# **Conduit Fitting: Sealing Compound (Resin, Hardener and Fiber)**

# ALLOY BLECO BODUCT A QUALITY PRODUCT

# Flameproof and Dust protection by enclosure

Zone 1 & 2 - 21 & 22

### **Application**

SCFR-R100 Resin and SCFR-H100 Hardener

■ SCFR-R100 Resin and SCFR-H100 Hardener are certified for use in connection to the sealing fittings type DYS, DYK and/or DYD, therefore the sealing compound and the sealing fittings can be sold only coupled and never separately. The sealing must be done properly to prevent passage of gas, vapours or flames through the pipe system.

#### SCFR-F100 Fiber

■ The Fiber is inserted into the sealing fittings to avoid that the resin runs into the pipe below.

#### **Feature**

The SCFR-R100 Resin and SCFR-H100 Hardener is an exclusive product of Alloy's. Its chemical composition has been improved after many sealing tests, carried out with the cooperation of ATEX accredited testing laboratory.

#### **Technical Data**

Hazardous Area	Gas	Dust		
Zones	1 & 2 21 & 22			
Conformity to Standards	EN 60079-0:2012+A11:2013, EN 60079-1:2014,			
	EN 60079-14:2013			
Ambeint Temperature	-20°C to +75°C			



SCFR-R100 Resin



SCFR-H100 Hardener



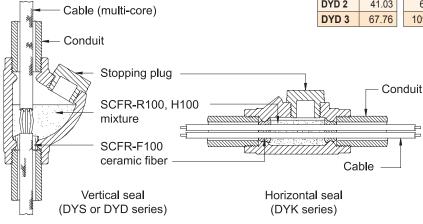
SCFR-F100 Fiber

# **Gram Required per Fitting**

Fitting Cat. No.	Cavity Volume (cm³)	Sealing Compound Weight (gram)	Sealing Compound Mix Ratio (by weight) 100:13		Fiber Weight
			SCFR-R100 (Resin)	SCFR-H100 (Hardener)	(gram)
DYS 1	19.50	37.9 gram	33.5 gram	4.4 gram	1.0 gram
DYS 2	37.30	72.5 gram	64.2 gram	8.3 gram	2.0 gram
DYS 3	61.60	119.8 gram	106.0 gram	13.8 gram	3.2 gram
DYS 4	117.20	227.9 gram	201.7 gram	26.2 gram	6.1 gram
DYS 5	165.00	320.8 gram	283.9 gram	36.9 gram	8.6 gram
DYS 6	305.30	593.5 gram	525.2 gram	68.3 gram	16.0 gram
DYS 7	580.70	1128.8 gram	999.0 gram	129.8 gram	30.4 gram
DYS 8	1015.00	1973.2 gram	1746.3 gram	226.9 gram	53.2 gram
DYS 9	1903.40	3700.2 gram	3274.7 gram	425.5 gram	99.7 gram
DYS 10	1910.00	3713.0 gram	3286.0 gram	427.0 gram	100.0 gram

Fitting Cat. No.	Cavity Volume (cm³)	Sealing Compound Weight (gram)	Mix Ratio (by weight) 100:13		Fiber Weight
Gat. No.			SCFR-R100 (Resin)	SCFR-H100 (Hardener)	(gram)
DYK 1	25.30	49.2 gram	43.5 gram	5.7 g.	2.0 gram
DYK 2	35.90	69.8 gram	61.8 gram	8.0 g.	4.0 gram
DYK 3	43.20	84.0 gram	74.3 gram	9.7 g.	6.4 gram
DYK 4	115.90	318.2 gram	281.6 gram	41.2 g.	12.2 gram
DYK 5	163.70	358.6 gram	317.4 gram	36.6 g.	17.2 gram
DYK 6	255.20	496.1 gram	439.0 gram	57.1 g.	32.0 gram
DYK 7	394.10	766.1 gram	678.0 gram	88.1 g.	60.8 gram
DYK 8	697.70	1356.4 gram	1200.4 gram	156.0 g.	106.4 gram
DYK 9	1447.80	2814.5 gram	2490.8 gram	323.7 g.	199.4 gram
DYK 10	1627.60	3164.0 gram	2800.1 gram	363.9 g.	200.0 gram
DYD 1	21.45	34.7 gram	30.7 gram	4.0 gram	1.0 gram
DYD 2	41.03	66.5 gram	58.9 gram	7.6 gram	2.0 gram
DYD 3	67.76	109.8 gram	97.2 gram	12.6 gram	3.2 gram

Sealing Compound



Visit our website at www.alloyindustry.com

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