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#### TECHNICAL DATA AND TERMINOLOGY

#### DIAMETER

A large wheel diameter achieves better results and higher output, but pay attention to the surface speed and the real motor power.

#### **THICKNESS**

Thickness is a very important factor in polishing, therefore, use different thickness for different applications. Remember a larger polishing surface requires more power.

#### **FACE WIDTH**

The face width must be calculated providing a margin of about 5-6 mm from the edge of the wheel core; remember that the closer to the core, the harder the wheel will be and, consequently will achieve different results.

#### DENSITY

The density is determined by the number of flaps in a wheel. Wheels with high density (more flaps) are long-wearing, provide consistent finish and better cut. Wheels with low density( less flaps) are more flexible, adapt better to the surface and provide a less consistent finish.

#### **SURFACE SPEED**

The surface speed specified refers to the maximum safety speed. In most operations, a lower speed will prove more efficient. Sometime is not necessary high speed and the use of the wrong motor with an appropriate speed is inconvenient and waste time. The right tool with the right speed provide more long lasting, for example: use a grinding motor (more then 30.000rpm) with an abrasive non woven flap wheel (max 1400rpm) to satin stainless steel is a common mistake, the wheel smearing and burning on the surface.

#### **CONTACT PRESSURE**

Most the operation don't require high pressure, most of the time is the grain used that don't provide the right result, this is normally what happen to all operator. lighter contact pressure makes wheels last longer, requires less power and reduces the error margin. Many time the effect on the surface come slow and is not enough aggressive, the operator normally decide to push to the wheel to provide a different results. Sometime there is a simple solution such as reduce one step a grain for example (from 220 to 180). It is important to remember that the tips of the flaps do the actual work. Where high wheel pressure and abrasion are required, use a more aggressive wheel, increase the diameter or change the type of wheel.

# Conversion chart Inch/mm

6"	6.0"	152 mm
5"	5.0"	127 mm
4"	4.0"	102 mm
3"	3.0"	76,20 mm
2"	2.0"	50,80 mm
1"	1.0"	25,40 mm
3/4"	0.75"	19,05 mm
11/16"	0.688"	17,46 mm
9/16"	0.563"	14,29 mm
1/2"	0.500"	12,70 mm
3/8"	0.375"	9,525 mm
9/32"	0.281"	7,144 mm
1/4"	0.250"	6,350 mm
3/16"	0.188"	4,762 mm
1/8"	0.125"	3,175 mm
3/32"	0.094"	2,381 mm
	0.006"	0,152 mm
	0.005"	0,127 mm
	0.004"	0,102 mm
	0.003"	0,076 mm

# Shank conversion chart inch/mm

HP	3/32"	2,34 mm
HP.B		3 mm
HP.C	1/8"	3,17 mm
HP.6		6 mm



#### POLISHING COMPOUNDS

Polishing precious metals, like all the high-quality finish surface, require the cut must be kept as low as possible. Even the polishing watch armband made of stainless steel has to exhibit a deep mirror finish, with no signs of micro-scrathes or polishing marks even under a highly trained Quality Control. With more than 40 years of experience, Shinipro meets the highest standards of goldsmiths to this day. Our polishing pastes are specific for gold and silver gloss, effectively show perfect results on brass, copper, semi-precious or precious metals and alloy with the cut as low and uniform as possible.



A fine cutting abrasive for use on all metals such as gold silver, chrome, stainless steel or platinum. Leaves metals scratch-free, but dull in appearance.



Platinum, Stainless Steel, Silver, White metals. For medium to soft polishing and buffing. Gold & Silver.

Removal scratches, glossy, coloring



All metals. For light cutting and coarse buffing. For hard metals such as platinum, chrome and stainless steel.

Leaves little residue on work.



Gold & Silver. Coloring, super fine buffing. A quick polishing compound for hard metals such as stainless steel, chrome or platinum.



Stainless Steel & Platinum. Removal of marks and fine finishing. Imparts a hingh luster on hard metals such as chrome, stainless steel or platinum.



Gold & Silver. For producing the final high color and luster on gold, silver and other soft metals Cleaning and a high mirror finish.

187l - 187:41-	Polis	hing	Bufi	fing	Finis	hing
Work With	Brown		Green	Red	Orange	Blue
Silver	•			•	•	
Brass	•			•	•	
Copper	•			•	•	
Gold	•			•	•	
Platinum		•	•		•	•
Iron steel		0	•		•	•
Iron nickel		•	•		•	•
Alloy		•	•	-	•	•
Aluminium	•			•	•	•
Chrome		0	•		•	•
Stainless steel		•	•		•	•
3	~	~		~		~
Size (g.)	180	200	215	240	235	235
	12	12	12	12	12	12



Surface finishing industries Each bar of the 'SHINIPRO Polishing Compound line' is wrapped individually and can be stored for months without visible signs of deterioration.

The practical "remove & use" system keeps the bar always clean and reduces contaminations during the work. Bar weights vary following the formulation used, but they are bars usually between 180 gr and 240 gr, making SHINIPRO Buffing Compounds' high value' in comparison with other brands.



#### POLISHING WHEELS & MUSLIN COTTON BUFFS

SHINIPRO offer a selection of Stitch Mops, Buffs and Wheels. Each Polishing Wheel is individually balanced and carefully trimmed to ensure smooth rotations in all polishing operations, making them the best quality polishing mops made in the Thailand. Other made to order mops are available on request.

#### SOFT

Extra soft Polishing Buff for finishing gold, silver, brass ware and other high-class work. Our White stitched buffs are made from 100% soft white cotton. Dress with polishing shinipro compound such as BLUE or ORANGE for single stage polishing or use to light-cut with polishing compounds RED







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
	B-JWB040335P/5MM	100 x 35 Ply x 5 mm	2800	10
Soft Buffing wheel	B-JWB040380F/5MM	100 x 80 Ply x 5 mm	2800	7
(WB)	B-JWB060335P/5MM	150 x 35 Ply x 5 mm	2800	10
	B-JWB060380F/5MM	150 x 80 Ply x 5 mm	2800	7

SHINIPRO Tech Team advice: for high quality surface results use our BLUE compound at max speed 2800 rmp, to coloring and less heat with more control use 1400 rmp.

#### MEDIUM SOFT

Superb for general purpose and light-polishing where more stifness of mop is required. Our White stitched Mops are made from 100% medium soft white cotton. Dress with polishing compound such as RED or ORANGE for single stage polishing or use to cut with light removal polishing compounds GREEN. Learn More at compounds page.







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
	B-JS1040330P/5MM	100 x 30 Ply x 5 mm	2800	10
Medium Soft	B-JS1040348F/5MM	100 x 48 Ply x 5 mm	2800	7
Buffing wheel (S1)	B-JS1060330P/5MM	150 x 30 Ply x 5 mm	2800	10
(31)	B-JS1060348F/5MM	150 x 48 Ply x 5 mm	2800	7

<sup>\*</sup>Other thickness available upon request.



#### **POLISHING WHEELS & MUSLIN COTTON BUFFS**

#### MEDIUM HARD

Excellent general purpose Polishing Wheel. Dress with Buffing Compound for single stage polishing and RED Compound for coloring. Our white stitched polishing Mops are made from 100 % medinm white cotton. Less aggressive and softer than Coloured Stitched Polishing Mops.







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
HANNE HIGE YERS HIGE	B-JS3040330P/5MM	100 x 30 Ply x 5 mm	2800	10
Medium Hard	B-JS3040350F/5MM	100 x 50 Ply x 5 mm	2800	7
Buffing wheel (S3)	B-JS3060330P/5MM	150 x 30 Ply x 5 mm	2800	10
(33)	B-JS3060350F/5MM	150 x 50 Ply x 5 mm	2800	7

SHINIPRO Tech Team advice: for high quality surface results use our BLUE compound at max speed 2800 rmp, to coloring and less heat with more control use 1400 rmp.

#### HARD

General purpose polishing mops, used for polishing all materials. Dress with polishing compound for single stage polishing and the preliminary polishing of steel with steel-cutting polishing compound. Our Coloured Open Stitched Polishing Mops are multi-layered and made with durable leather washers.







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
Hard Buffing wheel	B-JKB040320P/5MM	100 x 20 Ply x 5 mm	2800	10
	B-JK-BLUE040335F/5MM	100 x 35 Ply x 5 mm	2800	7
(K-BLUE)	B-JKB060320P/5MM	150 x 20 Ply x 5 mm	2800	10
	B-JK-BLUE060335F/5MM	150 x 35 Ply x 5 mm	2800	7

<sup>\*</sup>Other thickness available upon request.



#### SPECIAL MATERIAL PRODUCTS

#### **RWL WHEELS and the W4 Line**

RWL wheels and the W4 Line belong to a range of exclusive SHINIPRO products designed for polishing, lapping, and buffing. The particular composition of these wheels guarantees extraordinary efficency and durability. Intended initially to substitute cotton wheels for finishing operations, they are more efficient and long-wearing than regular airy wheels and sized cotton discs. They don't leave trimmings or lint during use; they don't dirty the workplace and, more importantly, thary are flexible, soft, and available in the most common finishing dimensions. They can also be used with all our compound range for a better suface finishing of metals.

#### W4

#### SPECIAL POLISHING PRODUCTS

Made of a material specifically designed for po; ishing metals in the jewelry, spectacle, stainless steel, and metalworking industries in general. Long-wearing, extraordinarily soft and adaptable to any surface; they don't leave trimmings and are economical due to low consumption of abrasive paste







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
Special Material	B-JW4040308P/5MM	100 x 8 Ply x 5 mm	2800	10
	B-JW4040316F/5MM	100 x 16 Ply x 5 mm	2800	7
(W4)	B-JW4060308P/5MM	150 x 8 Ply x 5 mm	2800	10
	B-JW4060316F/5MM	150 x 16 Ply x 5 mm	2800	7

SHINIPRO Tech Team advice: for high quality surface results use our BLUE compound at max speed 2800 rmp, to coloring and less heat with more control use 1400 rmp.

#### RWL

#### SPECIAL POLISHING FLAP WHEELS PRODUCTS

Flap wheels, made of a unique combination of materials specifically designed for polishing metals in the jewelry, spectacle, stainless steel, and metalworking industries in general. Longwearing, extraordinarily soft, and adaptable to any surface, they do not leave trimmings and are economical due to the low consumption of abrasive paste. Extremly efficient on light deburring or polishing steps.







Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
Special Material (RWL)	G-JRWL1000010BY06	100 x 10 x 6 mm	2800	10

<sup>\*</sup>Other thickness available upon request.



# **NON-WOVEN ABRASIVE**

### **I HAND PADS**

Excellent for hand finishing of metals and composites. They are used for wood finishing, paint prep, and general cleaning. Available in three grades, as shown.





Cloth Type	Length x Hight	Code	
AF		G-JHP060903R	20
AVF	Salahari Pakarian	G-JHP0609004	20
SULF 600	152 x 229 mm. (6 x 9 inch )	G-JHP0609009	20
SULF 1000	(OX) IIICII)	G-JHP0609010	20
SULF 1200		G-JHP0609024	20

# ROLLS

Abrasive non-woven rolls sliced in different sizes to be used manually.



Diameter	AF	AVF	SULF	
100 mm. (4 inch)	√	✓	√	0
120 mm. (5 inch)	√	√	<b>√</b>	0
150 mm. (6 inch)	✓	√	✓	0
200 mm. (8 inch)	√	✓	√	0



# **SPECIAL MATERIAL PRODUCTS**

#### I NON-WOVEN FLAP WHEEL

This product make from non-woven suitable for pre polishing brushing process on grinding step. Which we have a variety of raw material to choose according to user requirements.





	Our	Outside diameter x Thickness x Hole					
	100 x 10 x 6 mm	100 x 15 x 6 mm	100 x 20 x 6 mm				
Cloth Type	10	6	5				
AF	G-JFA100001003RD0806	G-JFA100001503RD806	G-JFA100002003RD0806				
AVF	G-JFA1000010004D0806	G-JFA1000015004D806	G-JFA1000020004D0806				
SULF 600	G-JFC1000010009D0806	G-JFC1000015009D0806	G-JFC1000020009D0806				
SULF 1000	G-JFC1000010010D1006	G-JFC1500015010D0806	G-JFC1000010010D0806				
SULF 1200	G-JFC1000010024D0806	G-JFC1000015024D0806	G-JFC1000020024D0806				

### **ICOATED ABRASIVE FLAP WHEELS**

Abrasive flap wheel in flexible cloth used for jewelry, suitable for light-deburring process on deburring step.





Cloth Type	Code	Outside diameter x Thickness x Hole	Rpm max	
JT #220	G-JLA10000159010220	100 x 15 x 8 mm	2800	5
J1 #220	G-JLA10000309010220	100 x 30 x 8 mm	2800	3
JT #240	G-JLA10000159010240	100 x 15 x 8 mm	2800	5
JI #240	G-JLA10000309010240	100 x 30 x 8 mm	2800	3
JT #320	G-JLA10000159010320	100 x 15 x 8 mm	2800	5
JI #320	G-JLA10000309010320	100 x 30 x 8 mm	2800	3
JT #400	G-JLA10000159010400	100 x 15 x 8 mm	2800	5
JI #400	G-JLA10000309010400	100 x 30 x 8 mm	2800	3
JT #600	G-JLA10000159010600	100 x 15 x 8 mm	2800	5
JI #000	G-JLA10000309010600	100 x 30 x 8 mm	2800	3



# **RTS - COMBINED FLAP WHEELS**

This product make from non-woven and coated abrasive suitable for smoothing-satin process on grinding step which we have a variety of new material to chouse according to user requirements.

# MOD.RED 1:1





	Out	Outside diameter x Thickness x Hole					
	100 x 10 x 6 mm	100 x 15 x 6 mm	100 x 20 x 6 mm				
Cloth Type	10	6	5				
RTS #150	G-JRTS10000101501AR6	G-JRTS10000151501AR6	G-JRTS10000201501AR6				
RTS #180	G-JRTS10000101801AR6	G-JRTS10000151801AR6	G-JRTS10000201801AR6				
RTS #220	G-JRTS10000102201AR6	G-JRTS10000152201AR6	G-JRTS10000202201AR6				
RTS #240	G-JRTS10000102401AR6	G-JRTS10000152401AR6	G-JRTS10000202401AR6				
RTS #320	G-JRTS10000103201AR6	G-JRTS10000153201AR6	G-JRTS10000203201AR6				
RTS #400	G-JRTS10000104001AR6	G-JRTS10000154001AR6	G-JRTS10000204001AR6				

<sup>\*</sup> Can be made 2:1

# I MOD.GREEN 1:1





	Outside diameter x Thickness x Hole					
	100 x 10 x 6 mm	100 x 15 x 6 mm	100 x 20 x 6 mm			
Cloth Type	10	6	5			
RTS #180	G-JRTS10000101801AG6	G-JRTS10000151801AG6	G-JRTS10000201801AG6			
RTS #220	G-JRTS10000102201AG6	G-JRTS10000152201AG6	G-JRTS10000202201AG6			
RTS #240	G-JRTS10000102401AG6	G-JRTS10000152401AG6	G-JRTS10000202401AG6			
RTS #320	G-JRTS10000103201AG6	G-JRTS10000153201AG6	G-JRTS10000203201AG6			
RTS #400	G-JRTS10000104001AG6	G-JRTS10000154001AG6	G-JRTS10000204001AG6			

<sup>\*</sup> Can be made 2:1



# **BRUSHES ON SHAFT - SG**

# Cotton Brushing on shaft - SG

Polishing cotton and brushing designed to replace cotton and not to leave dirt, suitable for goldsmiths or precious metal polishing work.





Cloth Type	Code	Outside diameter x Thickness x Hole	
Soft (W4)	GA-SG325W4	25 mm. x 5 Ply x 3 mm.	50
Hard Buffing (S3)	GA-SG125059	25 mm. x 20 Ply x 3 mm.	50

# Non-woven Brushing on shaft - SG

Small brushes built with Nonwoven abrasive material, designed to be used in sectors wherevey small dimensions and high fiexibility. These brushes can be used with electrical and pneumatic tools in a variety of applications such as insides of spare parts on metal and non-metals surfaces.



Cloth Type	Code	Outside diameter x Thickness x Hole	
AF	GA-SG12503	25 x 2.35 mm	50
AVF	GA-SG12504	25 x 2.35 mm	50
SULF	GA-SG12509	25 x 2.35 mm	50

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# **POLISHING FELTS**

# Split & Bevelled edge felt wheels

can be attached to any lapping machine. Slits on the wheel help to view polishing object while in operation.





Size	Size (Dia)		Item code / Thickness 1/2"(13mm)			
In mm.	In inches	Soft	Medium	Hard	Rock Hard	Flint Hard
100	4"	FT-SB0413/S	FT-SB0413/MD	FT-SB0413/H	FT-SB0413/RH	FT-SB0413/FH
125	5"	FT-SB0513/S	FT-SB0513/MD	FT-SB0513/H	FT-SB0513/RH	FT-SB0513/FH
150	6"	FT-SB0613/S	FT-SB0613/MD	FT-SB0613/H	FT-SB0613/RH	FT-SB0613/FH
175	7"	FT-SB0713/S	FT-SB0713/MD	FT-SB0713/H	FT-SB0713/RH	FT-SB0713/FH
200	8"	FT-SB0813/S	FT-SB0813/MD	FT-SB0813/H	FT-SB0813/RH	FT-SB0813/FH

# I Knife Edged Wheels

Knife edged wheels are available in any diameter and thickness. Knife edged wheels can be mounted on any high speed hand tool for polishing. They are extensively used in the Jewellery industry.



Size (mm.)	Item code			
Dia x Thickness	Hard	Rock Hard	Flint Hard	
12x5	FT-KEW120503/H	FT-KEW120503/H	FT-KEW120503/FH	
16x5	FT-KEW160503/H	FT-KEW160503/H	FT-KEW160503/FH	
19x5	FT-KEW190503/H	FT-KEW190503/H	FT-KEW190503/FH	
25x5	FT-KEW250503/H	FT-KEW250503/H	FT-KEW250503/FH	
40x5	FT-KEW400503/H	FT-KEW400503/H	FT-KEW400503/FH	
50x10	FT-KEW500503/H	FT-KEW500503/H	FT-KEW500503/FH	
60x10	FT-KEW600503/H	FT-KEW600503/H	FT-KEW600503/FH	
75x10	FT-KEW750503/H	FT-KEW750503/H	FT-KEW750503/FH	
100x10	FT-KEW1000503/H	FT-KEW1000503/H	FT-KEW1000503/FH	
125x10	FT-KEW1250503/H	FT-KEW1250503/H	FT-KEW1250503/FH	
150x10	FT-KEW1501503/H	FT-KEW1501503/H	FT-KEW1501503/FH	



# **POLISHING FELTS**

### **I** Mandrel Mounted Felt Bobs

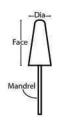
Shapes & Sizes : Shape Cylindrical

Designed to be used on various hand tools to polish all surfaces. These alone provide satisfactory results.



Size (mm.)	Item code				
Dia x Face x Mandrel	Soft	Medium	Hard	Rock Hard	
10x10x3	FT-CS011/S	FT-CS011/MD	FT-CS011/H	FT-CS011/RH	
13x13x3	FT-CB001/S	FT-CB001/MD	FT-CB001/H	FT-CB001/RH	
13x25x3	FT-CB003/S	FT-CB003/MD	FT-CB003/H	FT-CB003/RH	
19x28x6	FT-CB006/S	FT-CB006/MD	FT-CB006/H	FT-CB006/RH	
25x25x6	FT-CB007/S	FT-CB007/MD	FT-CB007/H	FT-CB007/RH	
25x50x6	FT-CB011/S	FT-CB011/MD	FT-CB011/H	FT-CB011/RH	



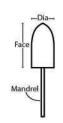


Size (mm.)	ltem code				
Dia x Face x Mandrel	Soft	Medium	Hard	Rock Hard	
10x10x3	FT-SS001-A/S	FT-SS001-A/MD	FT-SS001-A/H	FT-SS001-A/RH	
13x25x3	FT-SS001-B/S	FT-SS001-B/MD	FT-SS001-B/H	FT-SS001-B/RH	
19x38x3	FT-SS001-C/S	FT-SS001-C/MD	FT-SS001-C/H	FT-SS001-C/RH	
25x50x6	FT-SS001-D/S	FT-SS001-D/MD	FT-SS001-D/H	FT-SS001-D/RH	



Size (mm.)	Item code				
Dia x Face x Mandrel	Soft	Medium	Hard	Rock Hard	
10x10x3	FT-SS002-AS	FT-SS002-A/MD	FT-SS002-A/H	FT-SS002-A/RH	
13x13x3	FT-SS002-B/S	FT-SS002-B/MD	FT-SS002-B/H	FT-SS002-B/RH	
19x19x3	FT-SS002-C/S	FT-SS002-C/MD	FT-SS002-C/H	FT-SS002-C/RH	
25x25x6	FT-SS002-D/S	FT-SS002-D/MD	FT-SS002-D/H	FT-SS002-D/RH	



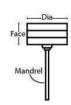


Size (mm.)	Item code				
Dia x Face x Mandrel	Soft	Medium	Hard	Rock Hard	
10x10x3	FT-SS003-A/S	FT-SS003-A/MD	FT-SS003-A/H	FT-SS003-A/RH	
13x13x3	FT-SS003-B/S	FT-SS003-B/MD	FT-SS003-B/H	FT-SS003-B/RH	
13x25x3	FT-SS003-C/S	FT-SS003-C/MD	FT-SS003-C/H	FT-SS003-C/RH	
19x28x6	FT-SS003-D/S	FT-SS003-D/MD	FT-SS003-D/H	FT-SS003-D/RH	



Size (mm.)	Item code						
Dia x Face x Mandrel	Soft	Medium	Hard	Rock Hard			
13x19x3	FT-SS004-A/S	FT-SS004-A/MD	FT-SS004-A/H	FT-SS004-A/RH			
19x25x3	FT-SS004-B/S	FT-SS004-B/MD	FT-SS004-B/H	FT-SS004-B/RH			
25x32x3	FT-SS004-C/S	FT-SS004-C/MD	FT-SS004-C/H	FT-SS004-C/RH			





Siz	ze (mm.)	Item code						
	a x Face x Mandrel	Soft	Medium	Hard	Rock Hard			
.34	1 Layers	FT-CS011/S	FT-CS011/MD	FT-CS011/H	FT-CS011/RH			
25×10×2.34	3 Layers	FT-CB001/S	FT-CB001/MD	FT-CB001/H	FT-CB001/RH			
25x	7 Layers	FT-CB003/S	FT-CB003/MD	FT-CB003/H	FT-CB003/RH			



# **POLISHING FELTS**

### Felt Ring Buffers (Mounted on Wood)

Felt Ring Buffer, bangle buffers : are commonly known as inside ring buffers are mounted on a wood stalk. These products are important accessories in a jewellery polishing kit.



Size (mm.)	Felt		Item code		
Total length with wood	Length (F2)	Bottom dia	Top dia	Soft	Medium
75	70	25	15	FT-MW500/S	FT-MW500/MD
140	100	22	17	FT-MW504/S	FT-MW504/MD
190	150	27	19	FT-MW506/S	FT-MW506/MD

#### Felt Combination Buffs

A Combination product for polishing of ring & no. bangles



Size (mm.)		Felt		ltem	code	
Total length with wood	Length (F2)	Bottom dia	Top dia	Soft	Medium	
44.5	75	19	14	ET CDC02/C	ET CDC02/MD	
115	(Disc 50x12)			FT-CB602/S	FT-CB602/MD	
140	100	22	17	FT CDC02/C	ET CDCO2 (MD	
140	(Disc 50x14)			FT-CB603/S	FT-CB603/MD	

# **I** Felt Combination Buffs

Suitable for polishing rings



Size (mm)			Item code		
Length	Bottom dia	Top dia	Soft	Medium	
75	19	14	FT-SRB751914/S	FT-SRB751914/S	
100	19	16	FT-SRB1001916/S	FT-SRB1001916/S	

#### Felt Combination Buffs

Below are standard sizes. We also make as per customer's size requirements.



Length	Wood	Felt
FT-FWS12	240 (L) x 12 (W) x 8 (T)	120 (L) x 12 (W) x 4 (T)
FT-FWS22	240 (L) x 22 (W) x 8 (T)	120 (L) x 22 (W) x 4 (T)



# **SHINIPRO BOX SET**

# Compound Box













# Buffing Box



Set Buffing 1					
K-blue	1	S3	Ĩ		
S1	1	WB	1		
W4	1	RWL	1		



Set Buffi	ng 2			ì
K-blue	2	S3	7	Ī
S1	2	WB	2	
W4		RWI	-	



Set Buffing 3					
K-blue	Ti	S3	2		
S1	2	WB	2		
W4		RWL	-		



Set Buffi	ng 4		
K-blue	=	S3	2
S1	2	WB	120
W4	2	RWL	(5)

# Application Box



		G(	OLD			
Compound	Brown	1	Red	1	Blue	1
Buffing	53	1	51	1	WB	1



		SI	LVER			
Compound	Brown	1	Green	1	Blue	1
Buffing	S3	1	S1	1	WB	1



Please fill the following questionnaire. In order to understand the customer requires better. If this is possible, provide a samples

rease in the following question and in order to an acistana the eastonier requires better in this is possible, provide a samples
to show what mean for finishing, before (ready to be polish) and after(finish). NB: Any samples that are request shall not be returned.
Grit do not answer for copies of articles they do not know and that are currently on the market. Please write all the sizes in millimeters
Customer Requires Questionnaire

•	
1. TYPE :	
2. Total diam. (in mm)-OD-or length x eidth :	3. Total thickness/width mm (betweenthe flanges) :
Lgh	
A: Wheel hole diameter-ID: B: Hub hole diameter:  A: B: B: B:	5. Face width mm: ( is the real quantity of abrasive material)
6. Wheel material (Non woven, abrasive cloth, flaps, other) :	
7. Hardness of wheel: FIN (Flap Intensity Number) count the flaps number :	
8. Wheel Grit or Grain (if combine write both) :	
9. Abrasive : (Aluminum Oxide, Silicon Carbide, other.)	
10. Operations to be carried out : (grinding, smoothing, polishing, satin, high mirror buffing) :	
11. Is the wheel in contact with extra product (compounds, liquid, other):	
13. Machine type and speed available (bench, grinding, polishing motor, other):	
14. Type of material to be treated : (wood, metal, plastic, marble, etc.) :	
15. Describe the shape of the work piece or specific problems (for example: welds, sharp edges, holes, very large burrs, etc.): If you can't describe, attach a draw of simple model :	
Name of compiler :	Date:



Note



Note



#### **OUR HISTORY**

Kings Brite Co.Ltd., founded in 1994, start as a trading company.

The experience gained on surface finishing more than 50 years distributing equipment/tools and materials for polishing for metal finishing industry gained a respected reputation among Thailand's best suppliers for professional tools. Being the principal distributor of imported products for many years, the company started to produce its polishing compound (solid type) in 1966.

Then, Kings Brite Co., Ltd. engaged in the improvement of its production process and added in many new production types of equipment to increase its capacity and improved the quality of its products as well as starting modern product manufacturing. In 2008 the acquisition of the famous Italian brand GRIT (abrasive flap wheels) from the renowned leader of surface finishing treatments METALFIN-ISHING SRL (machine for any surface treatments) give the technology and capacity to manufacture the high-quality abrasives professional tools the Asia market starts to understand and require.

Under the co-operation with its partners around the world, the company gained and established a solid background of polishing know-how to support its customers in various areas regarding mechanical surface finishing works. Due to the close relationship with the Italian company

KB gain the knowledge and the expertise to develop machinery and products line with the highest standard in the world. The main objective to support the development of the growing industrial category of finishing, polishing, buffing and grinding as well as the decorative finishing on precious metal, alloy, brass, platinum, stainless steel, copper of course but also non-metal surfaces.

SHINPRO born for the necessary focus on the jewelry market and bring the experience from the KB group the higher standard request in the metal industry to the precious metal finishing procedures.

SHINIPRO is a new brand with a solid history of experience for professional jewelry tool distributors and importers worldwide.

#### **OUR MISSION**

We serve jewelers, metalsmiths, and manufacturers through our specialized distributors. We make their lives easier to sel products that are known for years but still not completely understood. Product with secure recognizable brand packaging and information with excellent service and sharable know-how. Our customers serve our professional product line to manufacturers and designers but also metalsmiths beginner, artist, students, and hobbyists.

#### WE HELP TO SHAPE FROM BEGINNING TO PRO.

At Shinipro, we believe jewelers need professional tools to make fabulous jewelry. In the digital age, where you can buy anything online, at any price, this is a difficult concept to explain. We remain committed to manufacture products with high-quality standards and let anyone who has ever picked up a piece of precious metal and make. We believe every artist beginner or passionate can succeed and become a pro. To do this, you need professional tools. Shinipro born and grow to support the jeweler, the jewelry desig ner, the jewelry tools reseller, and distributors, the jewelry manufacturer. The special request from the jewelry industry, such as new surface effects and particular designs, can be satisfied with these various types of abrasive wheels, buffs, discs, or small brushes.

Due to many different custom requests, SHINIPRO can provide custom products(OEM) based on customer needs.

to contact us: www.shinipro.com

Mor info about KingsBrite company and activity please visit:

www.kingsbrite.co.th www.gritabrasives.com





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Shinipro is Thai