N
NBH3-40-S	404	300	270	286	250	165	85	220	208	6	76	Rc <sup>1</sup> /2	35
NBH3-60-S	404	320	290	356	320	195	125	290	261	6	101	Rc <sup>1</sup> /2	30
NBH3-60-130-S	553	400	370	356	320	195	125	290	261	6	101	Rc1/2	_
NBH-80-S	520	400	370	430	440	275	165	410	313	8	128	Rc <sup>3</sup> /4	_
NBH3-40-H	404	300	270	286	250	165	85	220	221	6	76	Rc <sup>1</sup> /2	35
NBH3-60-H	404	320	290	356	320	195	125	290	261	6	101	Rc <sup>1</sup> /2	30
NBH3-60-130-H	553	400	370	356	320	195	125	290	261	6	101	Rc <sup>1</sup> /2	_